

## REPLACEMENT PARTS LIST

### MGC2 SERIES

SINGLE STAGE CONDENSING & NON-CONDENSING FURNACES

#### NON-CONDENSING GAS FURNACES

80+ AFUE



**MGC2SA Upflow /  
Horizontal Furnace**



**MGC2SK Downflow  
Furnace**

#### CONDENSING GAS FURNACES

92.1% AFUE



**MGC2SC Upflow /  
Horizontal Furnace**



**MGC2SL Downflow  
Furnace**

95.0% AFUE



**MGC2SD Upflow /  
Horizontal Furnace**



**MGC2SM Downflow  
Furnace**

80% + AFUE

|                                                          |        |
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92.1% & 95.0% AFUE

|                                                        |         |
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| Downflow Component Location.....                       | Page 13 |

| DESCRIPTION                                            | 045-23A   | 054-23A   | 072-24B   | 090-24B   | 072-35C  | 090-35C  | 108-35C  | 126-45D  |
|--------------------------------------------------------|-----------|-----------|-----------|-----------|----------|----------|----------|----------|
| Blower Assembly                                        | 904681    | 904681    | 904682    | 904682    | 904683   | 904683   | 1003481  | 1003481  |
| Blower Housing                                         | 297200R   | 297200R   | 297207R   | 297207R   | 297204R  | 297204R  | 297209R  | 297209R  |
| Blower limit                                           | 626611R   | 626611R   | 626611R   | 626611R   | 626611R  | 626611R  | 626611R  | 626611R  |
| Blower Motor                                           | 904857    | 904857    | 904858    | 904858    | 904859   | 904859   | 904860   | 904860   |
| Blower Wheel                                           | 667251R   | 667251R   | 667258R   | 667258R   | 667207R  | 667207R  | 667280R  | 667280R  |
| Burner Assembly                                        | 904819    | 904820    | 904822    | 904824    | 904822   | 904824   | 904826   | 904828   |
| Capacitor                                              | 01-0004   | 01-0004   | 01-0024   | 01-0024   | 01-0026  | 01-0026  | 01-0026  | 01-0026  |
| Collector Pan (w gasket)                               | 904805    | 904812    | 904806    | 904807    | 904808   | 904809   | 904810   | 904811   |
| Control Board                                          | 920915    | 920915    | 920915    | 920915    | 920915   | 920915   | 920915   | 920915   |
| Door Set                                               | 904771    | 904771    | 904772    | 904772    | 904773   | 904773   | 904773   | 904774   |
| Door Switch                                            | 632125R   | 632125R   | 632125R   | 632125R   | 632125R  | 632125R  | 632125R  | 632125R  |
| Flame Sensor                                           | 632484R   | 632484R   | 632484R   | 632484R   | 632484R  | 632484R  | 632484R  | 632484R  |
| Fuse                                                   | 632261R   | 632261R   | 632261R   | 632261R   | 632261R  | 632261R  | 632261R  | 632261R  |
| Gas Valve                                              | 624657R   | 624657R   | 624657R   | 624657R   | 624657R  | 624657R  | 624657R  | 624657R  |
| Heat Exchanger                                         | 904779    | 904779    | 904780    | 904781    | 904782   | 904783   | 904868   | 904785   |
| High Temp Hose (Not Shown)                             | 263967R   | 263967R   | 263967R   | 263967R   | 263967R  | 263967R  | 263967R  | 263967R  |
| Ignitor Assembly (Nitride)                             | 1017743S  | 1017743S  | 1017743S  | 1017743S  | 1017743S | 1017743S | 1017743S | 1017743S |
| Ignitor Assembly<br>(Units produced before 01/01/2018) | 1025459R  | 1025459R  | 1025460R  | 1025461R  | 1025460R | 1025461R | 1025462R | 1025463R |
| Ignitor Bracket (Not Shown)                            | 299261R   | 299261R   | 299261R   | 299261R   | 299261R  | 299261R  | 299261R  | 299261R  |
| Inducer Gasket (Not Shown)                             | 689988R   | 689988R   | 689988R   | 689988R   | 689988R  | 689988R  | 689988R  | 689988R  |
| Inducer Motor                                          | 904796    | 904796    | 904796    | 904796    | 904796   | 904796   | 904796   | 904796   |
| Inshot Burner                                          | 661134R   | 661134R   | 661134R   | 661134R   | 661134R  | 661134R  | 661134R  | 661134R  |
| Main Air Limit Switch                                  | 626614R   | 626614R   | 626612R   | 626613R   | 626615   | 626613R  | 626612R  | 626598R  |
| Manifold Burner Tube                                   | 664228R   | 664228R   | 664229R   | 664230R   | 664229R  | 664230R  | 664231R  | 664232R  |
| Motor Mount Kit                                        | N/A       | N/A       | 904951    | 904951    | 904980   | 904980   | 904951   | 904951   |
| Orifice (Natural Gas)                                  | 661049R   | 661047R   | 661047R   | 661047R   | 661047R  | 661047R  | 661047R  | 661047R  |
| Pressure Switch                                        | 632499    | 632489R   | 632489R   | 632489R   | 632489R  | 632489R  | 632488R  | 632520R  |
| Roll-Out Limit Switch                                  | 626610R   | 626610R   | 626610R   | 626610R   | 626610R  | 626609R  | 626610R  | 626610R  |
| Set of Wires (Not Shown)                               | M0036001R | M0036001R | M0036001R | M0036001R | M0036005 | M0036005 | M0036005 | M0036005 |
| Top Panel                                              | 295911R   | 295911R   | 295912R   | 295912R   | 295913R  | 295913R  | 295913R  | 295914R  |
| Transformer                                            | 622341R   | 622341R   | 622341R   | 622341R   | 622341R  | 622341R  | 622341R  | 622341R  |

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

[FOR COMPONENT LOCATIONS, SEE PAGE 6](#)

## MGC2SK DOWNFLOW FURNACE - REPLACEMENT PARTS LIST

| DESCRIPTION                                            | 054-23A   | 072-24B   | 090-24B   | 108-35C   | 126-45D   |
|--------------------------------------------------------|-----------|-----------|-----------|-----------|-----------|
| Blower assembly                                        | 904681    | 904682    | 904682    | 1003481   | 1003481   |
| Blower Housing                                         | 297200R   | 297207R   | 297207R   | 297209R   | 297209R   |
| Blower Limit Switch                                    | 626611R   | 626611R   | 626611R   | 626611R   | 626611R   |
| Blower Motor                                           | 904857    | 904858    | 904858    | 904860    | 904860    |
| Blower Wheel                                           | 667251R   | 667258R   | 667258R   | 667280R   | 667280R   |
| Burner Assembly                                        | 904820    | 904822    | 904824    | 904826    | 904828    |
| Burner Tube Manifold                                   | 664228R   | 664229R   | 664230R   | 664231R   | 664232R   |
| Capacitor                                              | 01-0004   | 01-0024   | 01-0024   | 01-0026   | 01-0026   |
| Collector Pan (w Gasket)                               | 904901    | 904806    | 904921    | 904902    | 904811    |
| Combustion Tube                                        | 299291R   | 299291R   | 299291R   | 299291R   | 299291R   |
| Control Board                                          | 920915    | 920915    | 920915    | 920915    | 920915    |
| Door Set                                               | 904771    | 904772    | 904772    | 904773    | 904774    |
| Door Switch                                            | 632125R   | 632125R   | 632125R   | 632125R   | 632125R   |
| Flame Sensor                                           | 632484R   | 632484R   | 632484R   | 632484R   | 632484R   |
| Fuse                                                   | 632261R   | 632261R   | 632261R   | 632261R   | 632261R   |
| Gas Valve                                              | 624657R   | 624657R   | 624657R   | 624657R   | 624657R   |
| Heat Exchanger                                         | 904779    | 904780    | 904781    | 904868    | 904785    |
| High Temp Hose (Not Shown)                             | 263967R   | 263967R   | 263967R   | 263967R   | 263967R   |
| Ignitor Assembly (Nitride)                             | 1017743S  | 1017743S  | 1017743S  | 1017743S  | 1017743S  |
| Ignitor Assembly<br>(Units produced before 01/01/2018) | 1025459R  | 1025460R  | 1025461R  | 1025462R  | 1025463R  |
| Ignitor Bracket (Not Shown)                            | 299261R   | 299261R   | 299261R   | 299261R   | 299261R   |
| Inducer Gasket (Not Shown)                             | 689988R   | 689988R   | 689988R   | 689988R   | 689988R   |
| Inducer Motor                                          | 904796    | 904796    | 904796    | 904796    | 904796    |
| Inshot Burner                                          | 661134R   | 661134R   | 661134R   | 661134R   | 661134R   |
| Main Air Limit Switch                                  | 626601R   | 626601R   | 626617R   | 626616R   | 626617R   |
| Motor Mount Kit                                        | N/A       | 904951    | 904951    | 904951    | 904951    |
| Orifice (Natural Gas)                                  | 661047R   | 661047R   | 661047R   | 661047R   | 661047R   |
| Pressure Switch                                        | 632488R   | 632489R   | 632489R   | 632488R   | 632488R   |
| Roll-Out Limit Switch                                  | 626610R   | 626610R   | 626610R   | 626609R   | 626609R   |
| Set of Wires (Not Shown)                               | M0036035R | M0036038R | M0036038R | M0036030R | M0036030R |
| Top Panel                                              | 295911R   | 295912R   | 295912R   | 295913R   | 295914R   |
| Transformer                                            | 622341R   | 622341R   | 622341R   | 622341R   | 622341R   |

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

[FOR COMPONENT LOCATIONS, SEE PAGE 7](#)

## MGC2SA-1 UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST

| DESCRIPTION                                            | 045-23A1  | 054-23A1  | 072-24B1  | 090-24B1  | 072-35C1 | 090-35C1 | 108-35C1 | 126-45D1 |
|--------------------------------------------------------|-----------|-----------|-----------|-----------|----------|----------|----------|----------|
| Blower Assembly                                        | 904681    | 904681    | 904682    | 904682    | 904683   | 904683   | 1003481  | 1003481  |
| Blower Housing                                         | 297200R   | 297200R   | 297207R   | 297207R   | 297204R  | 297204R  | 297209R  | 297209R  |
| Blower Limit Switch                                    | 626611R   | 626611R   | 626611R   | 626611R   | 626611R  | 626611R  | 626611R  | 626611R  |
| Blower Motor                                           | 904857    | 904857    | 904858    | 904858    | 904859   | 904859   | 904860   | 904860   |
| Blower Wheel                                           | 667251R   | 667251R   | 667258R   | 667258R   | 667207R  | 667207R  | 667280R  | 667280R  |
| Burner Assembly                                        | 904819    | 904820    | 904822    | 904824    | 904822   | 904824   | 904826   | 904828   |
| Burner Tube Manifold                                   | 664228R   | 664228R   | 664229R   | 664230R   | 664229R  | 664230R  | 664231R  | 664232R  |
| Capacitor                                              | 01-0024   | 01-0024   | 01-0024   | 01-0024   | 01-0026  | 01-0026  | 01-0026  | 01-0026  |
| Collector Pan (w Gasket)                               | 904805    | 904901    | 904998    | 904807    | 905016   | 904809   | 904810   | 905018   |
| Control Board                                          | 920915    | 920915    | 920915    | 920915    | 920915   | 920915   | 920915   | 920915   |
| Door Set                                               | 904771    | 904771    | 904772    | 904772    | 904773   | 904773   | 904773   | 904774   |
| Door Switch                                            | 632125R   | 632125R   | 632125R   | 632125R   | 632125R  | 632125R  | 632125R  | 632125R  |
| Flame Sensor                                           | 632484R   | 632484R   | 632484R   | 632484R   | 632484R  | 632484R  | 632484R  | 632484R  |
| Fuse                                                   | 632261R   | 632261R   | 632261R   | 632261R   | 632261R  | 632261R  | 632261R  | 632261R  |
| Gas Valve                                              | 624657R   | 624657R   | 624657R   | 624657R   | 624657R  | 624657R  | 624657R  | 624657R  |
| Heat Exchanger                                         | 904779    | 904779    | 904780    | 904781    | 904782   | 904783   | 904868   | 904785   |
| High Temp Hose (Not Shown)                             | 263967R   | 263967R   | 263967R   | 263967R   | 263967R  | 263967R  | 263967R  | 263967R  |
| Ignitor Assembly (Nitride)                             | 1017743S  | 1017743S  | 1017743S  | 1017743S  | 1017743S | 1017743S | 1017743S | 1017743S |
| Ignitor Assembly<br>(Units produced before 01/01/2018) | 1025459R  | 1025459R  | 1025460R  | 1025461R  | 1025460R | 1025461R | 1025462R | 1025463R |
| Ignitor Bracket (not Shown)                            | 299261R   | 299261R   | 299261R   | 299261R   | 299261R  | 299261R  | 299261R  | 299261R  |
| Inducer Gasket (Not Shown)                             | 689988R   | 689988R   | 689988R   | 689988R   | 689988R  | 689988R  | 689988R  | 689988R  |
| Inducer Motor                                          | 904999    | 904999    | 904999    | 904999    | 904999   | 904999   | 904999   | 904999   |
| Inshot Burner                                          | 661134R   | 661134R   | 661134R   | 661134R   | 661134R  | 661134R  | 661134R  | 661134R  |
| Main Air Limit Switch                                  | 626614R   | 626614R   | 626612R   | 626613R   | 626616R  | 626614R  | 626614R  | 626598R  |
| Motor Mount Kit                                        | N/A       | N/A       | 904951    | 904951    | 904980   | 904980   | 904951   | 904951   |
| Orifice (Natural Gas)                                  | 661049R   | 661047R   | 661047R   | 661047R   | 661047R  | 661047R  | 661047R  | 661047R  |
| Pressure Switch                                        | 632489R   | 632489R   | 632489R   | 632489R   | 632489R  | 632488R  | 632636R  | 632520R  |
| Roll-Out Limit Switch                                  | 626610R   | 626610R   | 626610R   | 626610R   | 626610R  | 626609R  | 626610R  | 626610R  |
| Set of Wires (Not Shown)                               | M0036001R | M0036001R | M0036001R | M0036001R | M0036005 | M0036005 | M0036005 | M0036005 |
| Top Panel                                              | 295911R   | 295911R   | 295912R   | 295912R   | 295913R  | 295913R  | 295913R  | 295914R  |
| Transformer                                            | 622341R   | 622341R   | 622341R   | 622341R   | 622341R  | 622341R  | 622341R  | 622341R  |

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

[FOR COMPONENT LOCATIONS, SEE PAGE 6](#)

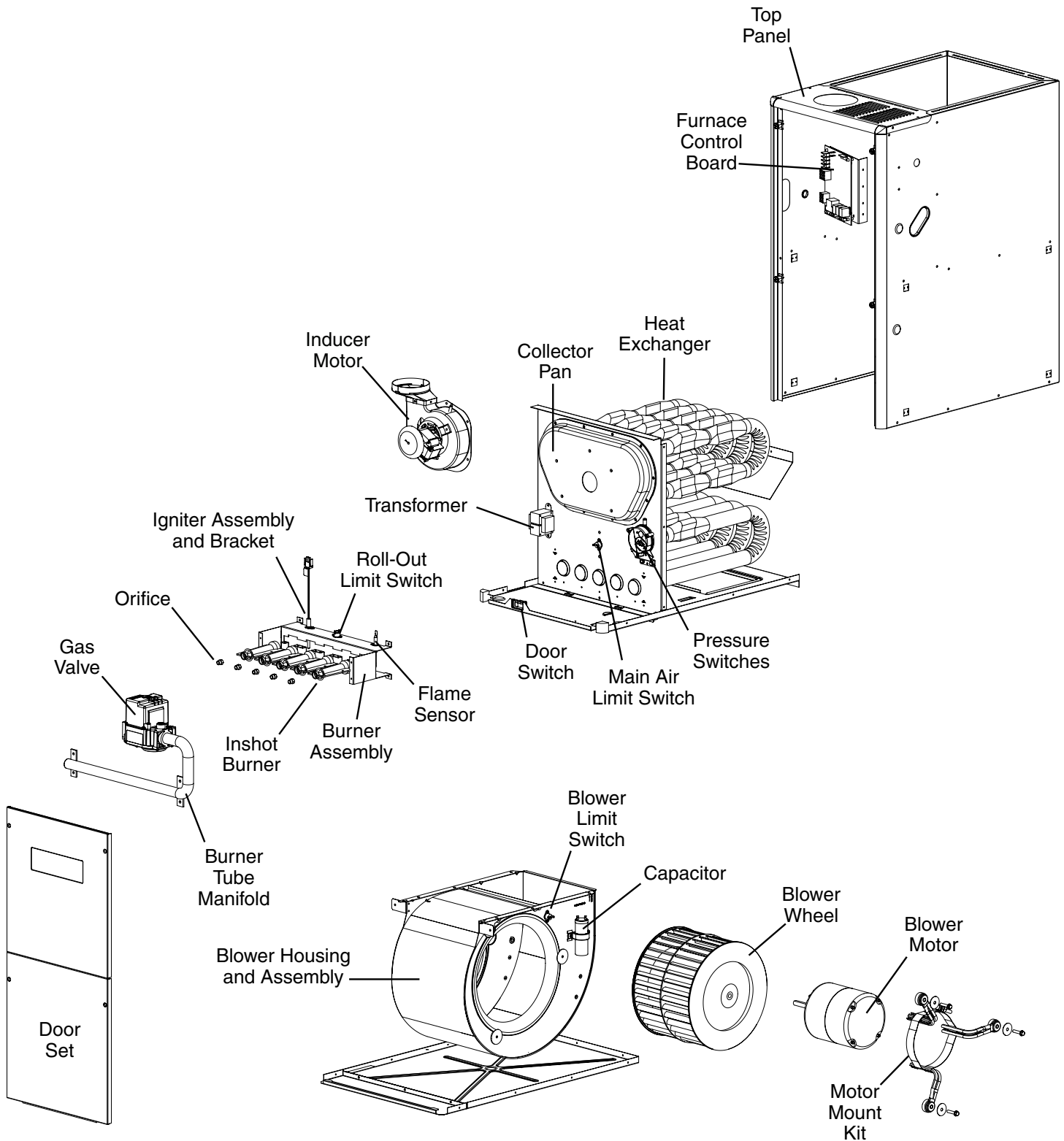
## MGC2SK-1 DOWNFLOW - REPLACEMENT PARTS LIST

| DESCRIPTION                                            | 054-23A1  | 072-24B1  | 090-24B1  | 108-35C1  | 126-45D1  |
|--------------------------------------------------------|-----------|-----------|-----------|-----------|-----------|
| Blower Assembly                                        | 904681    | 904682    | 904682    | 1003481   | 1003481   |
| Blower Housing                                         | 297200R   | 297207R   | 297207R   | 297209R   | 297209R   |
| Blower Limit Switch                                    | 626611R   | 626611R   | 626611R   | 626611R   | 626611R   |
| Blower Motor                                           | 904857    | 904858    | 904858    | 904860    | 904860    |
| Blower Wheel                                           | 667251R   | 667258R   | 667258R   | 667280R   | 667280R   |
| Burner Assembly                                        | 904820    | 904822    | 904824    | 904826    | 904828    |
| Burner Tube Manifold                                   | 664228R   | 664229R   | 664230R   | 664231R   | 664232R   |
| Capacitor                                              | 01-0024   | 01-0024   | 01-0024   | 01-0026   | 01-0026   |
| Collector Pan (w Gasket)                               | 904901    | 904806    | 904806    | 905017    | 905019    |
| Combustion Tube                                        | 299291R   | 299291R   | 299291R   | 299291R   | 299291R   |
| Control Board                                          | 920915    | 920915    | 920915    | 920915    | 920915    |
| Door Set                                               | 904771    | 904772    | 904772    | 904773    | 904774    |
| Door Switch                                            | 632125R   | 632125R   | 632125R   | 632125R   | 632125R   |
| Flame Sensor                                           | 632484R   | 632484R   | 632484R   | 632484R   | 632484R   |
| Fuse                                                   | 632261R   | 632261R   | 632261R   | 632261R   | 632261R   |
| Gas Valve                                              | 624657R   | 624657R   | 624657R   | 624657R   | 624657R   |
| Heat Exchanger                                         | 904779    | 904780    | 904781    | 904868    | 904785    |
| High Temp Hose (Not Shown)                             | 263967R   | 263967R   | 263967R   | 263967R   | 263967R   |
| Ignitor Assembly (Nitride)                             | 1017743S  | 1017743S  | 1017743S  | 1017743S  | 1017743S  |
| Ignitor Assembly<br>(Units produced before 01/01/2018) | 1025459R  | 1025460R  | 1025461R  | 1025462R  | 1025463R  |
| Igniter Bracket (Not Shown)                            | 299261R   | 299261R   | 299261R   | 299261R   | 299261R   |
| Inducer Gasket (Not Shown)                             | 689988R   | 689988R   | 689988R   | 689988R   | 689988R   |
| Inducer Motor                                          | 904999    | 904999    | 904999    | 904999    | 904999    |
| Inshot Burner                                          | 661134R   | 661134R   | 661134R   | 661134R   | 661134R   |
| Main Air Limit Switch                                  | 626601R   | 626601R   | 626617R   | 626617R   | 626601R   |
| Motor Mount Kit                                        | N/A       | 904951    | 904951    | 904951    | 904951    |
| Orifice (Natural Gas)                                  | 661047R   | 661047R   | 661047R   | 661047R   | 661047R   |
| Pressure Switch                                        | 632488R   | 632489R   | 632489R   | 632488R   | 632488R   |
| Roll-Out SwitCh                                        | 626610R   | 626610R   | 626610R   | 626609R   | 626609R   |
| Set of wires (Not Shown)                               | M0036035R | M0036038R | M0036038R | M0036030R | M0036030R |
| Top Panel                                              | 295911R   | 295912R   | 295912R   | 295913R   | 295914R   |
| Transformer                                            | 622341R   | 622341R   | 622341R   | 622341R   | 622341R   |

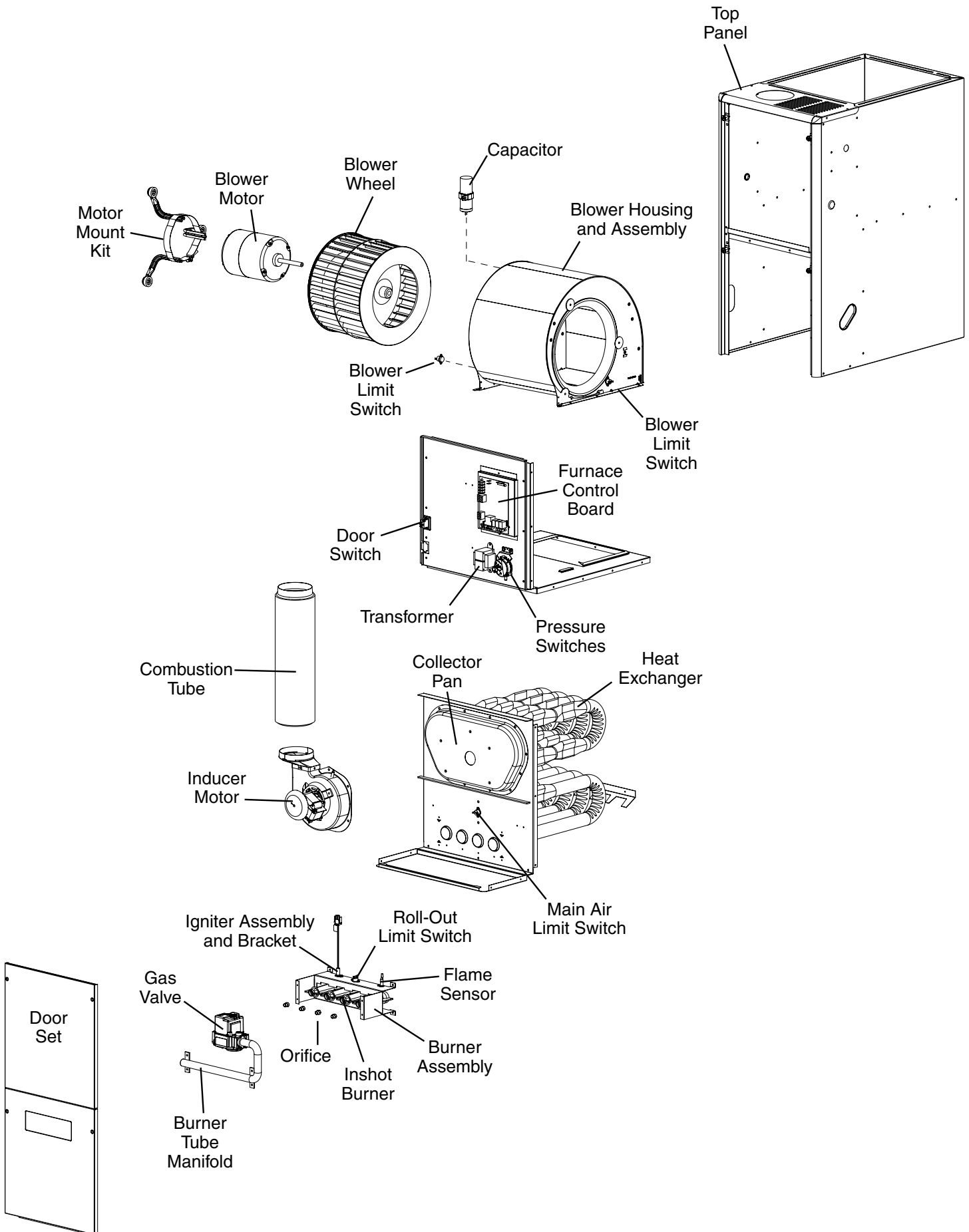
Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

[FOR COMPONENT LOCATIONS, SEE PAGE 7](#)

# MGC2SA & MGC2SA-1 UPFLOW / HORIZONTAL COMPONENT LOCATION



# MGC2SK & MGC2SK-1 80+ DOWNFLOW COMPONENT LOCATION



## MGC2SC UPFLOW / HORIZONTAL- REPLACEMENT PARTS LIST

| DESCRIPTION                                            | 038D-23A | 054D-24B | 072D-24B | 072D-35C  | 090D-35C  | 108D-45D  | 120D-45D  |
|--------------------------------------------------------|----------|----------|----------|-----------|-----------|-----------|-----------|
| Blower Assembly                                        | 904681   | 904682   | 904682   | 904683    | 1003481   | 1003481   | 1003481   |
| Blower Housing                                         | 297200R  | 297207R  | 297207R  | 297204R   | 297209R   | 297209R   | 297209R   |
| Blower Limit Switch                                    | 626611R  | 626611R  | 626611R  | 626611R   | 626611R   | 626611R   | 626611R   |
| Blower Motor (PSC)                                     | 904857   | 904858   | 904858   | 904859    | 904860    | 904860    | 904860    |
| Blower Wheel                                           | 667251R  | 667258R  | 667258R  | 667207R   | 667280R   | 667280R   | 667280R   |
| Burner Assembly                                        | 904818   | 904821   | 904823   | 904823    | 904825    | 904827    | 904977    |
| Burner Tube Manifold                                   | 664237R  | 664238R  | 664239R  | 664239R   | 664240R   | 664241R   | 664241R   |
| Capacitor                                              | 01-0004  | 01-0024  | 01-0024  | 01-0026   | 01-0026   | 01-0026   | 01-0026   |
| Control Board                                          | 920915   | 920915   | 920915   | 920915    | 920915    | 920915    | 920915    |
| Door Set                                               | 904771   | 904772   | 904772   | 904773    | 904773    | 904774    | 904774    |
| Door Switch                                            | 632125R  | 632125R  | 632125R  | 632125R   | 632125R   | 632125R   | 632125R   |
| Drain Tube (Hard, "J") (Not Shown)                     | 663706R  | 663706R  | 663706R  | 663706R   | 663706R   | 663706R   | 663706R   |
| Drain Tube (Soft, "J", 30") (Not Shown)                | 663707R  | 663707R  | 663707R  | 663707R   | 663707R   | 663707R   | 663707R   |
| Drain Tube (Soft, 23") (Not Shown)                     | 664434R  | 664434R  | 664434R  | 664434R   | 664434R   | 664434R   | 664434R   |
| Finish Flange                                          | 664633R  | 664633R  | 664633R  | 664633R   | 664633R   | 664633R   | 664633R   |
| Flame Sensor                                           | 632484R  | 632484R  | 632484R  | 632484R   | 632484R   | 632484R   | 632484R   |
| Fuse                                                   | 632261R  | 632261R  | 632261R  | 632261R   | 632261R   | 632261R   | 632261R   |
| Gas Valve                                              | 624657R  | 624657R  | 624657R  | 624657R   | 624657R   | 624657R   | 624657R   |
| Heat Exchanger                                         | 904786   | 904869   | 904788   | 904870    | 904871    | 904791    | 904791    |
| High Temp Hose (Not Shown)                             | 263967R  | 263967R  | 263967R  | 263967R   | 263967R   | 263967R   | 263967R   |
| Ignitor Assembly (Nitride)                             | 1017743S | 1017743S | 1017743S | 1017743S  | 1017743S  | 1017743S  | 1017743S  |
| Ignitor Assembly<br>(Units produced before 01/01/2018) | —        | 1025459R | 1025460R | 1025460R  | 1025461R  | 1025462R  | 1025462R  |
| Ignitor Bracket (Not Shown)                            | 299261R  | 299261R  | 299261R  | 299261R   | 299261R   | 299261R   | 299261R   |
| Inducer Limit Switch                                   | 626599R  | 626599R  | 626599R  | 626599R   | 626599R   | 626599R   | 626599R   |
| Inducer Motor                                          | 1003441  | 1003441  | 1003441  | 1003441   | 1003441   | 1003441   | 1003441   |
| Inducer Orifice                                        | 669719R  | 669712R  | 669713R  | 669715R   | 669717R   | Not Used  | Not Used  |
| In-Line Drain Assembly                                 | 664435R  | 664435R  | 664435R  | 664435R   | 664435R   | 664435R   | 664435R   |
| Inshot Burner                                          | 661134R  | 661134R  | 661134R  | 661134R   | 661134R   | 661134R   | 661134R   |
| Main Air Limit Switch                                  | 626598R  | 626614R  | 626613R  | 626614R   | 626613R   | 626614R   | 626614R   |
| Motor Mount Kit                                        | N/A      | 904951   | 904951   | 904980    | 904951    | 904951    | 904951    |
| Orifice (Natural Gas)                                  | 661045R  | 661047R  | 661047R  | 661047R   | 661047R   | 661047R   | 661045R   |
| Outlet Header Box                                      | 904801   | 904802   | 904802   | 904803    | 904803    | 904804    | 904804    |
| Pressure Switch (Condensate)                           | 1010439R | 632491R  | 632622R  | 632491R   | 632491R   | 632491R   | 632491R   |
| Pressure Switch (Inducer)                              | 1010439R | 632487R  | 632495   | 632493R   | 632493R   | 632493R   | 632493R   |
| Roll-Out Switch                                        | 626608R  | 626608R  | 626609R  | 626609R   | 626609R   | 626609R   | 626608R   |
| Set of Wires (Not Shown)                               | M0036009 | M0036003 | M0036003 | M0036007R | M0036007R | M0036007R | M0036007R |
| Top Panel                                              | 2B3551R  | 2B3552R  | 2B3552R  | 2B3553R   | 2B3553R   | 2B3554R   | 2B3554R   |
| Transformer                                            | 622341R  | 622341R  | 622341R  | 622341R   | 622341R   | 622341R   | 622341R   |
| Tube (Soft, 6.5") (not Shown)                          | 663727R  | 663727R  | 663727R  | 663727R   | 663727R   | 663727R   | 663727R   |

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 13**

## MGC2SL DOWNFLOW- REPLACEMENT PARTS LIST

| DESCRIPTION                                            | 054D-24B  | 072D-24B  | 090D-35C  | 120D-45D  |
|--------------------------------------------------------|-----------|-----------|-----------|-----------|
| Blower Assembly                                        | 904682    | 904682    | 1003481   | 1003481   |
| Blower Housing                                         | 297207R   | 297207R   | 297209R   | 297209R   |
| Blower Limit Switch                                    | 626611R   | 626611R   | 626611R   | 626611R   |
| Blower Motor (PSC)                                     | 904858    | 904858    | 904860    | 904860    |
| Blower wheel                                           | 667258R   | 667258R   | 667280R   | 667280R   |
| Burner Assembly                                        | 904821    | 904823    | 904825    | 904997    |
| Burner Tube Manifold                                   | 664238R   | 664239R   | 664240R   | 664241R   |
| Capacitor                                              | 01-0024   | 01-0024   | 01-0026   | 01-0026   |
| Control Board                                          | 920915    | 920915    | 920915    | 920915    |
| Door Set                                               | 904772    | 904772    | 904773    | 904774    |
| Door Switch                                            | 632125R   | 632125R   | 632125R   | 632125R   |
| Drain Tube (Hard, "J") (Not Shown)                     | 663706R   | 663706R   | 663706R   | 663706R   |
| Drain Tube (Soft, "J", 30") (Not Shown)                | 663707R   | 663707R   | 663707R   | 663707R   |
| Drain Tube (Soft, 23") (Not Shown)                     | 664434R   | 664434R   | 664434R   | 664434R   |
| Finish Flange                                          | 664633R   | 664633R   | 664633R   | 664633R   |
| Flame Sensor                                           | 632484R   | 632484R   | 632484R   | 632484R   |
| Fuse                                                   | 632261R   | 632261R   | 632261R   | 632261R   |
| Gas Valve                                              | 624657R   | 624657R   | 624657R   | 624657R   |
| Heat Exchanger                                         | 904869    | 904788    | 904871    | 904791    |
| High Temp Hose (Not Shown)                             | 263967R   | 263967R   | 263967R   | 263967R   |
| Ignitor Assembly (Nitride)                             | 1017743S  | 1017743S  | 1017743S  | 1017743S  |
| Ignitor Assembly<br>(Units produced before 01/01/2018) | 1025459R  | 1025460R  | 1025461R  | 1025462R  |
| Ignitor Bracket (Not Shown)                            | 299261R   | 299261R   | 299261R   | 299261R   |
| Inducer Limit Switch                                   | 626599R   | 626599R   | 626599R   | 626599R   |
| Inducer Motor                                          | 1003441   | 1003441   | 1003441   | 1003441   |
| Inducer Orifice                                        | 669712R   | 669713R   | 669714R   | Not Used  |
| In-Line Drain Assembly                                 | 664435R   | 664435R   | 664435R   | 664435R   |
| Inshot Burner                                          | 661134R   | 661134R   | 661134R   | 661134R   |
| Main Air Limit Switch                                  | 626598R   | 626598R   | 626613R   | 626598R   |
| Motor Mount Kit                                        | 904951    | 904951    | 904951    | 904951    |
| Orifice (Natural Gas)                                  | 661047R   | 661047R   | 661047R   | 661045R   |
| Outlet Header Box                                      | 904802    | 904802    | 904803    | 904804    |
| Pressure Switch (Inducer)                              | 632487R   | 632487R   | 632487R   | 632487R   |
| Roll-Out Switch                                        | 626609R   | 626610R   | 626610R   | 626610R   |
| Set of Wires (Not Shown)                               | M0036004R | M0036004R | M0036029R | M0036029R |
| Top Panel                                              | 2B3562R   | 2B3562R   | 2B3563R   | 2B3564R   |
| Transformer                                            | 622341R   | 622341R   | 622341R   | 622341R   |
| Tube (Soft, 6.5") (not Shown)                          | 663727R   | 663727R   | 663727R   | 663727R   |

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 14**

| DESCRIPTION                             | 038D-23B | 054D-24B | 072D-35C  | 090D-35C  | 108D-45D  | 120D-45D  |
|-----------------------------------------|----------|----------|-----------|-----------|-----------|-----------|
| Blower Assembly                         | 904682   | 904682   | 904683    | 1003481   | 1003481   | 1003481   |
| Blower Housing                          | 297207R  | 297207R  | 297204R   | 297209R   | 297209R   | 297209R   |
| Blower Limit Switch                     | 626611R  | 626611R  | 626611R   | 626611R   | 626611R   | 626611R   |
| Blower Motor (PSC)                      | 904858   | 904858   | 904859    | 904860    | 904860    | 904860    |
| Blower Wheel                            | 667258R  | 667258R  | 667207R   | 667280R   | 667280R   | 667280R   |
| Burner Assembly                         | 905020   | 905021   | 905022    | 905023    | 905024    | 905025    |
| Burner Tube Manifold                    | 664473R  | 664473R  | 664243R   | 664244R   | 664245R   | 664245R   |
| Capacitor                               | 01-0024  | 01-0024  | 01-0026   | 01-0026   | 01-0026   | 01-0026   |
| Control Board                           | 920915   | 920915   | 920915    | 920915    | 920915    | 920915    |
| Door Set                                | 904772   | 904772   | 904773    | 904773    | 904774    | 904774    |
| Door Switch                             | 632125R  | 632125R  | 632125R   | 632125R   | 632125R   | 632125R   |
| Drain Tube (Hard, "J") (Not Shown)      | 663706R  | 663706R  | 663706R   | 663706R   | 663706R   | 663706R   |
| Drain Tube (Soft, "J", 30") (Not Shown) | 663707R  | 663707R  | 663707R   | 663707R   | 663707R   | 663707R   |
| Drain Tube (Soft, 23") (Not Shown)      | 664434R  | 664434R  | 664434R   | 664434R   | 664434R   | 664434R   |
| Finish Flange                           | 664633R  | 664633R  | 664633R   | 664633R   | 664633R   | 664633R   |
| Flame Sensor                            | 632484R  | 632484R  | 632484R   | 632484R   | 632484R   | 632484R   |
| Fuse                                    | 632261R  | 632261R  | 632261R   | 632261R   | 632261R   | 632261R   |
| Gas Valve                               | 624657R  | 624657R  | 624657R   | 624657R   | 624657R   | 624657R   |
| Heat Exchanger                          | 904792   | 904792   | 904793    | 904794    | 904795    | 904795    |
| High Temp Hose (Not Shown)              | 263967R  | 263967R  | 263967R   | 263967R   | 263967R   | 263967R   |
| Ignitor Assembly (Nitride)              | 1017743S | 1017743S | 1017743S  | 1017743S  | 1017743S  | 1017743S  |
| Ignitor Bracket (Not Shown)             | 299261R  | 299261R  | 299261R   | 299261R   | 299261R   | 299261R   |
| Inducer Limit Switch                    | 626599R  | 626599R  | 626599R   | 626599R   | 626599R   | 626599R   |
| Inducer Motor                           | 1003441  | 1003441  | 1003441   | 1003441   | 1003441   | 1003441   |
| Inducer Orifice                         | 669927   | 669718R  | 669719R   | 669734R   | 669715R   | 669717R   |
| In-Line Drain Assembly                  | 664435R  | 664435R  | 664435R   | 664435R   | 664435R   | 664435R   |
| Inshot Burner                           | 661128R  | 661128R  | 661128R   | 661128R   | 661128R   | 661128R   |
| Main Air Limit Switch                   | 626619R  | 626598R  | 626598R   | 626612R   | 626612R   | 626612R   |
| Motor Mount Kit                         | 904951   | 904951   | 904980    | 904951    | 904951    | 904951    |
| Orifice (Natural Gas)                   | 661051   | 661047R  | 661047R   | 661047R   | 661046R   | 661045R   |
| Outlet Header Box                       | 904802   | 904802   | 904803    | 904803    | 904804    | 904804    |
| Pressure Switch (Condensate)            | 632674   | 632493R  | 632493R   | 632624R   | 632445R   | 632622R   |
| Pressure Switch (Inducer)               | 632673   | 632487R  | 632487R   | 632487R   | 632675R   | 1018532R  |
| PVC Trap (Not Shown)                    | 664659R  | 664659R  | 664659R   | 664659R   | 664659R   | 664659R   |
| Roll-Out Switch                         | 626609R  | 626610R  | 626610R   | 626610R   | 626610R   | 626610R   |
| Set of Wires (Not Shown)                | M0036003 | M0036003 | M0036007R | M0036007R | M0036007R | M0036007R |
| Top Panel                               | 2A9512R  | 2A9512R  | 2A9513R   | 2A9513R   | 2A9514R   | 2A9514R   |
| Transformer                             | 622341R  | 622341R  | 622341R   | 622341R   | 622341R   | 622341R   |
| Tube (Soft, 6.5") (not Shown)           | 663727R  | 663727R  | 663727R   | 663727R   | 663727R   | 663727R   |

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 13**

| DESCRIPTION                             | 054D-24B  | 072D-35C  | 090D-35C  | 118D-45D  |
|-----------------------------------------|-----------|-----------|-----------|-----------|
| Blower Assembly                         | 904682    | 1003481   | 1003481   | 1003481   |
| Blower Housing                          | 297207R   | 297209R   | 297209R   | 297209R   |
| Blower Limit Switch                     | 626611R   | 626611R   | 626611R   | 626611R   |
| Blower Motor (PSC)                      | 904858    | 904860    | 904860    | 904860    |
| Blower Wheel                            | 667258R   | 667280R   | 667280R   | 667280R   |
| Burner Assembly                         | 905026    | 905022    | 905023    | 905027    |
| Burner Tube Manifold                    | 664611R   | 664243R   | 664244R   | 664245R   |
| Capacitor                               | 01-0024   | 01-0026   | 01-0026   | 01-0026   |
| Control Board                           | 920915    | 920915    | 920915    | 920915    |
| Door Set                                | 904772    | 904773    | 904773    | 904774    |
| Door Switch                             | 632125R   | 632125R   | 632125R   | 632125R   |
| Drain Tube (Hard, "J") (Not Shown)      | 663706R   | 663706R   | 663706R   | 663706R   |
| Drain Tube (Soft, "J", 30") (Not Shown) | 663707R   | 663707R   | 663707R   | 663707R   |
| Drain Tube (Soft, 23") (Not Shown)      | 664434R   | 664434R   | 664434R   | 664434R   |
| Finish Flange                           | 664633R   | 664633R   | 664633R   | 664633R   |
| Flame Sensor                            | 632484R   | 632484R   | 632484R   | 632484R   |
| Fuse                                    | 632261R   | 632261R   | 632261R   | 632261R   |
| Gas Valve                               | 624657R   | 624657R   | 624657R   | 624657R   |
| Heat Exchanger                          | 904792    | 904793    | 904794    | 904795    |
| High Temp Hose (Not Shown)              | 263967R   | 263967R   | 263967R   | 263967R   |
| Ignitor Assembly (Nitride)              | 1017743S  | 1017743S  | 1017743S  | 1017743S  |
| Ignitor Bracket (Not Shown)             | 299261R   | 299261R   | 299261R   | 299261R   |
| Inducer Limit Switch                    | 626599R   | 626599R   | 626599R   | 626599R   |
| Inducer Motor                           | 1003441   | 1003441   | 1003441   | 1003441   |
| Inducer Orifice                         | 669718R   | 669719R   | 669734R   | 669717R   |
| In-Line Drain Assembly                  | 664435R   | 664435R   | 664435R   | 664435R   |
| Inshot Burner                           | 661128R   | 661128R   | 661128R   | 661128R   |
| Main Air Limit Switch                   | 626601R   | 626617R   | 626613R   | 626613R   |
| Motor Mount Kit                         | 904951    | 904951    | 904951    | 904951    |
| Orifice (Natural Gas)                   | 661047R   | 661047R   | 661047R   | 661046R   |
| Outlet Header Box                       | 904802    | 904803    | 904803    | 904804    |
| Pressure Switch (Inducer)               | 632487R   | 632487R   | 632487R   | 632571R   |
| Roll-Out Switch                         | 626610R   | 626610R   | 626610R   | 626610R   |
| Set of Wires (Not Shown)                | M0036004R | M0036029R | M0036029R | M0036029R |
| Top Panel                               | 2B3562R   | 2B3563R   | 2B3563R   | 2B3564R   |
| Transformer                             | 622341R   | 622341R   | 622341R   | 622341R   |
| Tube (Soft, 6.5") (Not Shown)           | 663727R   | 663727R   | 663727R   | 663727R   |

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[FOR COMPONENT LOCATIONS, SEE PAGE 14](#)

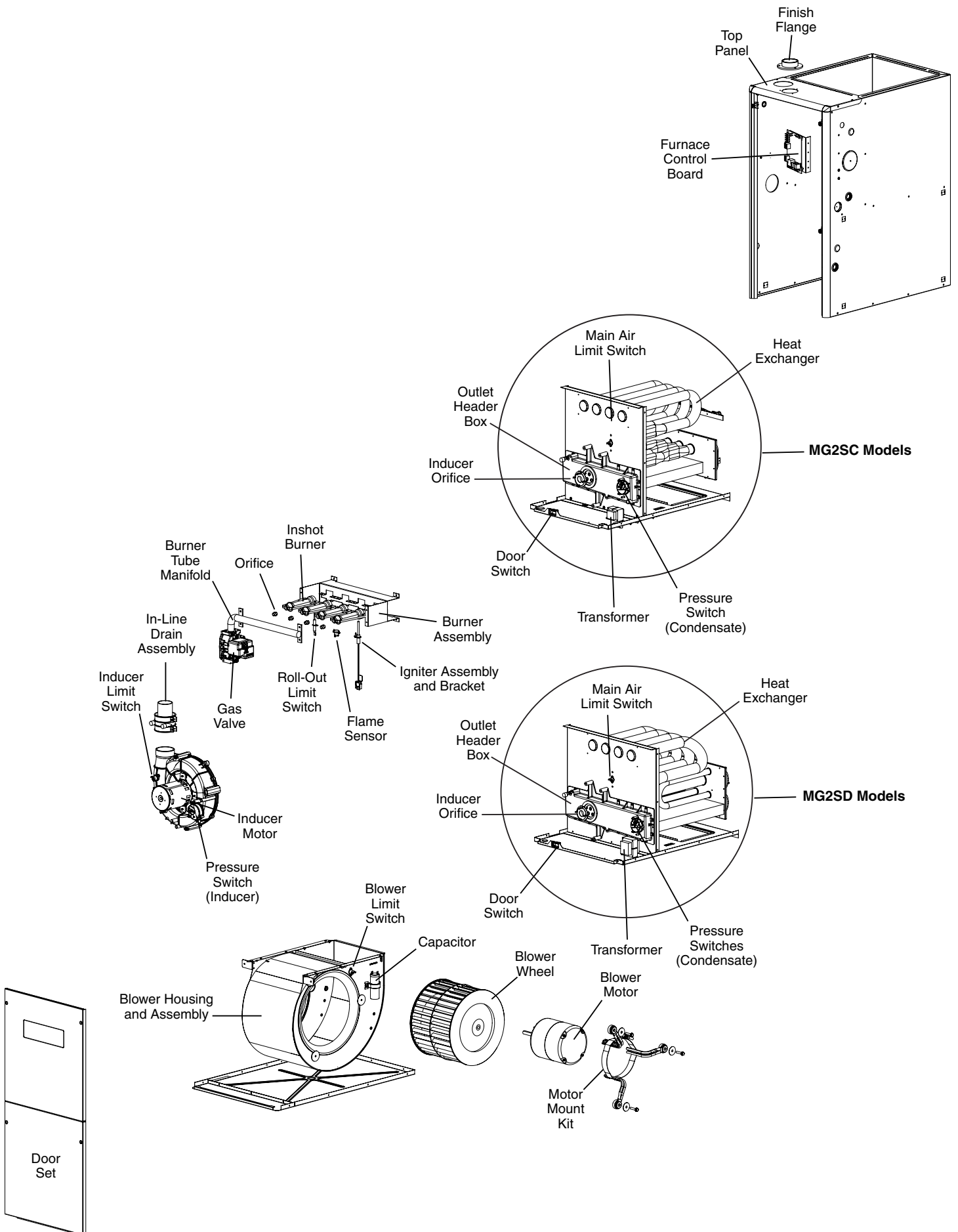
**95.0 % AFUE****MGC2SD UPFLOW / HORIZONTAL W/ ECM MOTOR -  
REPLACEMENT PARTS LIST**

| DESCRIPTION                             | 054B4X    | 072C4X    | 090C4X    | 108D4X    | 120D4X    |
|-----------------------------------------|-----------|-----------|-----------|-----------|-----------|
| Blower Assembly                         | 904873    | 904874    | 904874    | 904875    | 904875    |
| Blower Choke                            | 920920    | 920920    | 920920    | 920920    | 920920    |
| Blower Control Board                    | --        | 622340R   | 622340R   | 622340R   | 622340R   |
| Blower Housing                          | 297207R   | 297204R   | 297209R   | 297209R   | 297209R   |
| Blower Limit Switch                     | 626611R   | 626611R   | 626611R   | 626611R   | 626611R   |
| Blower Motor (ECM)                      | 622683    | 622684    | 622684    | 622685    | 622965    |
| Blower Wheel                            | 667374R   | 667280R   | 667280R   | 667280R   | 667280R   |
| Burner Assembly                         | 905021    | 905022    | 905023    | 905024    | 905025    |
| Burner Tube Manifold                    | 664473R   | 664243R   | 664244R   | 664245R   | 664245R   |
| Control Board                           | 920915    | 920915    | 920915    | 920915    | 920915    |
| Door Set                                | 904772    | 904772    | 904773    | 904773    | 904774    |
| Door Switch                             | 632125R   | 632125R   | 632125R   | 632125R   | 632125R   |
| Drain Tube (Hard, "J") (Not Shown)      | 663706R   | 663706R   | 663706R   | 663706R   | 663706R   |
| Drain Tube (Soft, "J", 30") (Not Shown) | 663707R   | 663707R   | 663707R   | 663707R   | 663707R   |
| Drain Tube (Soft, 23") (Not Shown)      | 664434R   | 664434R   | 664434R   | 664434R   | 664434R   |
| Finish Flange                           | 664633R   | 664633R   | 664633R   | 664633R   | 664633R   |
| Flame Sensor                            | 632484R   | 632484R   | 632484R   | 632484R   | 632484R   |
| Fuse                                    | 632261R   | 632261R   | 632261R   | 632261R   | 632261R   |
| Gas Valve                               | 624775R   | 624775R   | 624775R   | 624775R   | 624775R   |
| Heat Exchanger                          | 904792    | 904793    | 904794    | 904795    | 904795    |
| High Temp Hose (Not Shown)              | 263967R   | 263967R   | 263967R   | 263967R   | 263967R   |
| Ignitor Assembly (Nitride)              | 1017743S  | 1017743S  | 1017743S  | 1017743S  | 1017743S  |
| Ignitor Bracket (Not Shown)             | 299261R   | 299261R   | 299261R   | 299261R   | 299261R   |
| Inducer Limit Switch                    | 626599R   | 626599R   | 626599R   | 626599R   | 626599R   |
| Inducer Motor                           | 1003441   | 1003441   | 1003441   | 1003441   | 1003441   |
| Inducer Orifice                         | 669718R   | 669719R   | 669734R   | 669715R   | 669717R   |
| In-Line Drain Assembly                  | 664435R   | 664435R   | 664435R   | 664435R   | 664435R   |
| Inshot Burner                           | 661128R   | 661128R   | 661128R   | 661128R   | 661128R   |
| Main Air Limit Switch                   | 626598R   | 626598R   | 626561R   | 626561R   | 626561R   |
| Motor Mount Kit                         | 904907    | 904907    | 904907    | 904951    | 904951    |
| Orifice (Natural Gas)                   | 661047R   | 661047R   | 661047R   | 661046R   | 661045R   |
| Outlet Header Box                       | 904802    | 904803    | 904803    | 904804    | 904804    |
| Pressure Switch (Condensate)            | 632493R   | 632493R   | 632624R   | 632445R   | 632622R   |
| Pressure Switch (Inducer)               | 632487R   | 632487R   | 632487R   | 632675R   | 632571R   |
| PVC Trap (Not Shown)                    | 664659R   | 664659R   | 664659R   | 664659R   | 664659R   |
| Roll-Out Switch                         | 626610R   | 626610R   | 626610R   | 626610R   | 626610R   |
| Set of Wires (Not Shown)                | M0036039R | M0036040R | M0036040R | M0036040R | M0036040R |
| Top Panel                               | 2A9512R   | 2A9513R   | 2A9513R   | 2A9514R   | 2A9514R   |
| Transformer                             | 622341R   | 622341R   | 622341R   | 622341R   | 622341R   |
| Tube (Soft, 6.5") (Not Shown)           | 663727R   | 663727R   | 663727R   | 663727R   | 663727R   |

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 13**

# MGC2SC UPFLOW / HORIZONTAL COMPONENT LOCATION



# MGC2SL DOWNFLOW COMPONENT LOCATION

