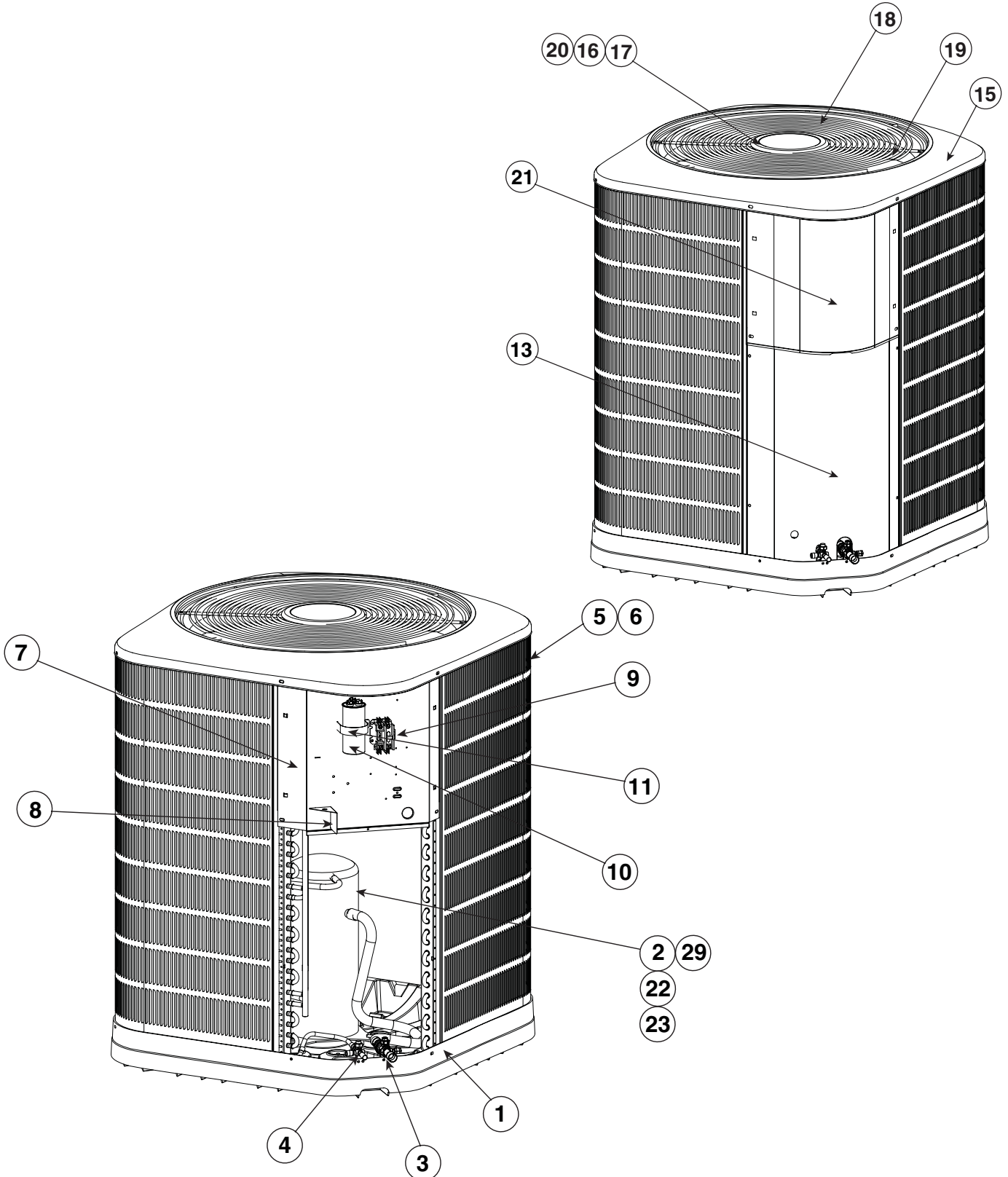


# REPLACEMENT PARTS LIST

**SA4BE Series**  
 14 SEER Residential  
 Split System Air Conditioner



**SA4BE Series  
14 SEER Residential  
Split System Air Conditioner**

| ITEM | DESCRIPTION                          | 018K     | 024K     | 030K     | 036K     | 042K     | 048K     | 060K     |
|------|--------------------------------------|----------|----------|----------|----------|----------|----------|----------|
| 1    | Bottom Pan                           | 669485   | 669485   | 669485   | 669485   | 669485   | 669485   | 669485   |
| 2    | Compressor                           | 918867   | 918868   | 918869   | 918874   | 918871   | 919607   | 919608   |
| 3    | Refrigerant Valve (Large)            | 663992   | 663992   | 663992   | 663992   | 663963   | 663963   | 663963   |
| 4    | Refrigerant Valve (Small)            | 664255   | 664255   | 664255   | 664255   | 664255   | 664255   | 664255   |
| 5    | Coil Guard (Formed)                  | 277533SR | 277533SR | 277534SR | 277535SR | 277536SR | 277536SR | 277536SR |
| 6    | Outdoor Coil (Formed)                | 275287R  | 275287R  | 275282R  | 275285R  | 275283R  | 275289R  | 275289R  |
| 7    | Control Box                          | 277361   | 277361   | 277361   | 277361   | 277361   | 277361   | 277361   |
| 8    | Low Voltage Divider                  | 258790   | 258790   | 258790   | 258790   | 258790   | 258790   | 258790   |
| 9    | Contacto                             | 621661   | 621661   | 621661   | 621661   | 621662   | 621662   | 621662   |
| 10   | Capacitor                            | 620777   | 620762   | 620763   | 621635   | 621153   | 621944   | 621944   |
| 11   | Capacitor strap                      | 258781   | 258781   | 258781   | 258781   | 258780   | 258780   | 258780   |
| 13   | Access Panel                         | 274013S  | 274013S  | 274014S  | 274015S  | 274016S  | 274016S  | 274016S  |
| 14   | Snap Bushing (not shown)             | 631323   | 631323   | 631323   | 631323   | 631323   | 631323   | 631323   |
| 15   | Top Pan                              | 284701   | 284701   | 284701   | 284701   | 284701   | 284701   | 284701   |
| 16   | Fan Motor                            | 622171   | 622171   | 622171   | 622080   | 622066   | 622066   | 622066   |
| 17   | Fan Blade                            | 667351   | 667351   | 667351   | 667351   | 667319   | 667319   | 667319   |
| 18   | Fan Grille                           | 669486   | 669486   | 669486   | 669486   | 669486   | 669486   | 669486   |
| 19   | Motor wire conduit                   | 664162   | 664162   | 664162   | 664162   | 664162   | 664162   | 664162   |
| 20   | Nut, Double thick                    | 606260   | 606260   | 606260   | 606260   | 606260   | 606260   | 606260   |
| 21   | Control Box Cover                    | 276921S  | 276921S  | 276921S  | 276921S  | 276921S  | 276921S  | 276921S  |
| 22   | Grommet, Compressor                  | 668530   | 668530   | 668530   | 668530   | 668530   | 668530   | 668530   |
| 23   | Bolt, Compressor                     | 600426   | 600426   | 600426   | 600426   | 600426   | 600426   | 600426   |
| 24   | High Press Switch (not shown)        | 632473   | 632473   | 632473   | 632473   | 632473   | 632473   | 632473   |
| 26   | Low Pressure Switch (not shown)      | 632393   | 632393   | 632393   | 632393   | 632393   | 632393   | 632393   |
| 27   | Filter Drier (not shown)             | 669378   | 669378   | 669378   | 669378   | 669378   | 669378   | 669378   |
| 28   | Compressor sound blanket (not shown) | 689791   | 689791   | 689791   | 689791   | 689792   | 689792   | 689792   |
| 29   | Compressor molded plug               | 634658   | 634658   | 634658   | 634659   | 634659   | 634660   | 634660   |

**Specify Model No. and Serial No. along with the exact part number(s) when ordering parts from the nearest authorized Dealer or Service Center.**

