P6SP - 072 / 090 / 120 Series

Installation Instructions

Single Package Electric Heating / Electric Cooling Rooftop Unit



A WARNING:

These instructions are intended primarily to assist qualified individuals experienced in the proper installation of this appliance. Some local codes require licensed installation/service personnel for this type of equipment. Read all instructions carefully before starting the installation.

Read these instructions thoroughly before starting the installation. Follow all precautions and warnings contained within these instructions and on the unit.

Improper installation, adjustment, alteration, service, or maintenance can cause injury or property damage. Refer to this manual. For assistance or additional information consult a qualified installer or service agency.

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

DO NOT DESTROY. PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.

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SAFETY INFORMATION

Safety markings are used frequently throughout this manual to designate a degree or level of seriousness and should not be ignored. **WARNING** indicates a potentially hazardous situation that if not avoided, could result in personal injury or death. **CAUTION** indicates a potentially hazardous situation that if not avoided, may result in minor or moderate injury or property damage.

It is the responsibility of the installer to ensure that the installation is made in accordance with all applicable local and national codes.

🖄 WARNING!

Improper installation, service, adjustment, or maintenance may cause explosion, fire, electrical shock or other hazardous conditions which may result in personal injury or property damage. Unless otherwise noted in these instructions, only factory authorized kits or accessories may be used with this product. Non compliance may void the units warranty.

Literature, Labels, and Tags

When working with this equipment, follow all precautions in the literature, on tags, and on labels provided with the unit and/or approved field installed kits. The type of hazard and severity are described on each label or tag.

Pressures Within The System

This equipment contains liquid and gaseous refrigerant under high pressure. Installation or servicing should only be performed by qualified trained personnel thoroughly familiar with this type equipment.

INSTALLATION REQUIREMENTS

Additional codes listed below are for reference purposes only and do not necessarily have jurisdiction over local or state codes. Local codes and regulations take precedence over any recommendations contained in these instructions. Always consult with local authorities before installing any appliance.

Duct Systems

 US and CANADA: Air Conditioning Contractors Association (ACCA) Manual Q, Sheet Metal and Air Conditioning Contractors National Association (SMACNA), or American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE) Fundamentals Handbook

Electrical Connections

- US: National Electrical Code (NEC) ANSI/NFPA 70
- CANADA: Canadian Electrical Code CSA C22.1

General Installation

- US: Current edition of the NFGC and the NFPA 90B. For copies, contact the National Fire Protection Association Inc., Batterymarch Park, Quincy, MA 02269; or American Gas Association, 400 N. Capitol, N.W., Washington DC 20001 or www.NFPA.org.
- CANADA: NSCNGPIC. For a copy, contact Standard Sales, CSA International, 178 Rexdale Boulevard, Etobicoke (Toronto), Ontario, M9W 1R3 Canada

Safety

- US: (NFGC) NFPA 54–1999/ANSI Z223.1 and the Installation Standards, Warm Air Heating and Air Conditioning Systems ANSI/NFPA 90B.
- CANADA: CAN/CGA-B149.1–and .2–M00 National Standard of Canada. (NSCNGPIC)

NFPA publications are available by writing: National Fire Protection Association Batterymarch Park

Quincy, ME 02269

GENERAL INFORMATION

Single Package Electric Heating/Electric Cooling units are designed for outdoor rooftop or ground level slab installations. The units are shipped ready for downflow duct connections and are easily converted for horizontal flow connections with an accessory kit. All models are shipped from the factory with the following:

- R-410a Refrigerant
- Adjustable belt drive blower system
- Downflow duct connections
- 24V circuit breaker protection
- Factory wired accessory plugs for economizers and electric Heat Kits.

Unit dimensions are shown on the Physical Data pages. Optional field installed 3 phase electric heater kits are available in 9, 18, 30 and 35KW capacities for P6SP models. Use only NORDYNE heater kits listed in the technical service literature for these units. A single stage heat / two stage cool 24VAC thermostat is required when electric heat kits are installed.

Equipment Application

Before beginning the installation, verify that the unit model is correct for the job. The unit model number is printed on the data label. This unit is **NOT** to be used for temporary heating of buildings or structures under construction.

Equipment Check

All units have been securely packaged at the point of shipment. After unpacking the unit, carefully inspect it for apparent and concealed damage. Claims for damage should be filed with the carrier by the consignee. Refer to page 4 for packaging removal instructions.

Unit Location

The electric unit is designed only for outdoor installations. Choosing the location of the unit should be based on minimizing the length of the supply and return ducts. Consideration should also be given to availability of electric power, service access, noise, and shade. The unit installation shall avoid areas where condensate drainage may cause problems.

Clearances to Combustible Materials

See Figure 1 (page 4) for required clearances to combustible materials. Refer to the unit data label for the model number.

WARNING!

Rooftop installations with vertical ducts must be provided with a 90-degree elbow installed in the supply duct to comply with U.L. (Underwriters Laboratories) codes for use with electric heat so the elements are not directly over a supply grille.

The electric unit is suitable for installation on combustible flooring or class A, B, or C roofing materials. A clearance of at least 36 inches to combustibles from all sides of the

unit is required. Where accessibility to combustibles clearances are greater than minimum unit clearances, accessibility clearances must take preference. Sufficient clearance for unobstructed airflow through the outdoor coil must be maintained in order to achieve rated performance.

Thermostat

A 2 stage cooling 24VAC thermostat is required for these units. **NOTE:** If "optional" electric heat is added, a 1 Stage Heat/2 Stage Cool 24VAC electric heating/electric cooling thermostat <u>must</u> be used.

Air Filter Requirements

A suitable air filter must be installed in the unit or in the return air system. Refer to Specification & Electrical Data Table for recommended filter sizes. Air filter pressure drop must not exceed 0.08 inches WC.

This unit is supplied with air filters. Air filter(s) must be installed ahead of the evaporator coil of this unit. All return air to this unit must pass through the filters before entering this unit.

🕂 WARNING!

Never operate unit without a filter. A failure to follow this warning could result in a fire, personal injury, or death.



Figure 1. Minimum Clearances to Combustibles



Figure 2. Condensate Drain

Condensate Drain

Condensate is removed from the unit through the 3/4" (19mm) PVC pipe located on the front side of the unit. Install a 3" (8 cm) Min. trap between the drain line and an open vent of the same size for proper condensate removal. (See Figure 2) Refer to local codes and restrictions for proper condensate disposal requirements.

When connecting rigid drain line, hold any fittings with a wrench to prevent twisting. **Do not overtighten!**

UNIT INSTALLATION

Minimum Clearance Requirements

Units are certified as combination Heating and Cooling equipment for outdoor installation only at the minimum clearances to combustible materials shown. Clearances shown in Figure 1 are for both Downflow and Horizontal discharge.

Packaging Removal

- 1. Remove top crate brackets and wooden cap assembly from top of unit (Figure 3, page 5).
- 2. Remove lower crate brackets, 4 side skids, and 2 end skids from each side of unit. **DO NOT remove base rails from unit.**
- 3. Rig unit and raise up approximately 4 feet off the ground. (Also see Rigging and Hoisting section).
- Remove crate brackets (Figure 4, page 5) securing long and short bottom boards to underside of unit. NOTE: Some screws are located in fork slots.
- 5. Remove long & short bottom boards from beneath unit.
- 6. Inspect unit thoroughly for shipping damage.
- 7. Carefully lower and position unit to it's permanent location.

Rigging and Hoisting



To avoid the risk of property damage, personal injury, or death, it is the rigger's responsibility to ensure that whatever means are used to hoist the unit are safe and adequate:

- The lifting equipment must be adequate for the load. See Table 1 (page 18) for unit weights.
- The unit must be lifted from the holes in the base rails using cables or chains as shown in Figure 5 (page 4).
- Spreader bars (Figure 5) are required to protect the unit and ensure even loading.
- Keep the unit in an upright position at all times. The rigging must be located outside the units center of gravity. Refer to Physical Data info (pages 13 - 18) for center of gravity locations.
- All panels must be securedly in place during rigging and hoisting.



Figure 3. Side View



Figure 4. Bottom View



Figure 5. Rigging and Hoisting

WARNING:

PROPOSITION 65 WARNING: This product contains fiberglass wool, a product known to the state of California to cause cancer.

- Disturbing the insulation of this product during installation, maintenance, or repair will expose you to fiberglass wool.
- Breathing this material may cause respiratory irritations or may cause lung cancer.
- Fiberglass wool may also cause eye irritation, skin sensitization, or other allergic responses in susceptible individuals.

Units may be installed on wood flooring or on Class A, B, or C roof covering material when used with side supply and return air ducts. (Horizontal Discharge Kit required.) Units may be installed on wood flooring or on Class A, B, or C roof covering material when used with bottom discharge and return air ducts in conjunction with a roof curb. If installing units on a combustible floor with downflow discharge, a roof curb is required.

Units may be installed on non- combustible flooring when used with bottom supply and return air ducts.

Rooftop Mounting

For roottop installations use the appropriate accessory root curb (Figure 6, page 6) and follow all instructions included with it. Locate the unit according to local building codes and ordinances. The root curb must be square and level to ensure proper condensate drainage and unit operation.

- On bottom discharge applications, supply and return air ducts must be attached to the roof curb duct supports, not the unit. Install all ductwork before setting unit to curb or frame. NOTE: For downflow applications never drill or punch holes in unit base. Leakage may occur if unit bottom pan is punctured.
- If any brand other than a NORDYNE Roof Curb is to be used the frame support must be constructed using non-combustible materials.
- Units require full perimeter support under the unit. Supports must be made of steel or suitably treated wood materials. The unit must be square and level to ensure proper condensate drainage.
- The roof must be capable of handling the weight of the unit. See Table 1 (page 18) for unit weights. Reinforce the roof if required.
- Frame must be high enough to ensure prevention of any moisture from entering the unit. Recommended height to unit base is 8" (20cm) for both Downflow and Horizontal applications.
- Secure roof curb or frame to roof using acceptable mechanical methods per local codes.



Figure 6. Roof Curb Installations

WARNING!

Do not place combustible material on or against the unit cabinet. Do not place combustible materials, including gasoline and any other flammable vapors and liquids, in the vicinity of the unit.

Ground Level

If installing the unit at ground level, provide a concrete mounting pad (Figure 7) separate from the building foundation. The pad must be level to ensure proper condensate disposal and strong enough to support the unit's weight. Make sure the slab is a minimum of 3" (8cm) above grade and in an area that drains well.

Ductwork should be attached directly to flanges on panels supplied in horizontal duct conversion kits. Unit Base Rails provide full perimeter support under the unit. The unit must be square and level to ensure proper condensate drainage. Unit clearances must be in accordance with those shown in Figure 1 (page 4).

Unconditioned Spaces

All ductwork passing through unconditioned spaces must be properly insulated to minimize duct losses and prevent condensation. Use insulation with an outer vapor barrier. Refer to local codes for any insulation material requirements.



Figure 7. Concrete Pad Installations

CIRCULATING AIR SUPPLY

WARNING:

Do not allow combustion products to enter the return air ductwork or the circulating air supply. Failure to prevent the circulation of combustion products into the occupied space can create potentially hazardous conditions including carbon monoxide poisoning that could result in personal injury or death.

All return ductwork must be secured to the unit with sheet metal screws. All joints must be taped and adequately sealed. When return air is provided through the bottom of the unit, the joint between the unit and the return air plenum must be air tight.

The roof curb or framing must provide sound physical support of the unit with no gaps, cracks, or sagging between the unit and the curb or frame.

Return air and circulating air ductwork must not be connected to any other heat producing device such as a fireplace insert, stove, etc. This may result in fire, explosion, property damage, personal injury, or death from carbon monoxide poisoning.

- This unit is designed only for use with a supply and return duct. Any exterior ducts, joints, or openings in the building roof or walls must be weatherized with conventional flashing and sealing compounds.
- Air ducts should be installed in accordance with all applicable local codes and the standards of the National Fire Protection Association "Standard for Installation of Air Conditioning Systems" (NFPA 90A).
- Design the ductwork according to methods described by the Air Conditioning Contractors of America (ACCA) Manual Q.
- It is recommended that the outlet duct be equipped with a removable access panel. This opening should be accessible when the unit is installed in service and shall be of a size such that the smoke or reflected light may be observed inside the casing to indicate the presence of leaks in the heat exchanger. The cover for the opening shall be attached in such a manner as to prevent leaks.
- If outside air is used as return air for ventilation or to improve indoor air quality, the system must be designed so that the return air to the unit is not less than 50° F (10° C) during heating operation. If a combination of indoor and outdoor air is used, the ducts and damper system must be designed so that the return air supply to the unit is equal to the return air supply under normal, indoor return air applications.

Unconditioned Spaces

All ductwork passing through unconditioned space must be properly insulated to prevent condensation and minimize duct losses. Use insulation with an outer vapor barrier. Refer to local codes for insulation material requirements.

Acoustical Ductwork

Certain installations may require acoustical lining inside the supply ductwork. Acoustical insulation must be in accordance with the current revision of the Sheet Metal and Air Conditioning Contractors National Association (SMACNA) application standard for duct liners. Duct lining must be UL classified batts or blankets with a fire hazard classification of FHC-25/50 or less.

Fiber ductwork may be used in place of internal duct liners if the fiber ductwork is in accordance with the current revision of the SMACNA construction standard on fibrous glass ducts.

Fibrous ductwork and internal acoustical lining must be NFPA Class 1 air ducts when tested per UL Standard 181 for Class 1 ducts.

Downflow to Horizontal Conversion

The unit is shipped ready for downflow duct connections. If horizontal ducts are required, the unit must be converted according to the directions in the conversion kit for both the supply and return ducts.

ELECTRICAL WIRING

\land WARNING!

To avoid the risk of electrical shock, personal injury, or death, disconnect all electrical power to the unit before performing any maintenance or service. The unit may have more than one electrical power supply.

- Electrical connections must be in compliance with all applicable local codes and ordinances, and with the current revision of the National Electric Code (ANSI/NFPA 70).
- For Canadian installations the electrical connections and grounding shall comply with the current Canadian Electrical Code (CSA C22.1 and/or local codes).

Pre-Electrical Checklist:

- $\sqrt{}$ Verify that the voltage, frequency, and phase of the supply source match the specifications on the unit rating plate.
- √ Verify that the service provided by the utility is sufficient to handle the additional load imposed by this equipment. See Table 2 (page 19) or the unit wiring label for proper high and low voltage wiring.
- $\sqrt{}$ Verify factory wiring is in accordance with the unit wiring diagram. Inspect for loose connections.
- $\sqrt{10}$ For 3 phase units always check the phase balance.

Line Voltage

It is recommended that the line voltage to the unit be supplied from a dedicated branch circuit containing the correct fuse or circuit breaker for the unit.

IMPORTANT NOTE: An electrical disconnect must be installed readily accessible from and located within sight of the unit. (See unit data label for proper incoming field wiring). Any other wiring methods must be acceptable to authority having jurisdiction.

The power supply for the unit must be in accordance with the unit wiring diagram, and the unit rating plate. Connect the line-voltage leads to the corresponding terminals on the terminal block inside the Element access compartment. Refer to physical data drawings for compartment location. Use only copper wire for the line voltage power supply to this unit. Use proper code agency listed conduit and connector for connecting the supply wires.

All P6SP model units are shipped factory ready for Single Circuit Electrical Supply connections. See Table 2 or unit rating label for proper high voltage wiring requirements. For Dual Electrical Supply connections see unit rating plate or heater kit installation instructions for proper high voltage wiring requirements. Use NORDYNE P/N-917468 Pole Dual Circuit Adaptor for converting to dual supply connections.

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

Units are shipped from the factory wired for 230 or 460 volt operation. On 208-230V units being placed into 208 volt operation, remove the lead from the transformer terminal marked 240V and connect it to the terminal marked 208V.

Overcurrent protection must be provided at the branch circuit distribution panel and sized as shown on the unit rating label and according to the National Electric Code and applicable local codes. **NOTE:** See the unit rating plate for maximum circuit ampacity and maximum overcurrent protection limits.

NOTE: 1-3/8" conduit openings are supplied for high voltage field wiring entrance. If smaller openings are required use suitable (field supplied) reducers to meet specific conduit size requirements.

Unbalanced 3-Phase Supply Voltage

Voltage unbalance occurs when the voltages of all phases of a 3-phase power supply are no longer equal. This unbalance reduces motor efficiency and performance. Some underlying causes of voltage unbalance may include: Lack of symmetry in transmission lines, large single-phase loads, and unbalanced or overloaded transformers. A motor should never be operated when a phase imbalance in supply is greater than 2%. Perform the following steps to determine the percentage of voltage imbalance:

1. Measure the line voltages of your 3-phase power supply where it enters the building and at a location that will only be dedicated to the unit installation. (at the units circuit protection or disconnect).



2. Determine the average voltage in the power supply.

In this example, the measured line voltages were 451, 460, and 453. The average would be 454 volts (451 + 460 + 453 = 1,364 / 3 = 454).

3. Determine the maximum deviation: See example.



4. Determine percent of voltage imbalance by using the results from steps 2 & 3 in the following equation.



% Voltage Imbalance = 100 x max voltage deviation from average voltage average voltage

The amount of phase imbalance (1.32%) is satisfactory since the amount is lower than the maximum allowable 2%. Please contact your local electric utility company if your voltage imbalance is more than 2%.

Grounding

WARNING:

The unit cabinet must have an uninterrupted or unbroken electrical ground to minimize personal injury if an electrical fault should occur. Do not use gas piping as an electrical ground!

This unit must be electrically grounded in accordance with local codes or, in the absence of local codes, with the National Electrical Code (ANSI/NFPA 70) or the CSA C22.1 Electrical Code. Use the grounding lug provided in the element access compartment for grounding the unit.

Line Voltage Connections

Provide power supply for the unit in accordance with the unit wiring diagram, and the unit rating plate. Connect the line-voltage leads to the corresponding terminals on the terminal block inside the control compartment. Use only copper wire for the line voltage power supply to this unit. Use proper code agency listed conduit and a conduit connector for connecting the supply wires to the unit and for obtaining proper grounding. Grounding may also be accomplished by using the grounding lug provided in the control box.

Low Voltage Connections - Thermostat

A two stage cooling 24 VAC thermostat is required for these units. Several options are available for a room thermostat depending on the accessories installed with the unit. Select a thermostat which operates in conjunction with the installed accessories. The thermostat should be mounted about five feet above the floor on an inside wall. The thermostat should be kept away from drafts, slamming doors, lamps, direct sunlight and the supply air flow.

To install the thermostat:

- 1. Position the subbase on an inside wall and mark the mounting holes and thermostat cable openings.
- 2. Cut out the cable opening and route the thermostat cable from the unit's low voltage compartment to the thermostat location. The thermostat cable is supplied by the installer. See Figure 8 for recommended wire size.
- 3. Connect the cable leads to the subbase or thermostat terminals and to the unit's low voltage terminal block as shown in Figure 8. System wiring diagrams are also provided on the inside of the control access panel and in Figures 13 16 (pages 20 23).



Economizer is installed, see Economizer Installation Instructions for unit wiring change for proper operation.

> Figure 8. Typical Connections -2 Stage Cool / 1 Stage Heat T-Stat

- 4. Secure the subbase or thermostat to the wall using screws provided with the thermostat.
- 5. Install the correct thermostat housing to subbase.
- 6. Refer to thermostat instruction sheet for complete detailed mounting and operating information.

Blower Speed

The blower speed is preset at the factory. For optimum system performance and comfort, it may be necessary to change the factory set speed. Refer to Blower Performance Data (Tables 3 - 8, pages 24 - 29) for the allowable operating range and adjustments.

A WARNING!

To avoid personal injury or property damage, make certain that the motor leads cannot come into contact with any uninsulated metal components of the unit.

To change the blower speed:

- 1. Disconnect all electrical power to the unit and remove the blower access panel.
- 2. Loosen the motor tension bars to allow removal of the blower belt from the motor sheave.
- 3. Loosen top set screw on motor sheave and turn clockwise to close (increases blower speed), or counterclockwise to open (decreases blower speed).
- 4. Replace belt on pulleys and position motor mounting plate to correct position for proper belt tension.
- 5. Tighten tension bar bolts.

Check all factory wiring per the unit wiring diagram and inspect the factory wiring connections to be sure none loosened during shipping or installation.

STARTUP AND ADJUSTMENTS

Pre-Start Check List

- Verify that the unit is level to allow proper condensate drainage.
- Verify that there is free airflow to and from the outdoor coil and that all clearance requirements are met.
- Verify that the ductwork is sealed to prevent air leakage.
- Verify that the line voltage power leads are securely connected and the unit is properly grounded.
- Verify that low voltage wires are securely connected to correct leads in the low voltage area of the control box.
- Verify that all exterior panels are replaced and securely fastened.
- Verify that the outdoor fan turns freely.
- Verify that the power supply branch circuit overcurrent protection is sized properly.
- Verify that the thermostat is wired correctly. The thermostat function switch should be set to **Off** and the thermostat fan switch should be set to **Auto**.

Start-Up Procedure

\land WARNING!

The unit is equipped with crankcase heaters. Allow 24 hours prior to continuing the start up procedures to allow for heating of the refrigerant compressor crankcase. Failure to comply may result in damage and could cause premature failure of the system. This warning should be followed at initial start up and any time the power has been removed for 12 hours or longer.

- Check unit for return air filters and condensate trap.
- Check all electrical wiring for loose connections and tighten as required.
- Close all electrical disconnects to energize the system.

Air Circulation

Leave the thermostat system switch set to **Off** and set the thermostat fan switch to **On**. The blower motor should run continuously. Check for air delivery at the register(s). Ensure that there are no obstructions at the registers or in the ductwork. Set thermostat fan switch to **Auto**, the blower will shut down immediately. **Note:** If blower is turning opposite of arrow direction, shut off main power to the unit and switch any two field wires at the disconnect. **DO NOT** alter unit wiring.

System Cooling

- 1. Set the thermostat system switch to **Cool** and the thermostat fan switch to **Auto**. Lower the thermostat temperature switch below room temperature and observe that the blower, both compressors and fan(s) energize. Check that air cooler than room temperature is being discharged at the register. Ensure unit refrigerant pressures are in order. Blower should be turning in direction indicated by arrow. **NOTE:** If refrigerant pressures are abnormal and blower is rotating in the opposite direction of the arrow, shut off main power to the unit and switch any two field wires at the disconnect. Ensure proper rotation of both compressors. **DO NOT** alter unit wiring. Listen for any unusual noises. Locate the source and correct as needed.
- 2. After allowing the unit to run for several minutes, set the temperature selector above room temperature, verify that the fan, blower, and compressors cycle off with the thermostat.

System Heating - Field Installed Electric Heat

This packaged air conditioner is designed to allow an optional electric heat kit to be field installed as required by the building's particular heating load. The options available for each unit are shown in the heater kit installation instructions or unit technical service literature. Install the heater kits as directed by the instruction sheet that comes as part of the heater kit. Follow all cautions and warnings as directed.

- 1. Set the thermostat to above room temperature.
- 2. Verify that the compressor and outdoor fan motor are not energized and the electric heat is energized.
- 3. After the unit has run for approximately five minutes, set the thermostat below room temperature and verify that the electric heat has de-energized.

\land WARNING!

Uninsulated live components are exposed when control access panel is removed.

Verify Operation of Over-Temperature Limit Control

To verify operation of the over-temperature limit control, make sure that all access panels are in place and that there is power to the unit. Block the return airflow to the unit by installing a close-off plate in place of or upstream of the filter. Set the thermostat to a temperature above room temperature and verify the unit operates with the correct operating sequence (see Operating Sequence). The over-temperature limit control should function to turn off the electric strip heat within approximately four minutes **NOTE:** the exact time depending on the efficiency of the close-off in blocking the return air to the unit.

The circulating air blower should continue to run when the over-temperature limit control switch opens. Remove the close-off immediately after the over-temperature limit control opens. If the unit operates for more than four minutes with no return air, set the thermostat to a temperature below room temperature, shut off the power to the unit, and replace the over-temperature limit control.

OPERATING SEQUENCE

The operating sequences for the heating, cooling, and fan modes are described below. Refer to the wiring diagrams for the unit. See pages 20 - 23

Cooling mode:

- 1. On a call for cooling the thermostat closes, applying 24 Vac to **Y1**, **G**, and **Y2** if stage 2 cooling is required.
- 2. G applies 24vac to the main circulating blower circuit.
- 3. **Y1** and **Y2** apply 24vac through all safety switches Before energizing their respective contactors.
- 4. When the thermostat is satisfied the contactors are De-energized.
- 5. The circulating blower motor is de-energized Immediately.

Blower mode:

- 1. On a call for fan operation, the thermostat applies 24 Vac directly to the blower contactor.
- 2. The circulating blower is energized immediately.

Heating mode:

1. On a call for heat the thermostat closes, applying 24 Vac to the **W1** terminal.

Unit Fails to Operate

If the unit does not operate properly in either the heating or cooling mode, be certain to check the following:

- 1. The thermostat is operating properly.
- 2. Electrical power to the unit is turned on.
- 3. All safety switches are closed.
- 4. The service doors are in place.
- 5. Transformer circuit breaker is reset.

UNIT MAINTENANCE

To avoid risk of electrical shock, personal injury, or death, disconnect all electrical power to the unit before performing any maintenance or service. The unit may have more than one electrical supply.

A CAUTION:

Use care when removing parts from this unit. Personal injury can result from sharp metal edges present in all equipment of sheet metal construction.

Refrigerant Charging

Packaged electric units are fully charged at the factory. The system refrigerant charge can be checked and adjusted through the service ports provided behind the compressor service panel. Use only gauge lines which have a "Schrader" depression device present to actuate the valve. Draw a vacuum on gauge lines to remove air or moisture before attaching them to the service ports on the unit. Refrigerant charging must be done by qualified personnel familiar with safe and environmentally responsible refrigerant handling procedures. See Unit Rating Plate for proper amount of charge.

🕂 WARNING!

The units are shipped fully charged and ready for installation. When a system is installed according to these instructions, no refrigerant charging is required. If repairs make it necessary for evacuation and charging, it should only be done by qualified, trained personnel thoroughly familiar with this equipment. Some local codes require licensed installation/service personnel to service this type of equipment. Under no circumstances should the owner attempt to install and/or service this equipment. Failure to comply with this warning could result in property damage, personal injury, or death.

Routine Maintenance

Proper maintenance is important to achieve optimum performance from the air conditioner. The ability to properly perform maintenance on this equipment requires certain mechanical skills and tools. If you do not possess these skills, contact your dealer for maintenance. Consult your local dealer about the availability of maintenance contracts. At a minimum, routine maintenance should include the following:

Air Filters

It is recommended that you inspect and clean or replace the air filters every three to four weeks. Units are equipped with 2" pleated disposable filters. Filter rack is adjustable for 1" permanent type filters. Do not use 1" disposable filters. Replace using filters of like size and kind rated for 500 feet per minute.

A WARNING!

Never operate the unit without a filter in place. Dust and lint in the return air can build up on internal components, resulting in loss of efficiency, equipment damage, and possible fire risk.

Condensate Drain and Outdoor Coil

Inspect the condensate drain and outdoor coil at the beginning of each cooling season. Remove any debris. Clean the outdoor coil and hail guard louvers (optional) as necessary using a mild detergent and water. Rinse thoroughly with water.

Electrical

Inspect the electrical connections for tightness at the beginning of each heating and cooling season. Service as necessary.

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.

Motor Lubrication

The motors for the circulating air blower and outdoor fans, are pre-lubricated at the factory. No further oiling is required for the life of this product.

A WARNING!

Lubrication of the motors in this unit is not required. Do not lubricate any motor in this product.

Blower Compartment

The blower compartment should be cleaned monthly during the heating and cooling seasons to remove any dirt and lint that may have accumulated in the compartment or on the blower and motor. Buildup of dirt and lint on the blower and motor can create excessive loads on the motor resulting in higher than normal operating temperatures and possible shortened service life.

Verify proper operation after servicing.

REPLACEMENT PARTS

Replacement parts are available through all NORDYNE distributors. When ordering, remember to have the complete Model and Serial number of the unit.

	ELECTRICAL	
Transformers	Contactors	Temperature Limit Switches
Thermostats	Capacitors	Pressure Switches
Relays	Defrost Boards	
	MOTORS	
Fan Motor	Blower Motor	Compressors
	COMPONENTS	
Expansion Valves	Cabinet Panels	Filter Driers
Blower Assembly	Fan Grille	Filters
Gaskets	Reversing Valves	

COMPONENT FUNCTIONS

High Pressure switch (HPS)

Prevents compressors from operating at elevated pressures. High pressure switches are located on both compressor hot gas lines and are fitted with shrader cores. The switch is non-adjustable set to open at 650 PSIG and must be manually reset.

Low Pressure switch (LPS)

Prevents compressors from operating at sufficiently low pressures due loss of charge. Low pressure switches are located on both compressor return gas lines and are fitted with shrader cores. The switch is non-adjustable set to open at 5 PSIG and close at 20 PSIG.

Freezestat

Prevents evaporator coils from freeze-ups due to lack of airflow or below normal return air temperatures. The switch is a non-adjustable, sealed, bi-metal sensor set to open at 28° F and closes at 57° F

Over-Temperature Limit Control*

The over-temperature limit control acts to prevent the air temperature leaving the unit from exceeding the maximum outlet air temperature. If the limit opens, electric heat will shut off. Provide w/ electric heat kits.



Figure 9. P6SP Components

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FIGURES AND TABLES

PHYSICAL DATA Dimensions shown in inches (mm)



Figure 10. Physical Data - P6SP - 072 Series

PHYSICAL DATA - continued Dimensions shown in inches (mm)





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PHYSICAL DATA - continued Dimensions shown in inches (mm)





Figure 11. P6SP - 090 Series (Continued)

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Figure 12. Physical Data - P6SP - 120 Series



PHYSICAL DATA - continued Dimensions shown in inches (mm)



	l Init W	eight [‡]	Ship		Center o				С	orner	Weight	s			Unit He	eight [*]
Model No.		eigin	Wei	ght	Inches	; (mm)		4	E	3	0	;)	Horizontal	Vertical
	Lbs.	Kg.	Lbs.	Kg	А	В	Lbs.	Kg.	Lbs.	Kg	Lbs.	Kg.	Lbs.	Kg	Duct Applications	Duct Applications
P6SP-072(C,D)	845	384	980	445	43-1/2 (1105)	32-1/4 (819)	159	72	204	93	270	123	211	96	43-1/2 (1105)	38-1/4 (972)
P6SP-090(C,D)	856	388	991	450	50-1/2 (1283)	28 (714)	209	95	218	99	219	99	210	95	43-1/2 (1105)	38-1/4 (972)
P6SP-120(C,D)	1130	514	1270	577	44 (1118)	27 (686)	226	103	264	120	345	157	295	134	55-1/4 (1403)	50 (1270)

* Baserails are not intended to be removed. Information provided is total unit height for Horizontal duct applications or height dimension added to selected roof curb height for Vertical duct applications.

‡ Unit weight without packaging or field installed accessories.

† Field Installed Kit

Table1. Center of Gravity and Unit Weight

ELECTRICAL INFORMATION

L	Model	Nominal	<u>ما</u>	Voltage	Ĵ	anosecure	910	Outdoor	Indoor					Single	Single Circuit				
	Number (P6SP-)	Electric Supply	Ra	Range	3		0	(2) ea.	Motor			MCA					MOP		
	· · · · ·		Min	Мах	Qty	RLA	LRA	FLA	FLA	0 kW	9 kW	18 kW	30 kW	35 kW	0 kW	9 kW	18 kW	30 kW	35 kW
									Factory	Factory Drive Data:	ata:								
 າ	-072C	208 - 230/60/3	187	253	1 ea.	19	123	1.5	3.2 - 3.1	30 - 30	30 - 31	50 - 57	80 - 91	- n/a -	45 - 45	45 - 45	55 - 60	55 - 60 90 - 100	- n/a -
	-072D	460/60/3	414	506	1 ea.	9.7	62	0.8	1.5	16	17	29	46	- n/a -	20	20	30	50	- n/a -
لب ما:	-090C	208 - 230/60/3	187	253	2 ea.	13.1	83.1	2.3	6.2 - 5.8	41 - 40	41 - 40	54 - 60	83 - 94	99 - 112	50 - 50	50 - 50	55 - 70	55 - 70 90 - 100 100 - 125	100 - 12
	-090D	460/60/3	414	506	2 ea.	6.1	41	1.2	2.9	19	19	31	47	56	25	25	35	50	60
L Fei	-120C	208 - 230/60/3	187	253	2 ea.	16.0	110	2.3	6.2 - 5.8	47 - 47	47 - 47	54 - 60	83 - 94	99 - 112	60 - 60	60 - 60	60 - 70	60 - 70 90 - 100 100 - 125	100 - 12
	-120D	460/60/3	414	506	2 ea.	7.8	52	1.2	2.9	23	23	31	47	56	30	30	35	50	60
ـــــــــــــــــــــــــــــــــــــ								2	Medium Static Drive Data:	atic Drive	e Data:								
	-072C	208 - 230/60/3	187	253	1 ea.	19	123	1.5	4.4 - 4.2	32 - 31	32 - 33	51 - 58	81 - 92	- n/a -	50 - 45	50 - 45	60 - 60	90 - 100	- n/a -
	-072D	460/60/3	414	506	1 ea.	9.7	62	0.8	2.1	16	18	30	46	- n/a -	25	25	35	50	- n/a -
a w	-090C	208 - 230/60/3	187	253	2 ea.	13.1	83.1	2.3	9.1 - 8.9	44 - 43	44 - 43	57 - 64	87 - 98	103 - 116	55 - 55	55 - 55	60 - 70		90 - 100 100 - 125
 /i+	-090D	460/60/3	414	506	2 ea.	6.1	41	1.2	4.4	21	21	33	49	58	25	25	35	50	60
L b	-120C	208 - 230/60/3									NIC+ And	oldooi							
	-120D	460/60/3									иот Аррисаріе	licable							
									High Static Drive Data:	ic Drive	Data:								
	-072C	208 - 230/60/3									Not Applicable	licable							
	-0/21	460/60/3					ĺ												
	-090C	208 - 230/60/3	187	253	2 ea.	13.1	83.1	2.3	9.1 - 8.9	44 - 43	44 - 43	57 - 64	87 - 98	103 - 116	55 - 55	55 - 55	60 - 70	90 - 100	90 - 100 100 - 125
	-090D	460/60/3	414	506	2 ea.	6.1	41	1.2	4.4	21	21	33	49	58	25	25	35	50	60
	-120C	208 - 230/60/3	187	253	2 ea.	16.0	110	2.3	9.1 - 8.9	50 - 50	50 - 50	57 - 64	87 - 98	103 - 116	60 - 60	60 - 60	60 - 70		90 - 100 100 - 125
	-120D	460/60/3	414	506	2 ea.	7.8	52	1.2	4.4	25	25	33	49	58	30	30	35	50	60
	Notes:	FLA = RLA =	= Full Lc Rated L	FLA = Full Load Amps RLA = Rated Load Amps	sd		MOP	MCA = Minimum Circuit Ampacity MOP = Maximum Over-Current Protection	imum Circ m Over-Cı	uit Ampac urrent Pro	city tection		C Seri D	es, Electr Series, El	ical unit d ectrical u	C Series, Electrical unit data shown for 208V - 230V D Series, Electrical unit data shown for 460V	n for 208 hown for	V - 230V 460V	

Table 2. Electrical Data with Electric Heat



Figure 13. P6SP-072 Series



Figure 14. P6SP-090 / 120 Series

NOTE: This wiring Diagram is for 7 1/2 & 10 ton units produced after September 10, 2009



Figure 15. P6SP-090 Series

NOTE: This wiring Diagram is for 7 1/2 ton units produced before September 10, 2009



Figure 16. P6SP-120 Series

NOTE: This wiring Diagram for 10 ton units produced before September 10, 2009

										Extern	al Stati	External Static Pressures (Inches Water Column)	ures (I	nches	Water C	olumn	-							
Model	Sheave		0.2			0.3	F		0.4	┢		0.5	\vdash	ľ	0.6	\vdash		0.7		0.8			0.9	
	Position	CFM	RPM	Kw	CFM	RPM	Kw W	CFM F	-	C M K	CFM R	-	Kw CF	CFM RI		Kw CF	CFM RF	RPM Kw	v CFM	M RPM	Κw	CFM	RPM	Kw
	Fully Closed																							
	1/2 Turn Open																		2403	3 981	1.00	2230	984	0.94
	1 Turn Open															25	2509 95	956 1.01	1 2318	8 959	0.92	2112	962	0.83
	1.5 Turns Open															23	2362 93	930 0.91	1 2158	8 933	0.82	1960	936	0.75
(1 HP) Low	2 Turns Open									Ň	2593 8	897 0.	0.96 23	2395 90	901 0.87		2214 90	904 0.81	1 1998	8 907	0.72	1807	910	0.68
Static	2.5 Turns Open						.4	2680	874 0	0.95 2/	2458 8	876 0.	0.88 22	2255 88	880 0.79		2042 88	883 0.72	2					
Drive Kit	3 Turns Open				2751	850	0.94 2	2559 8	852 0	0.86 2;	2322 8	855 0.	0.80 21	2115 8	858 0.71		1870 861	51 0.63	3					
	3.5 Turns Open				2617	826	0.85 2	2405	829 0	0.76 2	2181 8	831 0.	0.71 19	1960 8;	834 0.63	33								
	4 Turns Open	2656	797	0.81	2483	801	0.76 2	2251	805 0	0.66 20	2040 8	807 0.	0.62 78	1805 8	809 0.:	.55								
	4.5 Turns Open	2539	771	0.73	2334	774	0.67 2	2098	778 0	0.59 18	1870 7	780 0.	0.54											
	*5 Turns Open	2422	744	0.66	2185	747	0.58 1	1945	750 0	0.52														
	Motor									Extern	al Stati	External Static Pressures (Inches Water Column)	ures (li	nches	Water C	olumn								
Model	Sheave		0.9			1.0			1.1	┝		1.2	-	-	1.3		-	1.4		1.5			1.6	
	Position	CFM	RPM	Kw	CFM	RPM	Kw (CFM F	RPM F	Kw	CFM R	RPM K	Kw CF	CFM RI	RPM K	Kw CF	CFM RF	RPM Kw	v CFM	A RPM	Κw	CFM	RPM	Kw
	Fully Closed									-	-	-		-	_	-	_	_	_					
	1/2 Turn Open																		2455	5 1185	1.45	2241	1189	1.40
	1 Turn Open												25	2557 11	1155 1.47		2357 11	1157 1.40	0 2267	7 1160	1.35			
	1.5 Turns Open						.4	2770 1	1123 1	1.55 2	2563 1	1127 1.	1.41 24	2402 11	1129 1.33		2182 11	1131 1.25	5					
(1.5 HP) Medium	2 Turns Open						.4	2558 1	1098 1	1.36 24	2401 1	1102 1.	1.25 22	2246 11	1103 1.	1.19 20	2006 11	1105 1.09	6					
Static	2.5 Turns Open				2595	1066	1.29 2	2392 1	1071 1	1.20 22	2222 10	1076 1.	1.13											
Drive Kit	3 Turns Open	2598	1039	1.23	2405	1040	1.13 2	2225 1	1044 1	1.04 20	2043 1	1049 1.	1.00											
	3.5 Turns Open	2437	1014	1.10	2232	1016	1.01																	
	4 Turns Open	2275	988	0.97	2059	991	0.89																	
	4.5 Turns Open	2097	960	0.87																				
	*5 Turns Open	1919	931	0.77																				
NOTES:	*Denotes factory sheave setting. All performance curve data collected at 230V. Boldface type indicates factory recommended blower operating range. Values include losses for air filters, unit casing, and dry evaporator coil. See Accessory Performance Data table for additional static pressure information.	Teave surve dats ates factes for a formance	etting. a collect tory rec ir filters te Data	ted at 2 commei , unit cc , table fu	230V. nded blk asing, a or additi	ower op nd dry ∉ ional sta	erating ∣ ∍vaporat	ange. or coil. sure inf	ormatio	ć		ЧЩ	Low Stati B-52 belt High Stati B-51 belt	c Drive ic Drive	Consis	ts of: 1 ts of: 3	Hp Mot Hp Mo	Low Static Drive Consists of: 1 Hp Motor; 1VP40 Motor Sheave; AK 95 Blower Pulley & B-52 belt High Static Drive Consists of: 3 Hp Motor; 1VP44 Motor Sheave; BK 72 Blower Pulley & B-51 belt	40 Motc 44 Motc	r Sheav	e; BK 7;	5 Blower 2 Blowe	r Pulley	ళ ళ

Blower Performance - Downflow Configuration

Table 3. P6SP-072 Series

	Motor									Extern	al Stati	External Static Pressures (Inches Water Column)	ures (In	Iches M	Vater Cc	(umulc								
Model	Sheave		0.2			0.3			0.4		0	0.5		0.6	9		0.7			0.8			0.9	
	Position	CFM	RPM	Kw	CFM	RPM	Kw 0	CFM F	RPM K	Kw C	CFM R	RPM K	Kw CFM	M RPM	M Kw	v CFM	M RPM	M Kw	CFM	RPM	Kw	CFM	RPM	Kw
	Fully Closed										_													
	1/2 Turn Open																							
	1 Turn Open																		2572	937	1.04	2325	940	0.93
	1.5 Turns Open																		2383	915	0.93	2137	919	0.82
(1 HP) I OW	2 Turns Open												2687	87 885	5 0.98	8 2460	88 09	9 0:90	2193	892	0.82	1948	868	0.72
Static	2.5 Turns Open												2518	18 862	2 0.88	8 2276	76 865	5 0.80	2007	869	0.73			
Drive Kit	3 Turns Open									š	2591 8;	836 0.88	88 2349	49 838	8 0.79	9 2092	32 841	1 0.70	1821	1 846	0.63			
	3.5 Turns Open						CN	2654 8	808	0.85 24	2425 8	812 0.77	77 2177	77 815	5 0.69	6								
	4 Turns Open				2720	781	0.82 2	2504 7	784 0.	0.74 22	2258 78	788 0.67	67 2005	05 791	1 0.59	6								
	4.5 Turns Open				2584	755	0.75 2	2346 7	757 0.	0.67 20	2081 70	760 0.60	30											
	*5 Turns Open	2665	727	0.74	2447	729	0.67 2	2188 7	730 0.	0.60 15	1904 7;	731 0.54	54											
	Mator									Externé	al Stati	External Static Pressures (Inches Water Column)	ures (In	iches M	Vater Cc	(umulc								
Model	Sheave		0.9			1.0			1		[1.2		1.3	6	<u> </u>	1.4			1.5			1.6	
	Position	CFM	RPM	Kw	CFM	RPM	Kw 0	CFM F	RPM K	Kw C	CFM RF	RPM K	Kw CFM	M RPM	M Kw	v CFM	M RPM	M Kw	CFM	RPM	Κw	CFM	RPM	Kw
	Fully Closed							_	_	_	_		_											
	1/2 Turn Open																							
	1 Turn Open																					2558	1159	1.48
	1.5 Turns Open															2675	75 1126	6 1.47	2487	1133	1.37	2208	1137	1.20
(1.5 HP) Medium	2 Turns Open												2710	10 1096	96 1.45	5 2492	32 1100	0 1.33	2195	1109	1.17			
Static	2.5 Turns Open									2(2663 10	1067 1.3	1.35 2465	55 1071	71 1.26	9								
Drive Kit	3 Turns Open						N	2682 1	1039 1.	1.26 24	2452 10	1041 1.1	1.18 2219	19 1046	46 1.07	7								
	3.5 Turns Open				2677	1012	1.23 2	2469 1	1015 1.	1.13														
	4 Turns Open	2716	985	1.17	2491	987	1.09 2	2255 9	990 0.	0.98														
	4.5 Turns Open	2500	956	1.05	2250	959	0.94																	
	*5 Turns Open	2284	926	0.93																				
NOTES:	*Denotes factory sheave setting. All performance curve data collected at 230V. Boldface type indicates factory recommended blower operating range. Values include losses for air filters, unit casing, and dry evaporator coil. See Accessory Performance Data table for additional static pressure information.	heave se rve data ates fac ses for a formano	etting. a collect trory rec ir filters ce Data	ted at 2 commer , unit ce table fo	30V. nded blc asing, al	ower op nd dry ∈ onal sta	erating r »vaporat	ange. or coil. sure infi	ormation	÷		ي ب ب ب ب ب	Low Static B-52 belt High Static B-51 belt	c Drive	Consists Consists	s of: 1	Hp Moto ⊣p Moto	Low Static Drive Consists of: 1 Hp Motor; 1VP40 Motor Sheave; AK 95 Blower Pulley & B-52 belt High Static Drive Consists of: 3 Hp Motor; 1VP44 Motor Sheave; BK 72 Blower Pulley & B-51 belt	0 Motor 4 Moto	Sheave r Sheave	; AK 95 9; BK 72	Blower Blower	Pulley a	ళ ళ

Blower Performance - Horizontal Configuration

Table 4. P6SP-072 Series

	Motor Sheave									Exterr	External Static Pressures (Inches Water Column)	tic Pre	ssures	(Inch	es Wat	ter Co	(umn		╞					
Model	Position		- 1	0.2			0.3		0.4	4		0.5		ŀ		- 1			- i	0.8		- 1	6.0	
		CFM RPM Kw	- 11	CFM RPM Kw		CFM	MPM X	K ≪	CFM RP	RPM Kw	CFM	MAR	₹	CFM	MAR	S ₹	CFM RPM		K ≪ CF	CFM RPM	M ₩	<pre>CFM</pre>	N RPM	₹
	Fully Closed					+	+		-						+		+	+		_	_			
	1/2 Turn Open																			3092 1102 1.66	02 1.6		2904 1107 1.59	1.59
	1 Turn Open						_									ς Γ	3310 1069)69 1.		3135 1074			2972 1076	1.53
(2 HP)	1.5 Turns Open															с С	139 1(3139 1038 1.63		2938 1042	t2 1.54		2737 1045	1.40
Low	2.0 Turns Open							3:	3395 1001	11.71		3265 1002	1.67	3134 1003	1003	1.57 2	2968 1007	07 1.	1.48 274	2741 1010	1.39	9 2501	1 1013	1.27
Static	2.5 Turns Open							32	3281 979	9 1.58	8 3139	980	1.51	2985	982 1	1.39 2	2799 9	985 1.3	1.31 25(2569 988	8 1.21	-		
Drive	3.0 Turns Open		3442	953	1.67	3296 9	952 1.	1.57 31	3166 956	6 1.45	5 3012	957	1.34	2836	960 1	1.22 2	2629 9	962 1.1	1.15 23	2396 965	5 1.04	4		
Kit	3.5 Turns Open	3445 923 1.63		3309 925	1.52	3162 9	925 1.	1.43 30	3019 928	8 1.33	3 2850	930	1.25	2664	933 1	1.15 2	2424 9	934 1.06	06					
	4.0 Turns Open	3330 895 1.50		3176 897 1.36		3028 8	898 1.	1.29 28	2871 900	0 1.21		902	1.15	2492	905 1	1.08								
		3187 866		3048 868		2886	870 1.	1.24 27	2716 871	1 1.13		873								-	╞	-		
	5.0 Turns Open	3044 837		2919 838	1.23	2744 8	841 1.		2561 842		5 2336	843	0.91											
																						-		
	Motor Sheave	0.8	L	6.0			-	_	:		-	1.2			1.3	-	ľ	1.40	_	1.50		_	1.60	
Model	Position	CFM RPM Kw	1	CFM RPM Kw	1 - C	CFM RPM	MM K	Kw CF	CFM RPM Kw	M K	<pre>CFM</pre>			CFM RPM		N X X	CFM RPM		Kw CF	CFM RPM	M M	1	CFM RPM Kw	×
	Fully Closed							-											_		_	332	3323 1340 2.54	2.54
	1 Turn Open															(C)	3365 1277	77 2.	2.32 31	3127 1283	33 2.15		2978 1286 2.05	2.05
	1.5 Turns Open													3320 1248	1248 2	2.22 3	3126 1251			2911 1255			1 1259	1259 1.80
(3 HP)	2.0 Turns Open										3326	3326 1215	2.20	3064 1221	1221 1	1.92 2	887 12	2887 1224 1.86	1	2695 1227				
Medium						3447 1	1181 2.	2.11 32	3286 1185	35 2.00		3074 1189 1.92		2856 1	2856 1192 1.72	1	2643 11	1197 1.57						
Drive	3.0 Turns Open		3442	3442 1150	2.03	3256 1153	153 1.	1.85 30	3077 1157	57 1.75		2822 1162	1.64	2647	2647 1163 1.51	.51								
Kit	3.5 Turns Open	3415 1119 1.92		3247 1121 1.82		3072 1	1124 1.	1.66 28	2849 1127	27 1.57	7 2598	1133	1.42											
	4.0 Turns Open	3252 1088 1.73		3052 1092 1.62		2887 1	1095 1.	1.47 26	2621 1097	97 1.39	6													
	*4.5 Turns Open 3042 1059 1.62	3042 1059 1.62		2834 1063 1.53		2658 1065	065 1.	1.39																
	5.0 Turns Open	2831 1030 1.50		2615 1033 1.4	ŝ	2428 1035	035 1.	1.31							_		_			_				
Model	Motor Sheave			1.3			1.4		1.5	2		1.6					-			1.90			2.00	I L
	Position	CFM RPM Kw		CFM RPM Kw		CFM F	RPM K	Kw CF	CFM RPM Kw	M K	CFM	RPM	Κw	CFM RPM		Kw	CFM RPM		Kw CF	CFM RPM	MKw	_	CFM RPM	Κw
	Fully Closed																							
	1 Turn Open																		33.	3356 1417	17 2.84	4 3201	1 1422	2.77
	1.5 Turns Open															e	343 1:	3343 1388 2.78		3163 1392	92 2.58	8		
(3 HP)	2.0 Turns Open												-	3278 1360	1360 2	2.60 3	140 13	3140 1363 2.49		2970 1367	57 2.32	2		
High	2.5 Turns Open							34	3459 1324 2.68	24 2.6	_	3267 1328 2.50		3081	3081 1333 2.36		2916 13	1339 2.20		2764 1343	13 2.06	9		
Drive	3.0 Turns Open							32	3218 1300 2.36	0 2.36		3044 1303 2.22		2884	2884 1306 2.11	2.11								
Kit	3.5 Turns Open					3291 1	1269 2.	2.29 30	3024 1274	74 2.11		2853 1276 1.96		2685 1279	1279 1	1.84								
	4.0 Turns Open	3451 1235 2.28		3292 1238 2.1	-	3073 1243	243 1.	1.99 28	2829 1247 1.85	17 1.85	5 2662	1249	1.71											
	*4.5 Turns Open	4.5 Turns Open 3232 1207 2.04 3043 1210 1.87	4 3043	1210		2828 1214	214 1.	1.76 26	2624 1219	1.63	3													
	5.0 Turns Open	5.0 Turns Open 3012 1178 1.81		2794 1182 1.63		2583 1184	184 1.	1.54												_		_		
	* Denotes Factory sheave setting. Boldface type indicates factory recommended blower operating range.	sheave setting. ates factory recon	nmende	d blowe	sr opera	uting rai	Jge.				Low S Med S	Low Static Drive Consists of: 2 Hp Motor; 1VP40 Motor Sheave; AK59 Blower Pulley & A-43 belt Med Static Drive Consists of: 3 Hp Motor; 1VP44 Motor Sheave; AK 54 Blower Pulley & A-42 bel	rive Cor rive Cor	nsists c nsists c	of: 2 Hp of: 3 Hp	Motor; Motor;	1VP40 1VP44) Motor I Motor	Sheav	e; AK59 /e; AK 5	9 Blowe 54 Blow	er Pulle /er Pull	y & A-4 9y & A-4	3 belt 12 belt
	Values include losses for air filters, unit casing, and dry	ses for air filters, u	Init casin	ig, and	dry eva	evaporator coil	coil.	action (High (High Static Drive Consists of: 3 Hp Motor; 1VP50 Motor Sheave; AK 56 Blower Pulley & A-43 belt	rive Co	insists (of: 3 Hp	Motor	; 1VP5	0 Motor	' Sheav	ve; AK {	56 Blow	ver Pull	ey & A-	43 bel
	add Auccesson y La	ווטוווומווטל טמומ ומ		יממונוסווי	מו אומוור	hidson								עם חמונ		ובח מו ז	A 000							

Blower Performance - Downflow Configuration

 Table 5. P6SP-090C Series

			7-10		2	
$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$	RPM Kw CFM RPM	Kw CFM RPM Kw	CFM RPM Kw	CFM F	CFM RPM	Υ
1 Turn Open 1 <th< td=""><td></td><td></td><td></td><td></td><td></td><td></td></th<>						
1.5 Turns Open 1					3316 1065	1.82
$ \begin{array}{ $				3319 1036	3125 1039	
$ \begin{array}{ $			3338 1007 1.66	6 3146 1008 1.53	2933 1012	1.46
	3464 970	1.68 3300 973 1.55	3121 977 1.49	9 2921 979 1.39	2700 983	1.28
	937 1.59 3272 941	1.51 3110 944 1.39	2903 947 1.32	2 2695 950 1.25	2466 953	1.10
	912 1.46 3120 915	1.38 2932 917 1.28	2716 920 1.19	9 2484 923 1.12		
*4.5 Turns Open 333 845 1.37 3321 845 1.37 315 815 1.20 855 1.21 2806 823 1.21 2800 826 F0 Turns Open 3331 817 1.23 3161 819 1.20 2966 822 1.13 2800 826 Fuly Closed CFM PM Kw CFM PM Kw CFM PM Kw CFM PM Fuly Closed P	886 1.33 2967 888	1.24 2753 890 1.16	2529 892 1.06	9		
5.0 Turns Open 3331 817 1.23 316 819 1.20 2986 822 1.13 2800 826 Motor Sheave CFM RPM Kw Km CFM RPM Kw Km Km <th< td=""><td>856 1.20 2774 858</td><td>861</td><td></td><td></td><td></td><td></td></th<>	856 1.20 2774 858	861				
	826 1.06 2580 828	0.97 2347 831 0.92			_	
		1	, ,	, ,	1.00	
Totation CFM NM	1		1.40	1.50	1.60	
Tully Closed I Turn Open I Turn Open I I Turn Open I I Turn Open I I I I I I I I I I I I I I I I I I I	_		CFIM RPIM RW	V CFINI RPINI RW	CFM RPM	₹
				3399 1231 2.37	3235 1236	2.23
2.5 Turns Open Image			3347 1203 2.26	6 3174 1206 2.08	2993 1210	1.98
3.0 Turns Open 3.1 (110) 2.07 321 110 2.07 321 110 2.07 321 110 3.5 Turns Open 3411 105 1.98 301 1055 1.76 321 1010 4.0 Turns Open 322 102 1.26 301 1055 1.76 201 107 4.0 Turns Open 3136 1013 1.68 3005 1022 1.59 2851 1022 1.64 7.0 Turns Open 3136 1013 1.68 3005 1022 1.25 2871 1002 101 7.0 Turns Open 1.2 1.3 1.68 1.40 1.40 1.68 101 1.0 Turn Open 1.2 1.3 1.68 1.68 1.68 1.68 1.68 1.0 Turns Open 1.2 1.40 1.40 1.40 1.40 1.40 1.40 1.40 1.68 1.43	3423 1162	2.17 3268 1169 2.12	3106 1174 2.01	1 2924 1178 1.86		
3.5 Turns Open 3411 1053 1.98 3309 1065 1.94 3221 1083 1.89 3114 1096 4.0 Turns Open 3228 1025 1.78 3131 1039 1.75 3031 1055 1.70 2906 1070 4.6 Turns Open 3136 1013 1.68 3005 1022 1.59 2871 1032 1.54 2681 1043 5.0 Turns Open 3043 1000 1.58 2878 1005 1.43 2670 1009 1.38 2455 1015 5.0 Turns Open 3043 1000 1.58 2878 1005 1.43 2670 1009 1.38 2455 1015 Motor Sheave 1.2 1.3 2670 1009 1.38 2455 1015 Motor Sheave 1.1 1.4 1.4 1.4 1.4 1.4 1.4 Fully Closed 1 1.4 1.4 1.4 1.4 1.4 1.5 1.1 1.1 1.1 1.4 1.4 1.4	1122 2.03 3198 1132	1.91 3033 1140 1.84	2864 1145 1.75	5 2673 1149 1.63		
4.0 Turns Open 3228 1025 1.78 3131 1035 1.79 2906 1070 *4.5 Turns Open 3136 1013 1.68 3005 1022 1.59 2851 1032 1.54 2661 1043 5.0 Turns Open 3043 1000 1.58 2878 1005 1.43 2670 1032 1.54 2681 1043 5.0 Turns Open 3043 105 1.58 2878 1005 1.43 2670 1038 2455 1015 Motor Sheave 1.2 1.3 1.43 2670 1009 1.38 2455 1015 Motor Sheave 1.2 1.3 1.43 2670 1099 1.58 2455 1015 Fully Closed 1 1 1 1.48 4.0 1.48 4.0 1.4 1.57 1.1un Open 1 1 1 1.48 4.0 1.48 4.0 1.4 1.57 1.1un Open <	1096 1.84 2964 1103 1.56	1.56 2783 1110 1.63	2590 1115 1.56	9		
*4.5 Turns Open 3136 1013 1.68 3005 1022 1.59 3851 1032 1.54 2681 1043 5.0 Turns Open 3043 1000 1.58 2878 1005 1.43 2670 1009 1.38 2455 1015 Motor Sheave 1.2 1.3 2.45 1009 1.38 2455 1015 Motor Sheave 1.2 1.3 2.47 2.48 1.009 1.38 2455 1015 Motor Sheave 1.2 1.3 1.4 2.47 2.48 2.45 1015 Position CFM RPM Kw CFM RPM Kw CFM RPM Fully Closed 1 1 1 1 1 1.5 1.5 1.5 1.5 1.1 1.1 2 2 2 2 2 2 2 1.5 1.1 1.1 2 2 2 2 2 2	1070 1.64 2729 1074 1.20	1.20 2533 1080 1.41	2315 1085 1.36	9		
5.0 Turns Open 3043 1000 1.58 2670 1009 1.38 Motor Sheave Position 1.2 1.3 1.4 2670 1009 1.38 Motor Sheave Position 1.2 1.3 1.4 2670 1009 1.38 Fully Closed P P P P P P P P 1 Turn Open P P P P P P P P P 1.5 Turns Open P	1.46 2492 1046	1.20				
Motor Sheave Position 1.2 1.3 1.4 Huld Closed FM FW FM FW FM FW Fully Closed I I I I I I I Fully Closed I<	1015 1.27					
Motor Sheave Position1.2 1.3 1.4 PositionCFMRPMKwCFMRPMKwFully ClosedPPPPPP1 Turn OpenPPPPPPP1.5 Turns OpenPPPPPPP2.0 Turns OpenPPPPPPP2.0 Turns OpenPPPPPPP3.0 Turns OpenPPPPPPP3.0 Turns OpenPPPPPPP3.0 Turns OpenPPPPPPP4.0 Turns OpenPPPPPPP4.0 Turns OpenPPPPPPP4.0 Turns OpenPPPPPPP4.0 Turns OpenPPPPPPP4.0 Turns OpenPPPPPPPP4.0 Turns OpenPPPPPPPPPP4.0 Turns OpenPPPPPPPPPPP4.0 Turns OpenPPPPPPPPPPPPPPPPPPPPPPPP<						
Position CFM RPM Kw CFM RPM Kw CFM RPM Kw Fully Closed P	1.5 1.6	1.7	1.80	1.90	2.00	
Fully Closed Entity Cl	RPM Kw CFM RPM	Kw CFM RPM Kw	CFM RPM Kw	V CFM RPM Kw	CFM RPM	Κ
1 Turn Open 1.5 Turns						
1.5 Turns Open 1.5 Turns Open 1.6 1.7 1.7 1.7 2.0 Turns Open 1.1 <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
2.0 Turns Open 2.5 T						
2.5 Turns Open <					3435 1347	2.73
3.0 Turns Open 3.5 Turns Open 3.5 Turns Open 3.337 1178 2.34 3303 1192 2.24				3334 1316 2.56	3178 1321	2.44
3.5 Turns Open 3337 1178 2.34 3303 1192 2.24		3406 1278 2.52	3240 1285 2.41	1 3088 1289 2.25	2921 1294	2.15
3397 1178 2.34 3303 1192 2.24	2.44 3296 1241	2.33 3168 1252 2.27	3000 1258 2.14	4 2869 1266 2.00		
	3098 1217	2.11 2929 1226 2.01	2759 1231 1.87	7		
*4.5 Turns Open 3341 1171 2.20 3210 1181 2.10 3065 1189 2.0	2.00 2911 1197	1.90 2717 1204 1.79				
5.0 Turns Open 3284 1163 2.06 3117 1169 1.96 2916 1173 1.8	1173 1.85 2723 1177	1.68 2505 1181 1.57				
* D T			0			1
 Denotes Factory sneave setting. Boldface type indicates factory recommended blower operating range. 	Low Static Uri Med Static Dr	Low static Urive Consists of: 2 Hp Motor; 1 VP40 Motor Sneave; AK39 Blower Pulley & A-43 belt Med Static Drive Consists of: 3 Hp Motor; 1VP44 Motor Sheave; AK 54 Blower Pulley & A-42 belt	or; 1 VP40 Motor; or: 1VP44 Motor;	sheave; AK59 Blower Sheave: AK 54 Blower	Pulley & A-4č * Pulley & A-4	2 be
NOTES: Values include losses for air filters unit reside and dry evanorator coll						ž

Blower Performance - Horizontal Configuration

 Table 6. P6SP-090C Series

Blower Performance - Downflow Configuration

							E	xternal	Static P	ressure	es (Inche	es Water	Colum	ו)					
Model	Motor Sheave Position		0.1			0.2			0.3			0.4			0.5			0.6	
		CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw
	1.5 Turns Open																		
	2.0 Turns Open													4436	869	2.09	4274	873	2.03
(2 HP)	2.5 Turns Open							4633	845	2.08	4457	848	2.01	4281	851	1.94	4105	854	1.86
Low	3.0 Turns Open	4791	820	2.14	4667	823	2.04	4490	826	1.98	4317	830	1.88	4127	833	1.79	3936	835	1.70
Static Drive	3.5 Turns Open	4658	800	1.98	4518	803	1.90	4337	805	1.83	4146	809	1.75	3956	811	1.66	3765	814	1.57
Kit	4.0 Turns Open	4525	780	1.82	4368	783	1.76	4183	785	1.68	3975	788	1.61	3785	790	1.52	3594	792	1.44
	4.5 Turns Open	4380	760	1.67	4201	762	1.61	4015	764	1.54	3810	767	1.47	3600	768	1.38	3389	770	1.29
	5.0 Turns Open	4235	739	1.53	4034	741	1.46	3847	743	1.39	3645	745	1.32	3415	747	1.23			

							E	xternal	Static P	ressure	es (Inche	es Water	Colum	ו)					
Model	Motor Sheave Position		0.7			0.8			0.9			1.00			1.10			1.20	
		CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw
	Fully Closed													3863	948	2.11	3658	951	1.95
	1/2 Turn Open							4128	927	2.15	3945	931	2.03	3722	936	1.91	3499	941	1.79
	1 Turn Open				4208	911	2.13	4021	915	2.05	3833	919	1.96	3646	923	1.88	3458	927	1.79
(2 HP) Low	1.5 Turns Open	4223	892	2.07	4050	895	1.98	3844	899	1.89	3639	903	1.81	3433	907	1.73			
Static	2.0 Turns Open	4083	876	1.93	3891	879	1.82	3668	883	1.74	3444	886	1.66						
Drive Kit	2.5 Turns Open	3902	856	1.75	3699	858	1.64	3455	862	1.56									
	3.0 Turns Open	3722	837	1.58	3507	838	1.47												
	3.5 Turns Open	3534	816	1.46															
	4.0 Turns Open																		

							E	xternal	Static P	ressure	es (Inche	es Water	Colum	ו)					
Model	Motor Sheave Position		0.9			1.00			1.10			1.20			1.30			1.40	
		CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw
	2.5 Turns Open																		
(3 HP)	3.0 Turns Open													4571	1068	3.01	4387	1071	2.87
High	3.5 Turns Open										4562	1047	2.92	4366	1050	2.78	4171	1053	2.64
Static Drive	4.0 Turns Open	4903	1020	3.01	4724	1023	2.90	4583	1026	2.80	4368	1029	2.69	4161	1032	2.56	3954	1035	2.42
Kit	4.5 Turns Open	4734	1001	2.82	4561	1005	2.72	4385	1007	2.60	4169	1010	2.49	3942	1012	2.35	3715	1015	2.20
	5.0 Turns Open	4565	982	2.62	4397	986	2.54	4186	988	2.40	3969	990	2.29	3723	993	2.14	3476	995	1.99

	Motor Sheave Position						E	xternal	Static P	ressure	es (Inche	es Water	Colum	ו)					
Model		1.50		1.60			1.70			1.80			1.90			2.00			
		CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw
	Fully Closed																		
	1 Turn Open																3862	1159	3.03
	1.5 Turns Open										4102	1136	3.00	3886	1140	2.89	3762	1142	2.82
(3 HP)	2.0 Turns Open							4119	1117	2.96	3891	1121	2.80	3766	1123	2.74	3534	1126	2.58
High Static	2.5 Turns Open	4354	1092	3.00	4144	1096	2.86	3934	1099	2.72	3724	1103	2.59	3565	1105	2.50			
Drive	3.0 Turns Open	4164	1075	2.74	3941	1078	2.61	3749	1081	2.49	3556	1084	2.37						
Kit	3.5 Turns Open	3960	1056	252	3750	1059	2.40	3555	1061	2.28									
	4.0 Turns Open	3757	1037	2.30	3559	1039	2.18												
	4.5 Turns Open	3493	1017	2.07															
	5.0 Turns Open																		

* Denotes Factory sheave setting. Low Static Drive Consists of: 2 Hp Motor; 1VP40 Motor Sheave; BK 75 Blower Pulley & B-49 belt High Static Drive Consists of: 3 Hp Motor; 1VP50 Motor Sheave; BK 75 Blower Pulley & B-51 belt Boldface type indicates factory recommended blower operating range.

NOTES:

Values include losses for air filters, unit casing, and dry evaporator coil. See Accessory Performance Data table for additional static pressure information.

Table 7. P6SP-120C Series

Blower Performance - Horizontal Configuration

		External Static Pressures (Inches Water Column)																	
Model	Motor Sheave Position	0.1		0.2		0.3		0.4			0.5			0.6					
		CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw
	1.5 Turns Open																		
	2.0 Turns Open																4521	870	2.17
(2 HP)	2.5 Turns Open													4549	850	2.09	4347	849	2.01
Low	3.0 Turns Open										4537	822	2.06	4355	825	1.95	4172	827	1.84
Static Drive	3.5 Turns Open				4767	797	2.12	4575	799	2.02	4383	802	1.92	4190	804	1.82	3998	806	1.73
Kit	4.0 Turns Open	4745	774	2.03	4584	776	1.93	4406	779	1.86	4228	781	1.78	4026	783	1.70	3824	785	1.61
	4.5 Turns Open	4609	753	1.85	4445	755	1.77	4244	757	1.68	4048	759	1.62	3848	762	1.52	3619	764	1.43
	5.0 Turns Open	4473	732	1.66	4305	734	1.61	4081	735	1.51	3868	737	1.45	3669	740	1.35	3413	743	1.26

		External Static Pressures (Inches Water Column)																	
Model	Motor Sheave Position	0.7		0.8			0.9			1.00			1.10			1.20			
		CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw
	Fully Closed																		
	1/2 Turn Open													4044	927	2.12	3845	933	2.03
	1 Turn Open										4095	908	2.15	3895	913	2.06	3670	918	1.91
	1.5 Turns Open							4120	890	2.07	3921	894	1.96	3701	898	1.86	3457	903	1.73
(2 HP) Low	2.0 Turns Open	4331	869	2.08	4142	873	1.96	3945	876	1.86	3747	879	1.76	3507	883	1.65	3244	887	1.54
Static	2.5 Turns Open	4145	847	1.92	3946	854	1.81	3740	857	1.70	3535	860	1.59	3329	863	1.48			
Drive Kit	3.0 Turns Open	3958	825	1.76	3750	834	1.65	3536	837	1.53	3322	840	1.41						
	3.5 Turns Open	3769	806	1.64	3543	812	1.54	3317	818	1.43									
	4.0 Turns Open	3580	788	1.52	3336	790	1.42												
	4.5 Turns Open	3369	766	1.34															
	5.0 Turns Open																		

		External Static Pressures (Inches Water Column)																	
Model	Motor Sheave Position	0.9		1.00		1.10		1.20			1.30			1.40					
		CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw
	3.0 Turns Open																		
(3 HP) High	3.5 Turns Open																		
Static	4.0 Turns Open																4558	1027	2.90
Drive Kit	4.5 Turns Open										4784	1003	2.94	4568	1006	2.79	4352	1009	2.65
	5.0 Turns Open				4914	980	2.94	4738	982	2.80	4561	984	2.66	4378	987	2.53	4147	990	2.40

			External Static Pressures (Inches Water Column)																
Model	Motor Sheave Position	Motor Sheave Position 1.50		1.60		1.70		1.80				1.90		2.00					
		CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw	CFM	RPM	Kw
	1.5 Turns Open																		
	2.0 Turns Open																4083	1118	2.93
(3 HP)	2.5 Turns Open													4068	1096	2.87	3797	1099	2.68
High Static	3.0 Turns Open							4327	1072	2.96	4137	1074	2.78	3824	1077	2.60	3511	1080	2.42
Drive	3.5 Turns Open				4326	1052	2.87	4120	1054	2.71	3889	1057	2.54	3313	1063	2.26			
Kit	4.0 Turns Open	4358	1030	2.74	4135	1033	2.60	3912	1036	2.46	3640	1040	2.29						
	4.5 Turns Open	4137	1012	2.50	3749	1016	2.35	3361	1020	2.20									
	5.0 Turns Open	3915	993	2.26	3363	999	2.10												

* Denotes Factory sheave setting. Low Static Drive Consists of: 2 Hp Motor; 1VP40 Motor Sheave; BK 75 Blower Pulley & B-49 belt High Static Drive Consists of: 3 Hp Motor; 1VP50 Motor Sheave; BK 75 Blower Pulley & B-51 belt NOTES:

Boldface type indicates factory recommended blower operating range. Values include losses for air filters, unit casing, and dry evaporator coil. See Accessory Performance Data table for additional static pressure information.

Table 8. P6SP-120C Series / 208-230V

P6SP Charging Charts, Cooling Only

APPLICATION NOTES ON THE USE OF CHARGING CHARTS

This equipments cooling systems contain refrigerant under high pressure, always use safe practices when servicing the unit. Always review the factory literature and safety warnings prior to servicing.

All P6SP-072/090/120 units are shipped from the factory with the proper amount and type of refrigerant. Always inspect the unit rating label to determine the units information prior to working on the system. Do not mix different refrigerants or charge the unit with a refrigerant not listed on the unit rating label.

The charging charts below are valid for a variety of indoor, return air conditions and are most highly influenced by the outdoor ambient temperature, outdoor fan operation and the unit operating voltage. Before referencing the charts below, always ensure that all compressor circuits are energized and have stable operation. As can be seen in the charging charts, the ideal system sub-cooling can vary over the range of operation. Always reference the charts to determine the ideal amount of sub-cooling for a given liquid pressure. Units charged to other values will not perform at the rated unit efficiency (EER). To inspect a systems operation, using quality instruments, match the measured liquid temperature to the units chart. The measured liquid pressure reading should be within 3% of the value shown for most installations. For two stage systems, the charts are valid for both compressor stages.

<u>DO NOT</u> utilize the charts for two stage systems operating only under a single stage call for cooling.

<u>DO NOT</u> utilize the charts in systems that do not have all the outdoor fans energized, or have the fans cycling under a low-ambient control. Refer to the low-ambient kit instructions for more information, if applicable.

For systems that are operating with more then a 5% deviation, inspect the unit for leaks. Always use safe and environmentally sound methods for refrigerant handling. When repairing system leakages, always utilize a nitrogen (inert) gas to protect the refrigerant system and pressure check the repair before re-charging. Always replace the filter-dryers when performing any repair to the refrigeration system. After completing the repairs, evacuate the system to 350-500 microns and <u>weight in</u> the refrigerant to the amount specified on the unit rating label.



Figure 17. Charging Chart for Single Stage Cooling Systems - 6 Ton units







P6SP Charging Charts (continued)

Figure 19. Charging Chart for - 10 Ton Units

INSTALLATION/PERFORMANCE CHECK LIST

INSTALLATION ADDRESS:										
CITY	STATE									
UNIT MODEL #										
UNIT SERIAL #	UNIT SERIAL #									
Unit Installed Minimum clearances per Figure 1 (page 4)?	YES	NO								

ELECTRICAL SYSTEM:										
Electrical connections tight?	YES	NO								
Line voltage polarity correct?	YES	NO								
Rated Voltage:		VOLTS								
L1-L2 Volts:		VOLTS								
L1-L3 Volts:		VOLTS								
L2-L3 Volts:		Volts								
Avg. Volts:		VOLTS								
Max. deviation of voltage from avg. volts:		Volts								
% Volt imbalance:		VOLTS								

GENERAL:										
Has the thermostat been calibrated?	YES	NO								
Is the thermostat level?	YES	NO								
Is the heat anticipator setting correct?	YES	NO								
Has the owner's information been reviewed with the customer?	YES	NO								
Has the Literature Package been left with the unit?	YES	NO								
Date Installed:										
Installation Type: Horizontal / Downflow										







JS

INSTALLER NAME:

CITY

STATE _____

REFRIGERATION	SYSTEM:	
Was unit given 24 hr warm up period for crankcase heaters?	YES	NO
Ambient Temperature		°F
Return Air Temperature		°F
Stage-1 Liquid Pressure (high side) _		
Stage-1 Liquid Temperature		°F
Stage-1 Suction Pressure (low side) _		
Stage-2 Liquid Pressure (high side) _		
Stage-2 Liquid Temperature		°F
Stage-2 Suction Pressure (low side) _		
BLOWER SY	STEM:	
Blower Motor HP:		
Sheave Setting:		turns open
System Static:	E	∃.S.P. (in -Wg)
ELECTRIC F	IFAT:	
Heater Kit installed?	YES	NO
Heater Kit Model #:		

Return Air Temp: _

Supply Air Temp: _____ Temperature Rise: ____

INSTALLER: PLEASE LEAVE THESE INSTALLATION INSTRUCTIONS WITH THE OWNER.

_(°F)

_(°F)

_(°F)



