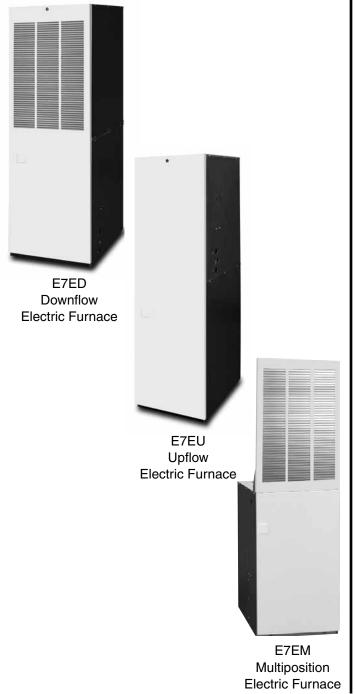
E7 Series Electric Furnaces

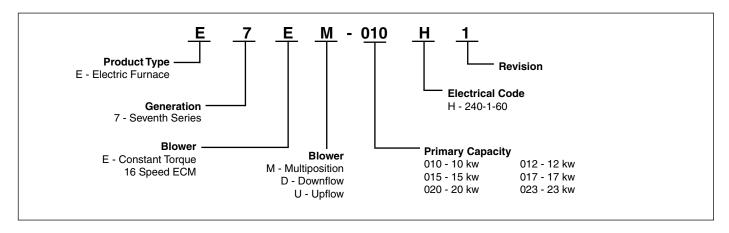
The E7 Series furnace is designed for all sizes of manufactured and modular homes. These units incorporate reliability and low maintenance. Units may be installed free standing in a utility room or enclosed in an alcove or closet. E7 Series furnaces are A/C ready, with 16 blower speeds to meet any cooling requirement.



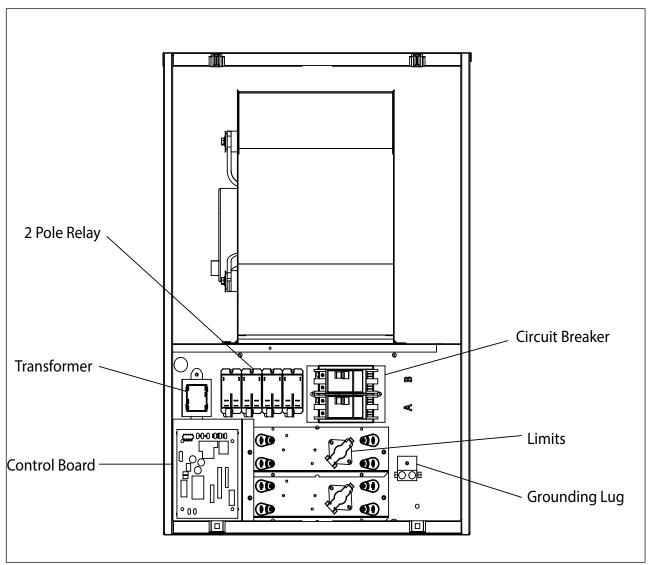
FEATURES and BENEFITS

- Choice of Air Conditioning Options: From 1.5 to 5 tons A/C ready.
- Easy Open Door: Secures the door firmly for transit, yet allows easy removal for access.
- Effective Air Filter: Universal disposable filter is readily available and simple to replace.
- Nichrome Heating Elements: Provide long lasting, efficient heating.
- Appliance Quality Door: Protects against rust and other corrosion. Baked enamel finish allows for easy cleaning.
- Fully Insulated Furnace Cabinet: Insures minimized heat loss and quiet operation.
- Safety and Dependability: Auto reset controls protect unit's electrical circuitry and helps ensure trouble free performance. Built in circuit breakers for extra safety.
- Adaptable: Unit can be adapted to provide dependable heating in either downflow or upflow mode.
- Versatile: Works with self-contained or split system air conditioners or heat pumps.
- Heating Relays: Provide quiet operation.
- Control Board: Allows for 16 blower speeds to create ideal comfort in the home.
- 7 Segment LED Display: Shows furnace mode and simplifies service.
- Multiposition Furnace (E7EM): Available to meet any application.
- Upflow (E7EU) and Downflow (E7ED) Furnace:
 Comes with a factory installed coil box and all necessary filters.
- Full line of accessories to meet many difficult applications.

MODEL IDENTIFICATION



Furnace Parts Identification



UNIT SPECIFICATIONS

FURNACE MODELS E7-	010H	012H	015H	017H	020H	023H	
Rated Heating Output, Btuh (see note 1)	35,000	41,000	53,000	57,000	70,000	75,000	
Watts (Total kw, Heating Elements & Blower)	10.4	12.0	15.4	16.6	20.4	22.0	
Supply Voltage			240 Volts/60)Hz/1-Phase			
Heating Elements, No. (Total kw)	2 (10.0)	2 (11.6)	3 (15.0)	3 (16.2)	4 (20.0)	4 (21.6)	
Motor Speed, H.P. Rating, Amps	16 Speed, 1/2 HP, 3.6 A						
Test ESP, in. w.c. Max	0.3						
Optional Cooling Available with factory installed blower	r 2.0 - 4.0 Ton						
Optional Heat Pump Available with factory installed blower	2.0 - 4.0 Ton						
Air Filter (Standard)	18" x 20" x 1" (nominal)						
Furnace Dimensions	Multi-Poise Width-20" (508mm), Height-29" (737mm), Depth-24 1/2" (623mm)						
runiace dimensions	Upflow/ Downflow						

^{1.} Heating output rated at listed voltage. For outputs at voltages other than 240V, multiply Btuh rating by the following factors: x 0.92 (230V), x 0.84 (220V), x 0.75 (208V)

ELECTRICAL SPECIFICATIONS

MODEL NUMBER E7E*-	SUPPLY CIRCUIT	TOTAL AMPERES	MAXIMUM OVER- CURRENT RATING	MINIMUM CIRCUIT AMPACITY
010H1	Single	45.3	60	57
	Single	51.6	70	65
012H1	Dual "A"	27.8	35	35
	Dual "B"	24.2	35	30
	Single	66.1	90	83
015H1	Dual "A"	45.3	60	57
	Dual "B"	20.8	30	26
	Single	71.1	90	89
017H1	Dual "A"	45.0	60	56
	Dual "B"	26.1	35	33
	Single	86.9	110	109
020H1	Dual "A"	45.3	60	57
	Dual "B"	41.7	60	52
	Single	93.6	125	117
023H1	Dual "A"	45.3	60	57
	Dual "B"	48.0	60	60

NOTE: Wire size must be in accordance to the applicable revision of the NEC and all other applicable codes.

Anticipator Settings

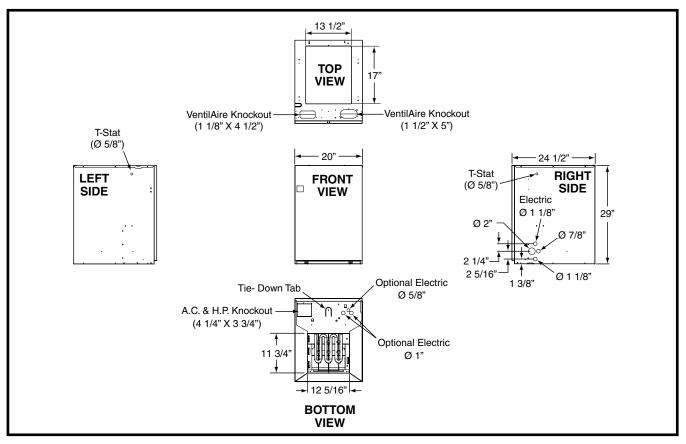
Furnace Model	Thermostat Anticipator Setting
010, 012	0.2
015, 017, 020, 023	0.4

Clearances

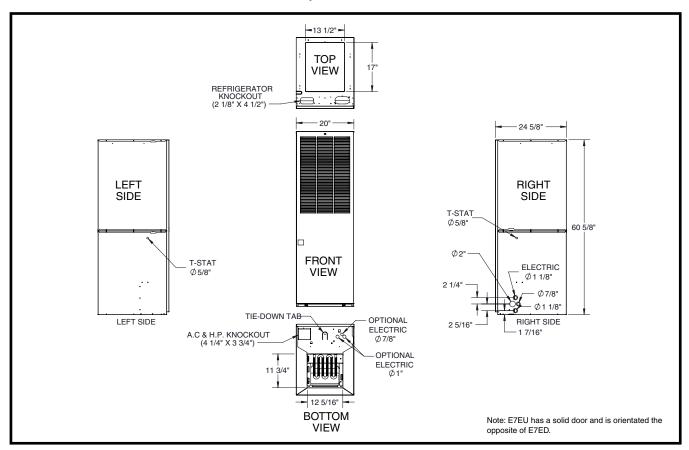
ALL MODELS	CLOSET	ALCOVE
Front ‡	6"	18"
Back	0"	0"
Sides	0"†	0Ӡ
Тор	0"	0"
Top and Sides of Duct	0"	0"
Bottom of Duct	0"	0"

[‡] Service Clearance

[†] For upflow application using upflow stand, 1" minimum per side.

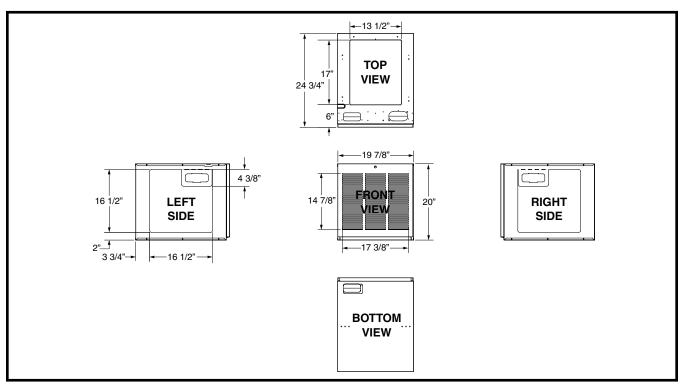


E7EM Physical Dimensions



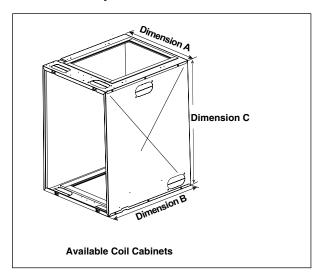
E7EU & E7ED Physical Dimensions

– 6 **–**



E7 Furnace Upflow Stand Dimensions

Optional Accessories



Coil Box	Dimension A Width (mm)	Dimension B Depth (mm)	Dimension C Height (mm)
1006730	20" (508mm)	24" (610mm)	31.5" (802mm)
1006731	20" (508mm)	24" (610mm)	31.5" (802mm)
904067	20" (508mm)	24" (610mm)	27" (686mm)
902976	20" (508mm)	24" (610mm)	29" (736mm)

Airflow Data

AIRFLOW (CFM)										
MOTOR SWITCH		EXTERNAL STATIC PRESSURE (IN. W.C.)								
MODEL NUMBER	(SETTINGS (0=OFF, 1=ON)		0.1	0.2	0.3	0.4	0.5	0.6	
	1/5	2/6	3/7	4/8	CFM	CFM	CFM	CFM	CFM	CFM
	0	0	0	0	685	640	606	560	513	460
	1	0	0	0	770	727	692	648	599	552
	0	1	0	0	854	815	779	737	685	645
	1	1	0	0	939	902	865	825	771	737
	0	0	1	0	1,012	974	938	899	850	813
	1	0	1	0	1,084	1,047	1,011	973	930	888
	0	1	1	0	1,157	1,119	1,084	1,047	1,009	964
E7E*-0**H1	1	1	1	0	1,197	1,166	1,130	1,093	1,056	1,017
E/E -U HI	0	0	0	1	1,245	1,215	1,178	1,143	1,105	1,066
	1	0	0	1	1,293	1,263	1,225	1,192	1,154	1,114
	0	1	0	1	1,344	1,312	1,278	1,242	1,206	1,169
	1	1	0	1	1,394	1,361	1,330	1,291	1,257	1,223
	0	0	1	1	1,434	1,401	1,369	1,332	1,299	1,267
	1	0	1	1	1,473	1,441	1,408	1,373	1,340	1,311
	0	1	1	1	1,514	1,483	1,451	1,417	1,386	1,355
	1	1	1	1	1,555	1,525	1,494	1,460	1,431	1,398

NOTES:

- 1. Motor switch settings for heating speeds use HEAT switches 1, 2, 3, and 4. For cooling speeds use COOL switches 5, 6, 7, and 8.
- 2. Data is shown with filter

E7 Airflow Data

	MAXIMUM HEATING AIRFLOW SETTING									
F7F+ 0++114		E7	EM		E7ED		E7EU			
E7E*-0**H1	DOWN	DOWNFLOW UPFLOW		LOW	DOWNFLOW		UPFLOW			
	МН	RES	МН	RES	МН	RES	МН	RES		
10		0101	0001							
12		0011								
15	0001		0101	0101	0101	0101	0101	0101		
17	0001 0101	0101	0101	0101	0101			0101	0101	
20										
23		0011	0001	0011	0001			0011		

- 1. MH and Res represent Manufactured Housing and Residential (modular home) applications, respectively
 2. To comply with government mandated efficiency standards, speed settings with higher CFM values than listed in this table are not allowed in HEAT mode

Maximum Allowable Heat Settings

ACCESSORIES

Description	Part Number
Blower, 5 Ton	1027059
Heating Thermostat Intertherm (12 Pac)	903188 (903182)
Heating Thermostat Miller (12 Pac)	903189 (903183)
Thermostat Sub-Base	914146
Heating/Cooling Thermostat CM65 Intertherm/Miller (12 Pac)	903992 (903993)
Heating/Cooling Thermostat GE Intertherm (12 Pac)	903192 (903186)
Heating/Cooling Thermostat GE Miller (12 Pac)	903193 (903187)
Automatic Damper for AC or HP Package Unit	901083
"VEE" Box Adapters (10") - 5 / carton	901985
Duct Connector 10" Dia. x 6" Long - 6 / carton	902926
"VEE" Box Adapters (12") - 5 / carton	902149
Single Wide Fitting Kit (12")	911468A
Double Wide Fitting Kit (12")	911469A
Single Wide Fitting Kit (14")	914957
Double Wide Fitting Kit (14")	914956
Y-Fitting (12")	911470
Y-Fitting (14")	917195
Fan Delay Kit (TDR)	911758
Top Grille/Frame	902989
Top Grille/Frame (4 pack)	903000
Cabinet to Combine w/ Grille/Frame	903891
Upflow Stand	1014501
Coil Cabinet (For all sizes), Upflow & Downflow w/ Solid Door	1006730
Coil Cabinet (For all sizes), Upflow & Downflow w/ Louvered Door	1006731
Coil Cabinet Downflow (Front return)	904067
Coil Cabinet Upflow (Solid door, limited capacities)	902976

ACCESSORY KITS

Vent Kits	Part Number
Soffit Air Inlet (for VentilAire III only)	917201A
VentilAire III - Sloped 3/12	914098
VentilAire IV - Sloped 3/12	914229
VentilAire V - Sloped 3/12	1018547

Plenum (Connector	Part Number		
11.25 x	13.50 x	0.88	12 / carton	901987A
11.25 x	13.50 x	2.00	12 / carton	901988A
11.25 x	13.50 x	4.25	6 / carton	901989A
11.25 x	13.50 x	6.25	6 / carton	901990A
11.25 x	13.50 x	8.25	4 / carton	901991A
11.25 x	13.50 x	10.25	3 / carton	901992A
11.25 x	13.50 x	12.25	3 / carton	901993A
11.25 x	13.50 x	6.25	24 / carton	902681A









GENERAL TERMS OF LIMITED WARRANTY

For complete details of the Limited Warranty, including applicable terms and conditions, see your local installer or contact the Nortek Global HVAC, LLC warranty department for a copy.

Before purchasing this appliance, read important energy cost and efficiency information available from your retailer. Specifications and illustrations subject to change without notice and without incurring obligations. Printed in U.S.A (07/2019)