

REPLACEMENT PARTS LIST

SINGLE PACKAGE HEAT PUMP

Q7RE SERIES

208 / 230 V, SINGLE PHASE, 14 SEER MODELS



IMPORTANT

- This document is primarily intended to assist qualified individuals experienced in the proper repair or servicing of this appliance. Only factory authorized parts or accessory kits may be used with this product. Improper installation, service, adjustment, or maintenance may cause explosion, fire, electrical shock or other hazardous conditions which may result in personal injury or property damage.
- Some local codes require licensed installation / service personnel to service this type of equipment. Under no circumstances should the equipment owner attempt to install parts or service this equipment. Failure to comply with this warning could result in property damage, personal injury, or death.

Q7RE SERIES SINGLE PACKAGE HEAT PUMP 208 / 230 V, SINGLE PHASE, 14 SEER MODELS

DESCRIPTION	Q7RE-024K	Q7RE-030K	Q7RE-036K	Q7RE-042K	Q7RE-048K	Q7RE-048KA	Q7RE-060K
	922005	922006	922007	922008	922009	922009A	922010
ACCESS FITTING (Not Shown)	663812R	663812R	663812R	663812R	663812R	663812R	663812R
ACCUMULATOR	—	—	—	—	—	668794R	668794R
AMBIENT SENSOR (Not Shown)	624780R	624780R	624780R	624780R	624780R	624780R	624780R
AMBIENT SENSOR HOUSING (Not Shown) (For units produced before 3/9/2019)	296587R	296587R	296587R	296587R	296587R	296587R	296587R
BLOWER DIVIDER ASSEMBLY	D03483R	D03483R	D03483R	D03483R	D03485R	D03485R	D03485R
BLOWER FOOT	262970R	262970R	262970R	262970R	262970R	262970R	262970R
BLOWER HOUSING	297212R	297212R	297212R	297212R	297212R	297212R	297217R
BLOWER MOTOR (DM2XF)	M0081904R	M0081904R	M0104402R	M0081902R	M0081903R	M0081903R	M0056127R
BLOWER PANEL ASSEMBLY	D03523R	D03523R	D03523R	D03523R	D03525R	D03525R	D03525R
BLOWER RELAY (240VAC) (Not Shown)	622180R	622180R	622180R	622180R	622180R	622180R	622180R
BLOWER WHEEL	667037R	667037R	667037R	667037R	667037R	667037R	667258R
CHARGING PORT (Not Shown)	662103R	662103R	662103R	662103R	662103R	662103R	662103R
COIL SENSOR (Not Shown)	624838R	624838R	624838R	624838R	624838R	624838R	624838R
COMPRESSOR	622706R	622707R	921427	1017098R	921466	921466	922460
COMPRESSOR COVER	D02893R	D02893R	D02893R	D02893R	D02895R	D02895R	D02895R
COMPRESSOR MOLDED PLUG (Not Shown)	634797R	634797R	634659R	634660R	634660R	634660R	634660R
CONDENSOR COIL	664865R	664865R	664865R	664865R	664924R	664924R	664904R
CONTACTOR (Not Shown)	1014863R	1014863R	1014863R	1014863R	1014864R	1014864R	624828R
CONTROL PANEL	271793R	271793R	271793R	271793R	271795R	271795R	271795R
CONTROL PANEL COVER	D02873R	D02873R	D02873R	D02873R	D02875R	D02875R	D02875R
CORNER PANEL	D04363R	D04363R	D04363R	D04363R	D04365R	D04365R	D04365R
CORNER POST	D09993R	D09993R	D09993R	D09993R	D09999R	D09999R	D09999R
CRANKCASE HEATER (Not Shown)	632677R	632677R	632677R	632677R	632677R	632677R	632677R
DEFROST BOARD (Not Shown)	1016567R	1016567R	1016567R	1016567R	1016567R	1016567R	1016567R
DIVIDER PANEL ASSEMBLY	D03443R	D03443R	D03443R	D03443R	D03445R	D03445R	D03445R
DRAIN CHANNEL	D03290R	D03290R	D03290R	D03290R	D03290R	D03290R	D03290R
DRAIN PAN	669187R	669187R	669187R	669187R	669187R	669187R	669187R
DRAIN TUBE ASSEMBLY	663713R	663713R	663713R	663713R	663713R	663713R	663713R
DUAL CAPACITOR (Not Shown)	01-0095	01-0097	01-0085	01-0271	01-0278	01-0278	01-0278
EVAPORATOR COIL	1040307R	1040307R	1040307R	1017851R	1017852R	1017852R	1017850R
EVAPORATOR COIL BRACKET ASSEMBLY	1041311	1041311	1041311	1041311	1041313	1041313	1041314
FAN BLADE	667355R	667355R	667355R	667356R	667383R	667383R	667319R
FAN GRILLE (BLACK)	669404R	669404R	669404R	669404R	669335R	669335R	669335R
FAN GRILLE CAP	275291R	275291R	275291R	275291R	275291R	275291R	275291R
FAN MOTOR	622164	622164	622164	622757R	622757R	622757R	922022
FILTER DRIER	669762R	669762R	669762R	669762R	669762R	669762R	669762R
FLOW CONTROL ASSEMBLY (INDOOR) (ORIFICE SIZE SHOWN UNDER SKU)	664518R (.057)	664517R (.060)	664597R (.070)	664772R (.072)	664600R (.079)	664600R (.079)	664786R (.086)
FLOW CONTROL ASSEMBLY (OUTDOOR)(Not Shown) (ORIFICE SIZE SHOWN UNDER SKU)	664916R (.042)	664917R (.045)	664918R (.051)	664753R (.053)	664516R (.056)	664516R (.056)	664765R (.065)
FORMED CONDENSER COIL	664865R	664865R	664865R	664865R	664924R	664924R	664904R
FORMED CONDENSER GRILL	2A8154R	2A8154R	2A8154R	2A8154R	2B4831R	2B4831R	2B4831R
FUSE (3 AMP) (Not Shown)	632261R	632261R	632261R	632261R	632261R	632261R	632261R

Please specify the correct Model No., Serial No, and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

Q7RE SERIES SINGLE PACKAGE HEAT PUMP 208 / 230 V, SINGLE PHASE, 14 SEER MODELS

DESCRIPTION	Q7RE-024K	Q7RE-030K	Q7RE-036K	Q7RE-042K	Q7RE-048K	Q7RE-048KA	Q7RE-060K
	922005	922006	922007	922008	922009	922009A	922010
HARD START ASSEMBLY (Not Shown)	M0074002R	M0074002R	—	—	—	—	—
HIGH PRESSURE SWITCH (SEE NOTE)	632473R	632473R	632473R	632473R	1007368R	1007368R	1007368R
HOT GAS BYPASS VALVE	669964R	669964R	669964R	669965R	669965R	669965R	669965R
HOT GAS BYPASS VALVE COIL	670027R	670027R	670027R	670027R	670027R	670027R	670027R
LOW PRESSURE SWITCH (Not Shown)	1023981R	1023981R	1023981R	1023981R	1023981R	1023981R	1023981R
OUTDOOR THERMOSTAT	624345R or 626520	624345R or 626520	624345R or 626520	624345R or 626520	624345R or 626520	—	624345R or 626520
OUTDOOR THERMOSTAT (Units produced after April 5, 2019)	1022925R	1022925R	1022925R	1022925R	1022925R	1022925R	1022925R
"P" TRAP (Not Shown)	669211R	669211R	669211R	669211R	669211R	669211R	669211R
REAR PANEL ASSEMBLY	D03465R	D03465R	D03465R	D03465R	D03469R	D03469R	D03469R
REPLACEMENT HAIL GUARD KIT (Not Shown)	917206	917206	917206	917206	917206	917206	917206
REVERSING VALVE	669465R	669465R	669465R	1034696R	1034696R	1034696R	1034696R
REVERSING VALVE COIL	669471R	669471R	669471R	669471R	669471R	669471R	669471R
SERVICE PORT CAP (Not Shown)	663818R	663818R	663818R	663818R	663818R	663818R	663818R
SET OF WIRES (Not Shown)	M0104201R	M0104201R	M0104202R	M0104202R	M0104202R	M0104202R	M0108301R
TOP PAN (LEFT)	D03570R	D03570R	D03570R	D03570R	D03570R	D03570R	D03570R
TOP PAN (RIGHT)	D07090R	D07090R	D07090R	D07090R	D07091R	D07091R	D07091R
TOUCH-UP PAINT (STLG GR TEXTURE) (Not Shown)	903598	903598	903598	903598	903598	903598	903598
TRANSFORMER (Not Shown)	621709R	621709R	621709R	621709R	621709R	621709R	621709R

Please specify the correct Model No., Serial No, and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

NOTE: For units produced after 3/9/2019, the high pressure switch is mounted on the discharge line at the factory. This is not depicted in the illustration.

