

REPLACEMENT PARTS LIST

GAS HEATING / ELECTRIC COOLING PACKAGE UNITS

3-PHASE, 14 SEER, 95% AFUE MODELS

R8HE SERIES



DOWNFLOW CONFIGURATION SHOWN

IMPORTANT

- This document is primarily intended to assist qualified individuals experienced in the proper repair or servicing of this appliance. Only factory authorized parts or accessory kits may be used with this product. Improper installation, service, adjustment, or maintenance may cause explosion, fire, electrical shock or other hazardous conditions which may result in personal injury or property damage.
- Some local codes require licensed installation / service personnel to service this type of equipment. Under no circumstances should the equipment owner attempt to install parts or service this equipment. Failure to comply with this warning could result in property damage, personal injury, or death.

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3-PHASE, 95% AFUE, 14 SEER, MODELS

ITEM	DESCRIPTION	208/230-3-60			460-3-60		
		R8HE- X36C080X	R8HE- X48C096X	R8HE- X60C096X	R8HE- X36D080X	R8HE- X48D096X	R8HE- X60D096X
		922423	922425	922427	922424	922426	922428
1	GRILLE, FAN,22",BLACK	669404R	—	—	669404R	—	—
	GRILLE, FAN,24",BLACK	—	669335R	669335R	—	669335R	669335R
2	DROP-IN ORIFICE	263210R	295481R	295481R	263210R	295483R	295483R
3	MOTOR,OUTDOOR FAN	621990R	621990R	621990R	622422R	622422R	622422R
4	FAN BLADE,3BL,20D,30P	667278R	—	—	667278R	—	—
	FAN BLADE,2BL,24D,25P	—	667351R	—	—	667351R	—
	FAN BLADE,2BL,24D,27P	—	—	667319R	—	—	667319R
5	ONE-PIECE TOP PAN KIT	M0034730R	M0034707R	M0034707R	M0034730R	M0034707R	M0034707R
6	RETURN PANEL ASSY	296644R	296641R	M0068606R	296644R	296641R	M0068606R
7	SUPPLY PANEL ASSY	D05558R	D05553R	D05569R	D05558R	D05553R	D05569R
8	DUCT CAP ASSY	283101R	283101R	283101R	283101R	283101R	283101R
9	COIL, INDOOR	664692R	664694R	664699R	664692R	664694R	664699R
10	BLOWER HSG ASSY, 11X8	297217R	—	—	297217R	—	—
	BLOWER HSG ASSY, 11X10	—	297219R	297219R	—	297219R	297219R
11	WHEEL,BLOWER 11 X 8	667258R	—	—	667258R	—	—
	WHEEL, BLOWER 11 X 10	—	667260R	667260R	—	667260R	667260R
12	MTR, BLOWER, ECM, 1HP	622641	622641	622641	622699	622699	622699
13	BLOWER PANEL ASSY	D05548R	D05543R	M0060705R	D05548R	D05543R	M0060705R
14	CORNER PANEL ASSY	M0089640R	M0089642R	M0089643R	M0089649R	M0089642R	M0089643R
15	HEAT EXCH. PANEL ASSY. 4 TUBE	M0089636R	—	—	M0089636R	—	—
	HEAT EXCH. PANEL ASSY. 5 TUBE	—	M0089637R	M0089637R	—	M0089637R	M0089637R
16	LIMIT, MAIN AIR, 140 DEG F	626619	626619	626619	626619	626619	626619
17	COLLECTOR BOX, 3-5 TUBE	669981R	669981R	669981R	669981R	669981R	669981R
18	GASKET, INDUCER MOTOR	690654R	690654R	690654R	690654R	690654R	690654R
19	ORIFICE,INDUCER, 0.94	669712R	—	—	669712R	—	—
	ORIFICE,INDUCER, 1.093	—	670006R	670006R	—	670006R	670006R
20	INDUCER MOTOR	622660R	622660R	622660R	622660R	622660R	622660R
21	CNTL,HALL EFFECT SENSOR	624821R	624821R	624821R	624821R	624821R	624821R
22	IGNITOR-208/230	904926	904926	904926	904926	904926	904926
23	LIM,1/2D,1S,OR,260,M,A,F	626620R	626620R	626620R	626620R	626620R	626620R
24	SENSOR, FLAME	632484R	632484R	632484R	632484R	632484R	632484R
25	BURNER, INSHOT	661128R	661128R	661128R	661128R	661128R	661128R
26	ORIFICE,MAIN BURNER,#45 DRILL (NOT SHOWN)	661045R	661045R	661045R	661045R	661045R	661045R
27	GAS VALVE	921816	921816	921816	921816	921816	921816
28	RAIL, BASE, SHORT	277551R	277551R	277551R	277551R	277551R	277551R
29	RAIL, BASE, LONG	277552R	277552R	277552R	277552R	277552R	277552R
30	DUCT CAP ASSY	D05530R	D05530R	D05530R	D05530R	D05530R	D05530R
31	PAN,DRAIN	669190R	669190R	669190R	669190R	669190R	669190R
32	DRAIN TUBE ASSY	663833	663833	663833	663833	663833	663833
33	SERVICE BRACKET	298552	298552	298552	298552	298552	298552

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

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		R8HE- X36C080X	R8HE- X48C096X	R8HE- X60C096X	R8HE- X36D080X	R8HE- X48D096X	R8HE- X60D096X
		922423	922425	922427	922424	922426	922428
34	FITTING, PANEL MOUNT	664696	664696	664696	664696	664696	664696
35	LOCKNUT, SERVICE FITTING (NOT SHOWN)	663870	663870	663870	663870	663870	663870
36	COMPRESSOR, ZP31K5E-TF5	919609	—	—	—	—	—
	COMPRESSOR, ZP42K5E-TF5	—	919610	—	—	—	—
	COMPRESSOR, ZP51K5E-TF5	—	—	920332	—	—	—
	COMPRESSOR, ZP31K5E-TFD	—	—	—	920137	—	—
	COMPRESSOR, ZP42K5E-TFD	—	—	—	—	920138	—
	COMPRESSOR, ZP51K5E-TFD	—	—	—	—	—	920333
37	PLUG,MOLDED COMP,3PH (NOT SHOWN)	634707	634707	634707	634707	634707	634707
38	SWITCH, LOW PRESSURE	632393R	632393R	632393R	632393R	632393R	632393R
39	TXV	664349R	664347R	669578R	664349R	664347R	669578R
40	DRIER,FILTER,UNIFLOW,8 IN^3	669764	669764	669764	669764	669764	669764
41	SWITCH, HIGH PRESSURE	632473R	632473R	632473R	632473R	632473R	632473R
42	BLOWER CONTROL BOARD	624756R	624756R	624756R	624756R	624756R	624756R
43	FUSE, 3-AMP (NOT SHOWN)	632261R	632261R	632261R	632261R	632261R	632261R
44	IGNITION CONTROL BOARD KIT	624817R	624817R	624817R	624817R	624817R	624817R
45	CONTACTOR,3 POLE/30A W/AUX. SW	621832R	621832R	621832R	621832R	621832R	621832R
46	TRANSFORMER, 40 VA	622336R	622336R	622336R	622336R	622336R	622336R
47	SWITCH, VENT PRESSURE, N.O., 0.60" WC	632499R	632499R	632499R	632499R	632499R	632499R
48	BLOCK,TERMINAL	632475	632475	632475	632475	632475	632475
49	CAPAC,RUN,7.5/370-RND-MTL	622535	622535	622535	622535	622535	622535
50	SERVICE PANEL ASSY, LOUVERED	D07241R	296639R	M0060703R	D07241R	296639R	M0060703R
51	PANEL, FRONT	298891R	298893R	298894R	298891R	298893R	298894R
52	COIL, OUTDOOR	2C2311R	2C2301R	2C4811R	2C2311R	2C2301R	2C4811R
53	REPLACEMENT HAIL GUARD KIT (NOT SHOWN)	917206	917206	921213	917206	917206	921213
54	N/A	N/A	N/A	N/A	N/A	N/A	N/A
55	CORNER POST	D09994R	D09997R	2B1941R	D09994R	D09997R	2B1941R
56	CAP, TOP (NOT SHOWN)	275291R	275291R	275291R	275291R	275291R	275291R
57	PAINT, TOUCH-UP, STERLING GREY (NOT SHOWN)	903598	903598	903598	903598	903598	903598
58	SWITCH, LIMIT, INDUCER	626599	626599	626599	626599	626599	626599
59	AUTOTRANSFORMER, 1200 VA	—	—	—	621759R	621759R	621759R
60	HEATER,CRANKCASE - 480V/40W	—	—	—	632683	632512	632512
	HEATER,CRANKCASE - 240V/40W	632682	632510	632510	—	—	—
61	CAPACITOR, INDUCER MOTOR, 2 uF/370V	1007096	1007096	1007096	1007096	1007096	1007096

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