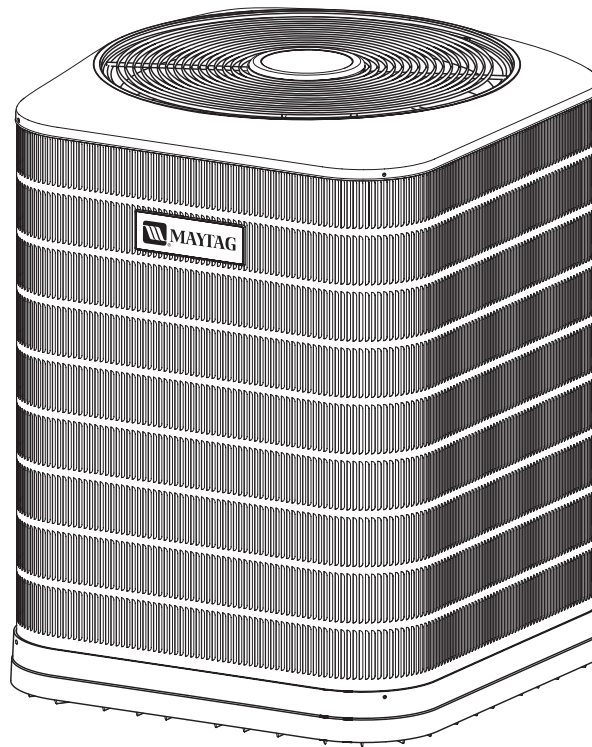




MAYTAG

TECHNICAL SPECIFICATIONS

Model SA2BD-KA Series



M1000S Product Line

**High Efficiency Air Conditioner
13+ SEER — 1.5 - 5 Ton Capacity**

- **10 YEAR
WARRANTY**
- **WORRY-FREE
PERFORMANCE**
- **1 YEAR
DEPENDABILITY
PROMISE**



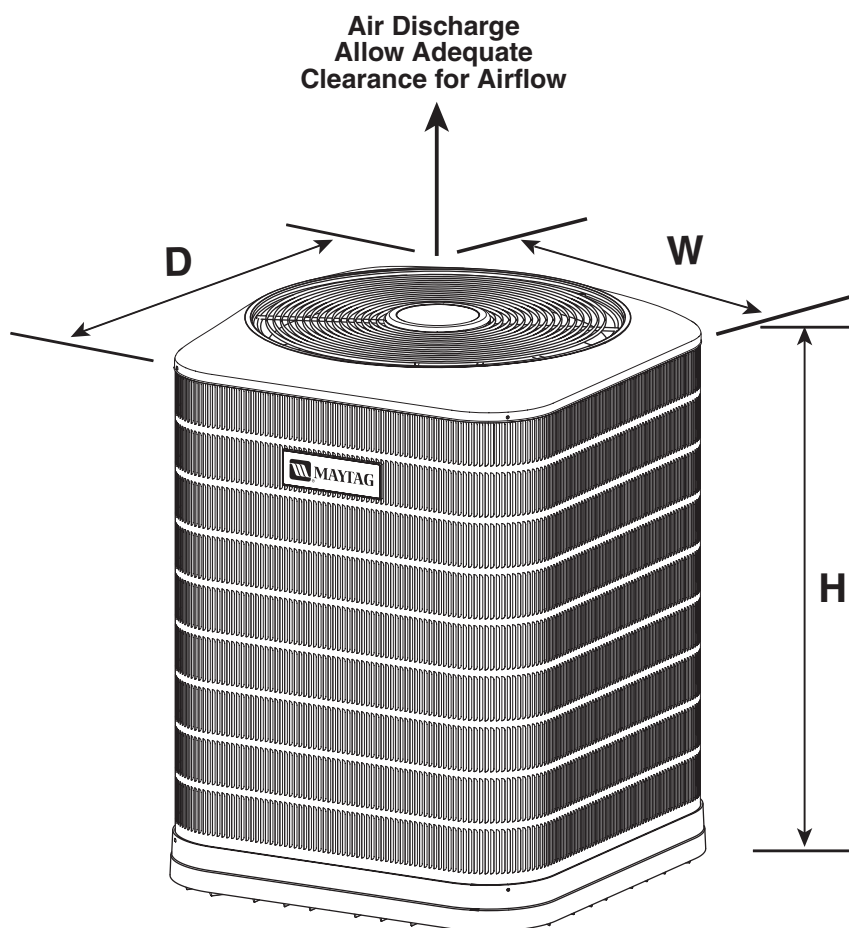
The SA2BD Series of air conditioners offers exceptional performance. The unit, when combined with our engineered coils or air handlers, offers a full line of quality, split system cooling equipment. The SA2BD is rated at 13 SEER when matched with our multi speed air handler or furnace. When matched with our variable speed air handler, or our variable speed blower kits, the SA2BD is rated up to 14 SEER.

Features and Benefits

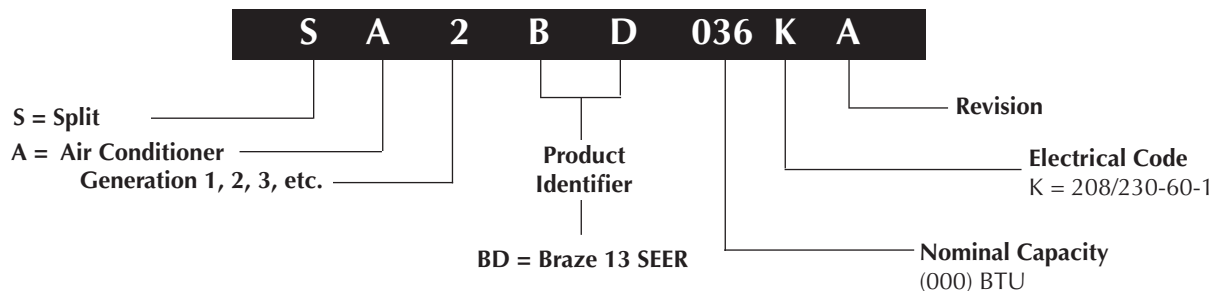
- **Durable Attractive Stainless Steel Cabinet** – Durable brushed stainless steel protects the coil from yard hazards and extreme weather. Unit is trimmed in a silicone-protected polyester finish with a 950 hour salt spray that resists corrosion 50% better than comparable units.
- **Quiet Plus™ Compressor Sound Blanket** – Engineered to significantly reduce unwanted noise.
- **Copper Tube / Aluminum Fin Coils** – Coils are designed to optimize heat transfer, minimize size and cost, and increase durability and reliability.
- **Permanently Lubricated Motor** – A heavy duty PSC motor for long lasting reliability and quiet operation. Requires no maintenance and is completely protected from rain and snow.
- **Full Service Valves** – These brass valves are easily accessible and simplify servicing of the refrigeration system.
- **Removable Top Grille Assembly** – Allows ease of service from the top without disconnecting fan motor leads.
- **One Piece Top/Orifice** – Designed for maximum airflow and quiet operation.
- **Easy Compressor and Control Access** – Designed to make servicing easier for the contractor, access panels are provided to all controls and the compressor from the side of the unit.
- **10 Year Residential Parts Warranty and 1 Year Dependability Promise** – The best warranty in the business.

DIMENSIONS/OUTDOOR SECTION

SA2BD-	018KA	024KA	030KA	036KA	042KA	048KA	060KA
H	24-1/4	28-1/4	36-1/4	36-1/4	33	33	45
W	23-1/4	23-1/4	23-1/4	23-1/4	31-1/4	31-1/4	31-1/4
D	23-1/4	23-1/4	23-1/4	23-1/4	31-1/4	31-1/4	31-1/4



IDENTIFICATION CODE



PHYSICAL AND ELECTRICAL SPECIFICATIONS / OUTDOOR UNITS

13+ SEER — High Efficiency — Single Phase

Model Number SA2BD-			018KA	024KA	030KA	036KA	042KA	048KA	060KA
Electrical Data	Volts-Cycles-Phase (1)		208/230-60-1	208/230-60-1	208/230-60-1	208/230-60-1	208/230-60-1	208/230-60-1	208/230-60-1
	Total Amps		8.9	12.3	16.4	17.2	17.8	22.9	29.6
	Delay Fuse Max. (2)		15	25	35	35	35	45	60
	Min. Circuit Ampacity		11.1	15.2	20.6	21.0	21.9	28.3	36.7
Component Data	Coil	Area	8.23	9.88	13.22	13.22	17.74	17.74	25.42
		Rows-FPI	1 - 22	1 - 22	1 - 22	1 - 22	1 - 22	1 - 22	1 - 22
		Tube Dia	3/8" O.D.	3/8" O.D.	3/8" O.D.	3/8" O.D.	3/8" O.D.	3/8" O.D.	3/8" O.D.
	Fan Motor	Type	PSC	PSC	PSC	PSC	PSC	PSC	PSC
		Amps	0.34	0.67	0.67	1.20	1.40	1.40	1.40
		HP	1/20	1/10	1/10	1/4	1/4	1/4	1/4
	Fan Blade	Dia-# Blades	18" - 2	18" - 3	18" - 3	18" - 3	24" - 2	24" - 2	24" - 2
		SCFM	1410	1985	3000	3000	4000	4000	4000
	Compressor Data	RLA	9	12	16	16	16	22	28
		LRA	40	54	68	77	77	97	141
Refrigerant suction line- Length/O.D. (Liq. Line All Lengths - 3/8" O.D.)		0-24 ft.	3/4"	3/4"	3/4"	3/4"	7/8"	7/8"	7/8"
		25-39 ft.	3/4"	3/4"	7/8" (3)	7/8" (3)	7/8"	7/8"	1-1/8" (4)
		40-75 ft.	3/4"	3/4"	7/8" (3)	7/8" (3)	7/8"	1-1/8" (4)	1-1/8" (4)
Refrigerant Charge in Ounces (Outdoor unit, Indoor Unit 15' Line Set)			78	88	99	110	122	126	160
Weight Approximate (lbs.)	Net	103	112	124	124	156	176	229	
	Ship	107	117	129	129	162	183	238	

(1) Operating Voltage Range: 187v min. — 253v max.

(2) HACR Type Circuit Breakers may be used.

(3) Requires 7/8" to 3/4" reducer from line to unit.

(4) Requires 7/8" to 1-1/8" reducer from line to unit.

ACCESSORIES - CONDENSING UNIT

Start Assist Kit - 912933

Provides additional starting torque for the compressor motor when operating with low line voltage or high operating temperatures.

Fan Delay Kit (TDR)

911758 - 80-second fan delay

COPPER WIRE SIZE — AWG (1% Voltage Drop)				
Supply Wire Length-Feet				Supply Circuit
200	150	100	50	Ampacity
6	8	10	14	15
4	6	8	12	20
4	6	8	10	25
4	4	6	10	30
3	4	6	8	35
3	4	6	8	40
2	3	4	6	45
2	3	4	6	50

Wire Size based on N.E.C. for 60° type copper conductors.

SYSTEM HEATING & COOLING CAPACITIES

13 SEER — High Efficiency — Single Phase

Outdoor Unit	Indoor Piston Coil	Cooling Capacity BTUH	SEER	EER	SCFM	Orifice
018KA	C5B(A,H)-025(C,U)-A+TDR+LLS	17,700	13.0	11.8	525	0.053
024KA	C5B(A,H)-025(C,U)-A+TDR+LLS	24,000	13.0	11.8	700	0.060
024KA	C5B(A,H)-025(C,U)-A+TDR+LLS	24,000	13.0	11.8	700	0.060
030KA	C5B(A,H)-030(C,U)-A+TDR+LLS	28,600	13.0	11.3	890	0.065
030KA	C5B(A,H)-030(C,U)-A+TDR+LLS	28,600	13.0	11.3	890	0.065
036KA	C5B(A,H)-037(C,U)-B+TDR+LLS	35,800	13.0	11.4	1,080	0.075
042KA	C5B(A,H)-042(C,U)-B+TDR+LLS	40,000	13.0	11.9	1,400	0.078
048KA	C5B(A,H)-049(C,U)-C+TDR+LLS	47,500	13.0	11.9	1,400	0.089
060KA	C5B(A,H)-060(C,U)-C+TDR+LLS	57,000	13.0	11.2	1,600	0.099

Outdoor Unit	Indoor Piston Air Handler B5BM-	Cooling Capacity BTUH	SEER	EER	SCFM	Orifice
018KA	025K-A+LLS	17,700	13.0	11.8	525	0.053
024KA	025K-A+LLS	24,000	13.0	11.8	700	0.060
024KA	025K-B+LLS	24,000	13.0	11.8	700	0.060
030KA	030K-A+LLS	28,600	13.0	11.3	890	0.065
030KA	030K-B+LLS	28,600	13.0	11.3	890	0.065
036KA	037K-B+LLS	35,800	13.0	11.4	1,080	0.075
042KA	042K-B+LLS	40,000	13.0	11.9	1,400	0.078
048KA	049K-C+LLS	47,500	13.0	11.9	1,400	0.089
060KA	060K-C+LLS	57,000	13.0	11.2	1,600	0.099

Outdoor Unit	Indoor TXV Coil	Cooling Capacity BTUH	SEER	EER	SCFM
018KA	C5B(A,H)-T25(C,U)-A+TDR	17,700	13.0	11.8	525
024KA	C5B(A,H)-T25(C,U)-A+TDR	24,000	13.0	11.8	700
024KA	C5B(A,H)-T25(C,U)-B+TDR	24,000	13.0	11.8	700
030KA	C5B(A,H)-T30(C,U)-A+TDR	28,600	13.0	11.3	890
030KA	C5B(A,H)-T30(C,U)-B+TDR	28,600	13.0	11.3	890
036KA	C5B(A,H)-T37(C,U)-B+TDR	35,800	13.0	11.4	1,080
042KA	C5B(A,H)-T42(C,U)-B+TDR	40,000	13.0	11.9	1,400
048KA	C5B(A,H)-T49(C,U)-C+TDR	47,500	13.0	11.9	1,400
060KA	C5B(A,H)-T60(C,U)-C+TDR	57,000	13.0	11.2	1,600

Outdoor Unit	Indoor TXV Air Handler B5BM-	Cooling Capacity BTUH	SEER	EER	SCFM
018KA	T25K-A	17,700	13.0	11.8	525
024KA	T25K-A	24,000	13.0	11.8	700
024KA	T25K-B	24,000	13.0	11.8	700
030KA	T30K-A	28,600	13.0	11.3	890
030KA	T30K-B	28,600	13.0	11.3	890
036KA	T37K-B	35,800	13.0	11.4	1,080
042KA	T42K-B	40,000	13.0	11.9	1,400
048KA	T49K-C	47,500	13.0	11.9	1,400
060KA	T60K-C	57,000	13.0	11.2	1,600

(1) Field Supplied Piston

TDR = Time Delay Relay, included with Maytag furnace and air handler.

See current ARI Directory for certified combinations and ratings.

SYSTEM HEATING & COOLING CAPACITIES (continued)

14 SEER — High Efficiency — Single Phase

Outdoor Unit	Indoor Piston Coil	Cooling Capacity BTUH	SEER	EER	SCFM	Orifice
018KA	C5B(A,H)-025(U,C)-B+TDR+LLS+VSB-B	17,700	14.0	12.6	720	0.053
024KA	C5B(A,H)-025(U,C)-B+TDR+LLS+VSB-B	24,000	14.0	13.2	720	0.060
030KA	C5B(A,H)-030(U,C)-B+TDR+LLS+VSB-B	28,600	14.0	12.4	885	0.065
036KA	C5B(A,H)-037(U,C)-B+TDR+LLS+VSB-B	35,800	14.0	12.2	1,060	0.075
042KA	C5B(A,H)-048(U,C)-C+TDR+LLS+VSB-C	40,000	14.0	13.3	1,380	0.078
048KA	C5B(A,H)-049(U,C)-C+TDR+LLS+VSB-C	47,500	14.0	12.8	1,380	0.089
060KA	C5B(A,H)-060(U,C)-C+TDR+LLS+VSB-C	57,000	14.0	12.0	1,555	0.099

Outdoor Unit	Indoor Piston Air Handler B5VM-	Cooling Capacity BTUH	SEER	EER	SCFM	Orifice
018KA	025K-B+LLS	17,700	14.0	12.6	720	0.053
024KA	025K-B+LLS	24,000	14.0	13.2	720	0.060
030KA	030K-B+LLS	28,600	14.0	12.4	885	0.065
036KA	037K-B+LLS	35,800	14.0	12.2	1,060	0.075
042KA	048K-C+LLS	40,000	14.0	13.3	1,380	0.078
048KA	049K-C+LLS	47,500	14.0	12.8	1,380	0.089
060KA	060K-C+LLS	57,000	14.0	12.0	1,555	0.099

Outdoor Unit	Indoor Piston Air Handler B5BM-	Cooling Capacity BTUH	SEER	EER	SCFM	Orifice
018KA	025K-B+LLS+VSB-B	17,700	14.0	12.6	720	0.053
024KA	025K-B+LLS+VSB-B	24,000	14.0	13.2	720	0.060
030KA	030K-B+LLS+VSB-B	28,600	14.0	12.4	885	0.065
036KA	037K-B+LLS+VSB-B	35,800	14.0	12.2	1,060	0.075
042KA	048K-C+LLS+VSB-C	40,000	14.0	13.3	1,380	0.078
048KA	049K-C+LLS+VSB-C	47,500	14.0	12.8	1,380	0.089
060KA	060K-C+LLS+VSB-C	57,000	14.0	12.0	1,555	0.099

Outdoor Unit	Indoor TXV Coil	Cooling Capacity BTUH	SEER	EER	SCFM
018KA	C5B(A,H)-T25(U,C)-B+TDR+VSB-B	17,700	14.0	12.6	720
024KA	C5B(A,H)-T25(U,C)-B+TDR+VSB-B	24,000	14.0	13.2	720
030KA	C5B(A,H)-T30(U,C)-B+TDR+VSB-B	28,600	14.0	12.4	885
036KA	C5B(A,H)-T37(U,C)-B+TDR+VSB-B	35,800	14.0	12.2	1,060
042KA	C5B(A,H)-T42(U,C)-B+TDR+VSB-B	40,000	14.0	13.3	1,380
048KA	C5B(A,H)-T49(U,C)-C+TDR+VSB-C	47,500	14.0	12.8	1,380
060KA	C5B(A,H)-T60(U,C)-C+TDR+VSB-C	57,000	14.0	12.0	1,555

Outdoor Unit	Indoor TXV Air Handler B5VM-	Cooling Capacity BTUH	SEER	EER	SCFM
018KA	T25K-B	17,700	14.0	12.6	720
024KA	T25K-B	24,000	14.0	13.2	720
030KA	T30K-B	28,600	14.0	12.4	885
036KA	T37K-B	35,800	14.0	12.2	1,060
042KA	T42K-B	40,000	14.0	13.3	1,380
048KA	T49K-C	47,500	14.0	12.8	1,380
060KA	T60K-C	57,000	14.0	12.0	1,555

Outdoor Unit	Indoor TXV Air Handler B5BM-	Cooling Capacity BTUH	SEER	EER	SCFM
018KA	T25K-B+VSB-B	17,700	14.0	12.6	720
024KA	T25K-B+VSB-B	24,000	14.0	13.2	720
030KA	T30K-B+VSB-B	28,600	14.0	12.4	885
036KA	T37K-B+VSB-B	35,800	14.0	12.2	1,060
042KA	T42K-B+VSB-B	40,000	14.0	13.3	1,380
048KA	T49K-C+VSB-C	47,500	14.0	12.8	1,380
060KA	T60K-C+VSB-C	57,000	14.0	12.0	1,555

(1) Field Supplied Piston

LLS = Liquid Line Solenoid

TDR = Time Delay Relay included in furnace and air handler

VSB = Variable Speed Blower

Air handlers and coils used in tables are designed and manufactured by NORDYNE.

See current ARI Directory for certified combinations and ratings.



CERTIFICATION APPLIES ONLY
WHEN THE COMPLETE
SYSTEM IS LISTED
WITH ARI



We Encourage
Professionalism



Through Technician
Certification by NATE



Before purchasing this appliance, read important energy cost and efficiency information available from your retailer. Specifications and illustrations subject to change without notice and without incurring obligations.

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