

REPLACEMENT PARTS LIST

SINGLE PACKAGE GAS HEATING / ELECTRIC COOLING

R8GE SERIES

14 SEER, SINGLE PHASE MODELS



IMPORTANT

- This document is primarily intended to assist qualified individuals experienced in the proper repair or servicing of this appliance. Only factory authorized parts or accessory kits may be used with this product. Improper installation, service, adjustment, or maintenance may cause explosion, fire, electrical shock or other hazardous conditions which may result in personal injury or property damage.
- Some local codes require licensed installation / service personnel to service this type of equipment. Under no circumstances should the equipment owner attempt to install parts or service this equipment. Failure to comply with this warning could result in property damage, personal injury, or death.

R8GE Single Package Gas Heating / Electric Cooling Units 14 SEER, Single Phase Models

DESCRIPTION	2 TON		2.5 TON		3 TON	
	R8GE-024K045*	R8GE-024K072*	R8GE-030K045*	R8GE-030K072*	R8GE-036K072*	R8GE-036K096*
	922096	922097	922098	922099	922100	922101
ACCESS FITTING	663812R	663812R	663812R	663812R	663812R	663812R
BASE RAIL (LONG)	277552R	277552R	277552R	277552R	277552R	277552R
BASE RAIL (SHORT)	277551R	277551R	277551R	277551R	277551R	277551R
BLOWER DISCHARGE PANEL	281493R	281493R	281493R	281493R	281493R	281493R
BLOWER HOUSING (11X10)	297219R	297219R	297219R	297219R	297219R	297219R
BLOWER MOTOR, 1/2 HP (2 & 2.5 TON MODELS)	M0009032R	M0009043R	M0009044R	M0009033R	—	—
BLOWER MOTOR, 1/2 HP (3 TON MODEL) (BEFORE 7/3/2019)	—	—	—	—	M0009035R	M0009036R
BLOWER MOTOR, 3/4 HP (3 TON MODEL) (AFTER 7/3/2019)	—	—	—	—	102714702R	102714701R
BLOWER MOTOR, 1/2 HP (3.5 TON MODEL)	—	—	—	—	—	—
BLOWER MOTOR, 3/4 HP (4 TON MODEL)	—	—	—	—	—	—
BLOWER MOTOR, 1 HP (5 TON MODEL)	—	—	—	—	—	—
BLOWER PANEL	D05548R	D05548R	D05548R	D05548R	D05548R	D05548R
BLOWER SHELF	283931R	283931R	283931R	283931R	283931R	283931R
BLOWER WHEEL (11 X 10)	667260	667260	667260	667260	667260	667260
BOTTOM PAN	D05480R	D05480R	D05480R	D05480R	D05480R	D05480R
CAPACITOR (40/5/370)	01-0084	01-0084	—	—	—	—
CAPACITOR (40/7.5/370)	—	—	01-0269	01-0269	—	—
CAPACITOR (45/7.5/370)	—	—	—	—	01-0271	01-0271
CAPACITOR (70/7.5/370)	—	—	—	—	—	—
CAPACITOR (80/7.5/370)	—	—	—	—	—	—
CHARGING PORT CORE (NOT SHOWN)	662103	662103	662103	662103	662103	662103
CLOSE-OFF PANEL	D05693R	D05693R	D05693R	D05693R	D05693R	D05693R
COIL GUARD (FORMED)	2A8452R	2A8452R	2A8452R	2A8452R	2A8452R	2A8452R
COLLECTOR PAN (W/O RETAINER)	2B9914R	100677913R	2B9914R	100677913R	100677913R	100653203R
COLLECTOR PAN GASKET	689506	689506	689506	689506	689506	689506
COMPRESSOR (ZP21K5E)	921423	921423	—	—	—	—
COMPRESSOR (ZP25K5E)	—	—	921425	921425	—	—
COMPRESSOR (ZP31K5E)	—	—	—	—	921427	921427
COMPRESSOR (ZP39K5E)	—	—	—	—	—	—
COMPRESSOR (ZP42K5E)	—	—	—	—	—	—
COMPRESSOR (ZP54K5E)	—	—	—	—	—	—
CONTACTOR (1 POLE 30A)	1014863R	1014863R	1014863R	1014863R	—	—
CONTACTOR (1 POLE 40A)	—	—	—	—	624827	624827
CONTACTOR (1 POLE 50A)	—	—	—	—	—	—
CONTROL BOARD	919943	919943	919943	919943	919943	919943
CORNER PANEL	D05630R	D05630R	D05630R	D05630R	D05630R	D05630R
CORNER POST	D09994R	D09994R	D09994R	D09994R	D09994R	D09994R
DISTRIBUTOR ASSY, (.057 RESTRICTOR)	664518	664518	—	—	—	—
DISTRIBUTOR ASSY, (.062 RESTRICTOR)	—	—	664595	664595	—	—
DISTRIBUTOR ASSY, (.068 RESTRICTOR)	—	—	—	—	664689	664689
DISTRIBUTOR ASSY, (.076 RESTRICTOR)	—	—	—	—	—	—
DISTRIBUTOR ASSY, (.078 RESTRICTOR)	—	—	—	—	—	—
DIVIDER PANEL	D05505R	D05505R	D05505R	D05505R	D05505R	D05505R
DRAIN PAN	669190R	669190R	669190R	669190R	669190R	669190R
DRAIN TUBE	663833	663833	663833	663833	663833	663833
DUCT CAP	D05530R	D05530R	D05530R	D05530R	D05530R	D05530R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

R8GE Single Package Gas Heating / Electric Cooling Units 14 SEER, Single Phase Models

DESCRIPTION	2 TON		2.5 TON		3 TON	
	R8GE-024K045*	R8GE-024K072*	R8GE-030K045*	R8GE-030K072*	R8GE-036K072*	R8GE-036K096*
	922096	922097	922098	922099	922100	922101
EXHAUST DUCT	263420R	263420R	263420R	263420R	263420R	263420R
FAN BLADE	667356R	667356R	667278R	667278R	667278R	667278R
FAN GRILLE (BLACK)	669404	669404	669404	669404	669404	669404
FAN ORIFICE	263210R	263210R	263210R	263210R	263210R	263210R
FILTER DRIER (8 IN ³)	669764	669764	669764	669764	669764	669764
FLAME ROLLOUT LIMIT SWITCH (320° F)	626547R	626547R	626547R	626547R	626547R	626547R
FLAME SENSOR	632396	632396	632396	632396	632396	632396
FRONT PANEL	298891R	298891R	298891R	298891R	298891R	298891R
FUSE, 3-AMP (NOT SHOWN)	632261	632261	632261	632261	632261	632261
GAS VALVE	904081	904081	904081	904081	904081	904081
HEAT EXCHANGER PANEL	100677905R	293335R	100677905R	293335R	293335R	D10303R
HEAT EXCHANGER PANEL DIVIDER	D05071R	D05071R	D05071R	D05071R	D05071R	D05071R
HEX NUT (BLACK)	606261	606261	606261	606261	606261	606261
HIGH PRESSURE SWITCH (NOT SHOWN)	632473	632473	632473	632473	632473	632473
IGNITOR (208/230V)	903179	903179	903179	903179	903179	903179
INDOOR COIL	1017857R	1017857R	1017857R	1017857R	1017857R	1017857R
INDUCER GASKET	689518	689518	689518	689518	689518	689518
INDUCER MOTOR	903162	903162	903162	903162	903162	903162
INSHOT BURNER	660812	660812	660812	660812	660812	660812
LIMIT SWITCH (185/165)	—	—	—	—	—	—
LIMIT SWITCH (170/150)	—	626423	—	626423	626423	—
LIMIT SWITCH (165/145)	626432	—	626432	—	—	626432
LIMIT SWITCH (175/155)	—	—	—	—	—	—
LIMIT SWITCH (210/190)	—	—	—	—	—	—
LOW PRESSURE SWITCH (SELECT MODELS) (NOT SHOWN)	632393	632393	632393	632393	632393	632393
MAIN BURNER ORIFICE (#43 DRILL) (NOT SHOWN)	661043	661043	661043	661043	661043	661043
MOLDED PLUG HV (NOT SHOWN)	634715	634715	634715	634715	634715	634715
OUTDOOR COIL	664669R	664669R	664669R	664669R	664669R	664669R
OUTDOOR FAN MOTOR	622080	622080	622066	622066	622066	622066
PANEL MOUNT FITTING	664696	664696	664696	664696	664696	664696
PRESSURE SWITCH (0.90)	632424	632424	632424	632424	632424	632424
RETURN AIR PANEL	D05567R	D05567R	D05567R	D05567R	D05567R	D05567R
SERVICE BRACKET	298552R	298552R	298552R	298552R	298552R	298552R
SERVICE PORT CAP, BRASS (NOT SHOWN)	663818R	663818R	663818R	663818R	663818R	663818R
SERVICE PANEL	D07241R	D07241R	D07241R	D07241R	D07241R	D07241R
SET OF WIRES (NOT SHOWN)	M0086102R	M0086102R	M0086102R	M0086102R	M0086102R	M0086102R
SUPPLY AIR PANEL	D05558R	D05558R	D05558R	D05558R	D05558R	D05558R
TERMINAL BLOCK	632695	632695	632695	632695	632695	632695
TOP CAP (NOT SHOWN)	275291R	275291R	275291R	275291R	275291R	275291R
TOP PAN	M0034730R	M0034730R	M0034730R	M0034730R	M0034730R	M0034730R
TOUCH-UP PAINT (STERLING GREY) (NOT SHOWN)	903598	903598	903598	903598	903598	903598
TRANSFORMER (40 VA)	621709R	621709R	621709R	621709R	621709R	621709R
TXV	—	—	—	—	—	—
VENT COVER	265040R	265040R	265040R	265040R	265040R	265040R

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R8GE Single Package Gas Heating / Electric Cooling Units 14 SEER, Single Phase Models

DESCRIPTION	3.5 TON		4 TON		5 TON	
	R8GE-042K072*	R8GE-042K096*	R8GE-048K096*	R8GE-048K120*	R8GE-X60K096*	R8GE-X60K120*
	922102	922103	922104	922105	922106	922107
ACCESS FITTING	663812R	663812R	663812R	663812R	663812R	663812R
BASE RAIL (LONG)	277552R	277552R	277552R	277552R	277552R	277552R
BASE RAIL (SHORT)	277551R	277551R	277551R	277551R	277551R	277551R
BLOWER DISCHARGE PANEL	281493R	281493R	281493R	281493R	281493R	281493R
BLOWER HOUSING (11X10)	297219R	297219R	297219R	297219R	297219R	297219R
BLOWER MOTOR, 1/2 HP (2 & 2.5 TON MODELS)	—	—	—	—	—	—
BLOWER MOTOR, 1/2 HP (3 TON MODEL) (BEFORE 7/3/2019)	—	—	—	—	—	—
BLOWER MOTOR, 3/4 HP (3 TON MODEL) (AFTER 7/3/2019)	—	—	—	—	—	—
BLOWER MOTOR, 1/2 HP (3.5 TON MODEL)	M0009037R	M0009038R	—	—	—	—
BLOWER MOTOR, 3/4 HP (4 TON MODEL)	—	—	M0009040R	M0009045R	—	—
BLOWER MOTOR, 1 HP (5 TON MODEL)	—	—	—	—	M0009046R	M0009042R
BLOWER PANEL	D05542R	D05542R	D05542R	D05542R	D05543R	D05543R
BLOWER WHEEL (11 X 10)	667260	667260	667260	667260	667260	667260
BOTTOM PAN	D05480R	D05480R	D05480R	D05480R	D05480R	D05480R
CAPACITOR, RUN 40/5/370	—	—	—	—	—	—
CAPACITOR, RUN 40/7.5/370	—	—	—	—	—	—
CAPACITOR, RUN 45/7.5/370	01-0271	01-0271	—	—	—	—
CAPACITOR, RUN 70/7.5/370	—	—	01-0278	01-0278	—	—
CAPACITOR, RUN 80/7.5/370	—	—	—	—	01-0279	01-0279
CHARGING PORT CORE (NOT SHOWN)	662103	662103	662103	662103	662103	662103
CLOSE-OFF PANEL	D05682R	D05682R	D05682R	D05682R	D05683R	D05683R
COIL GUARD (FORMED)	2A8453R	2A8453R	2A8453R	2A8453R	2A8454R	2A8454R
COLLECTOR PAN (W/O RETAINER)	D10322R	100653203R	100653203R	100677915R	D10328	100677916R
COLLECTOR PAN GASKET	689506	689506	689506	689506	689506	689506
COMPRESSOR (ZP21K5E)	—	—	—	—	—	—
COMPRESSOR (ZP25K5E)	—	—	—	—	—	—
COMPRESSOR (ZP31K5E)	—	—	—	—	—	—
COMPRESSOR (ZP39K5E)	921465	921465	—	—	—	—
COMPRESSOR (ZP42K5E)	—	—	921466	921466	—	—
COMPRESSOR (ZP54K5E)	—	—	—	—	921468	921468
CONTACTOR (1 POLE 30A)	—	—	—	—	—	—
CONTACTOR (1 POLE 40A)	624827	624827	—	—	—	—
CONTACTOR (1 POLE 50A)	—	—	1014865R	1014865R	1014865R	1014865R
CONTROL BOARD	919943	919943	919943	919943	919943	919943
CORNER PANEL	D05628R	D05628R	D05628R	D05628R	D05629R	D05629R
CORNER POST	D09996R	D09996R	D09996R	D09996R	D09997R	D09997R
DISTRIBUTOR ASSY, (.057 RESTRICTOR)	—	—	—	—	—	—
DISTRIBUTOR ASSY, (.062 RESTRICTOR)	—	—	—	—	—	—
DISTRIBUTOR ASSY, (.068 RESTRICTOR)	—	—	—	—	—	—
DISTRIBUTOR ASSY, (.076 RESTRICTOR)	664691	664691	—	—	—	—
DISTRIBUTOR ASSY, (.078 RESTRICTOR)	—	—	664778	664778	—	—
DIVIDER PANEL	D05505R	D05505R	D05505R	D05505R	M0060722R	M0060722R
DRAIN PAN	669190R	669190R	669190R	669190R	669190R	669190R
DRAIN TUBE	663833	663833	663833	663833	663833	663833
DUCT CAP	D05530R	D05530R	D05530R	D05530R	D05530R	D05530R

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R8GE Single Package Gas Heating / Electric Cooling Units 14 SEER, Single Phase Models

DESCRIPTION	3.5 TON		4 TON		5 TON	
	R8GE-042K072*	R8GE-042K096*	R8GE-048K096*	R8GE-048K120*	R8GE-X60K096*	R8GE-X60K120*
	922102	922103	922104	922105	922106	922107
EXHAUST DUCT	263420R	263420R	263420R	263420R	263420R	263420R
FAN BLADE	667356R	667356R	667278	667278	667351R	667351R
FAN GRILLE (BLACK)	669404	669404	669404	669404	669335	669335
FAN ORIFICE	263210R	263210R	263210R	263210R	295481R	295481R
FILTER DRIER (8 IN³)	669764	669764	669764	669764	669764	669764
FLAME ROLLOUT LIMIT SWITCH (320° F)	626547R	626547R	626547R	626547R	626547R	626547R
FLAME SENSOR	632396	632396	632396	632396	632396	632396
FRONT PANEL	298892R	298892R	298892R	298892R	298893R	298893R
FUSE, 3-AMP (NOT SHOWN)	632261	632261	632261	632261	632261	632261
GAS VALVE	904081	904081	904081	904081	904081	904081
HEAT EXCHANGER PANEL	100677908R	D10306R	D10306R	100677910R	100677911R	100677912R
HEAT EXCHANGER PANEL DIVIDER	D05072R	D05072R	D05072R	D05072R	D05075R	D05075R
HEX NUT (BLACK)	606261	606261	606261	606261	606261	606261
HIGH PRESSURE SWITCH (NOT SHOWN)	632473	632473	632473	632473	632473	632473
IGNITOR (208/230V)	903179	903179	903179	903179	903179	903179
INDOOR COIL	664693R	664693R	664693R	664693R	1017858R	1017858R
INDUCER GASKET	689518	689518	689518	689518	689518	689518
INDUCER MOTOR	903162	903162	903162	903162	903162	903162
INSHOT BURNER	660812	660812	660812	660812	660812	660812
LIMIT SWITCH (185/165)	—	—	—	—	626445	—
LIMIT SWITCH (170/150)	—	—	—	626423	—	—
LIMIT SWITCH (165/145)	—	626432	626432	—	—	—
LIMIT SWITCH (175/155)	—	—	—	—	—	626424
LIMIT SWITCH (210/190)	—	—	—	—	—	—
LOW PRESSURE SWITCH (SELECT MODELS) (NOT SHOWN)	632393	632393	632393	632393	632393	632393
MAIN BURNER ORIFICE (#43 DRILL) (NOT SHOWN)	661043	661043	661043	661043	661043	661043
MOLDED PLUG HV (NOT SHOWN)	634715	634715	634715	634715	634715	634715
OUTDOOR COIL	664667R	664667R	664667R	664667R	1010326R	1010326R
OUTDOOR FAN MOTOR	622066	622066	622066	622066	622066	622066
PANEL MOUNT FITTING	664696	664696	664696	664696	664696	664696
PRESSURE SWITCH (0.90)	632424	632424	632424	632424	632424	632424
RETURN AIR PANEL	D05565R	D05565R	D05565R	D05565R	D05566R	D05566R
SERVICE BRACKET	298552R	298552R	298552R	298552R	298552R	298552R
SERVICE PORT CAP, BRASS (NOT SHOWN)	663818R	663818R	663818R	663818R	663818R	663818R
SERVICE PANEL	296638R	296638R	296638R	296638R	296639R	296639R
SET OF WIRES (NOT SHOWN)	M0086108R	M0086108R	M0086108R	M0086108R	M0086108R	M0086108R
SUPPLY AIR PANEL	D05552R	D05552R	D05552R	D05552R	D05557R	D05557R
TERMINAL BLOCK	632695	632695	632695	632695	632695	632695
TOP CAP (NOT SHOWN)	275291R	275291R	275291R	275291R	275291R	275291R
TOP PAN	M0034730R	M0034730R	M0034730R	M0034730R	M0034707R	M0034707R
TOUCH-UP PAINT (STERLING GREY) (NOT SHOWN)	903598	903598	903598	903598	903598	903598
TRANSFORMER (40 VA)	621709R	621709R	621709R	621709R	621709R	621709R
TXV	—	—	—	—	664275	664275
VENT COVER	265040R	265040R	265040R	265040R	265040R	265040R

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