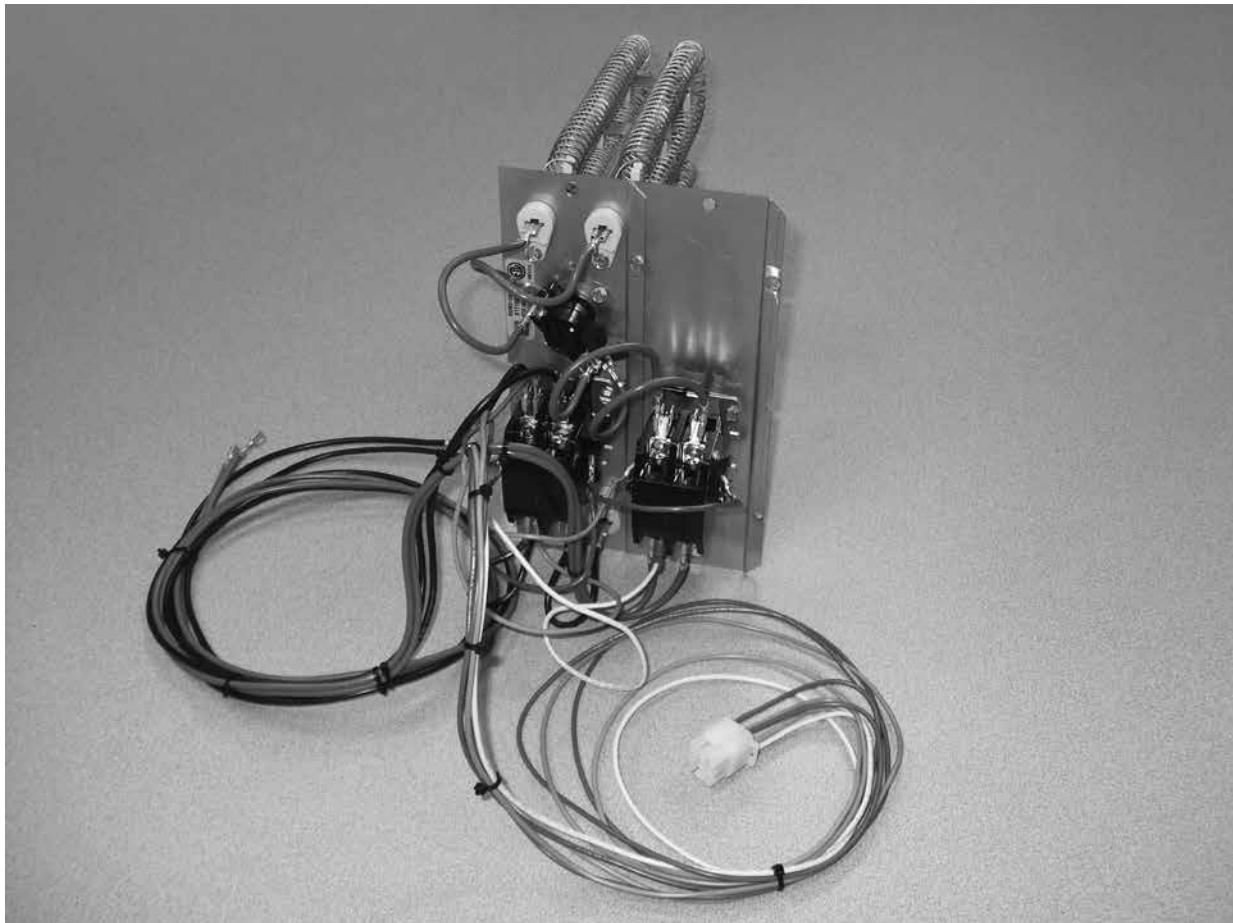


H3HK SERIES

INSTALLATION INSTRUCTIONS

PACKAGE ELECTRIC HEATER KITS

Installation of H3HK Heater Kits (208/240V & 460V) in Packaged Air Conditioners & Packaged Heat Pumps.



IMPORTANT

ATTENTION INSTALLERS:

These instructions are primarily intended to assist qualified individuals experienced in the proper installation of this appliance. Some local codes require licensed installation/service personnel for this type of equipment. All installations must be in accordance with these instructions and with all applicable national and local codes and standards.

Please read all instructions carefully before starting the installation. Return these instructions to the customer's package for future reference.

DO NOT DESTROY. PLEASE READ CAREFULLY & KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.

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IMPORTANT SAFETY INFORMATION

INSTALLER: Please read all instructions before servicing this equipment. Pay attention to all safety warnings and any other special notes highlighted in the manual. Safety markings are used frequently throughout this manual to designate a degree or level of seriousness and should not be ignored. **WARNING** indicates a potentially hazardous situation that if not avoided, could result in personal injury or death. **CAUTION** indicates a potentially hazardous situation that if not avoided, may result in minor or moderate injury or property damage.

WARNING:

ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in serious injury, death or property damage.

Improper servicing could result in dangerous operation, serious injury, death or property damage.

- Before servicing, disconnect all electrical power to the unit.**
- When servicing controls, label all wires prior to disconnecting. Reconnect wires correctly.**
- Verify proper operation after servicing.**

WARNING:

Unless noted otherwise in these instructions, only factory authorized parts or accessory kits may be used with this product. Improper installation, service, adjustment, or maintenance may cause explosion, fire, electrical shock or other hazardous conditions which may result in personal injury or property damage

- Use caution when removing components or handling this product. Personal injury can occur from sharp metal edges present in all sheet metal constructed equipment.**

GENERAL INFORMATION

H3HK heater kits are approved for use in packaged air conditioners and packaged heat pumps when applied and installed according to these instructions. See [Table 3, \(page 6\)](#), [Table 4, \(page 7\)](#), [Table 5, \(page 7\)](#), [Table 6, \(page 9\)](#), [Table 7, \(page 10\)](#), & [Table 8, \(page 10\)](#) for approved H3HK air conditioner and heat pump applications. Refer to the National Electric Code (ANSI/NFPA 70) or in Canada the Canadian Electric Code Part 1 (CSA C.22.1) and applicable local codes for overcurrent protection and disconnect requirements.

Clearances to Combustibles

All units are approved for zero clearance to combustibles when installed according to these instructions and other instructions included with the unit and other approved accessories. See [Table 1, \(page 3\)](#).

ELECTRICAL SUPPLY

- If the unit was previously installed without electric heat, the existing supply wiring may not be sufficient to handle the increased load. See the unit rating label or [Table 9](#), ([page 11](#)), [Table 10](#), ([page 12](#)), [Table 11](#), ([page 13](#)), [Table 12](#), [Table 13](#), ([page 14](#)), [Table 14](#), ([page 15](#)), [Table 15](#), ([page 16](#)), [Table 16](#), ([page 16](#)), & [Table 17](#), ([page 17](#)) for minimum circuit ampacities and maximum overcurrent protection ratings.
- Units with installed electric heat may be supplied by a single circuit or by multiple circuits. Additional accessory kits may be required if single circuit installation and/or circuit breakers are desired. See [Figure 1](#) for kit identification and [Table 1](#) for part numbers and accessory descriptions.

Circuit Options

The units with electric heat may be wired for single or multiple circuits and may have circuit breakers or terminal blocks.

NOTE: Circuit breakers installed in the unit are for short-circuit protection of the internal wiring and to serve as a unit disconnect. The circuit breakers DO NOT provide overcurrent protection of the supply wiring.

- Overcurrent protection must be provided at the branch circuit distribution panel even if circuit breakers are not used in the units. It must be sized as shown in [Table 9](#), [Table 10](#), [Table 11](#), [Table 12](#), [Table 13](#), [Table 14](#), [Table 15](#), [Table 16](#), & [Table 17](#) or on the unit rating label and according to the National Electric Code, Canadian Electrical Code and applicable local codes. **NOTE:** In most cases the overcurrent protection specified on the unit rating label is less than the 60 amp rating of the circuit breakers used in the units. This is because the function of the overcurrent protection required at the distribution panel (field supplied) and the unit mounted breakers is different.
- When circuit breakers are used they must be used on all circuits. Refer to [Table 3](#), ([page 6](#)), [Table 4](#), ([page 7](#)), [Table 5](#), ([page 7](#)), [Table 6](#), ([page 9](#)), [Table 7](#), ([page 10](#)), [Table 8](#), ([page 10](#)), & [Table 9](#), ([page 11](#)) for the correct circuit breaker for the application.
- If the number of circuits listed in [Table 3](#), [Table 4](#), [Table 5](#), [Table 6](#), [Table 7](#), & [Table 8](#) are more than 1, circuit breakers are required. If single circuit supply wiring is desired: Use the 4-pole circuit adapter kit (P/N 913350) when two 2-pole circuit breakers are used. If 3 circuit breakers are used, the 6-pole circuit adapter kit (P/N 913556) is required. The single circuit adapter kits are not applicable to 3-phase units.
- If circuit breakers are not being used, proceed to the Terminal Blocks section.

Circuit Breakers

If circuit breakers are used for any circuit, they must be used for all circuits. Use one breaker for each circuit. See [Table 3](#), [Table 4](#), [Table 5](#), [Table 6](#), [Table 7](#), & [Table 8](#).

HEATER KITS	DESCRIPTION	PART NUMBER
1 Phase 208/230v	H3HK005H-01C (5kw)	917166C
	H3HK008H-01C (8kw)	917167C
	H3HK010H-01C (10kw)	917168C
	H3HK015H-01C (15kw)	917169C
	H3HK015H-21C (15kw)	917172C
	H3HK020H-01C (20kw)	917170C
	H3HK020H-21C (20kw)	917173C
	H3HK-009Q-01C (9kw)	903854C
3 Phase 460v	H3HK-015Q-01C (15kw)	903855C
	H3HK-009S-01B (9kw)	903850B
Accessories	H3HK-015S-01B (15kw)	903851B
	4-Pole Single Circuit Adaptor*	913350
	6-Pole Single Circuit Adaptor*	913556
	Circuit Breaker, 1 Phase (2-Pole)	913554
	Circuit Breaker, 3 Phase (3-Pole)	913740

* Single phase models only

Table 1. Heater Kits & Accessories

Breaker Attachment

Install the circuit breaker mounting rail to the control panel with the 4 blunt tip screws provided.

Attaching to Bracket

Attach the circuit breakers in the unit by hooking the bottom in the base of the circuit breaker onto the left rail of the bracket and rotating to the right. The circuit breaker should snap into place. Install the breakers so that the ON position is to the right. See [Figure 2 \(page 5\)](#) for component location.

Breaker Removal

Insert a screwdriver into the hole in the release tab and pull out while rotating the breaker out and to the left. The white release tab is located at the base of the breaker under the line side (right) terminals.

Single Circuit Kit

(single phase only)

Refer to the instructions included with the single circuit adapter kit for details on how to configure the adapter. Install the adapter as shown in the instructions in the line side (right) of the breakers. Proceed to the Element Installation section.

Terminal Blocks

H3HK heater kits are shipped with a terminal block for small package units. For large package units the terminal block(s) will not be used. The electric heater kits will be wired to the existing factory installed terminal block. If the number of circuits indicated in [Table 3](#), [Table 4](#), [Table 5](#), [Table 6](#), [Table 7](#), & [Table 8](#) is 2 or 3, then the circuit breakers must be used. See Circuit Options section.

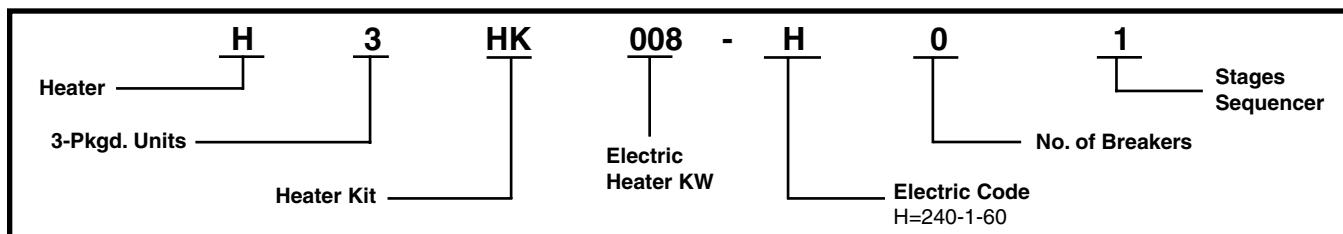


Figure 1. Heater Kit Identification Code

ELEMENT INSTALLATION

The heater will not function properly if the elements are installed incorrectly.

Pre-Installation

Remove the control box access panel. Locate the heater plug assembly (9 pin for single phase kits or 12 pin for 3 phase kits) and remove the jumper cap. Discard the jumper cap; it will not be used after installing the heater kits.

Remove the heater close-off plate(s) in the electric heat panel. When installing single banks of heaters, position them closest to the blower. See [Figure 2 \(page 5\)](#).

Element Power Wiring

- Route the main power leads (heavy black & red wires) and the 9 or 12-pin heat plug through the access hole at the top of the control panel to the circuit breaker or terminal block.
- Connect the 9 or 12-pin heat kit plug to the heat accessory plug located in the control box. For connections, refer to the detailed wiring diagrams: [Figure 4 \(page 25\)](#), [Figure 5 \(page 26\)](#), [Figure 6 \(page 27\)](#), [Figure 7 \(page 28\)](#), [Figure 8 \(page 29\)](#), [Figure 9 \(page 30\)](#), [Figure 10 \(page 31\)](#), [Figure 11 \(page 32\)](#), [Figure 12 \(page 33\)](#), [Figure 13 \(page 34\)](#), [Figure 14 \(page 35\)](#), & [Figure 15 \(page 36\)](#). Make sure all connections are secure.
- Select large package units have additional terminal blocks installed. The power leads from the heater kit should be attached to these terminal blocks.
- Wires needed to connect from terminal blocks to circuit breakers should be field supplied. The 6 inch leads are provided with the heater kit to connect the circuit breaker(s) to the compressor contactor. Mark the appropriate box on the unit rating plate with an "X" to indicate which heater kit has been installed.

NOTE: Torque the circuit breaker lugs to 45 in-lbs.

Horizontal Supply & Return

Install the heater kit with the limit control towards the top of the unit when using side supply and return duct openings.

Vertical Supply & Return

Vertical Installation of 8 & 10 KW Heater Kits

Install the heater kit with the limit towards the bottom of the unit. When installing single bank(s) of heater(s), position them closest to the blower.

Rooftop applications with vertical ducts must have an elbow installed in the supply duct so that the elements are not directly over a supply grille.

- Remove the two screws on the heater kit unit holding both heating element plates together if modifying the location of the element to be closer to the blower.
- Tilt the heating element plate forward to create clearance of contactor wires. Move it to the other side of the heating element bank and then back down, aligning the edge holes of the heating element plates.

NOTE: This allows the unit to be turned around so that both the element being closest to the blower and limit being towards the bottom of the unit conditions are satisfied. If the low voltage coil wires on the contactor need to be removed mark each wire prior to removal to ensure proper and easier reinstallation.

- Using the two screws removed in step 1, fasten the element close-off plates together.

Installation of 15 & 20 KW Heater Kits

The 15 & 20 KW heater kit includes a contactor bracket that must be mounted on the blower transition panels of the package equipment. Loosen the screw toward the middle of the transition panel enough so that the open slot on the bracket will slide into this screw. See [Figure 2 \(page 5\)](#).

- If installing in a large package unit, the mounting screw for the front of this bracket will be on the top side of the blower transition panel closest to the supply duct opening.
- If installing in a small package unit, the mounting screw will be on the side of the blower transition. Remove this screw to allow the contactor bracket to slide into the back screw.

Reinstall the front screw and tighten the back screw firmly.

NOTE: Make sure the element support rod is inserted into the support bracket. Fasten the heater with the same screws used to secure the close-off plates. See [Figure 3 \(page 5\)](#).

Staged Heat

To stage the heat on the 15 kw or 20 kw heater kits, the factory set wiring will need to be modified. The orange wire in Pin 2 on the heat accessory plug will be re-routed. See the installation instructions supplied with the heat pump or air conditioner for typical thermostat connections.

AIRFLOW

All heater kit temperature rise data in [Table 18, \(page 18\)](#), [Table 19, \(page 19\)](#), [Table 20, \(page 19\)](#), [Table 21, \(page 20\)](#), [Table 22, \(page 21\)](#), [Table 23, \(page 22\)](#), [Table 24, \(page 23\)](#), & [Table 25, \(page 24\)](#) have been calculated using 10kW heaters (9kW for 3 phase units). For other sized heater kits, use the following steps below to determine the heat rise for your particular heater kit.

- Determine your CFM. **NOTE:** Find this data by locating your blower motor tap settings in the data supplied with the Installation Instructions.
- Locate your heater kits kW value and Btu/h in [Table 2](#).
- Input the values into the following equation:

Temp Rise: $\Delta T = (Btu/h)/(CFM * 1.08)$

NOTE: Generally the heat rise should be 30 - 40 degrees. Anything above 40 degrees should be avoided.

KW/H	BTU/H
5	17,060
8	27,297
9	30,709
10	34,121
15	51,182
20	68,242

Table 2. kW & Btu/h Ratings

EQUIPMENT COMPONENTS

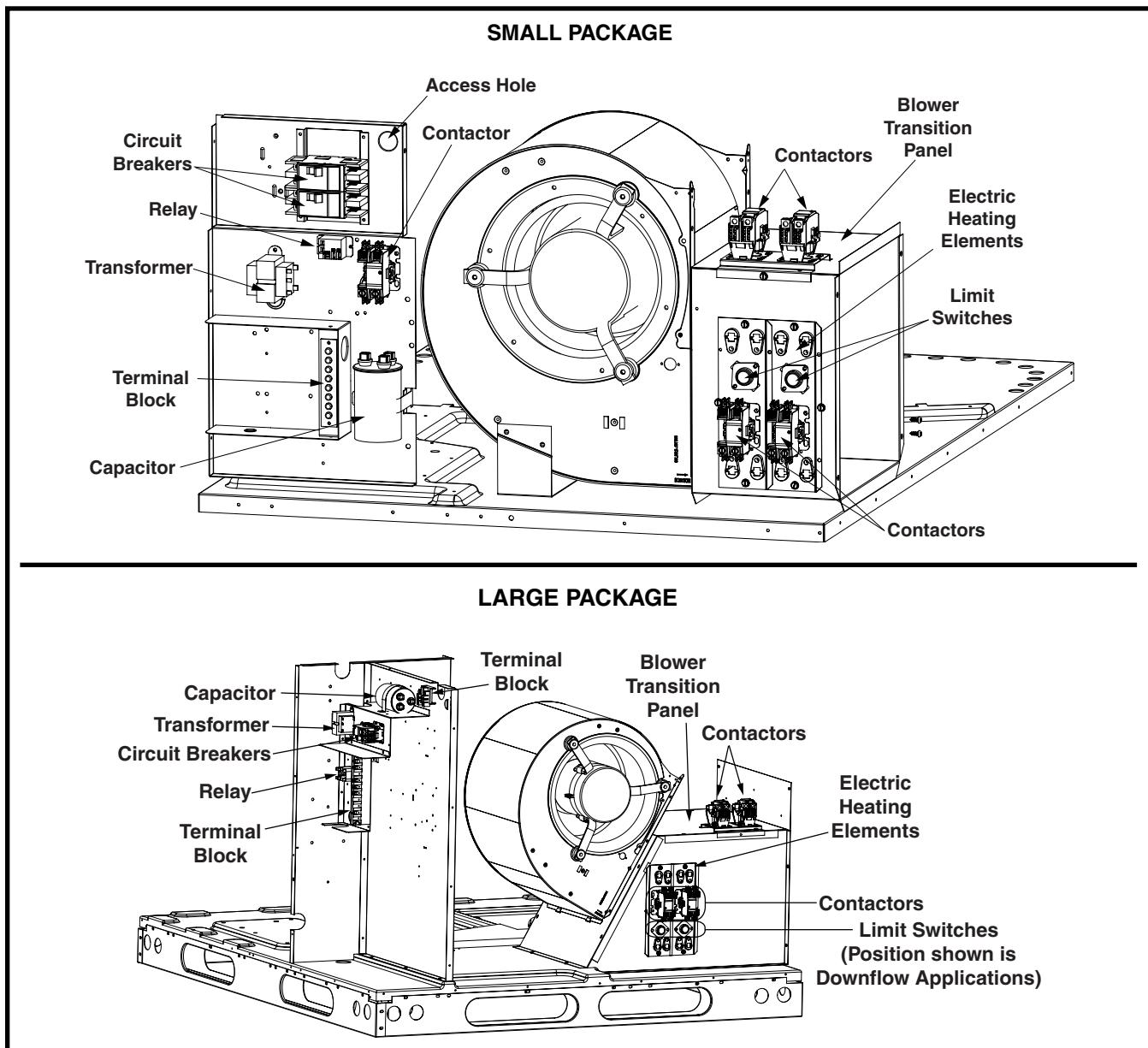


Figure 2. Location of Major Components

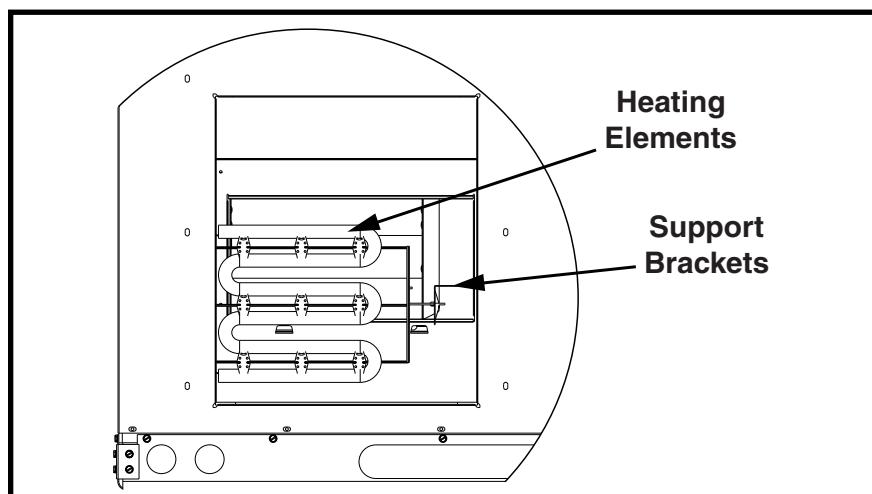


Figure 3. Element Support Bracket

HEATER KIT CROSS REFERENCE TABLES

Heater Kit Cross References For Model (*)P7RE / PPA3RE					
MODEL	TONNAGE & PHASE	NOMINAL KW	HEATER KIT MODEL	HEATER KIT PART NUMBER	BREAKERS REQUIRED
P7RE RP7RE	1.5 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	NONE
		10	H3HK010H-01C	917168C	NONE
		15	H3HK015H-01C	917169C	2
P7RE RP7RE VP7RE PPA3RE	2 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	NONE
		10	H3HK010H-01C	917168C	NONE
		15	H3HK015H-01C	917169C	2
P7RE RP7RE VP7RE PPA3RE	2.5 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	NONE
		10	H3HK010H-01C	917168C	NONE
		15	H3HK015H-01C	917169C	2
P7RE RP7RE VP7RE PPA3RE	3 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	NONE
		10	H3HK010H-01C	917168C	NONE
		15	H3HK015H-01C	917169C	2
P7RE RP7RE VP7RE PPA3RE	3.5 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	NONE
		10	H3HK010H-01C	917168C	NONE
		15	H3HK015H-01C	917169C	2
		20	H3HK020H-01C	917170C	2
P7RE RP7RE VP7RE PPA3RE	4 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	NONE
		10	H3HK010H-01C	917168C	NONE
		15	H3HK015H-01C	917169C	2
		20	H3HK020H-01C	917170C	2
P7RE RP7RE VP7RE PPA3RE	5 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	NONE
		10	H3HK010H-01C	917168C	NONE
		15	H3HK015H-01C	917169C	2
		20	H3HK020H-01C	917170C	2

Table 3. (*)P7RE / PPA3RE

Heater Kit Cross References For Model (*)P7RF / PPA3RF					
MODEL	TONNAGE & PHASE	NOMINAL KW	HEATER KIT MODEL	HEATER KIT PART NUMBER	BREAKERS REQUIRED
P7RF RP7RF PPA3RF	2 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	NONE
		10	H3HK010H-01C	917168C	NONE
		15	H3HK015H-01C	917169C	2
P7RF RP7RF PPA3RF	3 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	NONE
		10	H3HK010H-01C	917168C	NONE
		15	H3HK015H-01C	917169C	2
P7RF RP7RF PPA3RF	4 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	NONE
		10	H3HK010H-01C	917168C	NONE
		15	H3HK015H-01C	917169C	2
		20	H3HK020H-01C	917170C	2
P7RF RP7RF PPA3RF	5 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	NONE
		10	H3HK010H-01C	917168C	NONE
		15	H3HK015H-01C	917169C	2
		20	H3HK020H-01C	917170C	2

Table 4. (*)P7RF / PPA3RF

Heater Kit Cross References For Model (*)P8SE					
MODEL	TONNAGE & PHASE	NOMINAL KW	HEATER KIT MODEL	HEATER KIT PART NUMBER	BREAKERS REQUIRED
(*)P8SE	3 Ton Single Phase	5	H3HK005H-01C	917166C	None
		8	H3HK008H-01C	917167C	None
		10	H3HK010H-01C	917168C	None
		15	H3HK015H-01C	917169C	2
(*)P8SE	4 Ton Single Phase	5	H3HK005H-01C	917166C	None
		8	H3HK008H-01C	917167C	None
		10	H3HK010H-01C	917168C	None
		15	H3HK015H-01C	917169C	2
		20	H3HK020H-01C	917170C	2
(*)P8SE	5 Ton Single Phase	5	H3HK005H-01C	917166C	None
		8	H3HK008H-01C	917167C	None
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	2
		20	H3HK020H-01C	917170C	3
(*)P8SE	3,4, & 5 TON 3 Phase, 208/230V	9	H3HK-009Q-01C	903854C	None
		15	H3HK-015Q-01C	903855C	None
(*)P8SE	3,4, & 5 TON 3 Phase, 460V	9	H3HK-009S-01B	903850B	None
		15	H3HK-015S-01B	903851B	None

Table 5. (*)P8SE / PPA3SE

Heater Kit Cross References For Model (*)Q6SE / PPHH2SE					
MODEL	TONNAGE, & PHASE	NOMINAL KW	HEATER KIT MODEL	HEATER KIT PART NUMBER	BREAKERS REQUIRED
Q6SE VQ6SE PPH2SE	2 Ton Single Phase	5	H3HK005H-01C	917166C	None
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	3
Q6SE VQ6SE PPH2SE	2.5 Ton Single Phase	5	H3HK005H-01C	917166C	None
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	3
Q6SE VQ6SE PPH2SE	3 Ton Single Phase	5	H3HK005H-01C	917166C	None
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	3
Q6SE VQ6SE PPH2SE	3.5 Ton Single Phase	5	H3HK005H-01C	917166C	2
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	3
		20	H3HK020H-01C	917170C	3
Q6SE VQ6SE PPH2SE	4 Ton Single Phase	5	H3HK005H-01C	917166C	2
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	3
		20	H3HK020H-01C	917170C	3
Q6SE VQ6SE	5 Ton Single Phase	5	H3HK005H-01C	917166C	2
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	3
		20	H3HK020H-01C	917170C	3
Q6SE	3,4, & 5 TON, 3 Phase, 208/230V	9	H3HK-009Q-01C	903854C	None
		15	H3HK-015Q-01C	903855C	2
Q6SE	3,4, & 5 TON, 3 Phase, 460V	9	H3HK-009S-01B	903850B	None
		15	H3HK-015S-01B	903851B	None

Table 6. (*)Q6SE / PPH2SE

Heater Kit Cross References For Model (*)Q7RE					
MODEL	TONNAGE & PHASE	NOMINAL KW	HEATER KIT MODEL	HEATER KIT PART NUMBER	BREAKERS REQUIRED
Q7RE RQ7RE VQ7RE	2 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
Q7RE RQ7RE VQ7RE	2.5 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	2
Q7RE RQ7RE VQ7RE	3 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	2
Q7RE RQ7RE VQ7RE	3.5 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	2
		20	H3HK020H-01C	917170C	3
Q7RE RQ7RE VQ7RE	4 Ton Single Phase	5	H3HK005H-01C	917166C	2
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	2
		20	H3HK020H-01C	917170C	3
Q7RE RQ7RE, Q7RE	5 Ton Single Phase	5	H3HK005H-01C	917166C	2
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	2
		20	H3HK020H-01C	917170C	3

Table 7. (*)Q7RE

Heater Kit Cross References For Model (*)Q7RF					
MODEL	TONNAGE & PHASE	NOMINAL KW	HEATER KIT MODEL	HEATER KIT PART NUMBER	BREAKERS REQUIRED
Q7RF PPH3RF	2 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	NONE
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	2
Q7RF PPH3RF	3 Ton Single Phase	5	H3HK005H-01C	917166C	NONE
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	2
Q7RF PPH3RF	4 Ton Single Phase	5	H3HK005H-01C	917166C	2
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	2
		20	H3HK020H-01C	917170C	3
Q7RF PPH3RF	5 Ton Single Phase	5	H3HK005H-01C	917166C	2
		8	H3HK008H-01C	917167C	2
		10	H3HK010H-01C	917168C	2
		15	H3HK015H-01C	917169C	2
		20	H3HK020H-01C	917170C	3

Table 8. (*)Q7RF

ELECTRICAL DATA

MODEL (*)P7RE / PPA3RE, SINGLE PHASE, 208/230V							
MODEL (*)P7RE / PPA3RE	HEATER KW	SINGLE CIRCUIT		MULTIPLE SUPPLY CIRCUIT OPTION			
		MCA	MOP	CIRCUIT A (COMPRESSOR & FAN)		CIRCUIT B (BLOWER & HEATER)	
				MCA	MOP	MCA	MOP
018K	0	13.2	15	—	—	—	—
	5	29.8	30	—	—	—	—
	8	44.3	45	—	—	—	—
	10	54.8	60	—	—	—	—
	15	79.8	80	54.8	60	25	30
024K	0	15.2	20	—	—	—	—
	5	29.8	30	—	—	—	—
	8	44.3	45	—	—	—	—
	10	54.8	60	—	—	—	—
	15	79.8	80	54.8	60	25	30
030K	0	17.2	25	—	—	—	—
	5	29.8	30	—	—	—	—
	8	44.3	45	—	—	—	—
	10	54.8	60	—	—	—	—
	15	79.8	80	54.8	60	25.0	30
036K	0	25.7	40	—	—	—	—
	5	29.8	40	—	—	—	—
	8	44.3	45	—	—	—	—
	10	54.8	60	—	—	—	—
	15	79.8	80	54.8	60	25.0	30
042K	0	29.3	45	—	—	—	—
	5	31.8	45	—	—	—	—
	8	46.3	50	—	—	—	—
	10	56.8	60	—	—	—	—
	15	81.8	90	56.8	60	25	30
	20	106.8	110	56.8	60	50	60
048K	0	34.2	50	—	—	—	—
	5	34.2	50	—	—	—	—
	8	46.3	50	—	—	—	—
	10	56.8	60	—	—	—	—
	15	81.8	90	56.8	60	25	30
	20	106.8	110	56.8	60	50	60
060K	0	38.9	60	—	—	—	—
	5	38.9	60	—	—	—	—
	8	48.3	60	—	—	—	—
	10	58.8	60	—	—	—	—
	15	83.8	90	58.8	60	25	30
	20	108.8	110	58.8	60	50	60

Table 9. (*)P7RE / PPA3RE, Single Phase Data

MODEL (*)P7RF / PPA3RF, SINGLE PHASE, 208/230V							
MODEL (*)P7RF / PPA3RF	HEATER KW	SINGLE CIRCUIT		MULTIPLE SUPPLY CIRCUIT OPTION			
		MCA	MOP	CIRCUIT A (COMPRESSOR, BLOWER, & FAN)		CIRCUIT B (HEATER ONLY)	
				MCA	MOP	MCA	MOP
X24K	0	19.4	30	-	-	-	-
	5	29.8	30	-	-	-	-
	8	43.3	45	-	-	-	-
	10	54.8	60				
	15	79.8	80	54.8	60	25	30
X36K	0	24.4	35	-	-	-	-
	5	29.8	35	-	-	-	-
	8	44.3	45	-	-	-	-
	10	54.8	60	-	-	-	-
	15	79.8	80	54.8	60	25	30
X48K	0	35.7	50	-	-	-	-
	5	35.7	50	-	-	-	-
	8	46.3	50	-	-	-	-
	10	56.8	60	-	-	-	-
	15	81.8	90	56.8	60	25	30
	20	106.8	110	56.8	60	50	60
X60K	0	45.2	70	-	-	-	-
	5	45.2	70	-	-	-	-
	8	46.3	70	-	-	-	-
	10	56.8	70	-	-	-	-
	15	81.8	90	56.8	70	25	30
	20	106.8	110	56.8	70	50	60

Table 10. (*)P7RF / PPA3RF, Single Phase Data

MODEL (*)P8SE / PPA3SE, SINGLE PHASE, 208/230V									
MODEL (*)P8SE / PPA3SE	HEATER INSTALLED NOMINAL KW	SINGLE CIRCUIT		MULTIPLE SUPPLY CIRCUIT OPTION					
		MCA	MOP	CIRCUIT A (COMPRESSOR, BLOWER, & FAN)		CIRCUIT B (HEATER ONLY)		CIRCUIT C (HEATER ONLY)	
				MCA	MOP	MCA	MOP	MCA	MOP
X36K	0	28.5	45	-	-	-	-	-	-
	5	29.8	45	-	-	-	-	-	-
	8	44.3	45	28.5	45	39.6	40	-	-
	10	54.8	60	28.5	45	50	60	-	-
	15	79.8	80	28.5	45	79.8	80	-	-
X48K	0	34.1	50	-	-	-	-	-	-
	5	34.1	50	-	-	-	-	-	-
	8	46.3	50	34.1	50	39.6	40		
	10	56.8	60	34.1	50	50	60		
	15	81.8	90	34.1	50	75	80		
	15 (3 CIR)			34.1	50	25	30	50	60
	20	106.8	110	56.8	60	50	60		
	20 (3 CIR)			34.1	50	50	60	50	60
X60K	0	43.5	70	-	-	-	-	-	-
	5	43.5	70	-	-	-	-	-	-
	8	46.3	70	43.5	70	39.6	40	-	-
	10	56.8	70	43.5	70	50	60	-	-
	15	81.8	90	43.5	70	75	80	-	-
	15 (3 CIR)			43.5	70	25	30	50	60
	20	106.8	110	43.5	70	100	110		
	20 (3 CIR)			43.5	70	50	60	50	60

Table 11. (*)P8SE / PPA3SE, Single Phase Data

MODEL (*)P8SE / PPA3SE, 3-PHASE, 208/230V & 460V						
208/230V				460V		
MODEL (*)P8SE / PPA3SE	HEATER INSTALLED NOMINAL KW	SINGLE CIRCUIT		HEATER INSTALLED NOMINAL KW	SINGLE CIRCUIT	
		MCA	MOP		MCA	MOP
X36C	0	19.8	30	0	10.5	15
	9	31.8	35	9	16.5	20
	15	49.9	50	15	25.9	30
X48C	0	26	40	0	12.5	15
	9	33.8	40	9	18.2	20
	15	51.9	60	15	27.7	30
X60C	0	28.6	45	0	14.7	20
	9	33.8	45	9	18.2	20
	15	51.9	60	15	27.7	30

Table 12. (*)P8SE / PPA3SE, 3-Phase Data

MODEL (*)Q6SE / PPH2SE, SINGLE PHASE, 208/230V										
MODEL (*)Q6SE / PPH2SE	HEATER KW	SINGLE CIRCUIT		MULTIPLE SUPPLY CIRCUIT OPTION						
		MCA	MOP	CIRCUIT A (COMPRESSOR, BLOWER & FAN)			CIRCUIT B (HEATER ONLY)		CIRCUIT C (HEATER ONLY)	
				MCA	MOP	MCA	MOP	MCA	MOP	
X24K	0	22.7	35	-	-	-	-	-	-	
	5	47.7	50	22.7	35	25	30	-	-	
	8	62.3	70	22.7	35	39.6	40	-	-	
	10	72.7	80	22.7	35	50	60	-	-	
	15	97.7	100	22.7	35	75	80	-	-	
	15 (3 circuit)	97.7	100	22.7	35	50	60	25.0	30	
X30K	0	24.4	40	-	-	-	-	-	-	
	5	49.4	60	24.4	40	25	30	-	-	
	8	64	70	24.4	40	39.6	40	-	-	
	10	74.4	80	24.4	40	50	60	-	-	
	15	99.4	100	24.4	40	74.4	80	-	-	
	15 (3 circuit)	99.4	100	24.4	40	50	60	25.0	30	
X36K	0	28.5	45	-	-	-	-	-	-	
	5	53.5	60	28.5	45	25	30	-	-	
	8	68.1	70	28.5	45	39.6	40	-	-	
	10	78.5	80	28.5	45	50	60	-	-	
	15	103.5	110	28.5	45	75	80	-	-	
	15 (3 circuit)	103.5	110	28.5	45	50	60	25.0	30	
X42K	0	32.9	50	-	-	-	-	-	-	
	5	57.9	70	32.9	50	25	30	-	-	
	8	72.5	80	32.9	50	39.6	40	-	-	
	10	82.9	90	32.9	50	50	60	-	-	
	15	107.9	110	32.9	50	75	80	-	-	
	15 (3 circuit)	107.9	110	32.9	50	50	60	25.0	30	
	20	132.9	150	32.9	50	100	110	-	-	
	20 (3 circuit)	132.9	150	32.9	50	50	60	50.0	60	
X48K	0	37.2	60	-	-	-	-	-	-	
	5	62.2	80	37.2	60	25.0	30	-	-	
	8	76.8	90	37.2	60	39.6	40	-	-	
	10	87.2	100	37.2	60	50.0	60	-	-	
	15	112.2	125	37.2	60	75.0	80	-	-	
	15 (3 circuit)	112.2	125	37.2	60	50.0	60	25.0	30	
	20	137.2	150	37.2	60	100.0	110	-	-	
	20 (3 circuit)	137.2	150	37.2	60	50.0	60	50.0	60	
X60K	0	43.5	70	-	-	-	-	-	-	
	5	68.5	90	43.5	70	25.0	30	-	-	
	8	83.1	100	43.5	70	39.6	40	-	-	
	10	93.5	110	43.5	70	50.0	60	-	-	
	15	118.5	125	43.5	70	75.0	80	-	-	
	15 (3 circuit)	118.5	125	43.5	70	50.0	60	25.0	30	
	20	143.5	150	43.5	70	100.0	110	-	-	
	20 (3 circuit)	143.5	150	43.5	70	50.0	60	50.0	60	

Table 13. (*)Q6SE / PPH2SE, Single Phase Data

MODEL (*)Q6SE / PPH2SE, 3-PHASE, 208/230V & 460V													
208/230V								460V					
MODEL (*)Q6SE / PPH2SE	HEATER KW	SINGLE CIRCUIT		MULTIPLE SUPPLY CIRCUIT OPTION				MODEL	HEATER KW	SINGLE CIRCUIT			
		MCA	MOP	CIRCUIT A (COMPRESSOR, BLOWER & FAN)		CIRCUIT B (HEATER ONLY)				MCA	MOP		
				MCA	MOP	MCA	MOP						
X36C	0	19.6	30	-	-	-	-	X36D	0	10.5	15		
	9	46.7	50	-	-	-	-		9	24.6	25		
	15	64.7	70	19.6	30	45.2	50		15	34	35		
X48C	0	25.6	40	-	-	-	-	X48D	0	12.5	15		
	9	52.7	60	-	-	-	-		9	26.6	30		
	15	70.7	80	25.6	40	45.2	50		15	36.1	40		
X60C	0	28.2	45	-	-	-	-	X60D	0	14.7	20		
	9	55.3	60	-	-	-	-		9	28.8	30		
	15	73.4	80	28.2	45	45.2	50		15	38.2	40		

NOTE: All circuitry has been changed due to routing the blower motor to the contactor.

Table 14. (*)Q6SE / PPH2SE, 3-Phase Data

MODEL (*)Q8SF / PPH3SF, 3 PHASE, 208/230V									
MODEL (*)Q8SF / PPH3SF	HEATER (KW)	SINGLE CIRCUIT		MULTIPLE SUPPLY CIRCUIT OPTION					
		MCA	MOP	CIRCUIT A (COMPRESSOR, BLOWER & FAN)		CIRCUIT B (HEATER ONLY)		CIRCUIT C (HEATER ONLY)	
				MCA	MOP	MCA	MOP	MCA	MOP
X24K	0	20.8	30	-	-	-	-	-	-
	5	45.8	50	20.8	30	25	30	-	-
	8	60.4	70	20.8	30	39.6	40	-	-
	10	70.8	80	20.8	30	50	60	-	-
	15	95.8	100	20.8	30	75	80	-	-
	15 (3 circuit)	95.8	100	20.8	30	50	60	25.0	30
X36K	0	26.7	40	-	-	-	-	-	-
	5	51.7	60	26.7	40	25	30	-	-
	8	66.3	70	26.7	40	39.6	40	-	-
	10	76.7	80	26.7	40	50	60	-	-
	15	101.7	110	26.7	40	75	80	-	-
	15 (3 circuit)	101.7	110	26.7	40	50	60	25.0	30
X48K	0	36.8	50	-	-	-	-	-	-
	5	61.8	70	36.8	50	25.0	30	-	-
	8	76.4	80	36.8	50	39.6	40	-	-
	10	86.8	90	36.8	50	50.0	60	-	-
	15	111.8	125	36.8	50	75.0	80	-	-
	15 (3 circuit)	111.8	125	36.8	50	50.0	60	25.0	30

Table 17. (*)Q8SF / PPH3SF, 3-Phase Data

MODEL (*)Q7RF / PPH3RF, SINGLE PHASE																	
MODEL NUMBER	BLOWER SETTING	EXTERNAL STATIC PRESSURE DROP - INCHES WATER COLUMN															
		0.1		0.2		0.3		0.4		0.5		0.6		0.7		0.8	
		CFM	HEAT RISE	CFM	HEAT RISE	CFM	HEAT RISE	CFM	HEAT RISE	CFM	HEAT RISE	CFM	HEAT RISE	CFM	HEAT RISE	CFM	HEAT RISE
X24K	Tap T1*	686	46	651	49	621	51	589	54	530	60	477	-	431	-	382	-
	Tap T2**	926	34	884	36	861	37	827	38	785	40	734	43	676	47	622	51
	Tap T3***	1184	27	1161	27	1134	28	1109	28	1075	29	1041	30	1002	32	962	33
	Tap T4	1383	23	1360	23	1330	24	1303	24	1277	25	1246	25	1215	26	1137	28
	Tap T5	1537	21	1510	21	1487	21	1459	22	1437	22	1412	22	1382	23	1350	23
X36K	Tap T1*	1004	31	972	33	938	34	897	35	845	37	779	41	739	43	668	47
	Tap T2***	1167	27	1132	28	1100	29	1061	30	1020	31	979	32	921	34	851	37
	Tap T3**	1355	23	1320	24	1282	25	1247	25	1209	26	1168	27	1121	28	1066	30
	Tap T4	1510	21	1477	21	1441	22	1403	23	1366	23	1330	24	1288	25	1243	25
	Tap T5	1648	19	1614	20	1578	20	1544	20	1512	21	1473	21	1434	22	1393	23
X48	Tap T1*	1108	29	1063	30	1031	31	987	32	939	34	894	35	850	37	808	39
	Tap T2***	1108	29	1063	30	1031	31	987	32	939	34	894	35	850	37	808	39
	Tap T3**	1666	19	1629	19	1587	20	1572	20	1542	20	1507	21	1477	21	1431	22
	Tap T4	1884	17	1824	17	1795	18	1762	18	1730	18	1707	19	1671	19	1634	19
	Tap T5	1979	16	1948	16	1925	16	1892	17	1861	17	1834	17	1804	18	1766	18
X60	Tap T1***	923	34	875	36	799	40	735	43	677	47	623	51	579	55	543	58
	Tap T2*	1335	24	1295	24	1259	25	1214	26	1183	27	1144	28	1117	28	1063	30
	Tap T3	1754	18	1721	18	1684	19	1660	19	1634	19	1597	20	1568	20	1541	21
	Tap T4**	2045	15	2022	16	1983	16	1950	16	1921	16	1894	17	1869	17	1826	17
	Tap T5	2253	14	2218	14	2187	14	2153	15	2117	15	2091	15	2057	15	2021	16

NOTES:

Temperature rises shaded gray are for reference only. These conditions not recommended.

* Denotes factory set Low COOL speed

** Denotes factory set High COOL speed

*** Denotes factory set electric HEAT speed

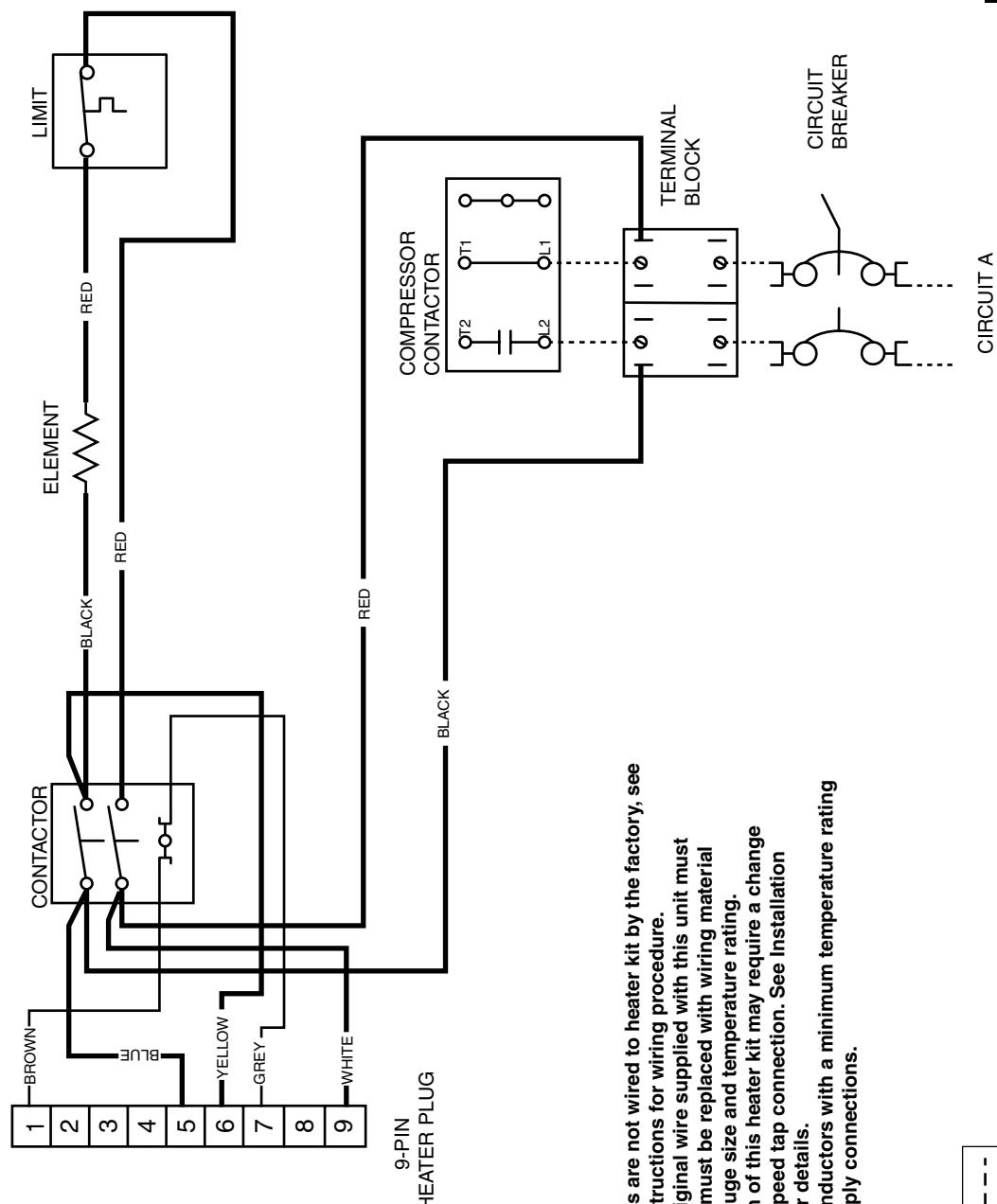
Table 24. (*)Q7RF / PPH3RF, Single Phase Data

WIRING DIAGRAM

H3HK005H-01C

240VAC

5 kW, 1-Circuit, 1-Phase Electric Heater Kit



- NOTES:**
1. Circuit breakers are not wired to heater kit by the factory, see Installation Instructions for wiring procedure.
 2. If any of the original wire supplied with this unit must be replaced, it must be replaced with wiring material of the same gauge size and temperature rating. The installation of this heater kit may require a change in the blower speed tap connection. See Installation Instructions for details.
 3. Use copper conductors with a minimum temperature rating of 60°C for supply connections.

Figure 4. Single Phase, 5kW, 1 Circuit

711440B
(Replaces 711440A)
08/15



CIRCUIT A

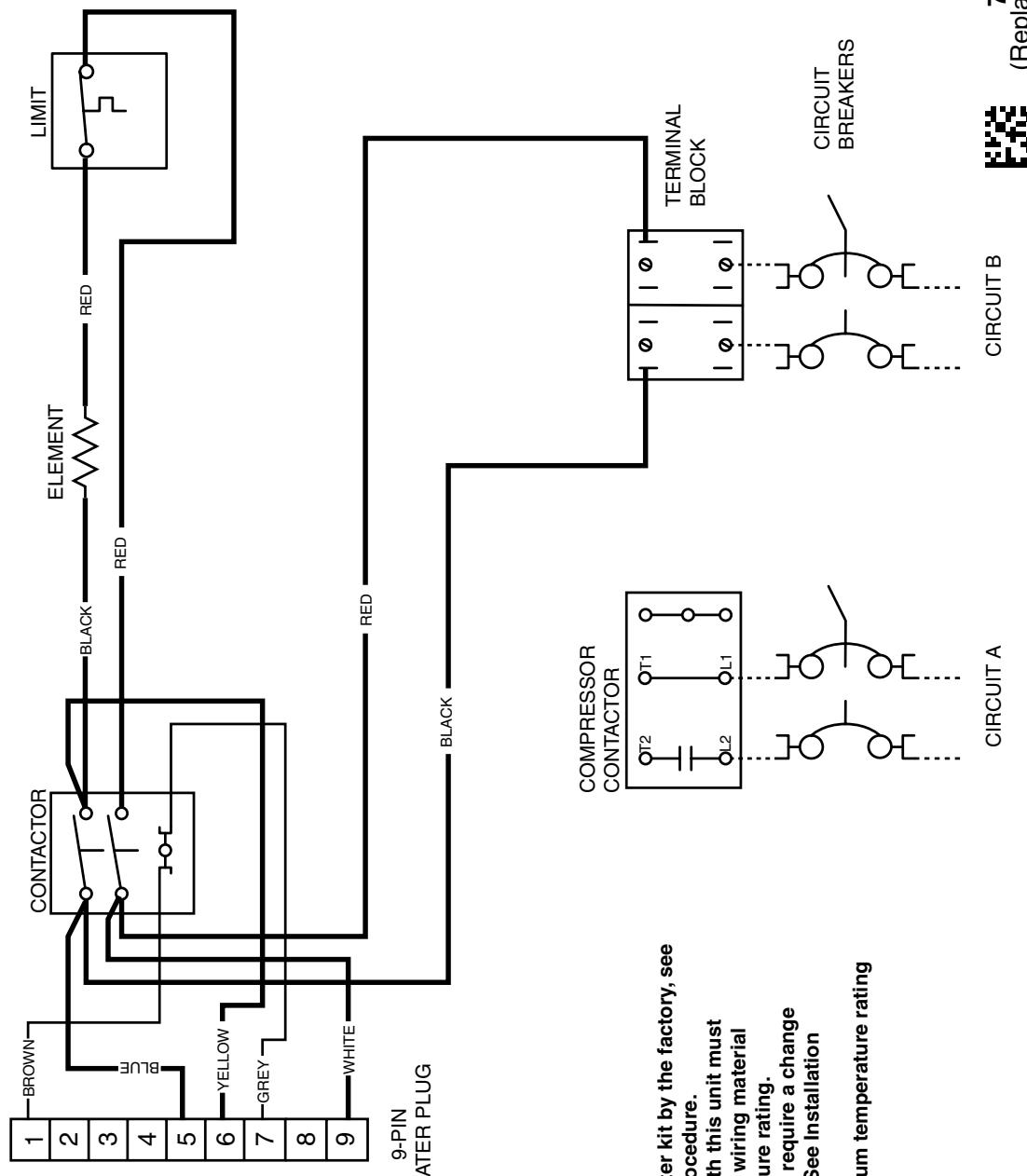
711440B
(Replaces 711440A)

WIRING DIAGRAM

H3HK005H-01C

240VAC

5 KW, 2-Circuit, 1-Phase Electric Heater Kit



NOTES:

1. Circuit breakers are not wired to heater kit by the factory, see Installation Instructions for wiring procedure.
2. If any of the original wire supplied with this unit must be replaced, it must be replaced with wiring material of the same gauge size and temperature rating. The installation of this heater kit may require a change in the blower speed tap connection. See Installation Instructions for details.
3. Use copper conductors with a minimum temperature rating of 60 C for supply connections.

LEGEND:

FIELD WIRING	---
LOW VOLTAGE	—
HIGH VOLTAGE	—

711441B
(Replaces 711441A)

08/15

CIRCUIT B

CIRCUIT A

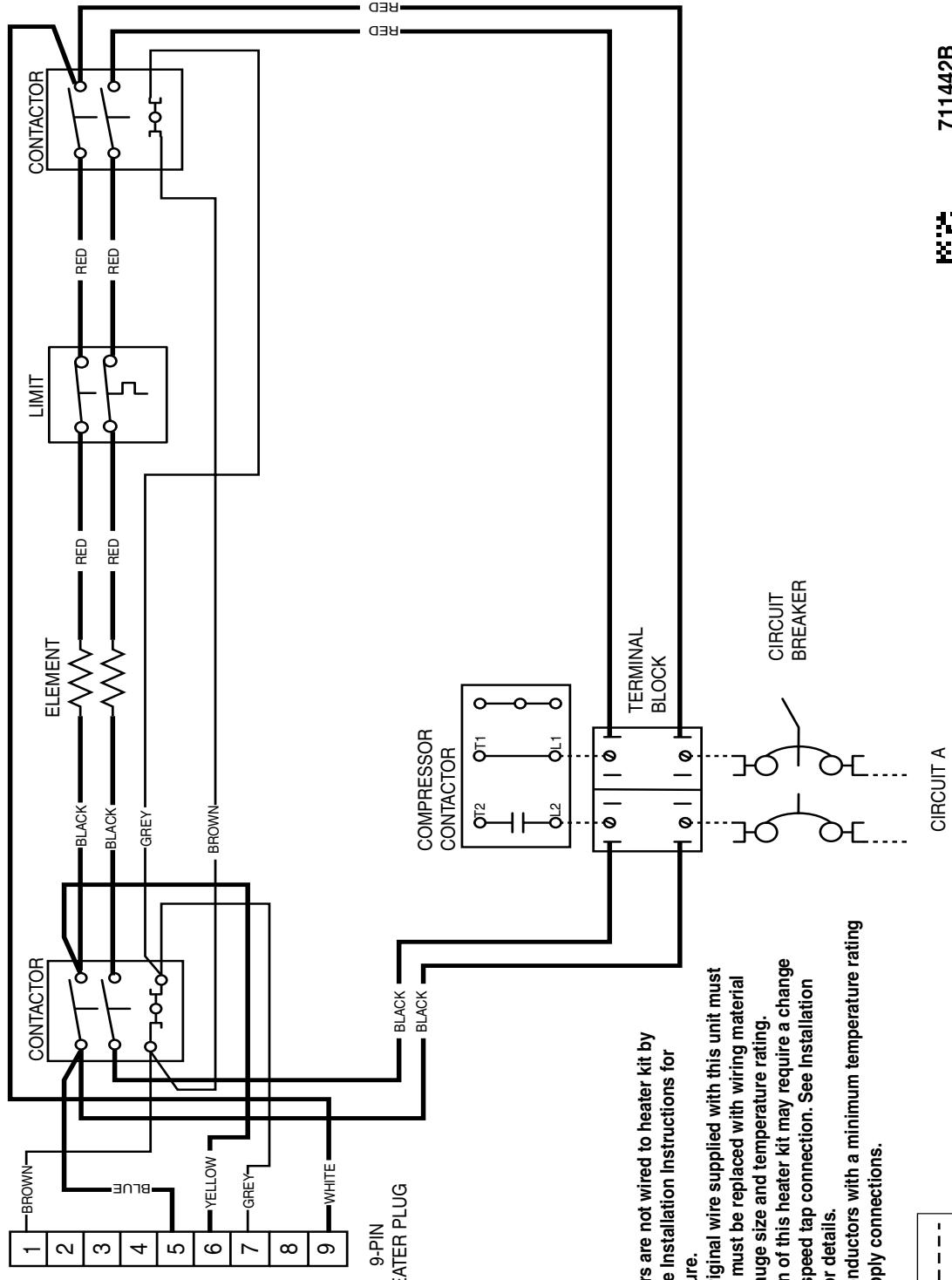
Figure 5. Single Phase, 5 kW, 2 Circuit

WIRING DIAGRAM

8 KW, 10 KW, 1-Circuit, 1-Phase Electric Heater Kit

240VAC

**H3HK008H-01C
H3HK010H-01C**



NOTES:

1. Circuit breakers are not wired to heater kit by the factory, see Installation Instructions for wiring procedure.
2. If any of the original wire supplied with this unit must be replaced, it must be replaced with wiring material of the same gauge size and temperature rating. The installation of this heater kit may require a change in the blower speed tap connection. See Installation Instructions for details.
3. Use copper conductors with a minimum temperature rating of 60 C for supply connections.

711442B
(Replaces 711442A)

08/15

Figure 6. Single Phase, 8kW & 10 kW, 1 Circuit

WIRING DIAGRAM

H3HK008H-01C
H3HK010H-01C

240VAC

8 KW,10 KW, 2-Circuit, 1-Phase Electric Heater Kit

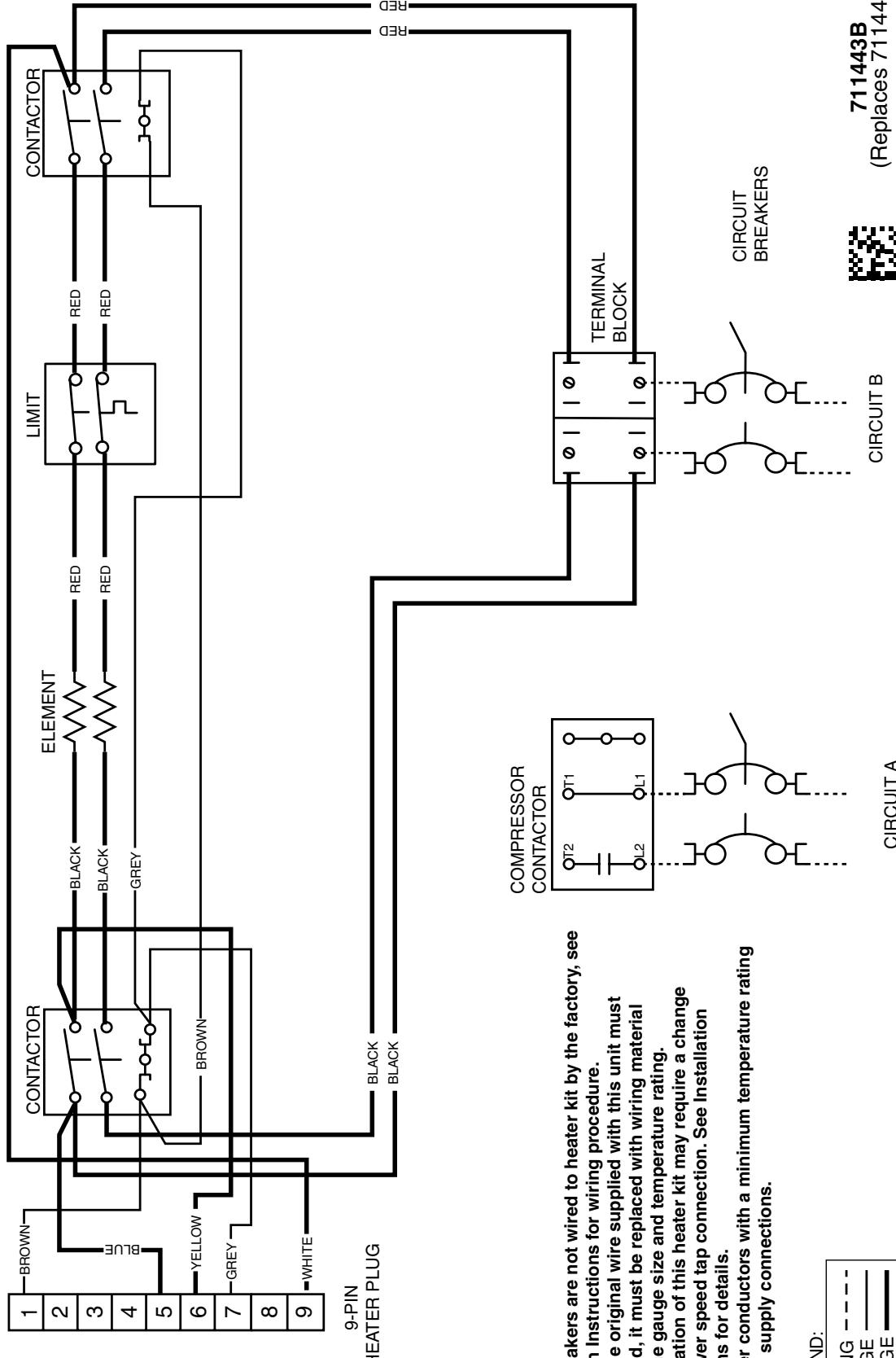


Figure 7. Single Phase, 8kW & 10 kW, 2 Circuit

711443B
(Replaces 711443A)
08/15



CIRCUIT B

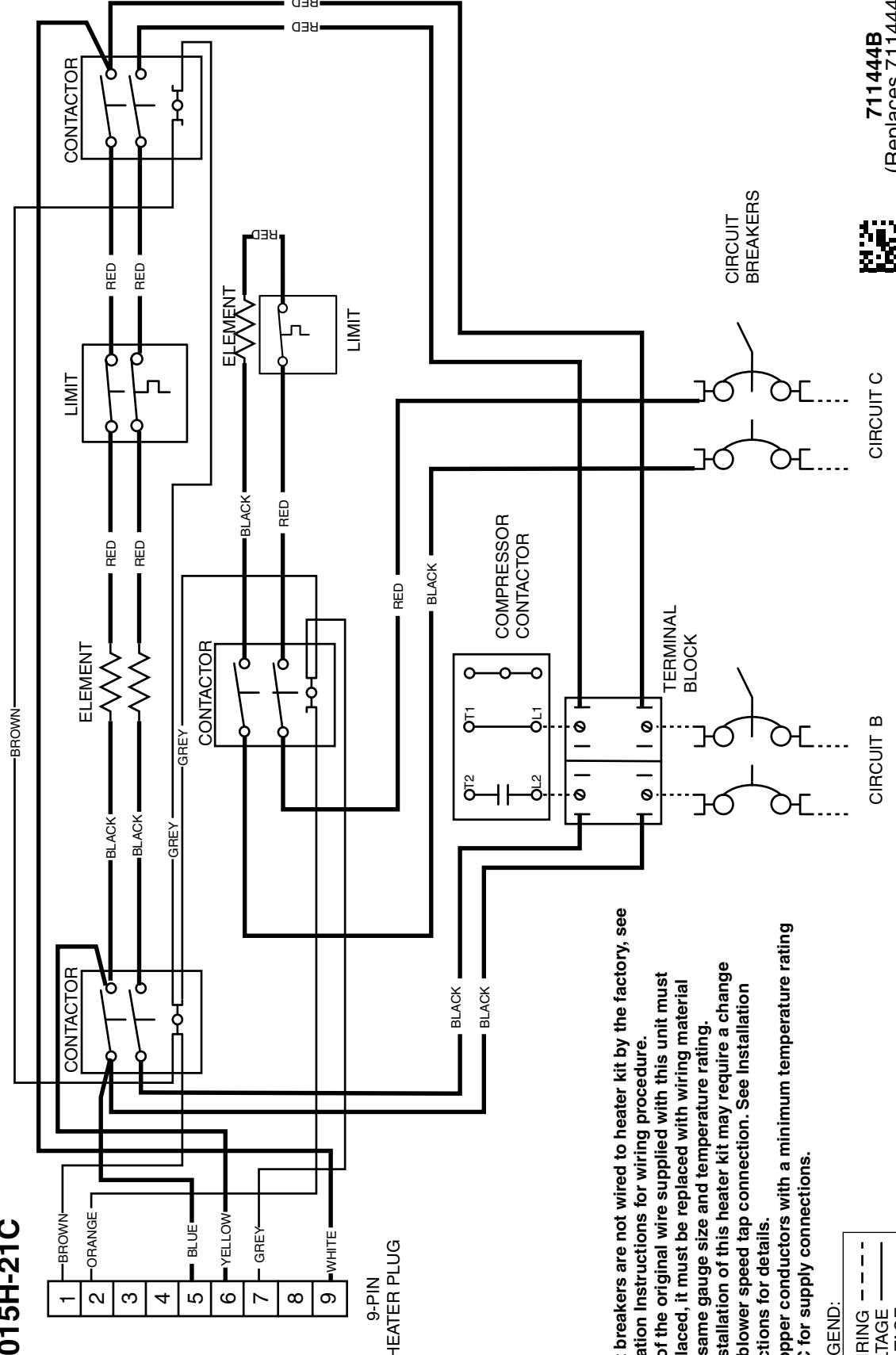
CIRCUIT A

WIRING DIAGRAM

H3HK015H-01C
H3HK015H-21C

240VAC

15 kW, 2-Circuit, AC, 1-Phase Electric Heater Kit



NOTES:

1. Circuit breakers are not wired to heater kit by the factory. Installation Instructions for wiring procedure.
2. If any of the original wire supplied with this unit must be replaced, it must be replaced with wiring material of the same gauge size and temperature rating. The installation of this heater kit may require a change in the blower speed tap connection. See Installation Instructions for details.
3. Use copper conductors with a minimum temperature rating of 60°C for supply connections.

LEGEND:

FIELD WIRING	---
LOW VOLTAGE	—
HIGH VOLTAGE	— —

711444B
(Replaces 711444A)
08/15

Figure 8. Single Phase, 15 kW, 3 Circuit, AC

WIRING DIAGRAM

H3HK015H-01C

H3HK015H-21C

240VAC

15 kW, 2-Circuit, HP, 1-Phase Electric Heater Kit

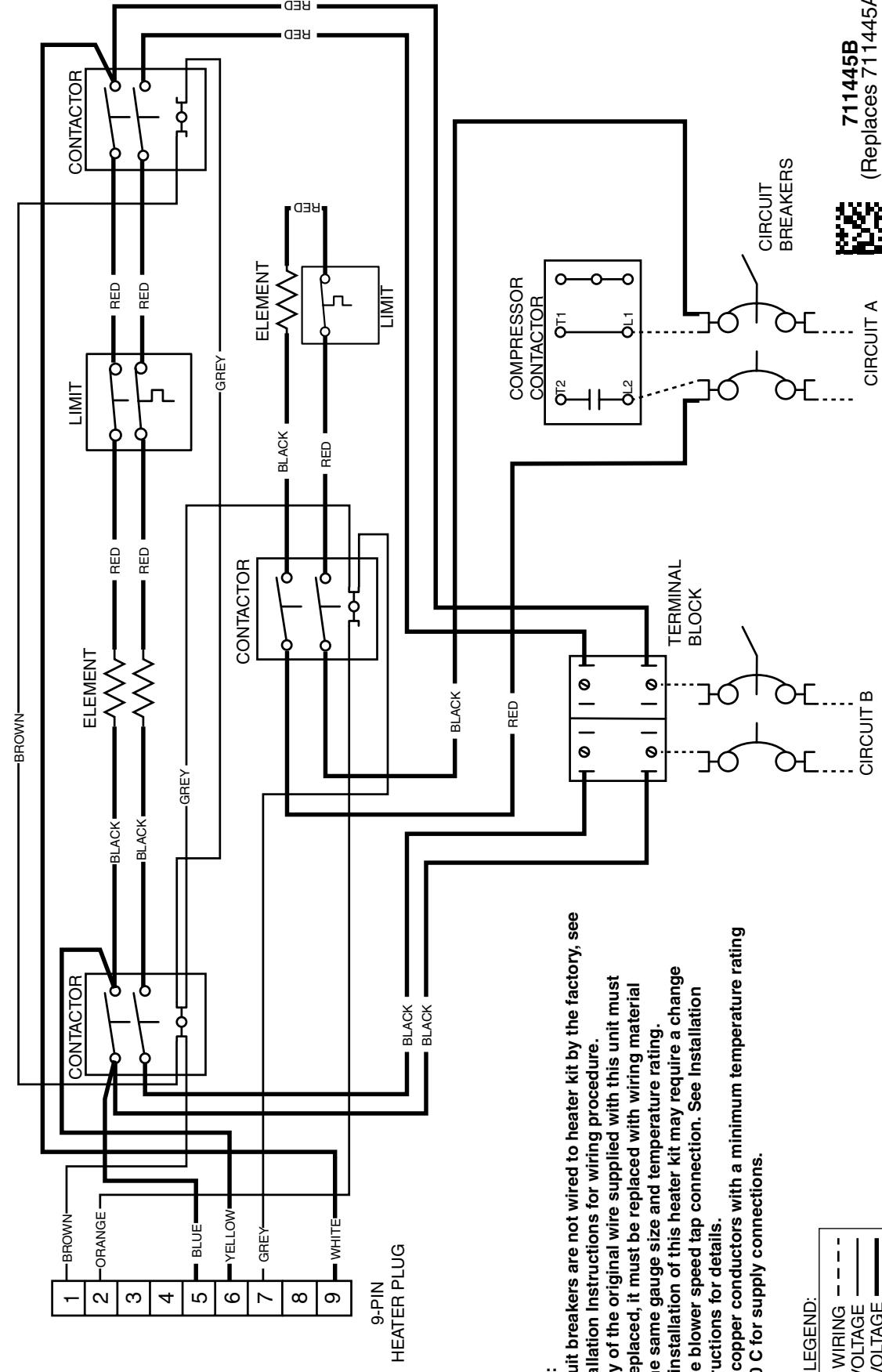


Figure 9. Single Phase, 15 kW, 2 Circuit, HP

WIRING DIAGRAM

240VAC

H3HK015H-01C
H3HK015H-21C

15 kW, 3-Circuit, 1-Phase Electric Heater Kit

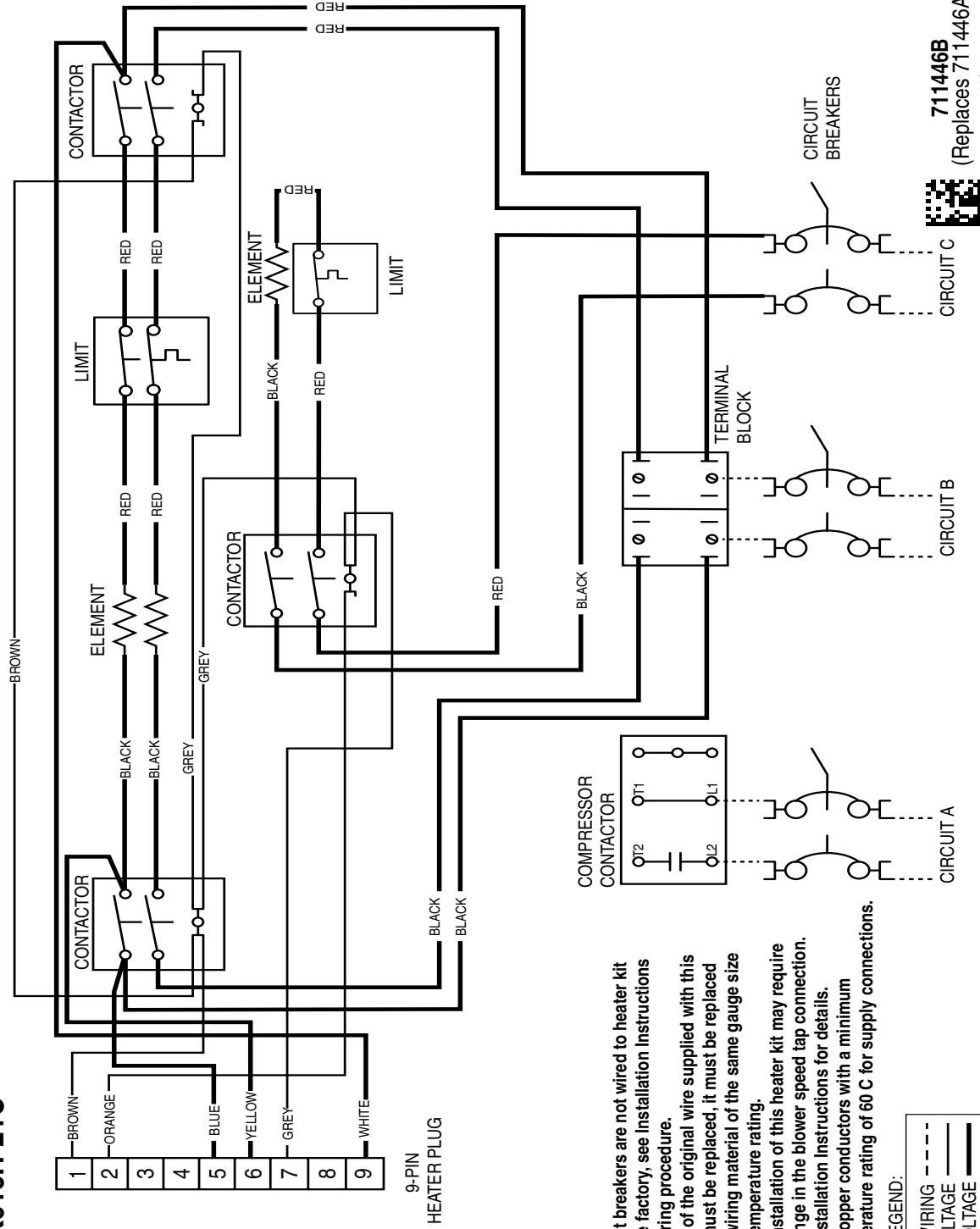


Figure 10. Single Phase, 15 kW, 3 Circuit

711446B
(Replaces 711446A)
08/15

WIRING DIAGRAM

H3HK020H-01C
H3HK020H-21C

20 kW, 2-Circuit, 1-Phase Electric Heater Kit

240VAC

BROWN

ORANGE

3

4

5

6

YELLOW

7

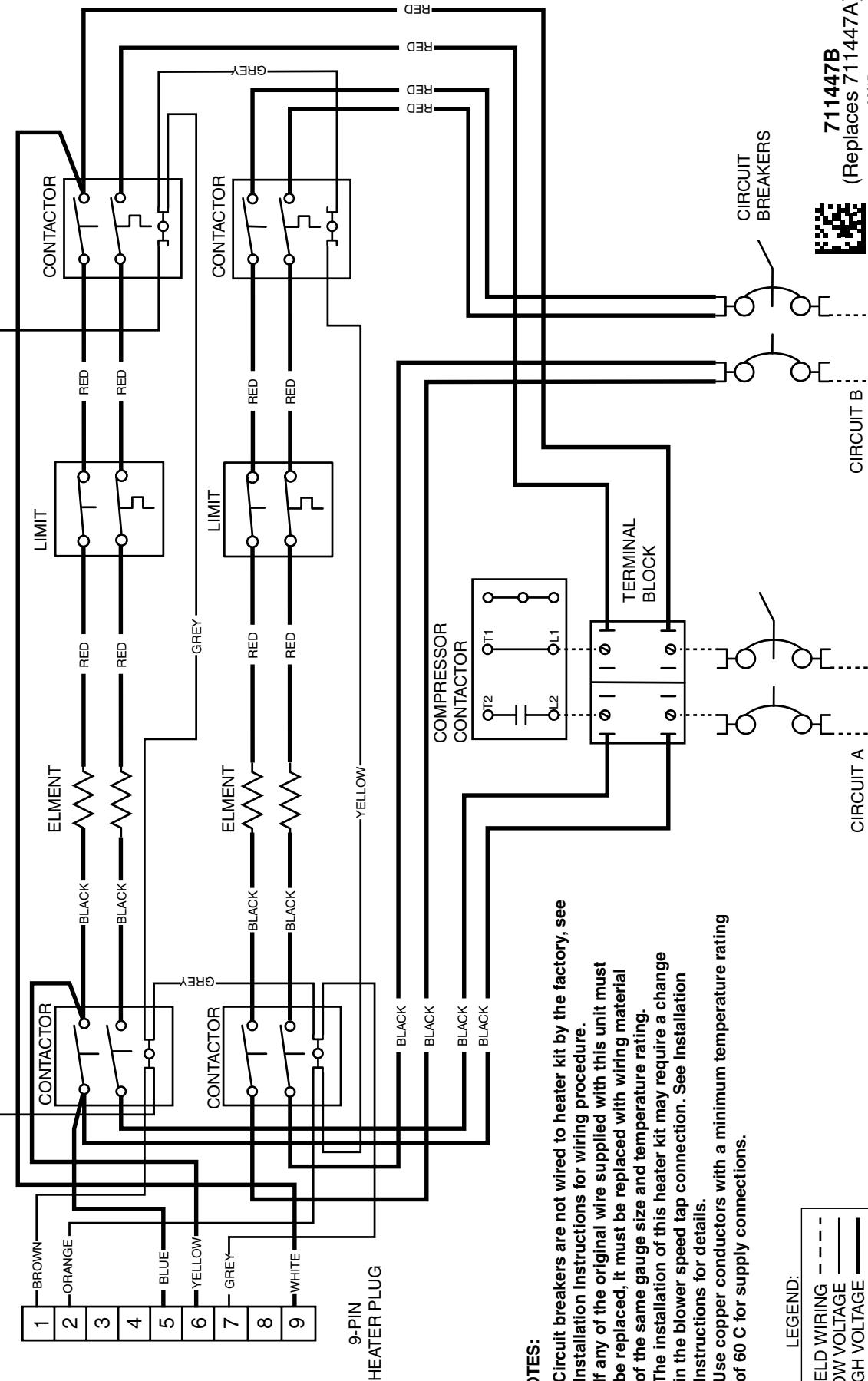
GREY

8

WHITE

9

9-PIN
HEATER PLUG



NOTES:

1. Circuit breakers are not wired to heater kit by the factory. Installation Instructions for wiring procedure.
2. If any of the original wire supplied with this unit must be replaced, it must be replaced with wiring material of the same gauge size and temperature rating. The installation of this heater kit may require a change in the blower speed tap connection. See Installation Instructions for details.
3. Use copper conductors with a minimum temperature rating of 60°C for supply connections.

LEGEND:

FIELD WIRING	---
LOW VOLTAGE	—
HIGH VOLTAGE	—

711447B
(Replaces 711447A)

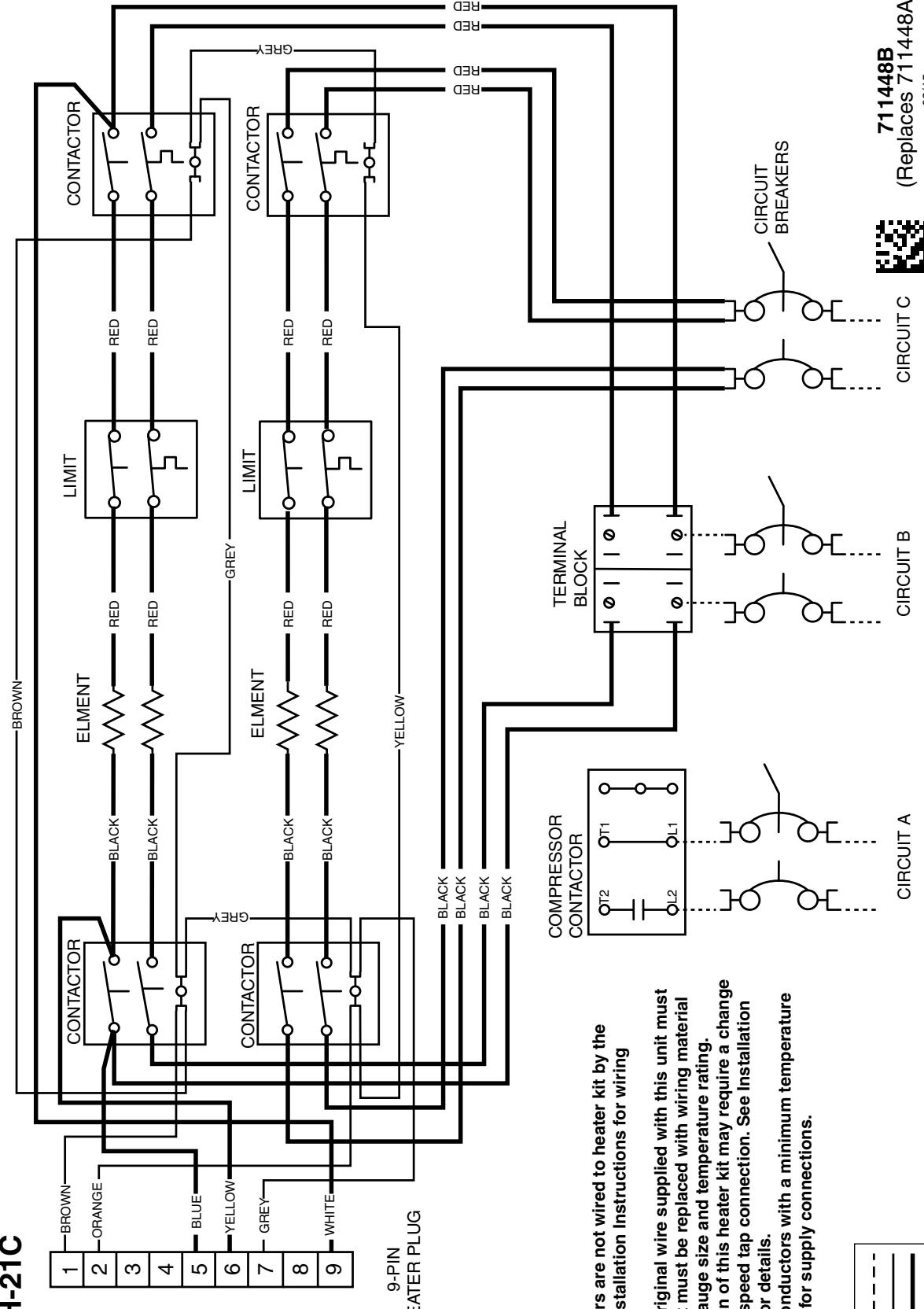
08/15

Figure 11. Single Phase, 20 kW, 2 Circuit

WIRING DIAGRAM

H3HK020H-01C
H3HK020H-21C

20 kW, 3-Circuit, 1-Phase Electric Heater Kit



- NOTES:**
1. Circuit breakers are not wired to heater kit by the factory, see Installation Instructions for wiring procedure.
 2. If any of the original wire supplied with this unit must be replaced, it must be replaced with wiring material of the same gauge size and temperature rating. The installation of this heater kit may require a change in the blower speed tap connection. See Installation Instructions for details.
 3. Use copper conductors with a minimum temperature rating of 60 °C for supply connections.

LEGEND:

FIELD WIRING	---
LOW VOLTAGE	—
HIGH VOLTAGE	—

711448B
(Replaces 711448A)

08/15

Figure 12. Single Phase, 20 kW, 3 Circuit

WIRING DIAGRAM

**H3HK009Q-01C
H3HK015Q-01C**

208/230VAC

9 kW, 15 kW, 1-Circuit, 3-Phase Electric Heater Kit

NOTES:

1. Circuit breakers are not wired to heater kit by the factory, see Installation Instructions for wiring procedure.
2. If any of the original wire supplied with this unit must be replaced, it must be replaced with wiring material of the same gauge size and temperature rating. The installation of this heater kit may require a change in the blower speed tap connection. See Installation Instructions for details.
3. Use copper conductors with a minimum temperature rating of 60°C for supply connections.

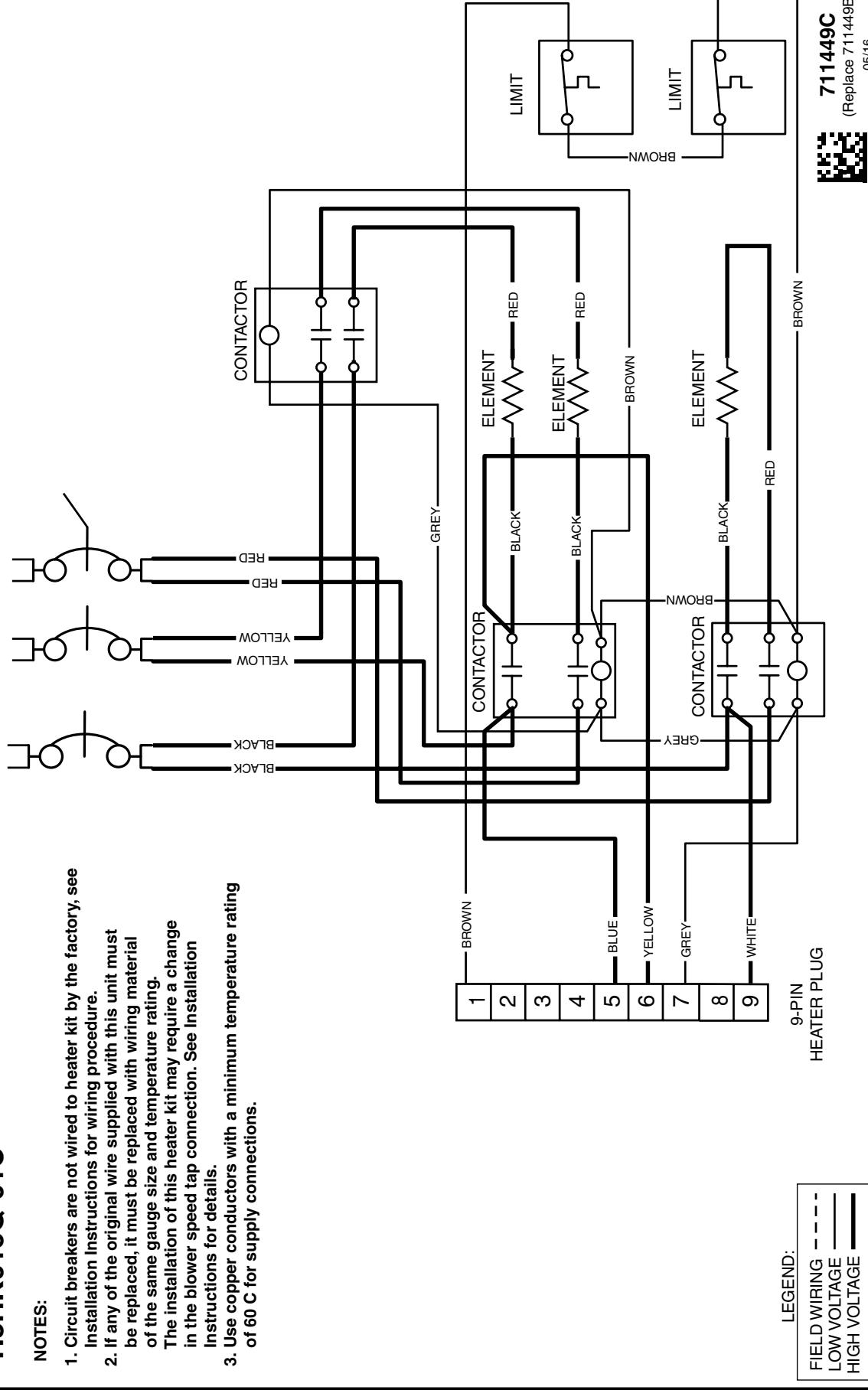


Figure 13. Three Phase, 9 kW & 20 kW, 1 Circuit

WIRING DIAGRAM

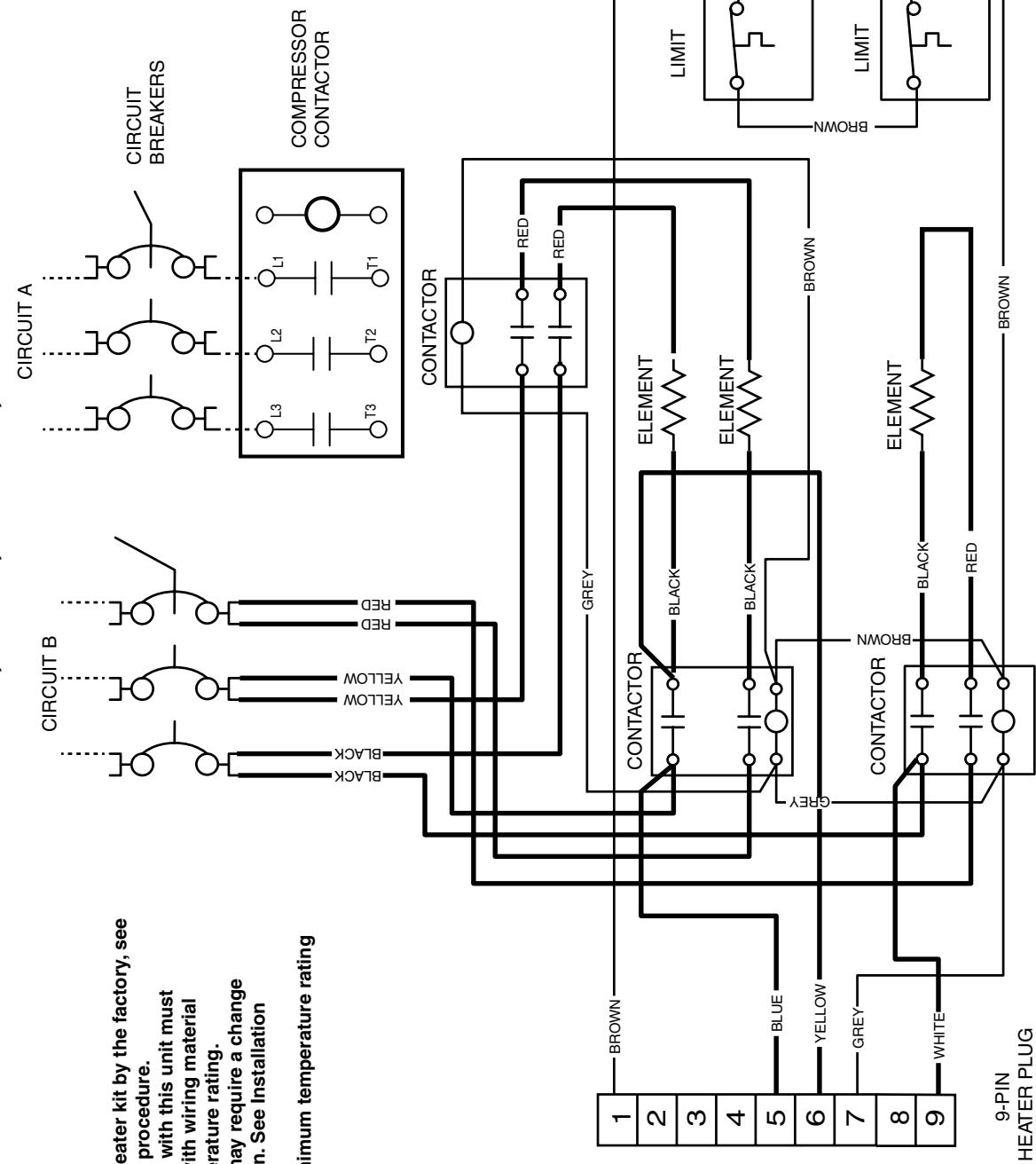
**H3HK009Q-01C
H3HK015Q-01C**

208/230VAC

9 kW, 15 kW, 2-Circuit, 3-Phase Electric Heater Kit

NOTES:

1. Circuit breakers are not wired to heater kit by the factory, see Installation Instructions for wiring procedure.
2. If any of the original wire supplied with this unit must be replaced, it must be replaced with wiring material of the same gauge size and temperature rating. The installation of this heater kit may require a change in the blower speed tap connection. See Installation Instructions for details.
3. Use copper conductors with a minimum temperature rating of 60 C for supply connections.



**711450B
(Replace 711450A)**
08/15

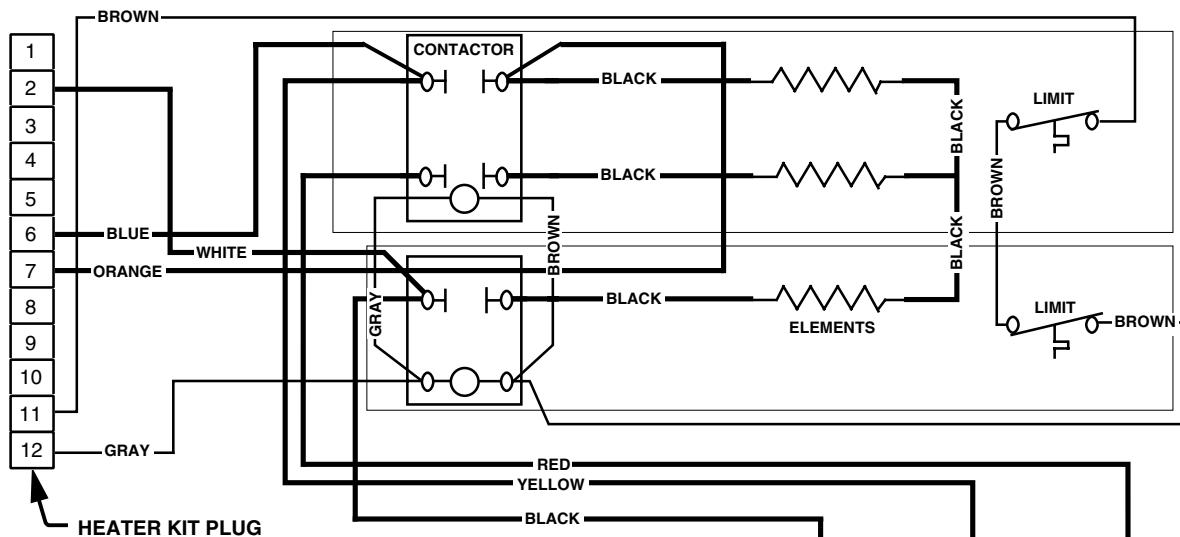
LEGEND:

FIELD WIRING	---
LOW VOLTAGE	—
HIGH VOLTAGE	—

Figure 14. Three Phase, 9 kW & 15 kW, 2 Circuit

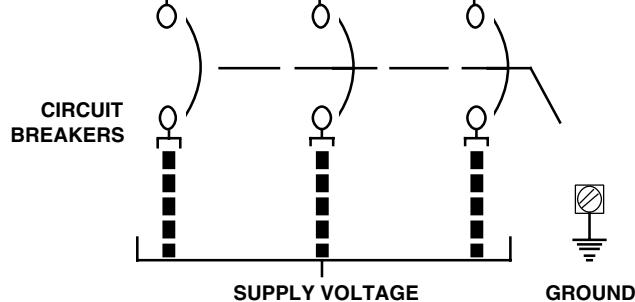
WIRING DIAGRAM

480V, 3-Phase Electric Heater Kit



NOTES

- 1) Circuit breakers (when supplied) are not wired to heater kit by the factory, see Installation Instructions for wiring procedure.
- 2) If any of the original wire supplied with this unit must be replaced, it must be replaced with wiring material of the same gauge size and temperature rating.
- 3) The installation of this heater kit may require a change in the blower speed tap connection. See Installation Instructions for details.
- 4) Use copper conductors with a minimum temperature rating of 60° C for supply connections.



FIELD WIRING	■ ■ ■ ■ ■ ■ ■ ■
FACTORY WIRING	■ ■ ■ ■ ■ ■ ■ ■
LOW VOLTAGE	_____
HIGH VOLTAGE	_____



7101540

Figure 15. Three Phase, 460V, 9 & 15KW, 1 Circuit



INSTALLER: PLEASE LEAVE THESE INSTALLATION INSTRUCTIONS WITH THE HOMEOWNER

