

## INSTALLATION INSTRUCTIONS

### Single Package Gas Heating / Electric Cooling Rooftop Units



R6GP-090 Shown

## ⚠ WARNING / AVERTISSEMENT

### FIRE OR EXPLOSION HAZARD

- Failure to follow safety warnings exactly could result in serious injury or property damage.
- Installation and service must be performed by a qualified installer, service agency or the gas supplier.
- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

### WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Leave the building immediately.
- Immediately call your gas supplier from a neighbors phone. Follow the gas suppliers instructions.
- If you cannot reach your gas supplier, call the fire department.

### RISQUE D'INCENDIE OU D'EXPLOSION

- Le non-respect des avertissements de sécurité pourrait entraîner des blessures graves, la mort ou des dommages matériels.
- L'installation et l'entretien doivent être effectués par un installateur qualifié, un organisme de service ou le fournisseur de gazstaller, service agency or the gas supplier.
- Ne pas entreposer ni utiliser de l'essence ni d'autres vapeurs ou liquides inflammables dans le voisinage de cet appareil, ni de tout autre appareil.

### QUE FAIRE S'IL Y A UNE ODEUR DE GAZ

- Ne pas tenter d'allumer aucun appareil.
- Ne toucher à aucun interrupteur électrique; n'utiliser aucun téléphone dans le bâtiment.
- Évacuer l'immeuble immédiatement.
- Appeler immédiatement le fournisseur de gaz en employant le téléphone d'un voisin. Respecter à la lettre les instructions du fournisseur de gaz.
- Si personne ne répond, appeler le service des incendies.

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## IMPORTANT SAFETY INFORMATION

Please read all instructions before servicing this equipment. Pay attention to all safety warnings and any other special notes highlighted in the manual. Safety markings are used frequently throughout this manual to designate a degree or level of seriousness and should not be ignored.

**WARNING** indicates a potentially hazardous situation that if not avoided, could result in personal injury or death.

**CAUTION** indicates a potentially hazardous situation that if not avoided, may result in minor or moderate injury or property damage.

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### **WARNING:**

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**Improper installation, service, adjustment, or maintenance may cause explosion, fire, electrical shock or other hazardous conditions which may result in personal injury or property damage. Unless otherwise noted in these instructions, only factory authorized kits or accessories may be used with this product.**

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### **WARNING:**

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**Do not place combustible material on or against the unit cabinet. Do not place combustible materials, including gasoline and any other flammable vapors and liquids, in the vicinity of the unit.**

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### **WARNING:**

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**PROPOSITION 65 WARNING: This product contains fiberglass insulation. Disturbing the insulation of this product during installation, maintenance, or repair may expose you to fiberglass insulation.**

- **Breathing this material may cause respiratory irritations.**
  - **Fiberglass insulation may also cause eye irritation, skin sensitization, or other allergic responses in susceptible individuals.**
  - **Always wear goggles, disposable gloves, long sleeved shirt, and appropriate breathing protection when working near this insulation. If contact with skin occurs, wash immediately with soap and water. In case of contact with eyes, flush immediately with water for at least 15 minutes. Contact a physician if needed.**
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### **WARNING:**

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**The information listed below and must be followed during the installation, service, and operation of this unit. Unqualified individuals should not attempt to interpret these instructions or install this equipment. Failure to follow safety recommendations could result in possible damage to the equipment, serious personal injury or death.**

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- This equipment contains liquid and gaseous refrigerant under high pressure. Installation or servicing should only be performed by qualified trained personnel thoroughly familiar with this type equipment.
- Before beginning the installation, verify that the unit model is correct for the job. The unit model number is printed on the data label. Follow all precautions in the literature, on tags, and on labels provided with the equipment. Read and thoroughly understand the instructions provided with the equipment prior to performing the installation and operational checkout of the equipment.
- Never test for gas leaks with an open flame. Use a commercially available soap solution to check all connections See [page 11](#).
- Follow all precautions in the literature, on tags, and on labels provided with the equipment. Read and thoroughly understand the instructions provided with the equipment prior to performing the installation and operational checkout of the equipment.
- This unit is designed only for outdoor installations and should be located with consideration of minimizing the length of the supply and return ducts. Consideration should also be given to the accessibility of fuel, electric power, service access, noise, and shade.
- The installer should become familiar with the units wiring diagram before making any electrical connections to the unit. See the unit wiring label or [Figure 15 \(page 38\)](#) & [Figure 16 \(page 39\)](#).
- Use caution when handling this appliance or removing components. Personal injury can occur from sharp metal edges present in all sheet metal constructed equipment.

## REQUIREMENTS & CODES

- **This equipment must be installed in accordance with instructions outlined in this manual, all applicable local building codes, and the current revision of the National Fuel Gas Code (NFPA54/ANSI Z223.1) or the Natural Gas and Propane Installation Code, CAN/CGA B149.1.**
- All electrical wiring must be completed in accordance with local, state and national codes and regulations and with the National Electric Code (ANSI/NFPA 70) or in Canada the Canadian Electric Code Part 1 CSA C.22.1.
- The installer must comply with all local codes and regulations which govern the installation of this type of equipment. Local codes and regulations take precedence over any recommendations contained in these instructions. Consult local building codes and the National Electrical Code (ANSI C1) for special installation requirements.
- Air Ducts must be installed in accordance with the standards of the National Fire Protection Association “Standards for Installation of Air Conditioning and Ventilation Systems” (NFPA 90A), “Standard for Installation of Residence Type Warm Air Heating and Air Conditioning Systems” (NFPA 90B), these instructions, and all applicable local codes.
- Consult [Table 15 \(page 40\)](#), and the rating plate for the proper circulating air flow and temperature rise. It is important that the duct system be designed to provide the correct flow rates and external pressure rise. An improperly designed duct system can result in nuisance shutdowns, and comfort or noise issues.
- This unit is designed for outdoor installations only and should be located as described on page 5.
- Use only with the type of gas approved for this unit. Refer to the unit rating plate.
- Provide adequate combustion and ventilation air to the unit. See [page 6](#) & [page 7](#).
- Provide adequate clearances around the air vent intake terminal as specified on page 6.
- Combustion products must be discharged outdoors. Connect this unit to an approved vent system only, as specified on [page 6](#).

- The information listed below is for reference purposes only and does not necessarily have jurisdiction over local or state codes. Always consult with local authorities before installing any gas appliance.

### Combustion & Ventilation Air

- US: National Fuel Gas Code (NFGC), Air for Combustion and Ventilation
- CANADA: Natural Gas and Propane Installation Codes (NSCNGPIC), Venting Systems and Air Supply for Appliances

### Duct Systems

- US and CANADA: Air Conditioning Contractors Association (ACCA) Manual D, Sheet Metal and Air Conditioning Contractors National Association (SMACNA), or American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE) Fundamentals Handbook

### Electrical Connections

- US: National Electrical Code (NEC) ANSI/NFPA 70
- CANADA: Canadian Electrical Code CSA C22.1

### Gas Piping & Gas Pipe Pressure Testing

- US: NFGC and National Plumbing Codes
- CANADA: NSCNGPIC

### General Installation

- US: Current edition of the NFGC and the NFPA 90B. For copies, contact the National Fire Protection Association Inc., Batterymarch Park, Quincy, MA 02269; or American Gas Association, 400 N. Capitol, N.W., Washington DC 20001 or [www.NFPA.org](http://www.NFPA.org)
- CANADA: NSCNGPIC. For a copy, contact Standard Sales, CSA International, 178 Rexdale Boulevard, Etobicoke (Toronto), Ontario, M9W 1R3 Canada

### Safety

- US: (NFGC) NFPA 54–1999/ANSI Z223.1 and the Installation Standards, Warm Air Heating and Air Conditioning Systems ANSI/NFPA 90B.
- CANADA: CAN/CGA-B149.1 and .2–M00 National Standard of Canada. (NSCNGPIC)

## GENERAL INFORMATION

### About the Rooftop Unit

Single Package Gas Heating / Electric Cooling Rooftop Units are designed only for outdoor rooftop or ground level installations and can be readily connected to the duct system of a building.

This unit has been tested for capacity and efficiency in accordance with AHRI Standards and will provide many years of safe and dependable comfort, providing it is properly installed and maintained. With regular maintenance, this unit will operate satisfactorily year after year. Abuse, improper use, and/or improper maintenance can shorten the life of the appliance and create unsafe hazards.

To achieve optimum performance and minimize equipment failure, it is recommended that periodic maintenance be performed on this unit. The ability to properly perform maintenance on this equipment requires certain tools and mechanical skills.

### Product Revisions:

- R6GP-120\*235CB - Blower Drive and Performance Tables. Refer to [Table 4 \(page 29\)](#), [Table 5 \(page 30\)](#), [Table 6 \(page 31\)](#), [Table 7 \(page 32\)](#), [Table 8 \(page 33\)](#), [Table 9 \(page 34\)](#), [Table 10 \(page 35\)](#), & [Table 11 \(page 36\)](#) for proper blower performance data.
- Added stainless steel heat exchangers (all models).

### Before You Install this Equipment

- √ The cooling load of the area to be conditioned must be calculated and a system of the proper capacity selected. It is recommended that the area to be conditioned be completely insulated and vapor sealed.
- √ Check the electrical supply and verify the power supply is adequate for unit operation. Consideration should be given to availability of electric power, service access, noise, and shade. If there is any question concerning the power supply, contact the local power company.
- √ All units are securely packed at the time of shipment and upon arrival should be carefully inspected for damage prior to installing the equipment at the job site. Verify coil fins are straight. If necessary, comb fins to remove

flattened or bent fins. Claims for damage (apparent or concealed) should be filed immediately with the carrier.

- √ Please consult your dealer for maintenance information and availability of maintenance contracts. Read all instructions before installing the unit.

### Locating the Unit

- Survey the job site to determine the best location for the packaged unit. The unit should be located with consideration of minimizing the length of the supply and return ducts. If practical, place the equipment and its ducts in an area where they will be shaded from the afternoon sun, when the heat load is greatest. Consideration should also be given to the accessibility of fuel, electric power, service access, noise, and shade.
- Select a solid, level position, preferably on a concrete slab, slightly above the grade level, and parallel to the building.
- Overhead obstructions, poorly ventilated areas, and areas subject to accumulation of debris should be avoided. Do not place the unit in a confined space or recessed area where discharge air from the unit could re-circulate back through the condenser coil.
- Sufficient clearance for unobstructed airflow through the louvered control access panel and outdoor coil must be maintained in order to achieve rated performance. See [page 8](#) for minimum clearance requirements.
- **Where accessibility to combustibles clearances are greater than minimum clearances, accessibility clearances must take preference.**
- If practical, place the air conditioner and its ducts in an area where they will be shaded from the afternoon sun, when the heat load is greatest.

### Heating Load

This unit should be sized to provide the design heating load requirement. Heating load estimates can be made using approved methods available from Air Conditioning Contractors of America (Manual N); American Society of Heating, Refrigerating, and Air Conditioning Engineers; or other approved engineering methods. For installations above 2,000 ft., the unit should have a sea level input rating large enough that it will meet the heating load after deration for the installed elevation.

## COMBUSTION AIR & VENTING

### **⚠ WARNING:**

Installation methods other than those described in the following sections must comply with the National Fuel Gas Code and all applicable local codes for providing sufficient combustion air to the furnace.

Provisions must be made during the installation of this unit that provide an adequate supply of air for combustion.

- Instructions for determining the adequacy of an installation can be found in the current revision of the NFGC (ANSI Z223.1 / NFPA54). **Consult local codes for special requirements.** These requirements are for US installations as found in the NFGC.
- The requirements in Canada (B149.1) are structured differently. Consult with B149.1 and local code officials for Canadian installations.

### **⚠ WARNING:**

Combustion air must not be drawn from a contaminated atmosphere. Excessive exposure to contaminated combustion air will result in safety and performance related problems.

To maximize heat exchanger life, the combustion air must be free of chemicals which form corrosive acidic compounds in the combustion gases.

#### **IMPORTANT NOTE:**

Do not store any chemicals with flammable or caustic vapors near the vent termination. Some examples of these chemicals are:

- |   |                                  |
|---|----------------------------------|
| • CARBON TETRACHLORIDE                            | • GASOLINE/KEROSENE              |
| • CEMENTS, GLUES, PAINT REMOVERS, VARNISHES, ETC. | • HALOGEN TYPE REFRIGERANTS      |
| • CLEANING SOLVENTS                               | • HYDROCHLORIC ACID              |
| • CHLORINE BASED SWIMMING POOL CHEMICALS          | • MASONRY ACID WASHING MATERIALS |
| • CHLORINATED WAXES & CLEANERS                    | • PERMANENT WAVE SOLUTIONS       |
| • DE-ICING SALTS OR CHEMICALS                     | • WATER SOFTENING CHEMICALS      |

Air openings in the door of the unit, warm air registers, and return air grilles must never be restricted. If the unit does not receive an adequate supply of air for combustion, the flame roll-out control located above the burners will open, turning off the gas supply to the burners. This safety device is a manually reset switch.

#### **IMPORTANT NOTE:**

**DO NOT** install jumper wires across this control to defeat its function or reset the control without identifying and correcting the fault condition.

If this control must be replaced, use only factory authorized replacement parts specified in the Replacement Parts List provided online.

## Vent Termination

This unit has been equipped with an integral venting system and designed to operate only with this venting system. If desired, an accessory venting kit is available. **Use only approved venting kit listed in the technical service literature.**

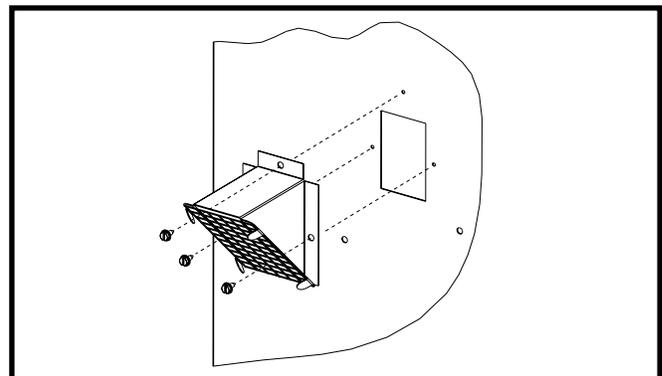
### **⚠ WARNING:**

**This unit is intended for outdoor installation only. Do not vent the unit through a conventional venting system.**

A vent cover assembly has been supplied with the unit and can be found secured to the gas controls within the burner area of this unit. [Figure 1](#) displays the proper installation of the vent cover assembly over the vent outlet of the corner panel. The fasteners used to secure the vent cover assembly have been included on the unit end panel.

The list below summarizes the location requirements for the venting system termination:

- The location of the vent termination must be consistent with the National Fuel Gas Code (ANSI Z223.1) or CAN/CGA-B149 Installation Codes.
- Must be located at least 4 feet horizontally from any electric meters, gas meters, regulators, and relief equipment.
- Must be located at least 3 feet above any forced air inlet located within 10 feet of unit.
- Must be located at least 4 feet below, 4 feet horizontally from, or 1 foot above any door, window, or gravity air inlet into any building.
- Must be located at least 1 foot above grade and installed in such a manner as to prevent snow accumulation from obstructing the vent termination.
- The vent termination must not be located above any public walkways.
- The vent cover assembly must be installed to assure proper operation of the unit.
- Make sure the exhaust gases will not impinge on windows or building surfaces, which may be compromised or damaged by condensation.
- Do not install the unit in a location where exhaust from the vent termination will be directed into windows, stairwells, under decks, or other recessed areas.



**Figure 1. Vent Cover Assembly**

## CIRCULATING AIR SUPPLY

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### **WARNING:**

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**Products of combustion must not be allowed to enter the return air ductwork or the circulating air supply. Failure to prevent products of combustion from being circulated into the living space can create potentially hazardous conditions including carbon monoxide poisoning that could result in personal injury or death.**

**All return ductwork must be adequately sealed, all joints must be taped, and the ductwork must be secured to the unit with sheet metal screws. When return air is provided through the bottom of the unit, the joint between the unit and the return air plenum must be air tight.**

**The roof curb or cement pad that the unit is mounted must provide sound physical support of the unit with no gaps, cracks, or sagging between the unit and pad.**

**Return air and circulating air ductwork must not be connected to any other heat producing device such as a fireplace insert, stove, etc. Doing so may result in fire, explosion, carbon monoxide poisoning, personal injury, or property damage.**

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This unit is designed only for use with a supply and return duct. Air ducts should be installed in accordance with the standards of the National Fire Protection Association "Standard for Installation of Air Conditioning Systems" (NFPA 90A), "Standard for Installation of Residence Type Warm Air Heating and Air Conditioning Systems" (NFPA 90B), and all applicable local codes. NFPA publications are available by writing to: National Fire Protection Association, Batterymarch Park, Quincy, ME 02269 or visit [www.nfpa.org](http://www.nfpa.org) on the web.

- Design the duct work according to Manual Q by the Air Conditioning Contractors of America (ACCA) or similar commercial methods.
- If roof curb is installed, the ducts must be attached to the curb hangers, not the unit.
- Duct work should be attached directly to the unit flanges for horizontal applications.
- It is recommended that the outlet duct be equipped with a removable access panel. This opening should be accessible when the unit is installed in service and shall be of a size such that the smoke or reflected light may be observed inside the casing to indicate the presence of leaks in the heat exchanger. The cover for the opening shall be attached in such a manner as to prevent leaks.
- If outside air is utilized as return air to the unit for ventilation or to improve indoor air quality, the system must be designed so that the return air to the unit is not less than 50° F (10° C) during heating operation.

- If a combination of indoor and outdoor air is used, the ducts and damper system must be designed so that the return air supply to the furnace is equal to the return air supply under normal, indoor return air applications.
- This unit is shipped ready for downflow duct connections and is easily converted for horizontal duct connections with an optional accessory kit. See the unit Technical Sales Literature for factory and field installed accessory information and part numbers.

### **Downflow to Horizontal Conversion**

The unit is shipped ready for downflow duct connections. If horizontal ducts are required, the unit must be converted according to the directions in the conversion kit for both the supply and return ducts.

Always review the horizontal kit instructions prior to changing the air temperature limits for horizontal operation of the gas heat exchanger.

### **Unconditioned Spaces**

All ductwork passing through unconditioned space must be properly insulated to prevent condensation and minimize duct losses. Use insulation with an outer vapor barrier. Refer to local codes for insulation material requirements.

### **Acoustical Ductwork**

Certain installations may require the use of acoustical lining inside the supply duct work.

- Acoustical insulation must be in accordance with the current revision of the Sheet Metal and Air Conditioning Contractors National Association (SMACNA) application standard for duct liners.
- Duct lining must be UL classified batts or blankets with a fire hazard classification of FHC-25/50 or less.
- Fiber duct work may be used in place of internal duct liners if the fiber duct work is in accordance with the current revision of the SMACNA construction standard on fibrous glass ducts. Fibrous duct work and internal acoustical lining must be NFPA Class 1 air ducts when tested per UL Standard 181 for Class 1 ducts.

### **Air Filter Requirements**

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### **WARNING:**

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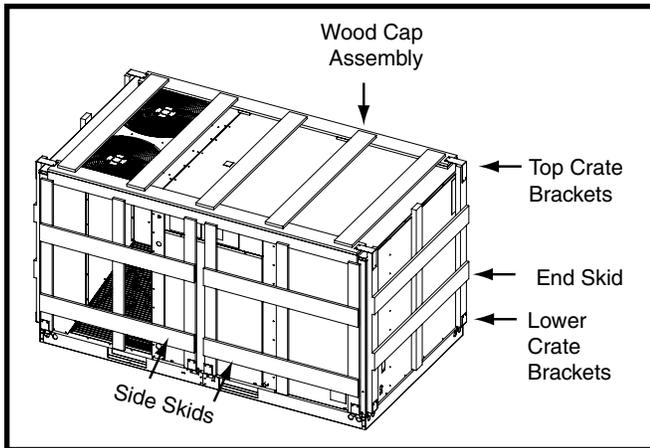
**Never operate the unit without a filter in place. Dust and lint could accumulate on internal parts, resulting in loss of efficiency, equipment damage and possible fire.**

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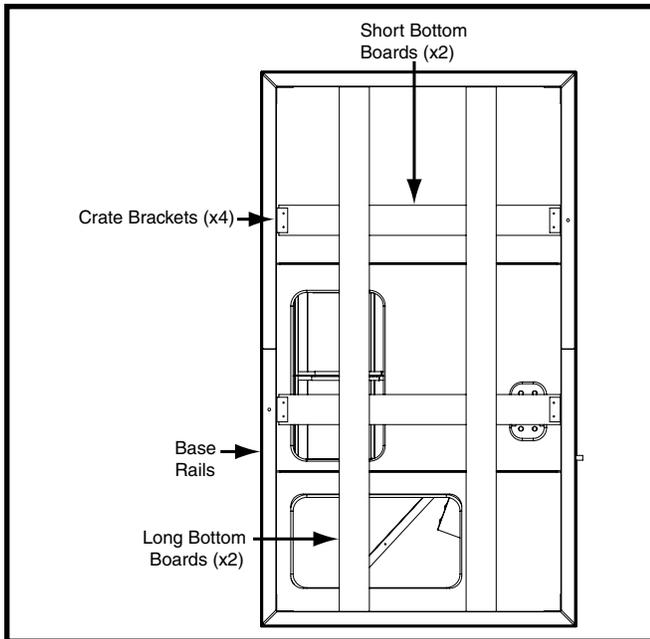
All return air must pass through the filters before entering the unit. It is important that all filters be kept clean and replaced frequently to ensure proper operation of unit. Dirty or clogged filters will reduce the efficiency of the unit and result in unit shutdowns. Air filter pressure drop must not exceed 0.08 inches WC. When replacing the air filters, a suitable air filter must be installed ahead of the evaporator coil of the return air system. Refer to [Table 1 \(page 8\)](#) for recommended filter sizes.

| UNIT                 | FACTORY FILTER SIZE | QTY |
|----------------------|---------------------|-----|
| R6GP-072*-(100/166)* | 16x20x2             | 4   |
| R6GP-090*-200*       | 16x20x2             | 4   |
| R6GP-120*-235*       | 16x25x2             | 4   |

**Table 1. Filter Sizes & Quantities**



**Figure 2. Bottom View**



**Figure 3. Side View**

## UNIT INSTALLATION

### Packaging Removal

All units have been securely packaged at the point of shipment. After unpacking the unit, carefully inspect for apparent and concealed damage. Claims for damage should be filed with the carrier by the consignee.

1. Remove top crate brackets and wooden cap assembly from top of unit. See [Figure 2](#).
2. Remove lower crate brackets, 4 side skids, and 2 end skids from each side of unit. **DO NOT remove base rails from unit.**
3. Rig unit and raise up approximately 4 feet off the ground.
4. Remove crate brackets ([Figure 3](#)) securing long and short bottom boards to underside of unit. **Some screws are located in fork slots.**
5. Remove long & short bottom boards from beneath unit.
6. Inspect unit thoroughly for shipping damage.
7. Carefully lower and position unit to its permanent location.

### Rigging & Hoisting

#### **WARNING:**

To avoid the risk of property damage, personal injury, or death, it is the rigger's responsibility to ensure that whatever means are used to hoist the unit are safe and adequate:

- The lifting equipment must be adequate for the load. Refer to [Table 3 \(page 27\)](#) for unit weights.
- The unit must be lifted from the holes in the base rails using cables or chains.
- Spreader bars are required to protect the unit and ensure even loading. See [Figure 4 \(page 9\)](#).
- Keep the unit in an upright position at all times. The rigging must be located outside the units center of gravity. Refer to [Figure 12 \(page 22\)](#), [Figure 13 \(page 24\)](#), & [Figure 14 \(page 26\)](#) for locating the center of gravity.
- All panels must be securely in place during rigging and hoisting.

### Minimum Clearance Requirements

R6GP units are certified as combination heating and cooling equipment for outdoor installation only. [Figure 5 \(page 9\)](#) displays the minimum clearances to combustible materials for both Downflow and Horizontal discharge.

R6GP units may be installed on non-combustible surfaces when used with bottom supply and return air ducts. Units may be installed on wood flooring or on Class A, B, or C roof covering material as long as the following requirements are met:

- If using side supply with return air ducts, the horizontal discharge kit must be installed prior to unit installation.

- If using bottom discharge with return air ducts a roof curb must be installed prior to unit installation. See Rigging and Hoisting (page 8) for setting of the unit.

## Rooftop Mounting

Rooftop installations must be located according to local building codes or ordinances and these requirements:

- The roof must be capable of handling the weight of the unit. For unit weights, see Table 3 (page 27). Reinforce the roof if necessary.
- The appropriate accessory roof curb (Figure 6) must be installed prior to unit installation. The roof curb must be square and level to ensure proper condensate drainage. **Please follow all instructions provided with the kit.**

## WARNING:

**Never drill or punch holes in unit base when installing downflow units. Leakage may occur if bottom pan is punctured.**

- On bottom discharge applications, the supply and return air ducts must be attached to the roof curb duct supports, not the unit. Install all ductwork before setting unit on curb or frame.
- Frame support must be constructed using noncombustible materials. Full perimeter support is required under the unit. Supports must be made of steel or weather resistant wooden materials. The unit must be square and level to ensure proper condensate drainage.
- The frame must be high enough to ensure prevention of any moisture from entering the unit. Recommended height to unit base is 8" (20 cm) for both downflow and horizontal installations.
- Secure roof curb or frame to roof using acceptable mechanical methods per local codes.

## Ground Level

Ground level installations must be located according to local building codes or ordinances and these requirements:

- Clearances must be in accordance with those shown in Figure 5.
- A concrete mounting pad (Figure 7) must be provided and separate from the building foundation. The pad must be level to ensure proper condensate disposal and strong enough to support the unit's weight. The slab height must be a minimum of 3" (8 cm) above grade and with adequate drainage.
- Units require horizontal supply and return kit for horizontal installations.
- Ductwork should be attached directly to flanges on panels supplied in horizontal duct conversion kits.

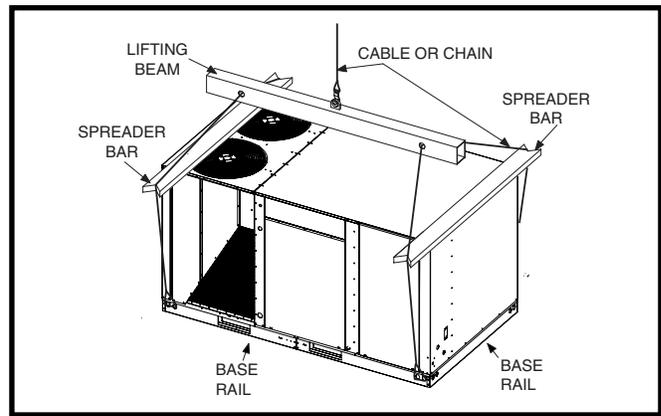


Figure 4. Rigging & Hoisting

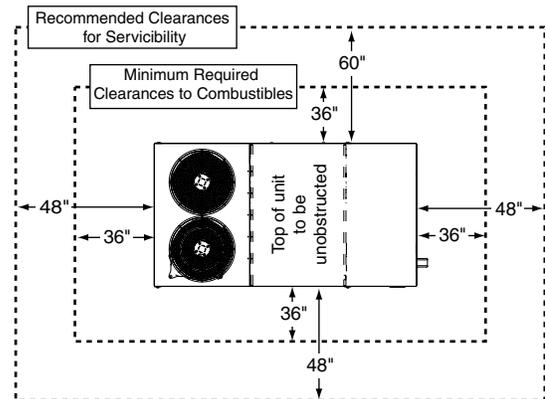


Figure 5. Unit Clearance Requirements

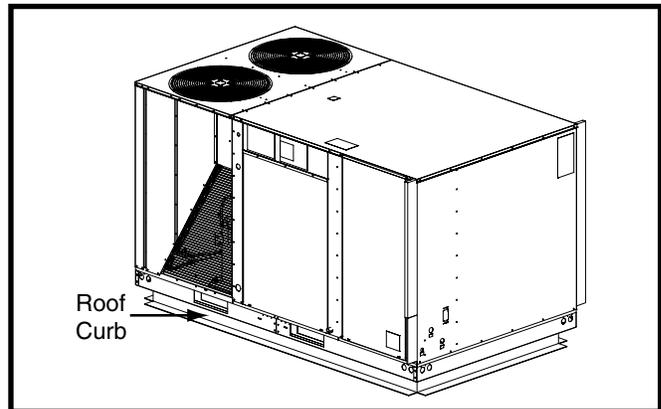


Figure 6. Roof Curb

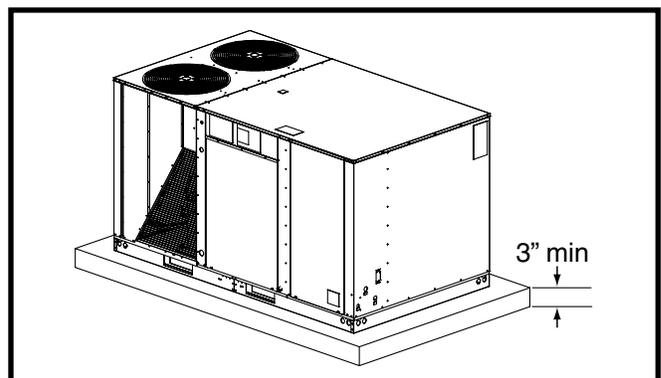


Figure 7. Concrete Mounting Pad

## Condensate Drain

The method for disposing of condensate varies according to local codes. Consult your local code or authority having jurisdiction.

Condensate is drained from the unit through a 3/4" (19 mm) PVC pipe located on the front side of the unit (Figure 8). For proper drainage, install a 3" (8 cm) Min. trap between the drain line and an open vent of the same size. Avoid areas where condensate drainage may cause problems.

The condensate drain line must be J-trapped using field supplied parts and may be combined with other drain lines when routed to the drain.

When connecting rigid drain line, hold any fittings with a wrench to prevent twisting. **Do not overtighten!**

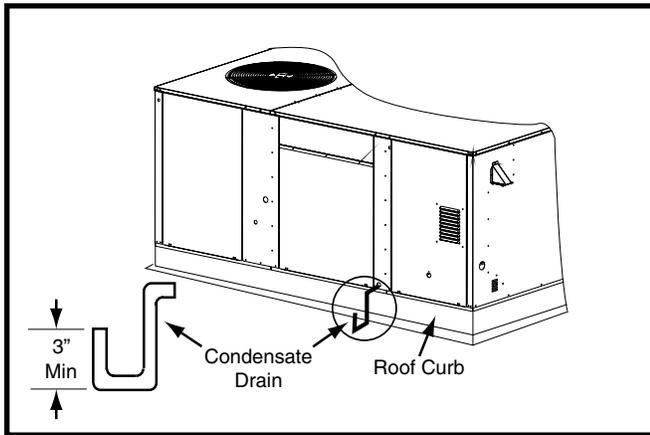


Figure 8. Condensate Drain

## GAS SUPPLY & PIPING

### **WARNING:**

#### **FIRE OR EXPLOSION HAZARD**

- Failure to follow safety warnings exactly could result in serious injury or property damage.
- Installation and service must be performed by a qualified installer, service agency or the gas supplier.
- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

#### **WHAT TO DO IF YOU SMELL GAS**

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Leave the building immediately.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

### **AVERTISSEMENT:**

#### **RISQUE D'INCENDIE OU D'EXPLOSION**

- Le non-respect des avertissements de sécurité pourrait entraîner des blessures graves, la mort ou des dommages matériels.
- L'installation et l'entretien doivent être effectués par un installateur qualifié, un organisme de service ou le fournisseur de gaz.
- Ne pas entreposer ni utiliser de l'essence ni d'autres vapeurs ou liquides inflammables dans le voisinage de cet appareil, ni de tout autre appareil.

#### **QUE FAIRE S'IL Y A UNE ODEUR DE GAZ**

- Ne pas tenter d'allumer aucun appareil.
- Ne toucher à aucun interrupteur électrique; n'utiliser aucun téléphone dans le bâtiment.
- Évacuer l'immeuble immédiatement.
- Appeler immédiatement le fournisseur de gaz en employant le téléphone d'un voisin. Respecter à la lettre les instructions du fournisseur de gaz.
- Si personne ne répond, appeler le service des incendies.

**IMPORTANT NOTES:**

- All gas piping must be installed in compliance with local codes and utility regulations. In the absence of local codes the gas line installation must comply with the latest edition of the National Fuel Gas Code ANSI Z223.1 or CAN/CGA B149 Installation Codes.
- Some local codes require the installation of a manual main shut-off valve and ground joint union external to the furnace. The shut-off valve should be readily accessible for service and/or emergency use. See [Figure 9 \(page 12\)](#). Consult the local utility or gas supplier for additional requirements regarding placement of the manual main gas shut-off.
- Gas piping must never run in or through air ducts, chimneys, gas vents, or elevator shafts.
- Compounds used to seal joints on gas piping must be resistant to the actions of LP propane gas.
- The main gas valve and main power disconnect to the furnace must be properly labeled by the installer in case emergency shutdown is required.
- An 1/8 inch NPT plugged tap must be installed in the gas line immediately upstream of the gas supply connection to the furnace for use when measuring the gas supply pressure. The plug should be readily accessible for service use.
- A drip leg should be installed in the vertical pipe run to the unit. See [Figure 9](#).

This unit is shipped from the factory for natural gas operation at sea level elevation and is equipped with a #36 orifice at each burner. [Table 13 \(page 40\)](#), lists gas pipe capacities for standard pipe sizes as a function of length in typical applications based on nominal pressure drop in the line.

This unit only has right side gas entry. When connecting the gas, provide clearance between the gas supply line and the entry hole in the unit's casing to avoid unwanted noise and/or damage to the unit. A typical gas service hookup is shown in [Figure 9](#).

**Leak Check**

|  |
|--|
|  <b>WARNING:</b>  |
| <b>FIRE OR EXPLOSION HAZARD</b>  |
| <b>Failure to follow safety warnings exactly could result in serious injury or property damage.</b>  |
| <b>Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.</b> |

|  |
|--|
|  <b>AVERTISSEMENT:</b>  |
| <b>RISQUE D'INDENNIE OU D'EXPLOSION</b>  |
| <b>Le non-respect des avertissements de sécurité pourrait d'entraîner des blessures graves, la mort ou des dommages matériels.</b>   |
| <b>Ne jamais utiliser une flamme nue pour vérifier la présence des fuites de gaz. Pour la vérification de tous les joints, utiliser plutôt une solution savonneuse commerciale fabriquée spécifiquement pour la détection des fuites de gaz. Un incendie ou une explosion peut entraîner des dommages matériels, des blessures ou la mort.</b> |

After the gas piping to the unit is complete, all connections must be tested for gas leaks. This includes pipe connections at the main gas valve, emergency shutoff valve and other gas connectors.

The soap and water solution can be applied on each joint or union using a small paintbrush. If any bubbling is observed, the connection is not sealed adequately and must be retightened. Repeat the tightening and soap check process until bubbling ceases.

**IMPORTANT NOTES:**

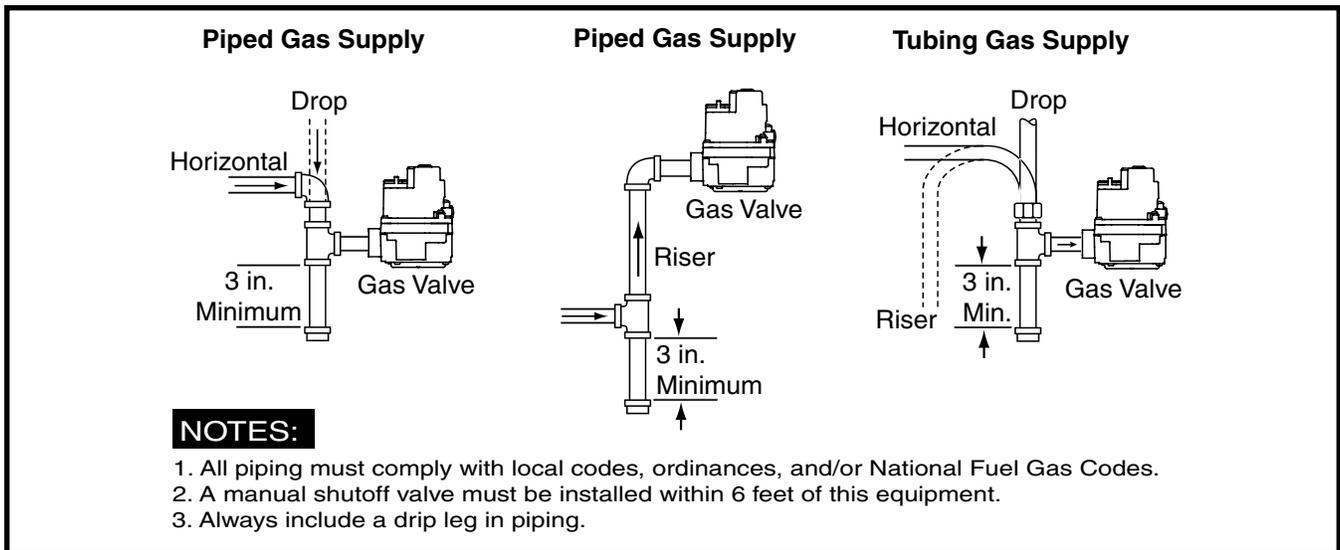
- If pressure testing the gas supply lines at pressures greater than 1/2 psig (14 inches WC), the unit must be disconnected from the gas supply piping system to prevent damage to the gas valve.
- If the test pressure is less than or equal to 1/2 psig (14 inches WC), the unit must be isolated from the gas supply line by closing the manual shut-off valve.

**High Altitude Deration**

High altitude application with this unit depends on the installation altitude and the heating value of the gas. At high altitudes, the heating value of natural gas is always lower than the heating value at sea level.

All installations of this equipment must be made in accordance with the National Fuel Gas Code or with local jurisdiction codes. For installations at exactly 2,000 feet in altitude or under, the installer does not need to derate the heat exchanger performance. For any installation that exceeds 2,000 feet, please see the following instructions and example:

|   |
|---|
|  <b>WARNING:</b>   |
| <b>The reduction of input rating necessary for high altitude installation may only be accomplished with factory supplied orifices. Do not attempt to drill out orifices in the field. Improperly drilled orifices may cause fire, explosion, carbon monoxide poisoning, personal injury or death.</b> |



**Figure 9. Typical Gas Service Connection**

- If installing this unit above 2,000 feet, the input rate must be reduced 4% per 1,000 feet of altitude (Example: 12% at 3,000 feet, 16% at 4,000 feet, etc). Always round up to the next highest value of 1,000. So an installation at 3,120 feet is derated by 16% due to rounding up to 4,000. **NOTE:** This deration is necessary to compensate for low atmospheric pressure at high altitudes. Generally this will require obtaining the gas heating value from the local gas utility and replacing the burner orifices.
- [Table 14 \(page 40\)](#) lists the correct orifice size to use at different altitudes. To determine the unit rating and orifice size, see the installation example.
- After changing the orifices, it is required that you measure the gas input rate by clocking the gas meter and using the local gas heating value. See section on Verifying and Adjusting the Firing Rate on [page 16](#).

**IMPORTANT NOTE:**

**Observe the action of the burners to make sure there is no yellowing, lifting or flashback of the flame.**

**Conversion to LP/Propane**

**⚠ WARNING:**

**The furnace was shipped from the factory equipped to operate on natural gas. Conversion to LP/propane gas must be performed by qualified service personnel using a factory supplied conversion kit. Failure to use the proper conversion kit can cause fire, explosion, property damage, carbon monoxide poisoning, personal injury, or death.**

In the U.S., if installing the unit above 2,000 ft., refer to [Table 14](#) to determine the correct orifice size. When conversion is complete, verify the input rate is correct as listed in the tables. Approved conversion kit must be used. **Please follow the instructions provided with each kit.**

**INSTALLATION EXAMPLE:**

**Elevation:** ..... **3,890 feet**  
**Type of Gas:** ..... **Natural**  
**Unit Model:** ..... **R6GP-090C200C**

At 4,000 feet, the unit needs to be derated by 4% for each 1,000 feet of elevation. This equates to 16% or less than the sea level rating of 200,000 Btu/h.

1. Determine unit input rating:  
 $[200k \times (100-16)\%] = 168,000$  Btu/h. The required heating rate for 3,890 feet is 168,000 Btu/h.
2. Determine orifice size:  
 From [Table 14 \(page 40\)](#), find the Unit Model Number. Follow across the row and stop at the 2,000-4,000 elevation column. For this example, the orifice size displayed is #38. Install one #38 orifice in every burner and check firing rate. In this example, the firing rate must not exceed 168,000 Btu/h.

## ELECTRICAL WIRING

### **WARNING:**

#### **ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD**

**Failure to follow safety warnings exactly could result in serious injury or property damage.**

**Improper servicing could result in dangerous operation, serious injury, death or property damage.**

- **Before servicing, disconnect all electrical power to furnace.**
- **When servicing controls, label all wires prior to disconnecting. Reconnect wires correctly.**
- **Verify proper operation after servicing.”**

### **AVERTISSEMENT:**

#### **RISQUE DE CHOC ÉLECTRIQUE, D'INCENDIE OU D'EXPLOSION**

**Le non-respect des avertissements de sécurité pourrait entraîner un fonctionnement dangereux de l'appareil, des blessures graves, la mort ou des dommages matériels.**

**Un entreteïn incorrect pourrait entraîner un fonctionnement dangereux de l'appareil, des blessures graves, la mort ou des dommages matériels**

- **Couper toute alimentation électrique au générateur d'air chaud avant de prodéder aux travaux d'entreteïn.**
- **Au moment de l'entreteïn des commandes, étiquetez tous les fils avant de les débrancher. S'assurez de les raccorder correctement.**
- **S'assurez que l'appareil fonctionne adéquatement après l'entreteïn.**

### **Pre-Electrical Checklist**

- √ Verify that the voltage, frequency, and phase of the supply source match the specifications on the unit rating plate.
- √ Verify that the service provided by the utility is sufficient to handle the additional load imposed by this equipment. See [Table 12 \(page 37\)](#) or the unit wiring label for proper high and low voltage wiring.
- √ Verify factory wiring is in accordance with the unit wiring diagram. Inspect for loose connections.
- √ For 3 phase units always check the phase balance. See [page 14](#).

### **Line Voltage**

- Electrical connections must be in compliance with all applicable local codes and ordinances, and with the current revision of the National Electric Code (ANSI/NFPA 70). For Canadian installations the electrical connections and grounding shall comply with the current Canadian Electrical Code (CSA C22.1 and/or local codes).
- Provide power supply for the unit in accordance with the unit wiring diagram and the unit rating plate. The line voltage to the unit should be supplied from a dedicated branch circuit containing the correct fuse or circuit breaker for the unit.
- **An electrical disconnect must be located within sight of and readily accessible to the unit.** This switch shall be capable of electrically de-energizing the outdoor unit. See unit data label for proper incoming field wiring. Any other wiring methods must be acceptable to authority having jurisdiction.
- A wiring diagram is located on the inside cover of the control access panel of the outdoor unit. The installer should become familiar with the wiring diagram before making any electrical connections to the outdoor unit. See [Figure 15 \(page 38\)](#) & [Figure 16 \(page 39\)](#).
- If any of the original wires supplied with the unit must be replaced, they must be replaced with material of the same voltage, gauge, and temperature rating.
- Connect the line-voltage leads to the terminals on the contactor inside the control compartment.
- Use only copper wire for the line voltage power supply to this unit. Use proper code agency listed conduit and connector for connecting the supply wires. Use of rain tight conduit is recommended.
- Units are shipped from the factory wired for 230 or 460 volt operation. On 208-230V units being placed into 208 volt operation, remove the lead from the transformer terminal marked 240V and connect it to the terminal marked 208V.
- Overcurrent protection must be provided at the branch circuit distribution panel and sized as shown on the unit rating label and according to the National Electric Code and applicable local codes. **NOTE:** See the unit rating plate for maximum circuit ampacity and maximum overcurrent protection limits.

### **Grounding**

#### **WARNING:**

**The unit cabinet must have an uninterrupted or unbroken electrical ground to minimize personal injury if an electrical fault should occur. Do not use gas piping as an electrical ground!**

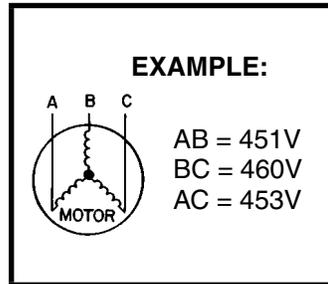
This unit must be electrically grounded in accordance with local codes or, in the absence of local codes, with the National Electrical Code (ANSI/NFPA 70) or the CSA C22.1 Electrical Code. Use the grounding lug provided in the control box for grounding the unit.

## Unbalanced 3-Phase Supply Voltage

Voltage unbalance occurs when the voltages of all phases of a 3-phase power supply are no longer equal. This unbalance reduces motor efficiency and performance. Some underlying causes of voltage unbalance may include: Lack of symmetry in transmission lines, large single-phase loads, and unbalanced or overloaded transformers. A motor should never be operated when a phase imbalance in supply is greater than 2%.

Perform the following steps to determine the percentage of voltage imbalance:

1. Measure the line voltages of your 3-phase power supply where it enters the building and at a location that will only be dedicated to the unit installation. (at the units circuit protection or disconnect).



2. Determine the average voltage in the power supply.

In this example, the measured line voltages were 451, 460, and 453. The average would be 454 volts (451 + 460 + 453 = 1,364 / 3 = 454).

3. Determine the maximum deviation:

**EXAMPLE**

From the values given in step 1, the BC voltage (460V) is the greatest difference in value from the average:

460 - 454 = 6  
454 - 451 = 3  
454 - 453 = 1

4. Determine percent of voltage imbalance by using the results from steps 2 & 3 in the following equation.

**EXAMPLE**

$$100 \times \frac{6}{454} = 1.32\%$$

$$\% \text{ Voltage Imbalance} = 100 \times \frac{\text{max voltage deviation from average voltage}}{\text{average voltage}}$$

The amount of phase imbalance (1.32%) is satisfactory since the amount is lower than the maximum allowable 2%. Please contact your local electric utility company if your voltage imbalance is more than 2%.

## Thermostat / Low Voltage Connections

- Single Package Gas Heating / Electric Cooling Rooftop Units are designed to operate with a 24 VAC Class II control circuit. The control circuit wiring must comply with the current provisions of the NEC (ANSI/NFPA 70) and with applicable local codes having jurisdiction. Thermostat connections should be made in accordance with the instructions supplied with the thermostat.

- A two-stage heating/cooling thermostat is required for R6GP series units. Select a thermostat which operates in conjunction with the installed accessories. See Figure 10 for proper wire gauge and their recommended lengths for typical thermostat connections.
- The low voltage wires must be properly connected to the units low voltage terminal block. Route 24V control wires through the gas furnace side of the unit. Recommended wire gauge and wire lengths for typical thermostat connections are shown in Figure 10.
- The thermostat should be mounted about 5 feet above the floor on an inside wall. DO NOT install the thermostat on an outside wall or any other location where its operation may be adversely affected by radiant heat from fireplaces, sunlight, or lighting fixtures, and convective heat from warm air registers or electrical appliances. Refer to the thermostat manufacturer's instruction sheet for detailed mounting information.

| T-Stat Wire Gauge   | Recommended T-Stat Wire Length - Ft. (Unit to T-Stat)            |
|---|--|
| 18 Ga.  | 0 - 60   |
| 16 Ga.  | 61 - 130   |
| Field Supplied Wiring - - - - Use Solid Class II Copper Wire          |  |
| <p style="text-align: center;">Indoor<br/>Thermostat<br/>Sub-Base</p> | <p style="text-align: center;">Unit Low Voltage<br/>Terminal</p> |

**Figure 10. Typical 2 - Stage Heat/Cool Thermostat Connection**

## Heat Anticipator

Verify if the thermostat being used for the installation has a heat anticipator setting. This function allows the thermostat to anticipate the space heating rate and time the burner to shutoff accordingly. Always refer to the thermostat manufacturers instructions for the correct settings.

## Blower Speed

The blower speed is preset at the factory but must be verified at each installation. For optimum system performance and comfort, it may be necessary to change the factory set speed. Refer to Table 4 (page 29), Table 5 (page 30), Table 6 (page 31), Table 7 (page 32), Table 8 (page 33), Table 9 (page 34), Table 10 (page 35), & Table 11 (page 36) for proper blower performance data. Always ensure drive belt is secure and tensioned properly. Also inspect variable pitch sheaves for proper tightness of the set screws

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## CAUTION:

To avoid personal injury or property damage, make certain that the motor leads do not make contact with any uninsulated metal components of the unit.

---

To change the blower speed:

1. Disconnect all electrical power to the unit and remove the blower access panel.
2. Loosen the motor tension bars to allow removal of the blower belt from the motor sheave.
3. Loosen top set screw on motor sheave and turn clockwise to close (increases blower speed), or counterclockwise to open (decreases blower speed).
4. Replace belt on pulleys and position motor mounting plate to correct position for proper belt tension.
5. Tighten tension bar bolts.

## STARTUP & ADJUSTMENTS

### Pre-Start Check List

- ✓ Verify unit is properly supported.
- ✓ Verify unit is level for proper condensate drainage.
- ✓ Verify all clearance requirements are met. Airflow to and from the outdoor coil must be unrestricted.
- ✓ Verify the ductwork is adequately sealed to prevent air leakage. Insulate if necessary.
- ✓ Verify the line voltage power leads are securely connected and the unit is properly grounded.
- ✓ Verify low voltage wires are securely connected to the correct leads in the low voltage area of the control box.
- ✓ Verify gas line pressure. For natural gas, the line pressure must not exceed 10.0 inches WC (0.36 psig), or be less than 5.5 inches WC (0.20 psig). For LP gas, the line pressure must not exceed 14 inches WC (0.51 psig) and must not be less than 11.0 inches WC (0.40 psig).
- ✓ Verify the flame roll-out control is closed.

#### IMPORTANT NOTE:

**This safety device is a manually reset switch. If necessary, press the red button to reset the control. DO NOT install a jumper wire across the control to defeat its function. If the control reopens upon start-up, DO NOT reset the control without identifying and correcting the fault condition which caused the control to trip.**

- ✓ Verify the gas line has been purged and all connections are adequately sealed. To check for gas leakage, see [page 11](#).
- ✓ Verify the indoor blower is properly set for the installation.
- ✓ Verify the outdoor fan turns freely.
- ✓ Verify the power supply branch circuit overcurrent protection is properly sized.
- ✓ Verify all exterior panels have been reinstalled and securely fastened.
- ✓ Verify the thermostat is wired correctly and preset for initial operation. Set the thermostat system switch to OFF and the fan switch to AUTO.

---

## Startup Procedures

---

## WARNING:

**This unit is equipped with crankcase heaters. Allow 24 hrs for heating of the refrigerant compressor crankcase prior to start up and anytime the power has been removed for more than 12 hrs. Failure to comply may result in damage or cause premature failure of the system.**

---

- Check all electrical wiring for loose connections and tighten as required.
- Check unit for return air filters and condensate trap.
- Close all electrical disconnects to energize the system.

### Air Circulation

1. Set thermostat system switch to OFF and the fan switch to ON.
2. Verify the blower motor runs continuously. Check for air delivery at the register(s). Ensure that there are no obstructions at the registers or in the ductwork.
3. Set thermostat fan switch to AUTO and verify the blower shuts down immediately.

**NOTE:** If blower is turning opposite of arrow direction, shut off main power to the unit and switch any two field wires at the disconnect. **DO NOT** alter unit wiring.

### System Cooling

1. Set the thermostat system switch to COOL and the fan switch to AUTO.
2. Lower the thermostat temperature switch below room temperature and observe that the blower, both compressors and fans) energize.
3. Verify blower is turning in direction indicated by arrow and air discharged at the register is cooler than room temperature.
4. Verify HI and LO refrigerant pressures.

**NOTE:** If refrigerant pressures are abnormal and blower is rotating in the opposite direction of the arrow, shut off main power to the unit and switch any two field wires at the disconnect. Ensure proper rotation of the blower. DO NOT alter unit wiring. Listen for any unusual noises. Locate the source and correct as needed.

5. Allow the unit to run for several minutes. Set the temperature selector above room temperature and verify that the fan, blower, and compressors cycle off with the thermostat.

### System Heating

1. Set the thermostat to the lowest setting.
2. Follow the startup procedures on this page or the operating instruction label inside the louvered control access panel.
3. Set the thermostat above room temperature and verify the Operating Sequence. See [page 17](#).
4. Verify that the compressor and outdoor fan motor are not energized.
5. Run the unit and after approximately five minutes, set the thermostat below room temperature. Verify the shutdown sequence. See Operating Sequence.

## Verifying & Adjusting Temperature Rise

Verify the temperature rise through the unit is within the range specified on the unit data label. Temperature rises outside the specified range could result in premature heat exchanger failure.

1. Place thermometers in the return and supply air stream as close to the unit as possible. The thermometer on the supply air side must be shielded against direct radiation from the heat exchanger to avoid false readings.
2. Adjust all registers and duct dampers to the desired position. Run the unit for 10 to 15 minutes before taking any temperature readings. The temperature rise is the difference between the supply and return air temperatures.

**NOTE:** For typical duct systems, the temperature rise will fall within the range specified on the data label (with the blower speed at the factory recommended setting) shown in [Table 15 \(page 40\)](#). If the measured temperature rise falls outside the specified range, it may be necessary to change the blower speed. Lowering the blower speed increases the temperature rise and a higher speed decreases the temperature rise.

The unit is equipped with a belt driven blower and variable pitch motor sheave. The selection of a sheave setting should be based on the desired CFM and the duct system parameters. Refer to the ACCA's Manual Q for a complete description of how to determine these parameters and Manual N for determination of the commercial load requirements. Blower performance data can be found in [Table 4 \(page 29\)](#), [Table 5 \(page 30\)](#), [Table 6 \(page 31\)](#), [Table 7 \(page 32\)](#), [Table 8 \(page 33\)](#), [Table 9 \(page 34\)](#), [Table 10 \(page 35\)](#), & [Table 11 \(page 36\)](#).

The integrated control is designed to start the circulating air blower 40 seconds after the gas valve opens and turn the blower motor off 150 seconds after the gas valve is closed.

## Verifying Burner Operation

### **WARNING:**

**Uninsulated live components are exposed when the louvered control access panel is removed.**

1. Remove the louvered control access panel to ensure there is power to the unit.
2. Set the thermostat above room temperature and observe the ignition sequence. The burner flame should carry over immediately between all burners and should extend from each burner without lifting off, curling, or floating. The flames should be blue, without yellow tips.
3. After verifying flame characteristics, set the thermostat below room temperature and verify that the burner flame extinguishes completely.

## Verifying Operation of Over-Temperature Limit Control

To verify operation of the over-temperature limit control, make sure the louvered control access panel is in place and that there is power to the unit.

1. Block the return airflow to the unit by installing a close-off plate in place of or upstream of the filter.
2. Set the thermostat above room temperature and verify the unit operates with the correct sequence of operation. See Operating Sequence ([page 17](#)).

**NOTE:** The over-temperature limit control should function to turn off the gas valve within approximately four minutes (exact time depends on the efficiency of the close-off when blocking the return air). The circulating air and combustion blowers should continue to run when the over-temperature limit control switch opens.

3. Remove the close-off plate immediately after the over-temperature limit control opens. If the unit operates for more than four minutes with no return air, set the thermostat below room temperature, shut off power to the unit, and replace the over-temperature limit control.

## Verifying & Adjusting Firing Rate

The firing rate must be verified for both HIGH fire and LOW fire for each installation to prevent over-firing of the unit.

### **CAUTION:**

**Do not re-drill the burner orifices. If the orifice size must be changed, use only new orifices.**

#### **IMPORTANT NOTE:**

**The firing rate must not exceed the rate shown on the unit data label. At altitudes above 2,000 ft., it must not exceed that on the data label less 4% for each 1,000 ft.**

Follow the steps below to determine the unit firing rate:

- For installations at 2,000 feet and less, the firing rate is the same as shown on the unit rating label.
  - For installations above 2,000 feet, compute the firing rate as shown in the installation example on [page 17](#).
1. Obtain the gas heating value from the gas supplier (HHV).
  2. Shut off all other gas fired appliances.
  3. Turn ON the main gas supply at the manual valve.
  4. Start the unit in heating mode and allow it to run for at least three minutes in HIGH fire mode (Stage 1 & 2).
  5. Measure the time (in seconds) required for the gas meter to complete one revolution.
  6. Convert the time per revolution to cubic feet of gas per hour using [Table 16 \(page 41\)](#).
  7. Multiply the gas flow rate in cubic feet per hour by the heating value of the gas in Btu per cubic foot to obtain the firing rate in Btu per hour. See Example on [page 17](#):
  8. Adjustments to the firing rate can be made by adjusting the gas manifold pressure. See the High Altitude Deration section ([page 11](#)) for additional information of firing rate at elevations above 2000 ft.
  9. Low fire input (Stage 1) must also be verified by repeating all steps outlined for high fire input rate. Obtain low fire input values from [Table 14 \(page 40\)](#). If necessary, follow the manifold pressure adjustment instructions for the low fire regulator spring to obtain the required input rate.

#### EXAMPLE:

- Time for 1 revolution of a gas meter with a 1 cubic foot dial = 40 seconds.
- From Table 16 read 90 cubic feet gas per hour.
- Local heating value of the gas (obtained from gas supplier) = 1,040 Btu per cubic foot.
- Input rate = 1,040 x 90 = 93,600 Btuh.

### Manifold Pressure Adjustment

The manifold pressure for both HIGH and LOW firing rates must be set to the appropriate value for your installation. To adjust the manifold pressure for either high fire (Stage 1 & 2) or low fire (Stage 1 only), follow these instructions after identifying the correct regulator spring adjustment screw from Figure 18 (page 42) or Figure 19 (page 42) for your particular gas valve:

1. Obtain the required input firing rate from Table 14 (page 40). **NOTE:** The values listed in the table is based on sea level values. At higher altitudes, the heating value of gas is lower than the sea level heating value. See High Altitude Deration section (page 11).
2. Turn OFF the gas supply at the manual valve located on the outside of the unit.
3. Using a 3/16" Allen wrench, remove the plug from the OUTLET pressure tap (OUTLET side of gas valve). See Figure 17 (page 41).
4. Install an 1/8" NPT pipe thread fitting that is compatible with a manometer or similar pressure gauge.
5. Connect the manometer or pressure gauge to the OUTLET pressure tap.
6. Turn ON the main gas supply at the manual valve.
7. Remove the regulator cap. Turn the regulator adjusting screw clockwise to increase the pressure or counterclockwise to reduce the pressure.
8. Replace the regulator cap after adjustments are complete.
9. Turn OFF the gas supply at the manual valve.
10. Disconnect the Manometer or pressure gauge.
11. Remove the NPT fitting and reinstall the OUTLET pressure tap plug. Hand tighten the plug first to prevent cross-threading. Tighten with a 3/16" Allen wrench.

### Refrigerant Charging

#### **WARNING:**

**If repairs make it necessary for evacuation and charging, it should only be done by qualified, trained personnel thoroughly familiar with this equipment. Some local codes require licensed installation/service personnel to service this type of equipment. Under no circumstances should the owner attempt to install and/or service this equipment.**

**Failure to comply with this warning could result in property damage, personal injury, or death.**

The R6 Series packaged gas/electric units are fully charged at the factory and when installed accordingly, no charging is required. The refrigerant charge can be

checked and adjusted through the service ports provided on the units. Use only gauge lines which have a "Schradler" depression device present to actuate the valve. Refer to Figure 17 (page 41), Figure 18 (page 42), & Figure 19 (page 42).

Refrigerant charging must be done by qualified personnel familiar with safe and environmentally responsible refrigerant handling procedures. See Unit Rating Plate for the proper type and amount of refrigerant.

### OPERATING SEQUENCE

The operating sequences for the heating, cooling, and fan modes are described below. Refer to the wiring diagrams, Figure 15 (page 38) & Figure 16 (page 39).

#### Cooling Mode

1. On a call for cooling the thermostat closes, applying 24 VAC to **Y1**, **G**, & **Y2** if Stage 2 cooling is calling.
2. **G** applies 24VAC to the main circulating blower circuit.
3. **Y1** & **Y2** apply 24VAC through all safety switches before energizing their respective contactors.
4. When the thermostat is satisfied the contactors are de-energized.
5. The circulating blower motor de-energizes immediately.

#### Heating Mode

1. On a call for heat, the thermostat closes, applying 24 VAC to the **W1** terminal (and **W2** terminal if Stage 2 heat is required).
2. The integrated control monitors the safety circuit at all times. If either the roll-out switch or the over-temperature limit controls open, the gas valve will not energize. The main blower continues to operate until the over-temperature limits close, the flame roll-out switch is manually reset, or the thermostat is satisfied.
3. The integrated control checks all safety switches at the beginning of each heating cycle. If closed, the combustion blower performs a 10 second pre-purge.
4. The integrated control will then supply power to the direct spark ignitor and immediately energizes the gas valve.  
**NOTE:** Burner operation begins in high fire mode with both Stage 1 and Stage 2 gas valve energized, independent of the thermostat call for Stage 2 heat. If after 30 seconds of operation with no call for Stage 2 heat, the integrated control will resume heating operation in low fire mode of operation and Stage 2 gas valve is de-energized.
5. The flame must be proven through the flame sensor in 10 seconds to hold the gas valve open. The integrated control will monitor the gas flame with the flame sensor for the entire time the gas valve is open. If for any reason the gas flame drops out, the gas valve will immediately close. After 30 second purge, the integrated control will try to ignite fourteen more times.
6. The main air blower will start and continue to run 40 seconds after the gas valve opens.
7. When the thermostat is satisfied, the integrated control is de-energized. The gas valve and combustion blower de-energize immediately while the main air blower continues to run through the blower off delay of approximately 150 seconds.

8. If the unit fails to prove flame after fifteen ignition attempts, it will go into a soft lockout. The unit will re-attempt the start-up procedure every hour until the thermostat is satisfied or 24 VAC power is removed from the unit for a minimum period of 5 seconds. **NOTE:** See Troubleshooting section (page 21) for a complete list of heating operation fault codes.

### Blower Mode

1. On a call for fan operation, the thermostat applies 24 VAC directly to the blower contactor.
2. The circulating blower is energized immediately.

## UNIT MAINTENANCE

### **WARNING:**

#### **ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD**

Failure to follow safety warnings exactly could result in serious injury or property damage.

Improper servicing could result in dangerous operation, serious injury, death or property damage.

- Before servicing, disconnect all electrical power to furnace.
- When servicing controls, label all wires prior to disconnecting. Reconnect wires correctly.
- Verify proper operation after servicing.”

### **AVERTISSEMENT:**

#### **RISQUE DE CHOC ÉLECTRIQUE, D'INCENDIE OU D'EXPLOSION**

Le non-respect des avertissements de sécurité pourrait entraîner un fonctionnement dangereux de l'appareil, des blessures graves, la mort ou des dommages matériels.

Un entretein incorrect pourrait entraîner un fonctionnement dangereux de l'appareil, des blessures graves, la mort ou des dommages matériels

- Couper toute alimentation électrique au générateur d'air chaud avant de prodéder aux travaux d'entretien.
- Au moment de l'entretien des commandes, étiquetez tous les fils avant de les débrancher. S'assurer de les raccorder correctement.
- S'assurer que l'appareil fonctionne adéquatement après l'entretien.

**NOTE:** These maintenance instructions are primarily intended to assist qualified technicians experienced in the proper maintenance and operation of this appliance.

To achieve optimum performance from the air conditioner and minimize equipment failure, it is recommended that periodic maintenance be performed on this unit. The ability to properly perform maintenance on this equipment requires certain mechanical skills and tools. Please consult your dealer for maintenance information and availability of maintenance contracts.

### Routine Maintenance

Please consult your dealer for maintenance information and availability of maintenance contracts. At a minimum, routine maintenance should include the following items:

### **CAUTION:**

Use care when removing parts from this unit. Personal injury can result from sharp metal edges present in all equipment of sheet metal construction.

### Air Filters

### **WARNING:**

Never operate the unit without filters in place. Dust and lint in the return air can build up on internal components, resulting in loss of efficiency, equipment damage, and possible fire.

It is recommended that the air filters be inspected and cleaned or replaced every three to four weeks using filters of like size and kind. Table 1 (page 8) lists the factory installed filter sizes and quantities for each unit.

#### IMPORTANT NOTE:

**R6GP units are equipped with 2" pleated disposable filters. Filter rack is adjustable for 1" permanent type filters. DO NOT use 1" disposable filters.**

### Blower Compartment

Build up of dirt and lint on the blower and motor can create excessive loads on the motor resulting in higher than normal operating temperatures and possible shortened service life. It is recommended that the blower compartment be cleaned monthly during heating and cooling seasons to remove any dirt and lint that may have accumulated in the compartment or on the blower and motor. Inspect the blower drive belt for cracks, excessive wear and proper tension after cleaning the compartment.

### Condensate Drain & Outdoor Coil

Inspect the condensate drain and outdoor coil at the beginning of each cooling season. Remove any debris. Clean the outdoor coil and hail guard louvers (optional) as necessary using a mild detergent and water. Rinse thoroughly with water.

## Electrical

---

### **WARNING:**

**This unit may have more than one electrical supply. To avoid risk of electrical shock, personal injury, or death, disconnect all electrical power to the unit before performing any maintenance or service.**

---

### **CAUTION:**

**Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.**

---

Inspect the electrical connections for tightness at the beginning of each heating and cooling season. Service as necessary.

## Motor / Bearing Lubrication

---

### **WARNING:**

**Lubrication of the motors in this unit is not required. Do not lubricate any motor in this product.**

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- The blower assembly in this unit is equipped with two support bearings. The support bearings are sealed cartridge units and require no further lubrication.
- The indoor blower motor is pre-lubricated at the factory and does not require additional lubrication.
- The combustion air blower motor and outdoor fan motors are equipped with pre-lubricated sealed ball bearings. No further oiling is required for the life of this product

## Heat Exchanger & Burner Maintenance

---

### **WARNING:**

**Holes in the heat exchanger can cause products of combustion to enter the structure. Replace the heat exchanger if leaks are found. Failure to prevent products of combustion from being circulated into the occupied space can create potentially hazardous conditions including carbon monoxide poisoning that could result in personal injury or death.**

---

The unit should operate for many years without excessive scale buildup in the heat exchanger, however, the heat exchanger, the vent system, and the burners should be inspected and cleaned (if required) by a qualified technician annually to ensure continued safe operation. Particular attention must be given to identify deterioration from corrosion or other sources.

## Vent Cover Assembly

Inspect and clean the screen of the vent cover assembly at the beginning of each heating and cooling seasons.

## Cleaning of Burners

It is recommended that the burners be inspected and cleaned periodically (if required) by a qualified technician annually to ensure continued safe operation. Particular attention must be given to identify deterioration from corrosion or other sources. If the burners must be cleaned, follow the steps below.

1. Shut off the gas supply to the unit either at the meter or at a manual valve in the supply piping.
  2. Turn off all power to the unit and set the thermostat to the lowest temperature setting.
  3. Remove the louvered access panel from the unit.
  4. Turn the gas control knob to the "OFF" position. See [Figure 20 \(page 43\)](#) for gas valve shut off instructions.
- 

### **CAUTION:**

**Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.**

---

5. Disconnect the wires from the gas valve, ignitor, and flame sensor.
6. Using two wrenches, separate the ground-joint union in the gas supply piping at the unit.
7. Remove the piping between the gas valve and the ground-joint union (if necessary).
8. Remove four screws securing the burner assembly to the unit.
9. Carefully remove the burner assembly from the unit. **DO NOT DAMAGE THE IGNITOR WHILE REMOVING THE BURNER ASSEMBLY.**
10. Inspect the burners for accumulated dust or debris. If necessary, carefully clean them with a soft wire brush and/or the nozzle of a vacuum cleaner. **DO NOT DAMAGE THE IGNITOR OR FLAME SENSOR WHILE CLEANING THE BURNER.**
11. Replace all the parts in reverse order from which they were removed.
12. Follow the lighting instructions found on the right side door to return the unit to operation. Verify proper operation after servicing.

## Cleaning of Heat Exchanger

If the heat exchanger must be cleaned due to soot or scale buildup, follow the steps below.

1. Shut off the gas supply to the unit either at the meter or at the manual valve in the gas supply piping.
2. Turn off all power to the unit and set the thermostat to the lowest temperature setting. See [Figure 20 \(page 43\)](#) for gas valve shut off instructions.

---

## **WARNING:**

---

**Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.**

---

3. Disconnect the wires from the gas valve, ignitor, and flame sensor.
4. Using two wrenches, separate the ground-joint union in the gas supply piping at the unit.
5. Remove the piping between the gas valve and the ground-joint union, if necessary.
6. Remove the four screws securing the burner assembly to the unit.
7. Carefully remove the burner assembly from the unit. **DO NOT DAMAGE THE IGNITOR OR FLAME SENSOR WHILE REMOVING THE BURNER ASSEMBLY.**
8. Remove three nuts securing the combustion blower to the collector pan.
9. Remove the complete combustion blower from the unit.
10. Remove the screws securing the collector box cover to the unit and remove cover plate.
11. Remove the screws securing the balance plate to the collector box and the balance plate.
12. Remove the turbulator from each heat exchanger tube.
13. Attach a round wire brush to a length of high grade stainless steel cable, such as drain cleanout cable. Attach the other end of the spring cable to a variable speed reversible drill. Slowly insert and rotate the cable into the top portion of the heat exchanger. Operate the drill alternating between forward and reverse, working the cable in and out several times to obtain sufficient cleaning. Repeat this sequence for each heat exchanger tube.
14. Remove all loosened debris from the heat exchanger tubes using a vacuum cleaner.
15. Using a light, check the condition of the upper and lower sections of the heat exchanger tube.
16. Inspect the burners and if necessary, clean them carefully with a soft wire brush and/or the nozzle of a vacuum cleaner. **DO NOT DAMAGE THE IGNITOR OR FLAME SENSOR WHILE CLEANING THE BURNER.**
17. Replace all the parts in reverse order from which they were removed. **NOTE:** If screws or other hardware are corroded, replace only with corrosion resistant stainless steel hardware of similar design.
18. Follow the operating instructions found on the right side door and the User's Information Manual to return the unit to operation.

## COMPONENT FUNCTIONS

The descriptions below are various functional components that affect the operation and shutting down of this unit. Some of these components and their locations are shown in [Figure 11 \(page 21\)](#) If any component on this unit must be replaced, use only factory authorized replacement parts specified in the Replacement Parts List provided online.

**Centrifugal Switch** - The centrifugal switch acts to verify that the inducer motor is running. Combustion gases are drawn through the heat exchanger tubes and vented through the vent system.

**Flame Roll-Out Control** - The flame roll-out control acts to verify that the burner flame is being drawn into the heat exchanger tubes. If the burner flame is not being drawn into the heat exchanger tubes, the roll-out control will open within several seconds. The combustion blower will continue to operate if the flame roll-out control opens until it is manually reset.

**Flame Sensor** - The flame sensor acts to prove that flame has carried over from the ignitor to the right-most burner. If no flame is sensed, the unit will be shut down automatically and attempt two additional ignition trials before going into lockout. Recovery from lockout requires a manual reset by either resetting the thermostat or removing 24 volts for a period of 5 seconds. If the thermostat is still calling for heat after one hour the control will automatically reset and attempt to ignite the burner again.

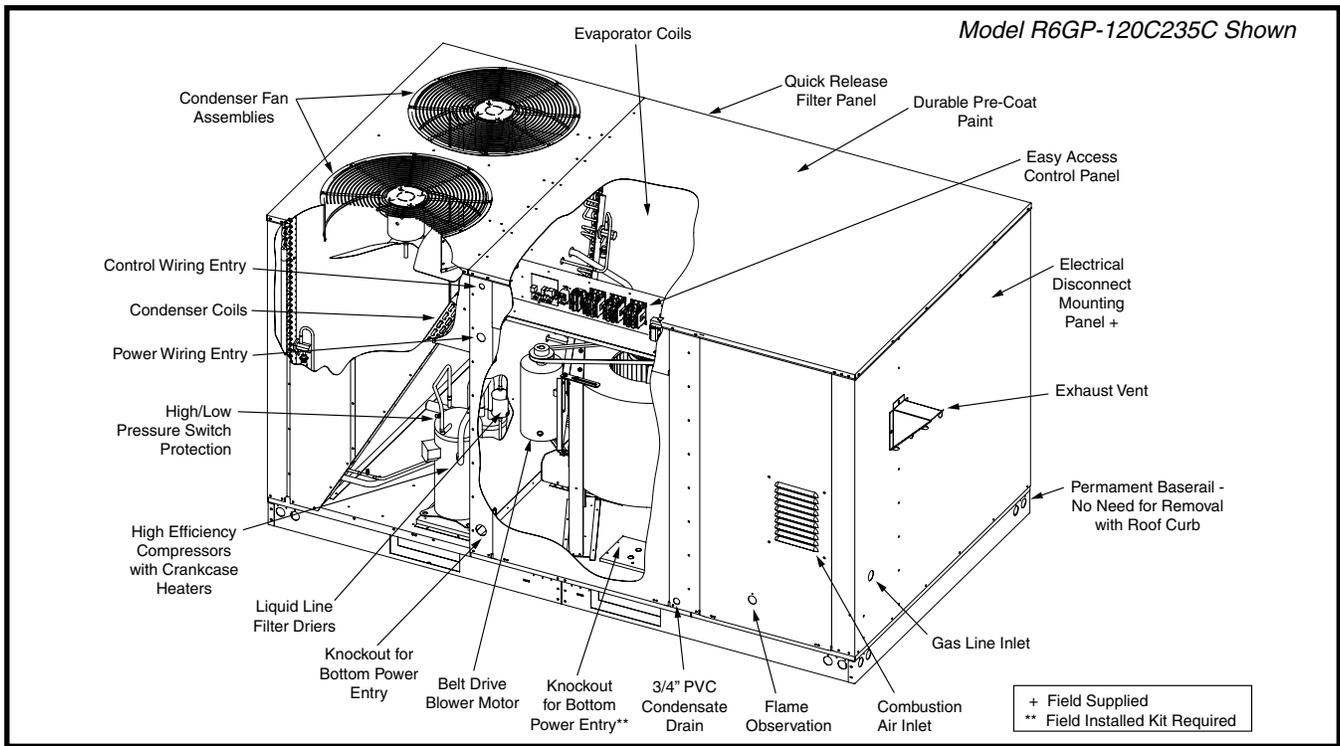
**Gas Valve** - The gas valve controls the flow of gas to the burners in both low and high fire. When the valve is energized, it automatically opens and regulates the gas pressure to the manifold.

**High Pressure Switch** - This factory installed switch is designed to de-energize the unit when excessive pressure occurs due to abnormal conditions. Under normal conditions, the switch is closed. If the discharge pressure rises above 650 psig, then the switch will open and de-energize the outdoor unit. The switch is a manually reset type and will remain open until the button on top of the switch is depressed.

**Indoor Coil Freeze Protection Thermostats** - The freeze protection switches are designed to protect the indoor coils from ice and frost accumulations in the event of a loss of airflow by preventing the liquid refrigerant from reaching the compressors. During normal operation, the switches are closed and will open if the coil temperature reaches 28° F (-2° C). The switches will close if the coil temperature reaches 57° F (12° C).

**Low Pressure Switch** - This factory installed switch is designed to protect the compressor from a loss of charge. Under normal conditions, the switch is closed. If the suction pressure falls below 5 psig, then the switch will open and de-energize the outdoor unit. The switch will close again once the suction pressure increases above 20 psig.

**Over-Temperature Limit Control** - The over-temperature limit control acts to prevent the air temperature leaving the unit from exceeding the maximum outlet air temperature. If the limit opens, the blower limit relay will energize. The circulating air blower and combustion blower will continue to operate if the over-temperature limit control opens.



**Figure 11. Location of Unit Components**

## TROUBLESHOOTING

If the unit does not operate properly in the cooling mode, check the following:

- The thermostat is operating properly.
- Electrical power to the unit is turned on.
- All safety switches are closed.
- The service doors are in place.
- Transformer circuit breaker is reset.

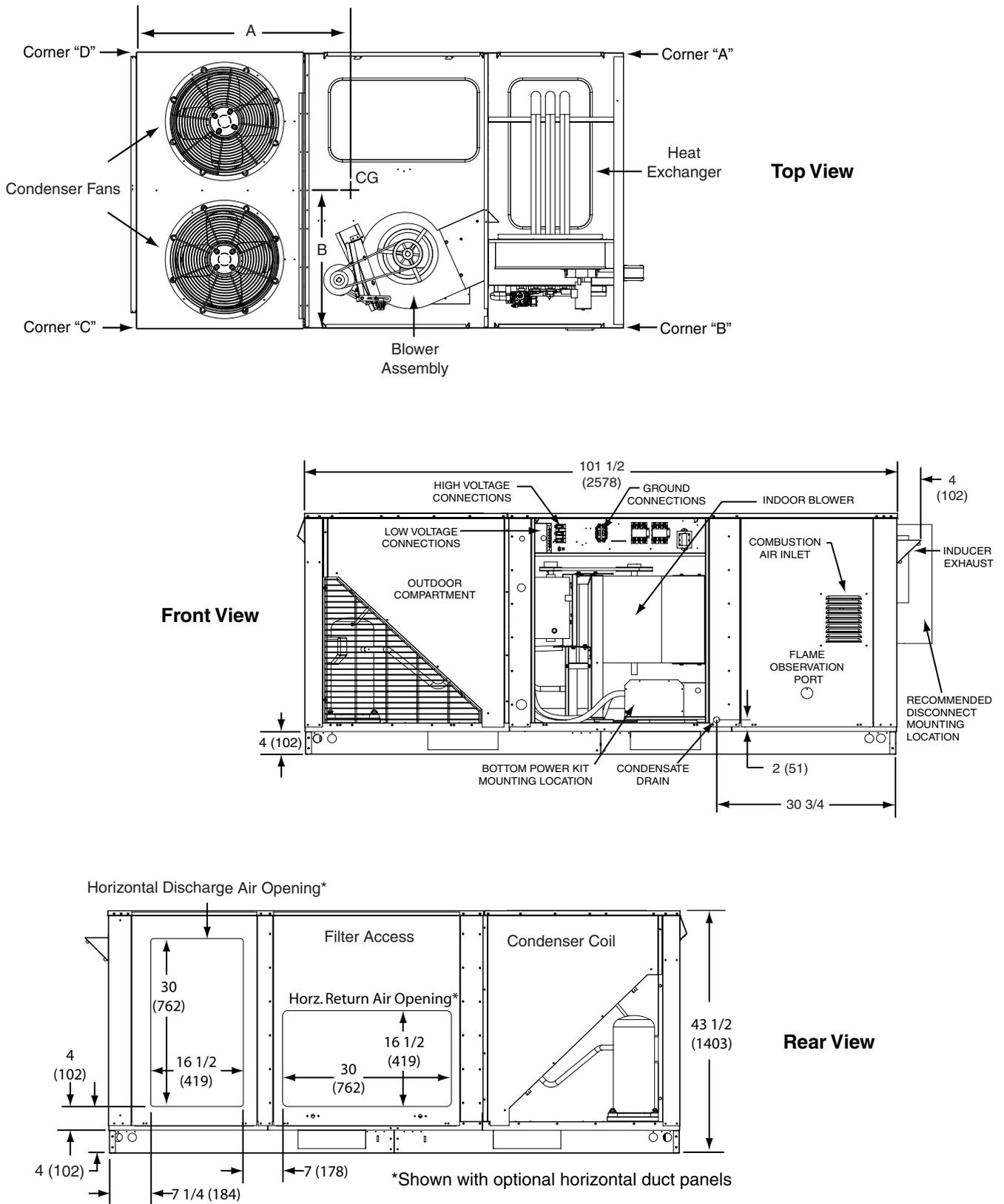
If the unit does not operate properly in the heating mode, check the following:

- The thermostat is operating properly.
- Electrical power to the unit is turned on.
- All safety switches are closed.
- The gas is on and shut-off valve is open.
- The service doors are in place.
- The flame roll-out control is closed.
- Refer to the diagnostic codes in [Table 2](#) or the wiring diagram ([Figure 15 \(page 38\)](#)).
- Transformer circuit breaker is reset.

| STATUS LIGHT (Red LED) | FAULT CONDITION                                       |
|------------------------|---|
| Continuous ON          | Operation Normal                                      |
| 2 Flashes              | Pressure / centrifugal switch open with inducer on    |
| 3 Flashes              | Pressure / centrifugal switch closed with inducer off |
| 4 Flashes              | Lockout from too many failed ignition tries           |
| 5 Flashes              | Lockout from too many flame losses                    |
| 6 Flashes              | High temperature switch open                          |
| 7 Flashes              | Rollout switch open                                   |
| 8 Flashes              | Flame present with gas off                            |
| 9 Flashes              | Exceeded max limit trips (5) in one call for heat     |
| 10 Flashes             | Gas valve fault                                       |

**Table 2. Diagnostic Codes For 6 - 10 Ton Units**

## FIGURES & TABLES



**Figure 12. Physical Dimensions for R6GP-072  
(Dimensions shown in inches (mm))**

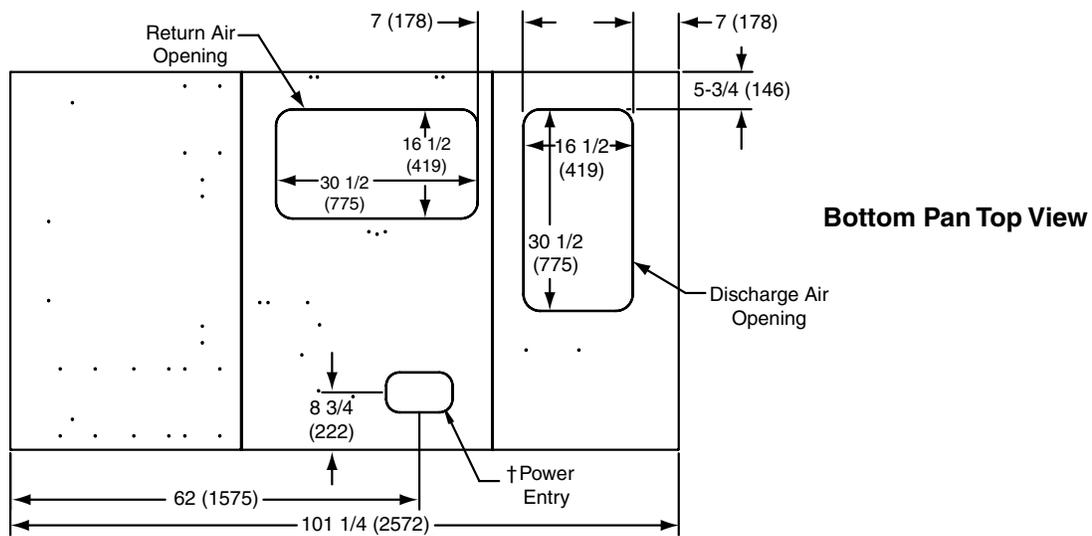
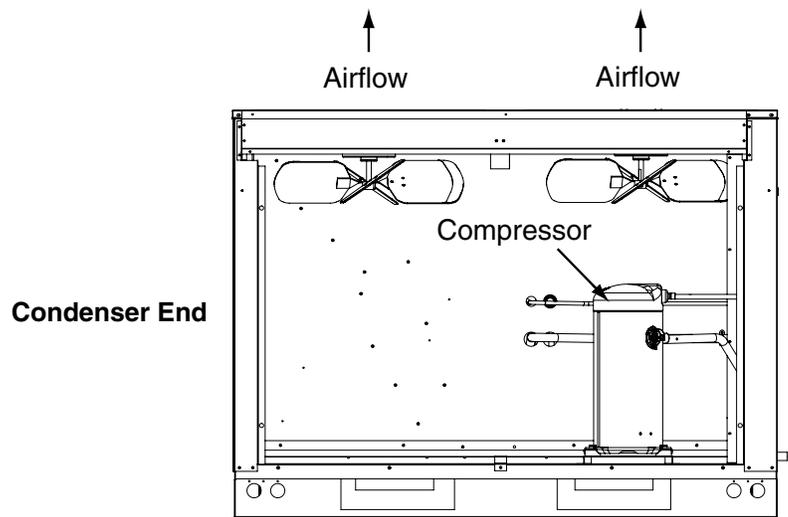
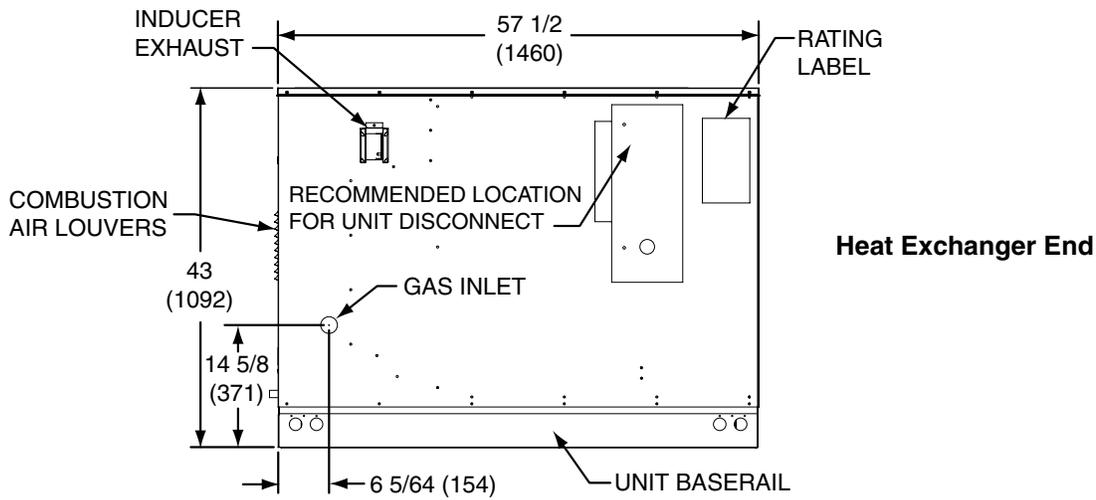
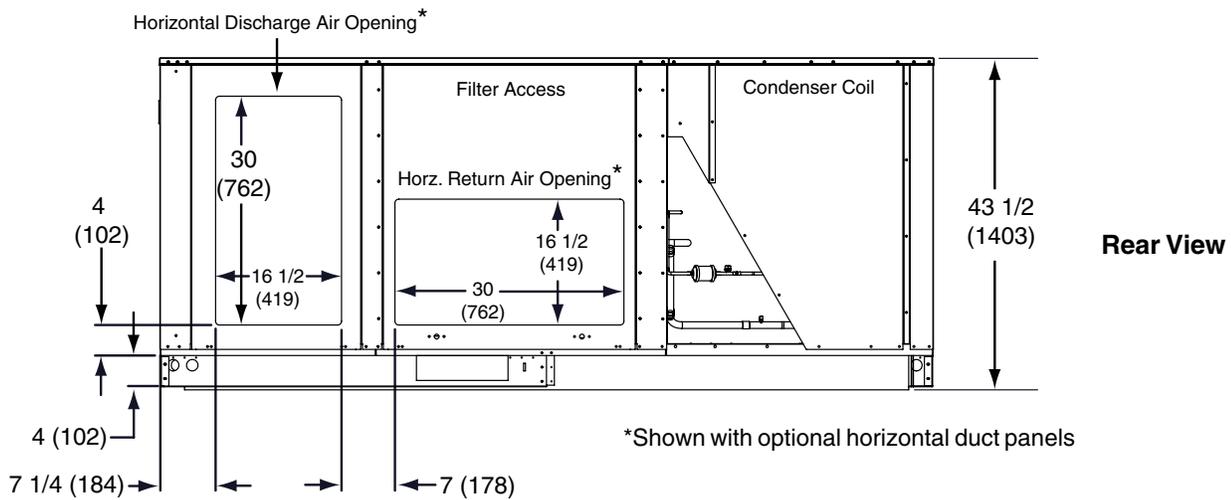
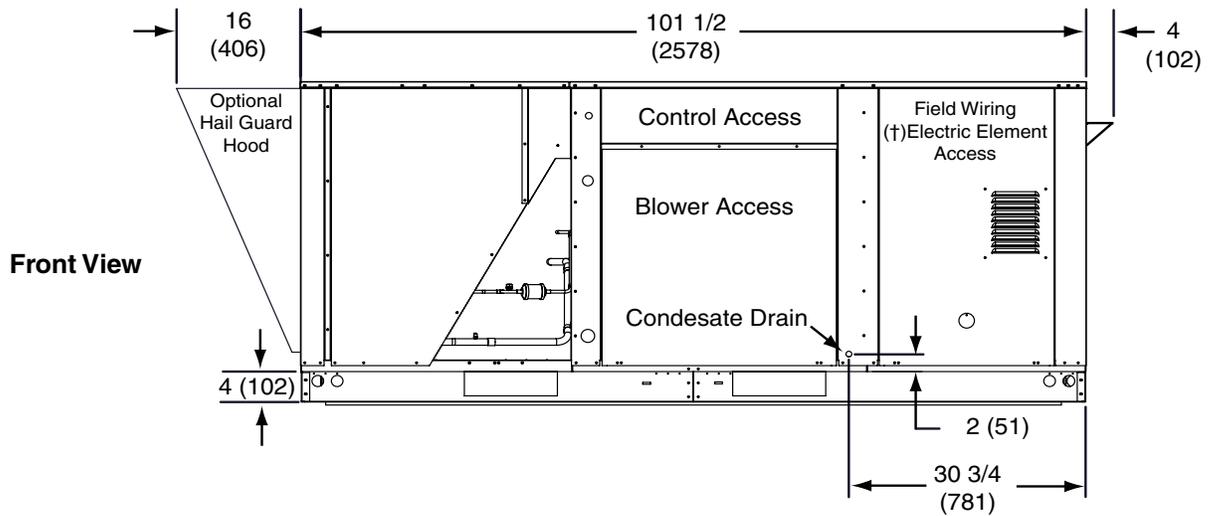
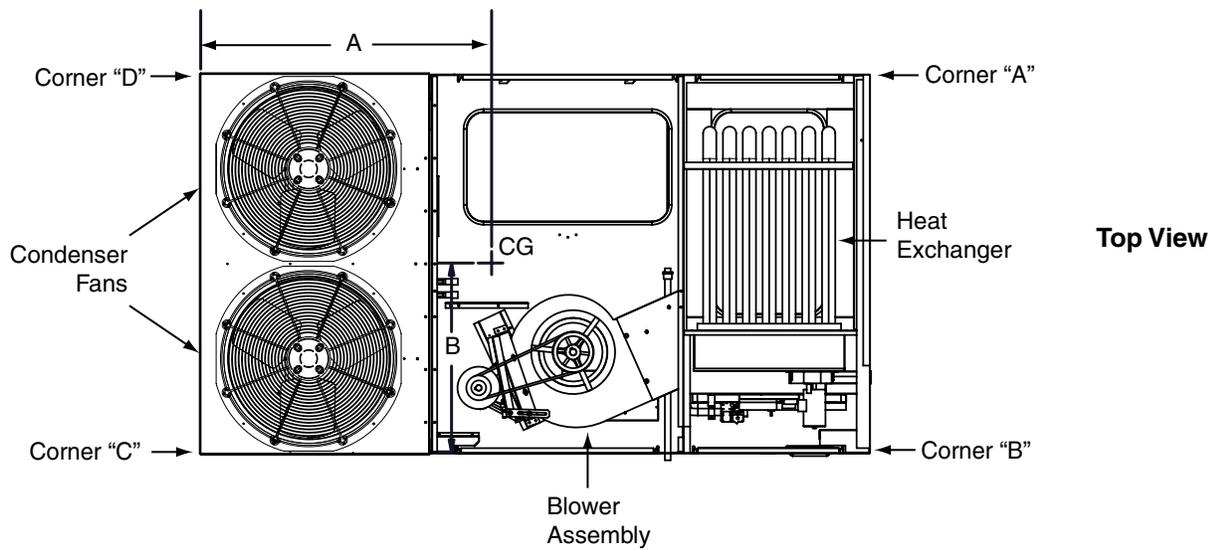
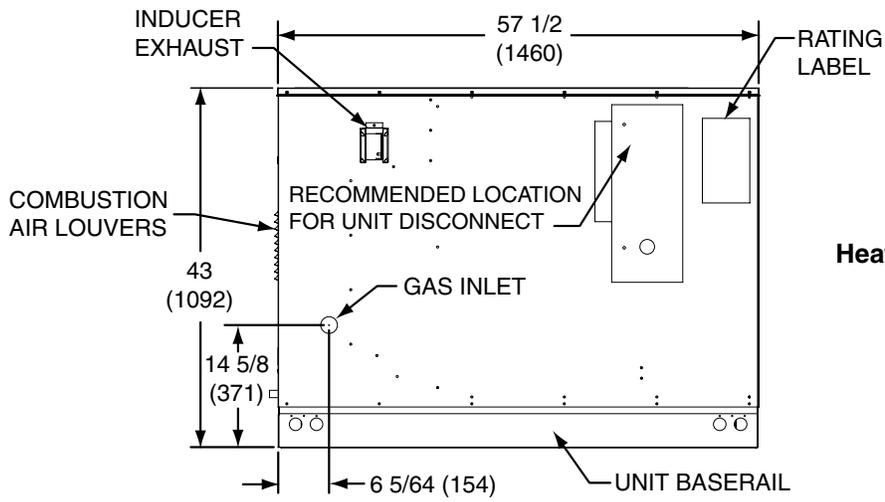


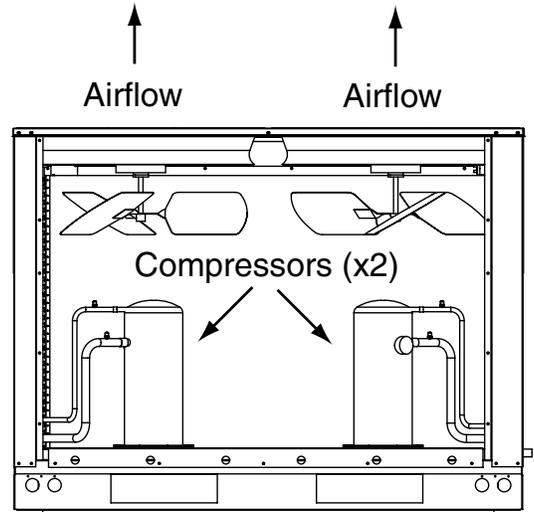
Figure 12 Continued



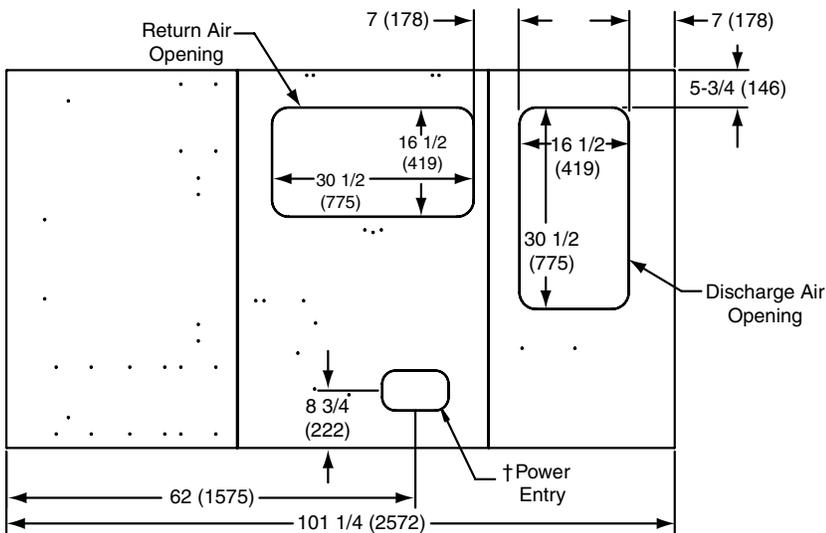
**Figure 13. Physical Dimensions for R6GP-090  
(Dimensions shown in inches (mm))**



**Heat Exchanger End**

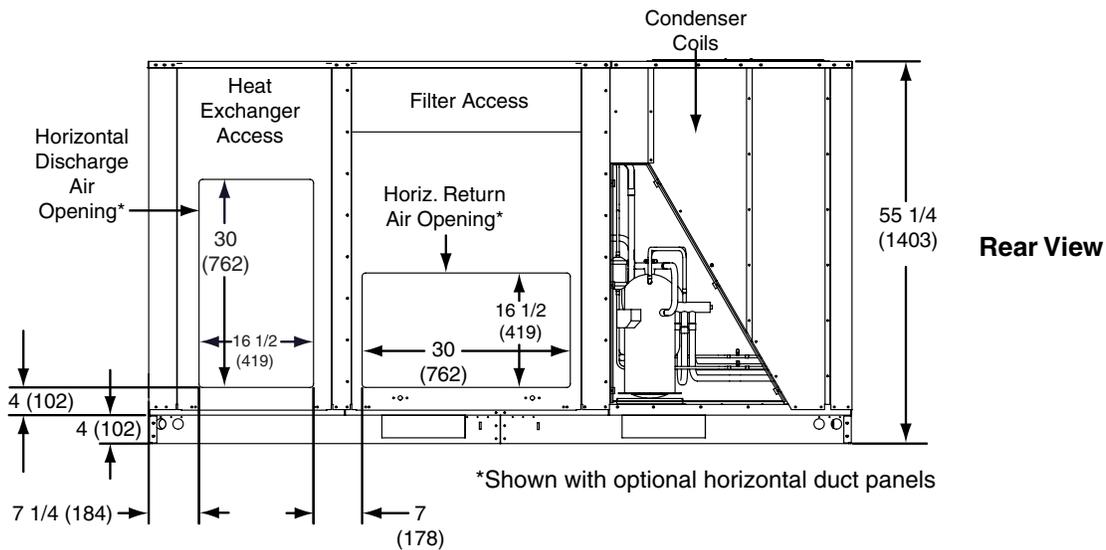
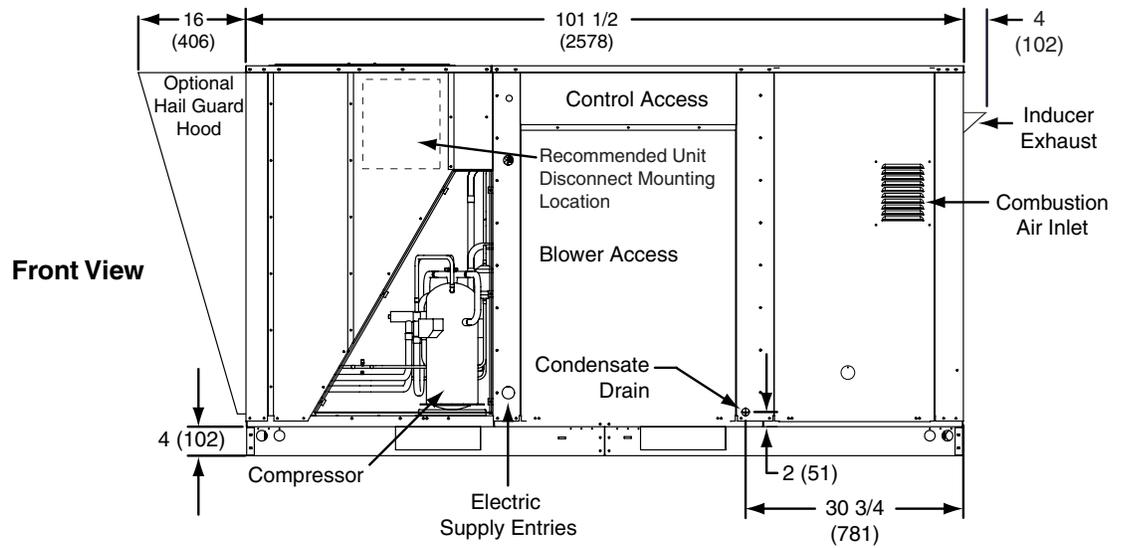
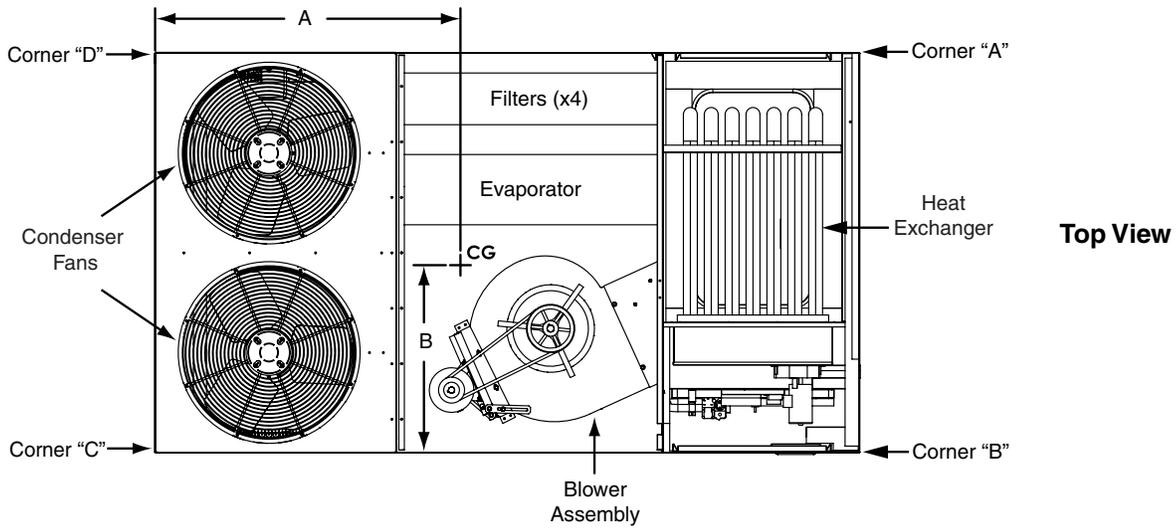


**Condenser End**



**Bottom Pan Top View**

**Figure 13 Continued**



**Figure 14. Physical Dimensions for R6GP-120 (Dimensions shown in inches (mm))**

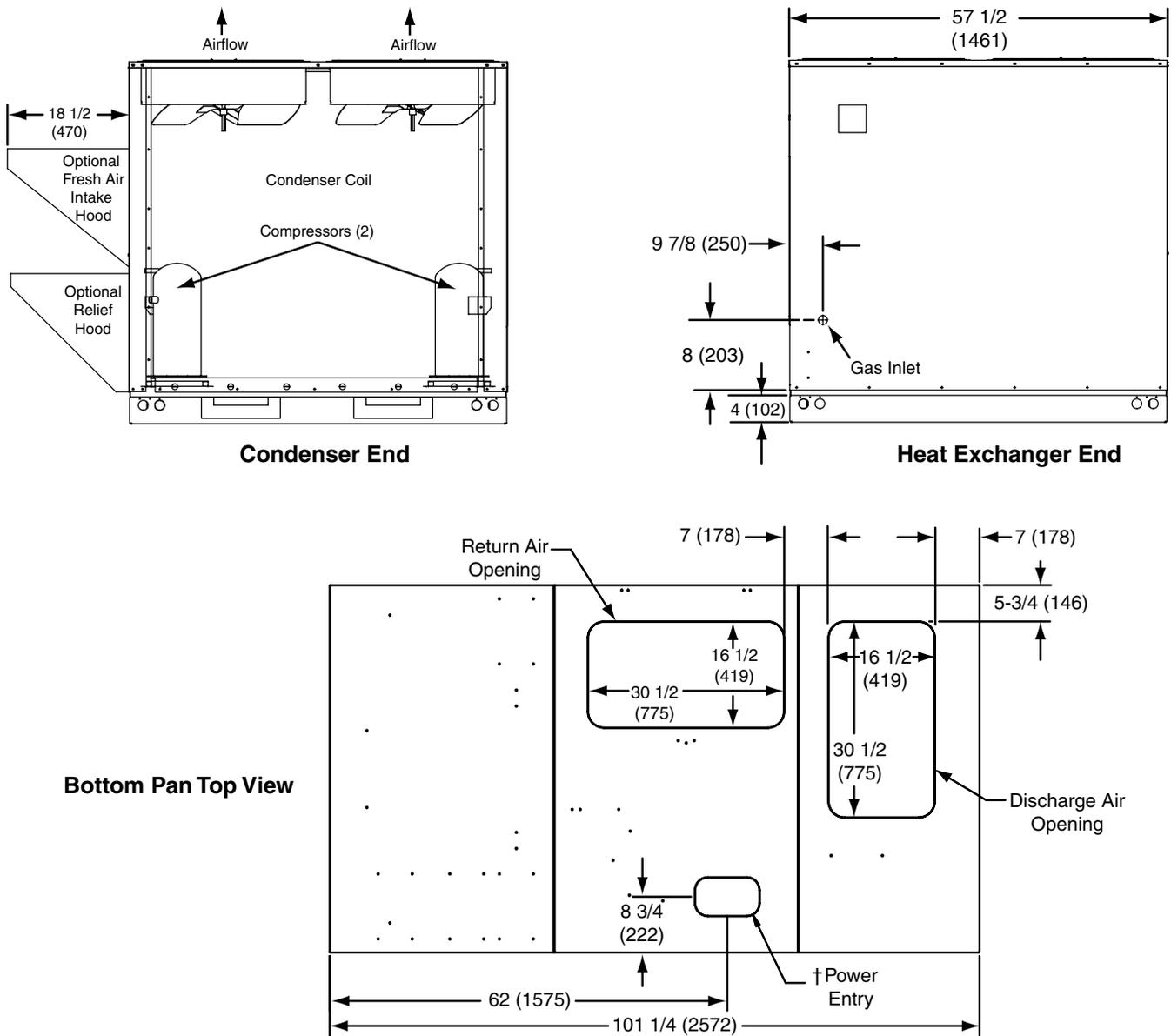


Figure 14 Continued

| MODEL NUMBER   | UNIT WEIGHT ‡ |     | SHIPPING WEIGHT |     | CENTER OF GRAVITY INCHES (MM) |              | CORNER WEIGHTS |     |      |     |      |     |      |     | UNIT HEIGHT**                |                            |
|----------------|---------------|-----|-----------------|-----|-------------------------------|--------------|----------------|-----|------|-----|------|-----|------|-----|------------------------------|----------------------------|
|                | LBS.          | KG. | LBS.            | KG. | A                             | B            | A              |     | B    |     | C    |     | D    |     | HORIZONTAL DUCT APPLICATIONS | VERTICAL DUCT APPLICATIONS |
|                |               |     |                 |     |                               |              | LBS.           | KG. | LBS. | KG. | LBS. | KG. | LBS. | KG. |                              |                            |
| R6GP-072*-100* | 934           | 425 | 1069            | 486 | 48 (1219)                     | 25 5/8 (651) | 197            | 89  | 245  | 111 | 273  | 124 | 219  | 100 | 43 1/2 (1105)                | 38 1/4 (972)               |
| R6GP-072*-166* | 959           | 436 | 1094            | 497 | 49 (1245)                     | 25 5/8 (651) | 206            | 94  | 257  | 117 | 275  | 125 | 221  | 100 | 43 1/2 (1105)                | 38 1/4 (972)               |
| R6GP-090*-200* | 983           | 446 | 1118            | 507 | 55 3/8 (1407)                 | 28 (711)     | 262            | 119 | 275  | 125 | 229  | 104 | 218  | 99  | 43 1/2 (1105)                | 38 1/4 (972)               |
| R6GP-120*-235* | 1301          | 590 | 1441            | 654 | 49 (1245)                     | 30 (762)     | 300            | 136 | 328  | 149 | 351  | 159 | 322  | 146 | 55-1/4 (1409)                | 51 (1295)                  |

\*\*Baserrails are not intended to be removed. Information provided is total unit height for horizontal duct applications or height dimension added to selected roof curb height for vertical duct applications.

‡ Unit weight without packaging or field installed accessories.

Table 3. Center of Gravity & Unit Shipping Weights

## Blower Performance Data

This equipment is outfitted with a belt driven blower assembly in order to accommodate a large variety of duct configurations and airflow selections. The blower has been factory inspected for proper alignment, operation and rotational direction prior to the drive motor being situated in the shipping position. The blower drive belt is located with these instructions and must be installed by the service technician.

The factory standard drive installed in these units has been set to deliver 400 Cfm/ton at an External Static Pressure (ESP) of 0.25-0.30 in-Wg. [Table 4 \(page 29\)](#), [Table 5 \(page 30\)](#), [Table 6 \(page 31\)](#), [Table 7 \(page 32\)](#), [Table 8 \(page 33\)](#), [Table 9 \(page 34\)](#), [Table 10 \(page 35\)](#), & [Table 11 \(page 36\)](#) show the full blower curves of these drive configurations and can be utilized to easily set the adjustable motor sheave for alternate configurations. Refer to the Legend below for a description of the table information. After a sheave setting has been made, always inspect the blower amp draw to ensure that it is less then the service factor amps listed on the motor.

For units being placed into service configured for horizontal flow operation, always use the applicable accessory kit for the conversion. Refer to the technical service literature for kit part numbers. These kits may require that the over-temperature limit controls be updated for this mode of operation.

|             |
|-------------|
| <b>3862</b> |
| <b>1159</b> |
| <b>3.03</b> |

Indicates a recommended unit operational point

|      |
|------|
| 3493 |
| 1017 |
| 2.07 |

Indicates an allowable setting that is not recommended for unit operation<sup>†</sup>

*† These operational points should be carefully examined by the installer for proper unit setup and heater operation if used.*



Indicates a setting that is not permitted for unit operation

# R6GP-072(C/D)-100(C/S)

Factory Standard: 1Hp Down-flow Performance Chart

‡ Indicates Factory Sheave Setting

| EXTERNAL UNIT STATIC (IN-WG) | OPERATING @ 230 OR 460 VOLTS | ADJUSTABLE MOTOR SHEAVE SETTING |               |             |                |              |                |              |                |              |                |                |                |              |  |
|------------------------------|------------------------------|---------------------------------|---------------|-------------|----------------|--------------|----------------|--------------|----------------|--------------|----------------|----------------|----------------|--------------|--|
|                              |                              | FULLY CLOSED                    | 1/2 TURN OPEN | 1 TURN OPEN | 1.5 TURNS OPEN | 2 TURNS OPEN | 2.5 TURNS OPEN | 3 TURNS OPEN | 3.5 TURNS OPEN | 4 TURNS OPEN | 4.5 TURNS OPEN | 5 TURNS OPEN ‡ | 5.5 TURNS OPEN | 6 TURNS OPEN |  |
| 0.1                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                | 2946           | 2793           |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                | 741            | 715            |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                | 0.85           | 0.77           |              |  |
| 0.2                          | CFM                          |                                 |               |             |                |              |                |              |                |              | 2867           | 2728           | <b>2588</b>    |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              | 771            | 745            | <b>719</b>     |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              | 0.85           | 0.78           | <b>0.72</b>    |              |  |
| 0.3                          | CFM                          |                                 |               |             |                |              |                | 2975         | 2828           | <b>2680</b>  | <b>2528</b>    | <b>2375</b>    |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                | 824          | 800            | <b>775</b>   | <b>749</b>     | <b>722</b>     |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                | 0.98         | 0.88           | <b>0.79</b>  | <b>0.72</b>    | <b>0.65</b>    |                |              |  |
| 0.4                          | CFM                          |                                 |               |             |                |              |                | 2763         | <b>2608</b>    | <b>2453</b>  | <b>2293</b>    | <b>2110</b>    |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                | 828          | <b>804</b>     | <b>780</b>   | <b>746</b>     | <b>726</b>     |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                | 0.95         | <b>0.84</b>    | <b>0.72</b>  | <b>0.63</b>    | <b>0.57</b>    |                |              |  |
| 0.5                          | CFM                          |                                 |               |             |                |              |                | <b>2727</b>  | <b>2582</b>    | <b>2381</b>  | <b>2180</b>    | <b>1982</b>    |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                | 854          | <b>831</b>     | <b>808</b>   | <b>784</b>     | <b>750</b>     |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                | 0.95         | <b>0.86</b>    | <b>0.75</b>  | <b>0.65</b>    | <b>0.56</b>    |                |              |  |
| 0.6                          | CFM                          |                                 |               |             |                |              | <b>2680</b>    | <b>2488</b>  | <b>2295</b>    | <b>2105</b>  | 1860           |                |                |              |  |
|                              | RPM                          |                                 |               |             |                |              | 880            | <b>858</b>   | <b>835</b>     | <b>801</b>   | 786            |                |                |              |  |
|                              | kW                           |                                 |               |             |                |              | 0.97           | <b>0.86</b>  | <b>0.76</b>    | <b>0.63</b>  | 0.54           |                |                |              |  |
| 0.7                          | CFM                          |                                 |               |             |                | <b>2582</b>  | <b>2399</b>    | <b>2177</b>  | 1955           |              |                |                |                |              |  |
|                              | RPM                          |                                 |               |             |                | 908          | <b>884</b>     | <b>862</b>   | 839            |              |                |                |                |              |  |
|                              | kW                           |                                 |               |             |                | 0.98         | <b>0.86</b>    | <b>0.76</b>  | 0.66           |              |                |                |                |              |  |
| 0.8                          | CFM                          |                                 |               | <b>2528</b> | <b>2301</b>    | <b>2074</b>  | 1913           |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               | 936         | <b>912</b>     | <b>888</b>   | 866            |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               | 0.97        | <b>0.86</b>    | <b>0.76</b>  | 0.68           |              |                |              |                |                |                |              |  |
| 0.9                          | CFM                          |                                 | <b>2417</b>   | <b>2220</b> | <b>2111</b>    |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 | 960           | <b>940</b>  | <b>908</b>     |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 | 1.02          | <b>0.85</b> | <b>0.79</b>    |              |                |              |                |              |                |                |                |              |  |
| 1.0                          | CFM                          |                                 | 2105          | 1854        |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 | 964           | 944         |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 | 0.88          | 0.77        |                |              |                |              |                |              |                |                |                |              |  |
| 1.1                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
| 1.2                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |

Values includes losses for: Unit Casing, 2" Disposable (Pleated) Filters & Dry Evaporator Coil  
 For operation at 208V: Deduct approximately 0.5% from Cfm

**Table 4. R6GP-072\*-100\* (Downflow Configuration)**

# R6GP-072(C/D)-100(C/S)

Factory Standard: 1Hp Horizontal Performance Chart

‡ Indicates Factory Sheave Setting for Pre-configured Units

| EXTERNAL UNIT STATIC (IN-WG) | OPERATING @ 230 OR 460 VOLTS | ADJUSTABLE MOTOR SHEAVE SETTING |               |             |                |              |                |              |                |              |                |                |                |              |  |
|------------------------------|------------------------------|---------------------------------|---------------|-------------|----------------|--------------|----------------|--------------|----------------|--------------|----------------|----------------|----------------|--------------|--|
|                              |                              | FULLY CLOSED                    | 1/2 TURN OPEN | 1 TURN OPEN | 1.5 TURNS OPEN | 2 TURNS OPEN | 2.5 TURNS OPEN | 3 TURNS OPEN | 3.5 TURNS OPEN | 4 TURNS OPEN | 4.5 TURNS OPEN | 5 TURNS OPEN ‡ | 5.5 TURNS OPEN | 6 TURNS OPEN |  |
| 0.1                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                | 2999           | 2848           |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                | 740            | 717            |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                | 0.86           | 0.76           |              |  |
| 0.2                          | CFM                          |                                 |               |             |                |              |                |              |                |              | 2955           | 2785           | <b>2615</b>    |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              | 764            | 742            | <b>720</b>     |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              | 0.88           | 0.79           | <b>0.69</b>    |              |  |
| 0.3                          | CFM                          |                                 |               |             |                |              |                |              |                | 2881         | <b>2738</b>    | <b>2558</b>    | <b>2377</b>    |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                | 792          | <b>766</b>     | <b>745</b>     | <b>723</b>     |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                | 0.92         | <b>0.81</b>    | <b>0.72</b>    | <b>0.64</b>    |              |  |
| 0.4                          | CFM                          |                                 |               |             |                |              |                |              | 2812           | <b>2663</b>  | <b>2514</b>    | <b>2289</b>    | <b>2085</b>    |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              | 821            | <b>795</b>   | <b>769</b>     | <b>745</b>     | <b>727</b>     |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              | 0.96           | <b>0.85</b>  | <b>0.74</b>    | <b>0.68</b>    | <b>0.56</b>    |              |  |
| 0.5                          | CFM                          |                                 |               |             |                |              |                | 2729         | <b>2590</b>    | <b>2426</b>  | <b>2261</b>    | 1995           | 1802           |              |  |
|                              | RPM                          |                                 |               |             |                |              |                | 850          | <b>826</b>     | <b>799</b>   | <b>772</b>     | 746            | 730            |              |  |
|                              | kW                           |                                 |               |             |                |              |                | 0.97         | <b>0.85</b>    | <b>0.77</b>  | <b>0.68</b>    | 0.60           | 0.46           |              |  |
| 0.6                          | CFM                          |                                 |               |             |                | <b>2626</b>  | <b>2462</b>    | <b>2298</b>  | <b>2026</b>    | 1957         |                |                |                |              |  |
|                              | RPM                          |                                 |               |             |                | <b>877</b>   | <b>853</b>     | <b>829</b>   | <b>800</b>     | 775          |                |                |                |              |  |
|                              | kW                           |                                 |               |             |                | <b>0.99</b>  | <b>0.87</b>    | <b>0.76</b>  | <b>0.64</b>    | 0.58         |                |                |                |              |  |
| 0.7                          | CFM                          |                                 |               |             | <b>2563</b>    | <b>2349</b>  | <b>2165</b>    | 2018         |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               |             | <b>903</b>     | <b>879</b>   | <b>855</b>     | 833          |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               |             | <b>1.00</b>    | <b>0.87</b>  | <b>0.77</b>    | 0.68         |                |              |                |                |                |              |  |
| 0.8                          | CFM                          |                                 |               | <b>2545</b> | <b>2353</b>    | <b>2100</b>  | 1862           |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               | <b>931</b>  | <b>907</b>     | <b>833</b>   | 858            |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               | <b>1.02</b> | <b>0.91</b>    | <b>0.78</b>  | 0.68           |              |                |              |                |                |                |              |  |
| 0.9                          | CFM                          |                                 | <b>2414</b>   | <b>2306</b> | <b>2046</b>    |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 | <b>959</b>    | <b>936</b>  | <b>912</b>     |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 | <b>1.04</b>   | <b>0.92</b> | <b>0.79</b>    |              |                |              |                |              |                |                |                |              |  |
| 1.0                          | CFM                          |                                 | 2174          | 2013        |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 | 964           | 941         |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 | 0.90          | 0.81        |                |              |                |              |                |              |                |                |                |              |  |
| 1.1                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
| 1.2                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |

Values includes losses for: Unit Casing, 2" Disposable (Pleated) Filters & Dry Evaporator Coil  
 For operation at 208V: Deduct approximately 0.5% from Cfm

**Table 5. R6GP-072\*-100\* (Horizontal Configuration)**

# R6GP-072(C/D)-166(C/S)

Factory Standard: 1Hp Downflow Performance Chart

‡ Indicates Factory Sheave Setting

| EXTERNAL UNIT STATIC (IN-WG) | OPERATING @ 230 OR 460 VOLTS | ADJUSTABLE MOTOR SHEAVE SETTING |               |             |                |              |                |              |                |              |                |                |                |              |  |
|------------------------------|------------------------------|---------------------------------|---------------|-------------|----------------|--------------|----------------|--------------|----------------|--------------|----------------|----------------|----------------|--------------|--|
|                              |                              | FULLY CLOSED                    | 1/2 TURN OPEN | 1 TURN OPEN | 1.5 TURNS OPEN | 2 TURNS OPEN | 2.5 TURNS OPEN | 3 TURNS OPEN | 3.5 TURNS OPEN | 4 TURNS OPEN | 4.5 TURNS OPEN | 5 TURNS OPEN ‡ | 5.5 TURNS OPEN | 6 TURNS OPEN |  |
| 0.1                          | CFM                          |                                 |               |             |                |              |                |              |                |              | 3025           | 2872           |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              | 721            | 719            |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              | 0.88           | 0.80           |                |              |  |
| 0.2                          | CFM                          |                                 |               |             |                |              |                |              |                | 2989         | 2832           | <b>2674</b>    |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                | 775          | 749            | <b>722</b>     |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                | 0.92         | 0.83           | <b>0.74</b>    |                |              |  |
| 0.3                          | CFM                          |                                 |               |             |                |              |                |              | 2936           | 2788         | <b>2613</b>    | <b>2437</b>    |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              | 802            | 776          | <b>751</b>     | <b>725</b>     |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              | 0.94           | 0.85         | <b>0.76</b>    | <b>0.68</b>    |                |              |  |
| 0.4                          | CFM                          |                                 |               |             |                |              |                | 2879         | <b>2708</b>    | <b>2537</b>  | <b>2335</b>    | <b>2132</b>    |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                | 831          | <b>804</b>     | <b>777</b>   | <b>753</b>     | <b>728</b>     |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                | 0.96         | <b>0.87</b>    | <b>0.79</b>  | <b>0.68</b>    | <b>0.57</b>    |                |              |  |
| 0.5                          | CFM                          |                                 |               |             |                |              |                | 2826         | <b>2647</b>    | <b>2437</b>  | <b>2227</b>    | 2016           |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                | 857          | <b>834</b>     | <b>808</b>   | <b>782</b>     | 756            |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                | 0.99         | <b>0.87</b>    | <b>0.78</b>  | <b>0.68</b>    | 0.59           |                |              |  |
| 0.6                          | CFM                          |                                 |               |             |                | 2769         | <b>2544</b>    | <b>2318</b>  | <b>2107</b>    | 1895         |                |                |                |              |  |
|                              | RPM                          |                                 |               |             |                | 881          | <b>860</b>     | <b>838</b>   | <b>811</b>     | 784          |                |                |                |              |  |
|                              | kW                           |                                 |               |             |                | 1.04         | <b>0.90</b>    | <b>0.77</b>  | <b>0.67</b>    | 0.57         |                |                |                |              |  |
| 0.7                          | CFM                          |                                 |               |             | <b>2625</b>    | <b>2395</b>  | <b>2220</b>    | 2044         |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               |             | <b>909</b>     | <b>887</b>   | <b>864</b>     | 840          |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               |             | <b>1.01</b>    | <b>0.86</b>  | <b>0.78</b>    | 0.70         |                |              |                |                |                |              |  |
| 0.8                          | CFM                          |                                 |               | <b>2525</b> | <b>2323</b>    | <b>2120</b>  | 1920           |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               | <b>937</b>  | <b>915</b>     | <b>892</b>   | 868            |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               | <b>1.01</b> | <b>0.89</b>    | <b>0.77</b>  | 0.68           |              |                |              |                |                |                |              |  |
| 0.9                          | CFM                          |                                 | <b>2449</b>   | <b>2216</b> | <b>2004</b>    |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 | <b>964</b>    | <b>941</b>  | <b>919</b>     |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 | <b>1.01</b>   | <b>0.88</b> | <b>0.79</b>    |              |                |              |                |              |                |                |                |              |  |
| 1.0                          | CFM                          |                                 | <b>2160</b>   | 1928        |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 | <b>971</b>    | 946         |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 | <b>0.92</b>   | 0.81        |                |              |                |              |                |              |                |                |                |              |  |
| 1.1                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
| 1.2                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |

Values includes losses for: Unit Casing, 2" Disposable (Pleated) Filters & Dry Evaporator Coil  
 For operation at 208V: Deduct approximately 0.5% from Cfm

**Table 6. R6GP-072\*-166\* (Downflow Configuration)**

# R6GP-072(C/D)-166(C/S)

Factory Standard: 1Hp Horizontal Performance Chart

‡ Indicates Factory Sheave Setting for Pre-configured Units

| EXTERNAL UNIT STATIC (IN-WG) | OPERATING @ 230 OR 460 VOLTS | ADJUSTABLE MOTOR SHEAVE SETTING |               |             |                |              |                |              |                |              |                |                |                |              |      |
|------------------------------|------------------------------|---------------------------------|---------------|-------------|----------------|--------------|----------------|--------------|----------------|--------------|----------------|----------------|----------------|--------------|------|
|                              |                              | FULLY CLOSED                    | 1/2 TURN OPEN | 1 TURN OPEN | 1.5 TURNS OPEN | 2 TURNS OPEN | 2.5 TURNS OPEN | 3 TURNS OPEN | 3.5 TURNS OPEN | 4 TURNS OPEN | 4.5 TURNS OPEN | 5 TURNS OPEN ‡ | 5.5 TURNS OPEN | 6 TURNS OPEN |      |
| 0.1                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              | 2914 |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              | 724  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                |                |                |              | 0.80 |
| 0.2                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              | 2703 |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              | 728  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                |                |                |              | 0.74 |
| 0.3                          | CFM                          |                                 |               |             |                |              |                |              |                |              | 2771           | 2620           | 2469           |              |      |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              | 778            | 755            | 731            |              |      |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              | 0.84           | 0.75           | 0.66           |              |      |
| 0.4                          | CFM                          |                                 |               |             |                |              |                |              | 2879           | 2704         | 2529           | 2366           | 2203           |              |      |
|                              | RPM                          |                                 |               |             |                |              |                |              | 833            | 807          | 781            | 757            | 732            |              |      |
|                              | kW                           |                                 |               |             |                |              |                |              | 0.97           | 0.86         | 0.75           | 0.68           | 0.60           |              |      |
| 0.5                          | CFM                          |                                 |               |             |                |              |                |              | 2655           | 2457         | 2259           | 2060           |                |              |      |
|                              | RPM                          |                                 |               |             |                |              |                |              | 837            | 811          | 785            | 760            |                |              |      |
|                              | kW                           |                                 |               |             |                |              |                |              | 0.89           | 0.78         | 0.67           | 0.59           |                |              |      |
| 0.6                          | CFM                          |                                 |               |             |                |              | 2745           | 2569         | 2392           | 2169         | 1946           |                |                |              |      |
|                              | RPM                          |                                 |               |             |                |              | 884            | 862          | 839            | 813          | 786            |                |                |              |      |
|                              | kW                           |                                 |               |             |                |              | 1.02           | 0.89         | 0.77           | 0.69         | 0.60           |                |                |              |      |
| 0.7                          | CFM                          |                                 |               |             | 2668           | 2474         | 2285           | 2095         |                |              |                |                |                |              |      |
|                              | RPM                          |                                 |               |             | 912            | 888          | 865            | 842          |                |              |                |                |                |              |      |
|                              | kW                           |                                 |               |             | 1.05           | 0.92         | 0.80           | 0.69         |                |              |                |                |                |              |      |
| 0.8                          | CFM                          |                                 |               | 2572        | 2386           | 2200         | 1988           |              |                |              |                |                |                |              |      |
|                              | RPM                          |                                 |               | 939         | 917            | 894          | 870            |              |                |              |                |                |                |              |      |
|                              | kW                           |                                 |               | 1.07        | 0.93           | 0.79         | 0.70           |              |                |              |                |                |                |              |      |
| 0.9                          | CFM                          |                                 |               | 2303        | 2097           |              |                |              |                |              |                |                |                |              |      |
|                              | RPM                          |                                 |               | 942         | 920            |              |                |              |                |              |                |                |                |              |      |
|                              | kW                           |                                 |               | 0.95        | 0.83           |              |                |              |                |              |                |                |                |              |      |
| 1.0                          | CFM                          |                                 | 2254          | 2043        |                |              |                |              |                |              |                |                |                |              |      |
|                              | RPM                          |                                 | 971           | 945         |                |              |                |              |                |              |                |                |                |              |      |
|                              | kW                           |                                 | 0.96          | 0.85        |                |              |                |              |                |              |                |                |                |              |      |
| 1.1                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |      |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |      |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                |                |                |              |      |
| 1.2                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |      |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |      |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                |                |                |              |      |

Values includes losses for: Unit Casing, 2" Disposable (Pleated) Filters & Dry Evaporator Coil  
 For operation at 208V: Deduct approximately 0.5% from Cfm

**Table 7. R6GP-072\*-166\* (Horizontal Configuration)**

# R6GP-090(C/D)-200(Ca/S)

Factory Standard: 1.5Hp Down-flow Performance Chart

‡ Indicates Factory Sheave Setting

| EXTERNAL UNIT STATIC (IN-WG) | OPERATING @ 230 OR 460 VOLTS | ADJUSTABLE MOTOR SHEAVE SETTING |               |             |                |              |                |              |                |              |                |                |                |              |  |
|------------------------------|------------------------------|---------------------------------|---------------|-------------|----------------|--------------|----------------|--------------|----------------|--------------|----------------|----------------|----------------|--------------|--|
|                              |                              | FULLY CLOSED                    | 1/2 TURN OPEN | 1 TURN OPEN | 1.5 TURNS OPEN | 2 TURNS OPEN | 2.5 TURNS OPEN | 3 TURNS OPEN | 3.5 TURNS OPEN | 4 TURNS OPEN | 4.5 TURNS OPEN | 5 TURNS OPEN ‡ | 5.5 TURNS OPEN | 6 TURNS OPEN |  |
| 0.1                          | CFM                          |                                 |               |             |                |              |                |              | 3666           | 3549         | 3495           | 3441           | 3325           | 3209         |  |
|                              | RPM                          |                                 |               |             |                |              |                |              | 867            | 843          | 832            | 820            | 799            | 777          |  |
|                              | kW                           |                                 |               |             |                |              |                |              | 1.49           | 1.36         | 1.33           | 1.29           | 1.18           | 1.07         |  |
| 0.2                          | CFM                          |                                 |               |             |                |              |                | 3613         | 3496           | 3378         | 3316           | 3253           | 3137           | 3021         |  |
|                              | RPM                          |                                 |               |             |                |              |                | 893          | 870            | 846          | 834            | 822            | 800            | 778          |  |
|                              | kW                           |                                 |               |             |                |              |                | 1.52         | 1.40           | 1.28         | 1.25           | 1.21           | 1.11           | 1.01         |  |
| 0.3                          | CFM                          |                                 |               |             |                |              |                | 3439         | 3315           | 3190         | 3135           | 3080           | 2946           | 2811         |  |
|                              | RPM                          |                                 |               |             |                |              |                | 895          | 872            | 849          | 836            | 823            | 802            | 780          |  |
|                              | kW                           |                                 |               |             |                |              |                | 1.45         | 1.33           | 1.20         | 1.17           | 1.13           | 1.03           | 0.94         |  |
| 0.4                          | CFM                          |                                 |               |             |                |              | 3384           | 3267         | 3139           | 3010         | 2945           | 2879           | 2736           | 2592         |  |
|                              | RPM                          |                                 |               |             |                |              | 918            | 896          | 875            | 853          | 839            | 824            | 803            | 782          |  |
|                              | kW                           |                                 |               |             |                |              | 1.48           | 1.37         | 1.25           | 1.12         | 1.09           | 1.06           | 0.96           | 0.86         |  |
| 0.5                          | CFM                          |                                 |               |             |                | 3332         | 3213           | 3094         | 2943           | 2791         | 2726           | 2661           | 2503           |              |  |
|                              | RPM                          |                                 |               |             |                | 943          | 921            | 898          | 878            | 857          | 842            | 826            | 805            |              |  |
|                              | kW                           |                                 |               |             |                | 1.49         | 1.38           | 1.28         | 1.16           | 1.05         | 1.01           | 0.98           | 0.88           |              |  |
| 0.6                          | CFM                          |                                 |               |             | 3312           | 3195         | 3039           | 2883         | 2727           | 2571         | 2479           |                |                |              |  |
|                              | RPM                          |                                 |               |             | 968            | 946          | 924            | 902          | 881            | 860          | 845            |                |                |              |  |
|                              | kW                           |                                 |               |             | 1.52           | 1.40         | 1.29           | 1.19         | 1.07           | 0.95         | 0.92           |                |                |              |  |
| 0.7                          | CFM                          |                                 |               | 3255        | 3128           | 3001         | 2825           | 2648         | 2469           |              |                |                |                |              |  |
|                              | RPM                          |                                 |               | 993         | 971            | 949          | 927            | 905          | 885            |              |                |                |                |              |  |
|                              | kW                           |                                 |               | 1.54        | 1.42           | 1.31         | 1.19           | 1.08         | 0.97           |              |                |                |                |              |  |
| 0.8                          | CFM                          |                                 | 3164          | 3059        | 2903           | 2747         | 2574           |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 | 1010          | 996         | 974            | 952          | 931            |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 | 1.52          | 1.44        | 1.31           | 1.19         | 1.09           |              |                |              |                |                |                |              |  |
| 0.9                          | CFM                          |                                 | 2962          | 2830        | 2669           | 2508         |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 | 1014          | 1001        | 979            | 956          |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 | 1.39          | 1.31        | 1.20           | 1.08         |                |              |                |              |                |                |                |              |  |
| 1.0                          | CFM                          | 2904                            | 2754          | 2572        |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          | 1039                            | 1018          | 1005        |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           | 1.40                            | 1.28          | 1.19        |                |              |                |              |                |              |                |                |                |              |  |
| 1.1                          | CFM                          | 2693                            | 2528          |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          | 1043                            | 1024          |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           | 1.30                            | 1.17          |             |                |              |                |              |                |              |                |                |                |              |  |
| 1.2                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
| 1.3                          | CFM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | kW                           |                                 |               |             |                |              |                |              |                |              |                |                |                |              |  |

Values includes losses for: Unit Casing, 2" Disposable (Pleated) Filters & Dry Evaporator Coil

For operation at 208V: Deduct approximately 0.5% from Cfm

**Table 8. R6GP-090\*-200\* (Downflow Configuration)  
230V Operation**

# R6GP-090(C/D)-200(Ca/S)

Factory Standard: 1.5Hp Horizontal Performance Chart

‡ Indicates Factory Sheave Setting for Pre-configured Units

| EXTERNAL UNIT STATIC (IN-WG) | OPERATING @ 230 OR 460 VOLTS | ADJUSTABLE MOTOR SHEAVE SETTING |               |             |                |              |                |              |                |              |                |                |                |              |  |
|------------------------------|------------------------------|---------------------------------|---------------|-------------|----------------|--------------|----------------|--------------|----------------|--------------|----------------|----------------|----------------|--------------|--|
|                              |                              | FULLY CLOSED                    | 1/2 TURN OPEN | 1 TURN OPEN | 1.5 TURNS OPEN | 2 TURNS OPEN | 2.5 TURNS OPEN | 3 TURNS OPEN | 3.5 TURNS OPEN | 4 TURNS OPEN | 4.5 TURNS OPEN | 5 TURNS OPEN ‡ | 5.5 TURNS OPEN | 6 TURNS OPEN |  |
| 0.1                          | CFM                          |                                 |               |             |                |              |                |              |                | 3797         | 3676           | 3555           | 3443           | 3330         |  |
|                              | RPM                          |                                 |               |             |                |              |                |              |                | 867          | 844            | 821            | 799            | 777          |  |
|                              | KW                           |                                 |               |             |                |              |                |              |                | 1.48         | 1.36           | 1.24           | 1.17           | 1.11         |  |
| 0.2                          | CFM                          |                                 |               |             |                |              |                |              | 3750           | 3630         | 3505           | 3380           | 3257           | 3134         |  |
|                              | RPM                          |                                 |               |             |                |              |                |              | 892            | 869          | 846            | 823            | 801            | 779          |  |
|                              | KW                           |                                 |               |             |                |              |                |              | 1.53           | 1.40         | 1.28           | 1.16           | 1.10           | 1.04         |  |
| 0.3                          | CFM                          |                                 |               |             |                |              |                | 3711         | 3584           | 3456         | 3324           | 3191           | 3072           | 2952         |  |
|                              | RPM                          |                                 |               |             |                |              |                | 917          | 894            | 871          | 848            | 825            | 803            | 780          |  |
|                              | KW                           |                                 |               |             |                |              |                | 1.56         | 1.44           | 1.32         | 1.21           | 1.10           | 1.04           | 0.98         |  |
| 0.4                          | CFM                          |                                 |               |             |                |              |                | 3547         | 3416           | 3285         | 3145           | 3004           | 2876           | 2748         |  |
|                              | RPM                          |                                 |               |             |                |              |                | 919          | 898            | 876          | 852            | 827            | 805            | 783          |  |
|                              | KW                           |                                 |               |             |                |              |                | 1.49         | 1.37           | 1.25         | 1.13           | 1.02           | 0.95           | 0.89         |  |
| 0.5                          | CFM                          |                                 |               |             |                |              | 3495           | 3377         | 3241           | 3105         | 2960           | 2815           | 2661           | 2507         |  |
|                              | RPM                          |                                 |               |             |                |              | 942            | 921          | 901            | 881          | 855            | 829            | 808            | 786          |  |
|                              | KW                           |                                 |               |             |                |              | 1.52           | 1.40         | 1.28           | 1.17         | 1.06           | 0.94           | 0.88           | 0.82         |  |
| 0.6                          | CFM                          |                                 |               |             |                | 3456         | 3326           | 3196         | 3060           | 2923         | 2757           | 2591           |                |              |  |
|                              | RPM                          |                                 |               |             |                | 966          | 945            | 924          | 903            | 882          | 857            | 832            |                |              |  |
|                              | KW                           |                                 |               |             |                | 1.54         | 1.43           | 1.31         | 1.20           | 1.09         | 0.98           | 0.86           |                |              |  |
| 0.7                          | CFM                          |                                 |               |             |                | 3279         | 3151           | 3023         | 2859           | 2695         | 2505           |                |                |              |  |
|                              | RPM                          |                                 |               |             |                | 969          | 948            | 927          | 905            | 883          | 859            |                |                |              |  |
|                              | KW                           |                                 |               |             |                | 1.46         | 1.34           | 1.23         | 1.11           | 0.99         | 0.88           |                |                |              |  |
| 0.8                          | CFM                          |                                 |               |             | 3237           | 3128         | 2969           | 2809         | 2615           |              |                |                |                |              |  |
|                              | RPM                          |                                 |               |             | 991            | 973          | 951            | 930          | 907            |              |                |                |                |              |  |
|                              | KW                           |                                 |               |             | 1.49           | 1.38         | 1.26           | 1.13         | 1.01           |              |                |                |                |              |  |
| 0.9                          | CFM                          |                                 |               | 3174        | 3049           | 2923         | 2738           | 2552         |                |              |                |                |                |              |  |
|                              | RPM                          |                                 |               | 1012        | 994            | 977          | 955            | 932          |                |              |                |                |                |              |  |
|                              | KW                           |                                 |               | 1.51        | 1.39           | 1.27         | 1.14           | 1.02         |                |              |                |                |                |              |  |
| 1.0                          | CFM                          |                                 | 3099          | 2975        | 2824           | 2673         |                |              |                |              |                |                |                |              |  |
|                              | RPM                          |                                 | 1029          | 1015        | 998            | 981          |                |              |                |              |                |                |                |              |  |
|                              | KW                           |                                 | 1.50          | 1.39        | 1.27           | 1.15         |                |              |                |              |                |                |                |              |  |
| 1.1                          | CFM                          | 2987                            | 2879          | 2798        | 2597           |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          | 1048                            | 1033          | 1019        | 1002           |              |                |              |                |              |                |                |                |              |  |
|                              | KW                           | 1.53                            | 1.38          | 1.32        | 1.17           |              |                |              |                |              |                |                |                |              |  |
| 1.2                          | CFM                          | 2793                            | 2679          | 2516        |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          | 1050                            | 1042          | 1024        |                |              |                |              |                |              |                |                |                |              |  |
|                              | KW                           | 1.41                            | 1.30          | 1.17        |                |              |                |              |                |              |                |                |                |              |  |
| 1.3                          | CFM                          | 2616                            |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | RPM                          | 1060                            |               |             |                |              |                |              |                |              |                |                |                |              |  |
|                              | KW                           | 1.30                            |               |             |                |              |                |              |                |              |                |                |                |              |  |

Values includes losses for: Unit Casing, 2" Disposable (Pleated) Filters & Dry Evaporator Coil

For operation at 208V: Deduct approximately 0.5% from Cfm

**Table 9. R6GP-090C-200 (Horizontal Configuration)  
230V Operation**

# R6GP-120(C/D)-235(CB/S)

Factory Standard: 2Hp Downflow Performance Chart

‡ Indicates Factory Sheave Setting for Pre-configured Units

| EXTERNAL UNIT STATIC (IN-WG) | OPERATING @ 230 OR 460 VOLTS | ADJUSTABLE MOTOR SHEAVE SETTING |               |             |                |              |                |              |                  |              |                |              |                |              |      |
|------------------------------|------------------------------|---------------------------------|---------------|-------------|----------------|--------------|----------------|--------------|------------------|--------------|----------------|--------------|----------------|--------------|------|
|                              |                              | FULLY CLOSED                    | 1/2 TURN OPEN | 1 TURN OPEN | 1.5 TURNS OPEN | 2 TURNS OPEN | 2.5 TURNS OPEN | 3 TURNS OPEN | 3.5 TURNS OPEN ‡ | 4 TURNS OPEN | 4.5 TURNS OPEN | 5 TURNS OPEN | 5.5 TURNS OPEN | 6 TURNS OPEN |      |
| 0.1                          | CFM                          |                                 |               |             |                |              |                |              |                  | 5061         | 4896           | 4731         | 4558           | 4384         |      |
|                              | RPM                          |                                 |               |             |                |              |                |              |                  | 736          | 715            | 694          | 673            | 651          |      |
|                              | kW                           |                                 |               |             |                |              |                |              |                  | 1.86         | 1.72           | 1.57         | 1.44           | 1.31         |      |
| 0.2                          | CFM                          |                                 |               |             |                |              |                |              |                  | 4849         | 4679           | 4508         | 4321           | 4134         |      |
|                              | RPM                          |                                 |               |             |                |              |                |              |                  | 737          | 716            | 696          | 674            | 653          |      |
|                              | kW                           |                                 |               |             |                |              |                |              |                  | 1.77         | 1.63           | 1.49         | 1.35           | 1.22         |      |
| 0.3                          | CFM                          |                                 |               |             |                |              |                | 5005         | 4816             | 4627         | 4447           | 4267         | 4071           | 3875         |      |
|                              | RPM                          |                                 |               |             |                |              |                | 781          | 760              | 738          | 718            | 697          | 676            | 655          |      |
|                              | kW                           |                                 |               |             |                |              |                | 2.01         | 1.83             | 1.66         | 1.52           | 1.38         | 1.25           | 1.12         |      |
| 0.4                          | CFM                          |                                 |               |             |                |              |                | 4773         | 4593             | 4413         | 4202           | 3990         | 3777           | 3564         |      |
|                              | RPM                          |                                 |               |             |                |              |                | 782          | 762              | 741          | 720            | 698          | 678            | 657          |      |
|                              | kW                           |                                 |               |             |                |              |                | 1.92         | 1.74             | 1.56         | 1.42           | 1.29         | 1.15           | 1.02         |      |
| 0.5                          | CFM                          |                                 |               |             |                |              |                | 4719         | 4534             | 4336         | 4137           | 3923         | 3708           | 3477         | 3245 |
|                              | RPM                          |                                 |               |             |                |              |                | 803          | 783              | 764          | 744            | 722          | 699            | 679          | 659  |
|                              | kW                           |                                 |               |             |                |              |                | 1.98         | 1.79             | 1.61         | 1.43           | 1.30         | 1.18           | 1.05         | 0.92 |
| 0.6                          | CFM                          |                                 |               |             |                | 4685         | 4479           | 4273         | 4059             | 3845         | 3603           | 3361         |                |              |      |
|                              | RPM                          |                                 |               |             |                | 826          | 806            | 786          | 766              | 746          | 724            | 703          |                |              |      |
|                              | kW                           |                                 |               |             |                | 2.04         | 1.85           | 1.66         | 1.50             | 1.33         | 1.19           | 1.05         |                |              |      |
| 0.7                          | CFM                          |                                 |               |             |                | 4457         | 4236           | 4014         | 3773             | 3531         | 3243           |              |                |              |      |
|                              | RPM                          |                                 |               |             |                | 828          | 808            | 788          | 768              | 747          | 727            |              |                |              |      |
|                              | kW                           |                                 |               |             |                | 1.91         | 1.72           | 1.54         | 1.37             | 1.20         | 1.06           |              |                |              |      |
| 0.8                          | CFM                          |                                 |               | 4601        | 4395           | 4188         | 3940           | 3692         | 3412             |              |                |              |                |              |      |
|                              | RPM                          |                                 |               | 867         | 849            | 832          | 811            | 791          | 771              |              |                |              |                |              |      |
|                              | kW                           |                                 |               | 2.15        | 1.97           | 1.78         | 1.59           | 1.40         | 1.22             |              |                |              |                |              |      |
| 0.9                          | CFM                          |                                 |               | 4326        | 4110           | 3893         | 3609           | 3325         |                  |              |                |              |                |              |      |
|                              | RPM                          |                                 |               | 870         | 853            | 835          | 814            | 793          |                  |              |                |              |                |              |      |
|                              | kW                           |                                 |               | 2.01        | 1.82           | 1.63         | 1.44           | 1.26         |                  |              |                |              |                |              |      |
| 1.0                          | CFM                          |                                 | 4251          | 3998        | 3765           | 3531         | 3252           |              |                  |              |                |              |                |              |      |
|                              | RPM                          |                                 | 890           | 872         | 855            | 839          | 817            |              |                  |              |                |              |                |              |      |
|                              | kW                           |                                 | 2.03          | 1.82        | 1.64           | 1.45         | 1.28           |              |                  |              |                |              |                |              |      |
| 1.1                          | CFM                          |                                 | 3917          | 3675        | 3434           | 3192         |                |              |                  |              |                |              |                |              |      |
|                              | RPM                          |                                 | 894           | 874         | 858            | 842          |                |              |                  |              |                |              |                |              |      |
|                              | kW                           |                                 | 1.83          | 1.66        | 1.48           | 1.31         |                |              |                  |              |                |              |                |              |      |
| 1.2                          | CFM                          | 3845                            | 3605          | 3358        |                |              |                |              |                  |              |                |              |                |              |      |
|                              | RPM                          | 910                             | 897           | 878         |                |              |                |              |                  |              |                |              |                |              |      |
|                              | kW                           | 1.89                            | 1.68          | 1.51        |                |              |                |              |                  |              |                |              |                |              |      |
| 1.3                          | CFM                          | 3551                            | 3274          |             |                |              |                |              |                  |              |                |              |                |              |      |
|                              | RPM                          | 913                             | 900           |             |                |              |                |              |                  |              |                |              |                |              |      |
|                              | kW                           | 1.73                            | 1.53          |             |                |              |                |              |                  |              |                |              |                |              |      |
| 1.4                          | CFM                          | 3168                            |               |             |                |              |                |              |                  |              |                |              |                |              |      |
|                              | RPM                          | 916                             |               |             |                |              |                |              |                  |              |                |              |                |              |      |
|                              | kW                           | 1.56                            |               |             |                |              |                |              |                  |              |                |              |                |              |      |

Values includes losses for: Unit Casing, 2" Disposable (Pleated) Filters & Dry Evaporator Coil  
 For operation at 208V: Deduct approximately 0.5% from Cfm

**Table 10. R6GP-120\*-235\* (Downflow Configuration)  
 230V Operation**

# R6GP-120(C/D)-235(CB/S)

Factory Standard: 2Hp Horizontal Performance Chart

‡ Indicates Factory Sheave Setting for Pre-configured Units

| EXTERNAL UNIT STATIC (IN-WG) | OPERATING @ 230 OR 460 VOLTS | ADJUSTABLE MOTOR SHEAVE SETTING |               |             |                |              |                |              |                |              |                |                |                |              |      |
|------------------------------|------------------------------|---------------------------------|---------------|-------------|----------------|--------------|----------------|--------------|----------------|--------------|----------------|----------------|----------------|--------------|------|
|                              |                              | FULLY CLOSED                    | 1/2 TURN OPEN | 1 TURN OPEN | 1.5 TURNS OPEN | 2 TURNS OPEN | 2.5 TURNS OPEN | 3 TURNS OPEN | 3.5 TURNS OPEN | 4 TURNS OPEN | 4.5 TURNS OPEN | 5 TURNS OPEN ‡ | 5.5 TURNS OPEN | 6 TURNS OPEN |      |
| 0.1                          | CFM                          |                                 |               |             |                |              |                |              |                | 5020         | 4871           | 4722           | 4536           | 4350         |      |
|                              | RPM                          |                                 |               |             |                |              |                |              |                | 736          | 717            | 697            | 675            | 653          |      |
|                              | KW                           |                                 |               |             |                |              |                |              |                | 1.82         | 1.68           | 1.53           | 1.41           | 1.29         |      |
| 0.2                          | CFM                          |                                 |               |             |                |              |                |              |                | 4783         | 4619           | 4454           | 4271           | 4087         |      |
|                              | RPM                          |                                 |               |             |                |              |                |              |                | 738          | 718            | 698            | 676            | 655          |      |
|                              | KW                           |                                 |               |             |                |              |                |              |                | 1.73         | 1.59           | 1.45           | 1.33           | 1.20         |      |
| 0.3                          | CFM                          |                                 |               |             |                |              |                | 4986         | 4785           | 4584         | 4407           | 4229           | 4030           | 3831         |      |
|                              | RPM                          |                                 |               |             |                |              |                | 779          | 760            | 740          | 720            | 699            | 678            | 656          |      |
|                              | KW                           |                                 |               |             |                |              |                | 2.00         | 1.82           | 1.64         | 1.50           | 1.36           | 1.24           | 1.12         |      |
| 0.4                          | CFM                          |                                 |               |             |                |              |                | 4720         | 4519           | 4317         | 4120           | 3922           | 3727           | 3532         |      |
|                              | RPM                          |                                 |               |             |                |              |                | 783          | 762            | 742          | 722            | 701            | 680            | 659          |      |
|                              | KW                           |                                 |               |             |                |              |                | 1.90         | 1.71           | 1.53         | 1.39           | 1.26           | 1.14           | 1.02         |      |
| 0.5                          | CFM                          |                                 |               |             |                |              |                | 4661         | 4458           | 4265         | 4072           | 3858           | 3643           | 3436         | 3229 |
|                              | RPM                          |                                 |               |             |                |              |                | 805          | 786            | 765          | 744            | 724            | 703            | 682          | 661  |
|                              | KW                           |                                 |               |             |                |              |                | 1.94         | 1.76           | 1.59         | 1.42           | 1.29           | 1.15           | 1.04         | 0.92 |
| 0.6                          | CFM                          |                                 |               |             |                | 4637         | 4445           | 4252         | 4037           | 3821         | 3569           | 3316           |                |              |      |
|                              | RPM                          |                                 |               |             |                | 827          | 808            | 789          | 767            | 746          | 726            | 706            |                |              |      |
|                              | KW                           |                                 |               |             |                | 1.99         | 1.82           | 1.64         | 1.48           | 1.32         | 1.18           | 1.05           |                |              |      |
| 0.7                          | CFM                          |                                 |               |             |                | 4394         | 4191           | 3988         | 3745           | 3502         | 3238           |                |                |              |      |
|                              | RPM                          |                                 |               |             |                | 830          | 811            | 792          | 770            | 747          | 728            |                |                |              |      |
|                              | KW                           |                                 |               |             |                | 1.88         | 1.70           | 1.53         | 1.36           | 1.20         | 1.06           |                |                |              |      |
| 0.8                          | CFM                          |                                 |               |             | 4350           | 4173         | 3916           | 3658         | 3422           | 3186         |                |                |                |              |      |
|                              | RPM                          |                                 |               |             | 851            | 833          | 814            | 794          | 773            | 751          |                |                |                |              |      |
|                              | KW                           |                                 |               |             | 1.93           | 1.76         | 1.57           | 1.39         | 1.23           | 1.07         |                |                |                |              |      |
| 0.9                          | CFM                          |                                 |               | 4254        | 4058           | 3861         | 3601           | 3341         |                |              |                |                |                |              |      |
|                              | RPM                          |                                 |               | 870         | 853            | 836          | 816            | 796          |                |              |                |                |                |              |      |
|                              | KW                           |                                 |               | 1.97        | 1.80           | 1.62         | 1.44           | 1.26         |                |              |                |                |                |              |      |
| 1.0                          | CFM                          |                                 | 4191          | 3982        | 3762           | 3542         | 3270           |              |                |              |                |                |                |              |      |
|                              | RPM                          |                                 | 891           | 874         | 856            | 839          | 816            |              |                |              |                |                |                |              |      |
|                              | KW                           |                                 | 1.99          | 1.81        | 1.64           | 1.47         | 1.30           |              |                |              |                |                |                |              |      |
| 1.1                          | CFM                          |                                 | 3892          | 3685        | 3452           | 3218         |                |              |                |              |                |                |                |              |      |
|                              | RPM                          |                                 | 894           | 877         | 860            | 843          |                |              |                |              |                |                |                |              |      |
|                              | KW                           |                                 | 1.83          | 1.65        | 1.49           | 1.32         |                |              |                |              |                |                |                |              |      |
| 1.2                          | CFM                          | 3861                            | 3572          | 3362        |                |              |                |              |                |              |                |                |                |              |      |
|                              | RPM                          | 913                             | 897           | 883         |                |              |                |              |                |              |                |                |                |              |      |
|                              | KW                           | 1.88                            | 1.68          | 1.51        |                |              |                |              |                |              |                |                |                |              |      |
| 1.3                          | CFM                          | 3500                            | 3244          |             |                |              |                |              |                |              |                |                |                |              |      |
|                              | RPM                          | 915                             | 902           |             |                |              |                |              |                |              |                |                |                |              |      |
|                              | KW                           | 1.70                            | 1.52          |             |                |              |                |              |                |              |                |                |                |              |      |
| 1.4                          | CFM                          | 3191                            |               |             |                |              |                |              |                |              |                |                |                |              |      |
|                              | RPM                          | 917                             |               |             |                |              |                |              |                |              |                |                |                |              |      |
|                              | KW                           | 1.55                            |               |             |                |              |                |              |                |              |                |                |                |              |      |

Values includes losses for: Unit Casing, 2" Disposable (Pleated) Filters & Dry Evaporator Coil  
 For operation at 208V: Deduct approximately 0.5% from Cfm

**Table 11. R6GP-120\*-235\* (Horizontal Configuration)  
 230V Operation**

## Electrical Information

| Model Number <sup>2,3</sup><br>R6GP- | Nominal Unit Voltage <sup>1</sup> | Compressors |      |      | Outdoor Motors (2) ea. | Indoor Motor <sup>4</sup> |           | Inducer Motor |     |      | Total Unit RLA | Unit Only Circuit |         |
|--------------------------------------|-----------------------------------|-------------|------|------|------------------------|---------------------------|-----------|---------------|-----|------|----------------|-------------------|---------|
|                                      |                                   | Qty         | RLA  | LRA  | FLA                    | Hp                        | FLA       | Hp            | FLA | LRA  | RLA            | MCA               | MOP     |
| -072C-(100/166)C/S                   | 208V - 230V                       | 1 ea.       | 19   | 123  | 1.5                    | 1                         | 3.2 - 3.1 | 1/12          | 0.5 | 0.76 | 25.2           | 30 - 30           | 45 - 45 |
| -072D-(100/166)C/S                   | 460V                              | 1 ea.       | 9.7  | 62   | 0.8                    |                           | 1.5       |               |     |      | 12.8           | 16                | 20      |
| -090C-200Ca/S                        | 208V - 230V                       | 2 ea.       | 13.1 | 83.1 | 2.3                    | 1.5                       | 4.4 - 4.2 | 1/12          | 0.5 | 0.76 | 35.2           | 39 - 39           | 50 - 50 |
| -090D-200Ca/S                        | 460V                              | 2 ea.       | 6.1  | 41   | 1.3                    |                           | 2.1       |               |     |      | 16.7           | 19                | 20      |
| -120C-235CB/S                        | 208V - 230V                       | 2 ea.       | 16.0 | 110  | 2.3                    | 2                         | 6.2 - 6.0 | 1/12          | 0.5 | 0.76 | 42.8           | 48 - 48           | 60 - 60 |
| -120D-235CB/S                        | 460V                              | 2 ea.       | 7.8  | 52   | 1.3                    |                           | 3.0       |               |     |      | 21             | 23                | 30      |

**NOTES:**

- 1) To achieve the rated unit performance, unit voltage should be within 2% of nominal.
- 2) For C series units:  
 Nominal Unit Input Voltage = 208-230 Volt, 60 Hertz, 3 Phase  
 Minimum allowed unit voltage = 187V  
 Maximum allowed voltage = 253V
- 3) For D series units:  
 Nominal Unit Input Voltage = 460 Volt, 60 Hertz, 3 Phase  
 Minimum allowed unit voltage = 414V  
 Maximum allowed voltage = 506V
- 4) Indoor Motors meet 2010 DOE requirements (Premium Efficient)  
 FLA = Full Load Amps; MCA = Minimum Circuit Ampacity; RLA = Rated Load Amps;  
 MOP = Maximum Over-Current Protection; LRA = Locked Rotor Amps

**Table 12. Factory Unit Electrical Data**



# WIRING DIAGRAM

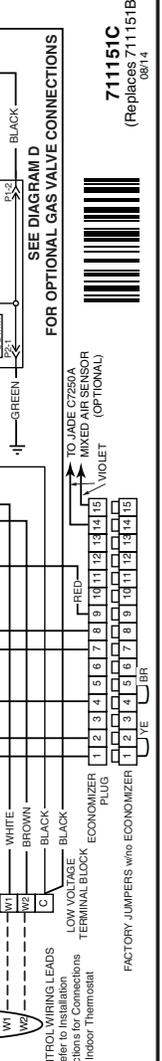
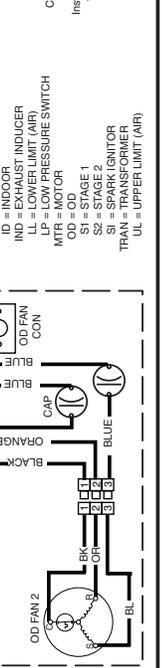
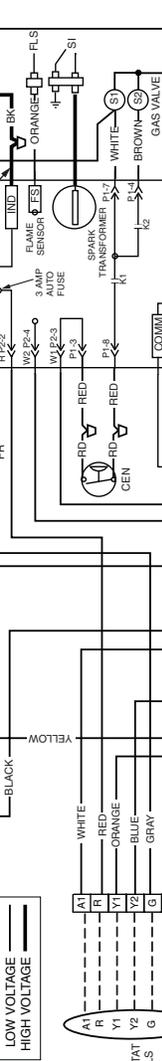
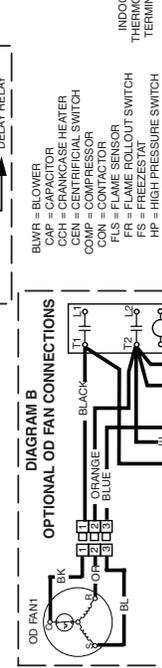
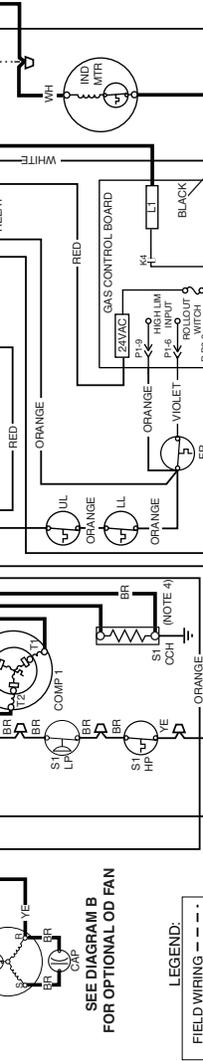
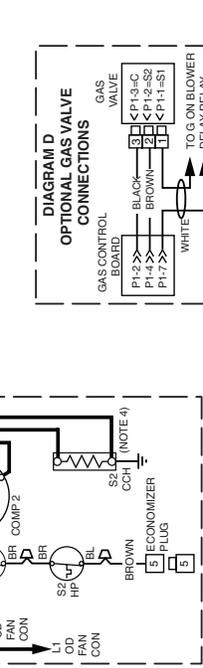
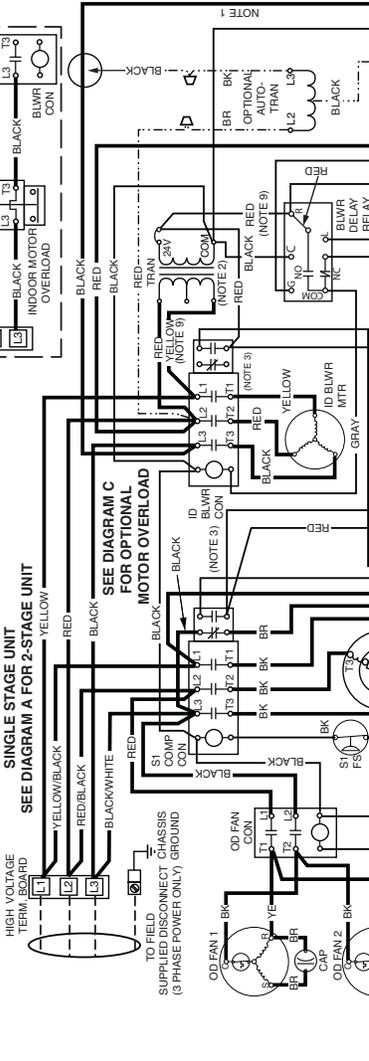
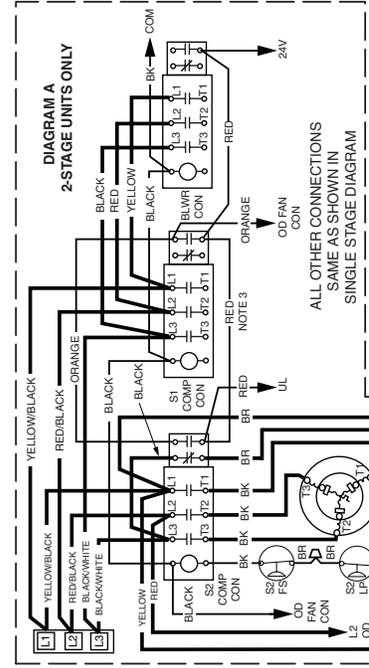
**R6GP-(072/090/120) (C/D) Series**

- NOTES:**
1. For supply connections, use copper conductors only.
  2. For 072 series units, remove wire from 240V tap on transformer and install on 208V tap.
  3. Wires attached to normally open contacts.
  4. Wires attached to normally closed contacts.
  5. Disconnect all power before servicing.

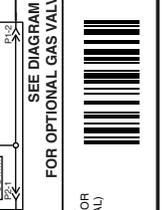
**208-230/460 VOLT**

**Three Phase / 60Hz.**

6. For supply connections, use copper conductors only.
7. For 072 series units, remove wire from 240V tap on transformer and install on 208V tap.
8. For supply wire ampacities and overcurrent protection, see unit rating label.
9. These wires replaced when ID motor overload present.



**711151C**  
(Replaces 711151B)  
08/14



TO JADE C7250A  
MIXED AIR SENSOR (OPTIONAL)  
VIOLET

FACTORY JUMPERS WITH ECONOMIZER  
PLUG

CONTROL WIRING LEADS  
Refer to Installation  
Instructions for Connections  
for Indoor Thermostat

INDOOR THERMOSTAT TERMINALS  
A1  
R  
Y1  
Y2  
G  
W1  
W2  
C

LEGEND:  
FIELD WIRING  
LOW VOLTAGE  
HIGH VOLTAGE

INDOOR THERMOSTAT TERMINALS  
A1  
R  
Y1  
Y2  
G  
W1  
W2  
C

CONTROL WIRING LEADS  
Refer to Installation  
Instructions for Connections  
for Indoor Thermostat

INDOOR THERMOSTAT TERMINALS  
A1  
R  
Y1  
Y2  
G  
W1  
W2  
C

Figure 16. Wiring Diagram - 072 / 090 / 120

## Gas Information

| CAPACITY OF BLACK IRON GAS PIPE (CU. FT. PER HOUR)<br>FOR NATURAL GAS (SPECIFIC GRAVITY - 0.60) |                           |       |     |     |     |     |     |     |
|---|---------------------------|-------|-----|-----|-----|-----|-----|-----|
| NOMINAL PIPE<br>DIAMETER (IN.)  | LENGTH OF PIPE RUN (FEET) |       |     |     |     |     |     |     |
|   | 10                        | 20    | 30  | 40  | 50  | 60  | 70  | 80  |
| 1/2   | 130                       | 90    | 75  | 65  | 55  | 50  | 45  | 40  |
| 3/4   | 280                       | 190   | 150 | 130 | 115 | 105 | 95  | 90  |
| 1   | 520                       | 350   | 285 | 245 | 215 | 195 | 180 | 170 |
| 1 1/4   | 1,050                     | 730   | 590 | 500 | 440 | 400 | 370 | 350 |
| 1 1/2   | 1,600                     | 1,100 | 890 | 760 | 670 | 610 |     |     |

Cubic Feet Per Hour Required =  $\frac{\text{Input To Furnace (Btu/hr)}}{\text{Heating Value of Gas (Btu/Cu. Ft.)}}$

**NOTE:** The cubic feet per hour listed in the table above must be greater than the cubic feet per hour of gas flow required by the furnace. To determine the cubic feet per hour of gas flow required by the furnace, divide the input rate of the furnace by the heating value (from gas supplier) of the gas.

**Table 13. Gas Pipe Capacities**

| UNIT MODEL<br>NUMBER | GAS<br>TYPE | HEATING INPUT**<br>(BTU/HR) |         | NUMBER<br>OF<br>BURNERS | ALTITUDE ABOVE SEA LEVEL |                      |                      |                      |                       |
|----------------------|-------------|-----------------------------|---------|-------------------------|--------------------------|----------------------|----------------------|----------------------|-----------------------|
|                      |             |                             |         |                         | 0 to<br>2,000 FT         | 2,001 to<br>4,000 FT | 4,001 to<br>6,000 FT | 6,001 to<br>8,000 FT | 8,001 to<br>10,000 FT |
|                      |             |                             |         |                         | HIGH FIRE                | LOW FIRE             | ORIFICE SIZE         |                      |                       |
| R6GP-072*-100*       | Natural     | 100,000                     | 65,000  | 3                       | 36                       | 38                   | 40                   | 41                   | 43                    |
|                      | Propane     | 85,000                      | 55,250  |                         | 53                       | 54                   | 54                   | 55                   | 55                    |
| R6GP-072*-166*       | Natural     | 166,000                     | 107,900 | 5                       | 36                       | 38                   | 40                   | 41                   | 43                    |
|                      | Propane     | 141,000                     | 91,650  |                         | 53                       | 54                   | 54                   | 55                   | 55                    |
| R6GP-090*-200*       | Natural     | 200,000                     | 120,000 | 6                       | 36                       | 38                   | 40                   | 41                   | 43                    |
|                      | Propane     | 175,000                     | 105,000 |                         | 51                       | 52                   | 52                   | 52                   | 53                    |
| R6GP-120*-235*       | Natural     | 235,000                     | 141,000 | 7                       | 36                       | 38                   | 40                   | 41                   | 43                    |
|                      | Propane     | 205,000                     | 123,000 |                         | 51                       | 52                   | 52                   | 52                   | 53                    |

\*\* Refer to Instructions for High Altitude Deration (pages 11 & 12) to determine heat exchanger capacity at increased elevations.

**Table 14. Orifice or Drill Size for Natural & Propane (LP) Gases**

| MODEL          | GAS<br>TYPE | HEATING<br>INPUT | HEATING<br>OUTPUT | HEATING RISE<br>RANGE (°F) | CFM RANGE   |      |      |      |      |      |      |
|----------------|-------------|------------------|-------------------|----------------------------|-------------|------|------|------|------|------|------|
|                |             |                  |                   |                            | SCFM        | 1950 | 2100 | 2250 | 2400 | 2550 | 2700 |
| R6GP-072*-100* | Natural     | 100,000          | 80,000            | 15 - 45                    | RISE (°F)** | 38   | 35   | 33   | 31   | 29   | 27   |
|                | Propane     | 85,000           | 68,000            |                            |             | 32   | 30   | 28   | 26   | 25   | 23   |
| R6GP-072*-166* | Natural     | 166,000          | 133,000           | 35 - 65                    | RISE (°F)** | 63   | 59   | 55   | 51   | 48   | 46   |
|                | Propane     | 141,000          | 112,800           |                            |             | 54   | 50   | 46   | 44   | 41   | 39   |
| R6GP-090*-200* | Natural     | 200,000          | 160,000           | 30 - 60                    | RISE (°F)** | 61   | 56   | 53   | 49   | 46   | 44   |
|                | Propane     | 175,000          | 140,000           |                            |             | 53   | 49   | 46   | 43   | 41   | 38   |
| R6GP-120*-235* | Natural     | 235,000          | 188,000           | 25 - 55                    | RISE (°F)** | 54   | 50   | 46   | 44   | 41   | 39   |
|                | Propane     | 205,000          | 164,000           |                            |             | 47   | 43   | 40   | 38   | 36   | 34   |

\*\* At elevations of 2,000 feet or less.

**Table 15. Heating Rise / Range**

| GAS FLOW RATES<br>(CUBIC FEET PER HOUR) |   |       |       |
|---|---|-------|-------|
| TIME FOR<br>ONE REVOLUTION<br>(SECONDS) | CUBIC FEET PER<br>REVOLUTION OF GAS METER |       |       |
|   | 1   | 5     | 10    |
| 10                                      | 360                                       | 1,800 | 3,600 |
| 12                                      | 300                                       | 1,500 | 3,000 |
| 14                                      | 257                                       | 1,286 | 2,571 |
| 16                                      | 225                                       | 1,125 | 2,250 |
| 18                                      | 200                                       | 1,000 | 2,000 |
| 20                                      | 180                                       | 900   | 1,800 |
| 22                                      | 164                                       | 818   | 1,636 |
| 24                                      | 150                                       | 750   | 1,500 |
| 26                                      | 138                                       | 692   | 1,385 |
| 28                                      | 129                                       | 643   | 1,286 |
| 30                                      | 120                                       | 600   | 1,200 |
| 32                                      | 113                                       | 563   | 1,125 |
| 34                                      | 106                                       | 529   | 1,059 |
| 36                                      | 100                                       | 500   | 1,000 |
| 38                                      | 95  | 474   | 947   |
| 40                                      | 90  | 450   | 900   |
| 42                                      | 86  | 429   | 857   |
| 44                                      | 82  | 409   | 818   |
| 46                                      | 78  | 391   | 783   |
| 48                                      | 75  | 375   | 750   |
| 50                                      | 72  | 360   | 720   |
| 52                                      | 69  | 346   | 692   |
| 54                                      | 67  | 333   | 667   |
| 56                                      | 64  | 321   | 643   |
| 58                                      | 62  | 310   | 621   |
| 60                                      | 60  | 300   | 600   |
| 62                                      | 58  | 290   | 581   |
| 64                                      | 56  | 281   | 563   |

| GAS FLOW RATES<br>(CUBIC FEET PER HOUR) |   |     |     |
|---|---|-----|-----|
| TIME FOR<br>ONE REVOLUTION<br>(SECONDS) | CUBIC FEET PER<br>REVOLUTION OF GAS METER |     |     |
|   | 1   | 5   | 10  |
| 66                                      | 55  | 273 | 545 |
| 68                                      | 53  | 265 | 529 |
| 70                                      | 51  | 257 | 514 |
| 72                                      | 50  | 250 | 500 |
| 74                                      | 49  | 243 | 486 |
| 76                                      | 47  | 237 | 474 |
| 78                                      | 46  | 231 | 462 |
| 80                                      | 45  | 225 | 450 |
| 82                                      | 44  | 220 | 439 |
| 84                                      | 43  | 214 | 429 |
| 86                                      | 42  | 209 | 419 |
| 88                                      | 41  | 205 | 409 |
| 90                                      | 40  | 200 | 400 |
| 92                                      | 39  | 196 | 391 |
| 94                                      | 38  | 191 | 383 |
| 96                                      | 38  | 188 | 375 |
| 98                                      | 37  | 184 | 367 |
| 100                                     | 36  | 180 | 360 |
| 102                                     | 35  | 176 | 353 |
| 104                                     | 35  | 173 | 346 |
| 106                                     | 34  | 170 | 340 |
| 108                                     | 33  | 167 | 333 |
| 110                                     | 33  | 164 | 327 |
| 112                                     | 32  | 161 | 321 |
| 114                                     | 32  | 158 | 316 |
| 116                                     | 31  | 155 | 310 |
| 118                                     | 31  | 153 | 305 |
| 120                                     | 30  | 150 | 300 |

Table 16. Gas Flow Rates

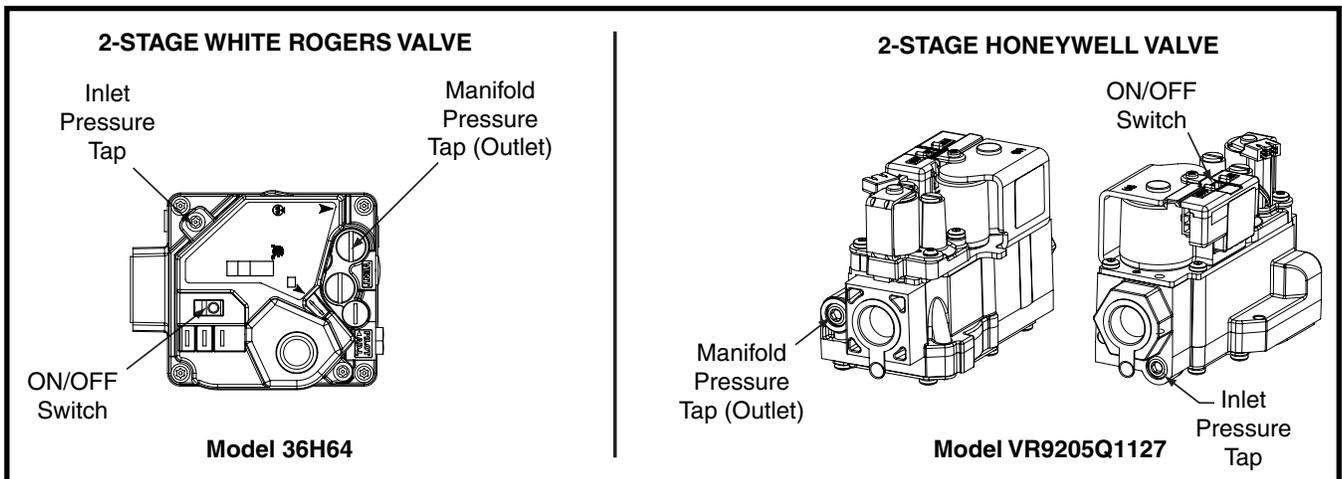


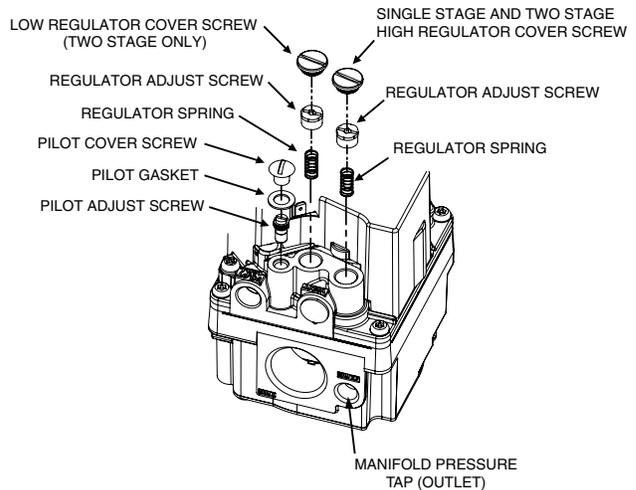
Figure 17. Inlet & Manifold Pressure Tap Locations

## White Rogers - Model 36H64 - 10 Ton Units - (P/N 624695)

### IMPORTANT NOTE:

When converting to LP/Propane gas from natural gas, both springs from the gas valve must be replaced by the white springs included in the kit. The LP Propane springs for HIGH and LOW fire are the same size, shape, and color.

1. Remove both regulator cover screws. See [Figure 18](#).
2. Remove both regulator adjustment screws from the gas valve (located beneath the cover screws).
3. Remove both Natural Gas regulator springs (color coded silver / Plain) from the regulator sleeves.
4. Install both L.P. regulator springs (provided in the conversion kit and color coded white) into the regulator sleeves.
5. Replace the HIGH regulator adjustment screw and adjust approximately 12 turns to the bottom stop.
6. Relace the LOW regulator adjustment screw and adjust approximately 8 turns.
7. Check and adjust both regulator settings (High and Low fire) to the firing rates listed in [Table 1 \(page 8\)](#) for factory settings below 2,000 ft elevation or for reduced firing rates based on final high altitude calculations



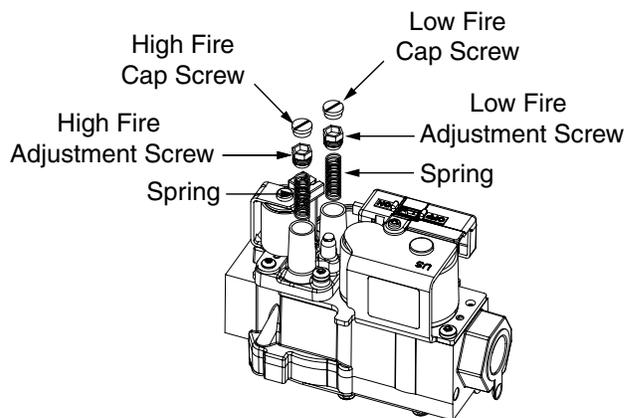
**Figure 18. Regulator Spring & Adjustment Screw Removal**

## Honeywell - Model VR9205Q1127 - 6 & 7.5 Ton Units - (P/N 624787)

### IMPORTANT NOTES:

- When converting to LP/Propane gas from natural gas, the springs from gas valve must be replaced by the larger springs from the kit. The LP/Propane springs for both HIGH & LOW fire are the same size, shape and color.
- Use only a Torx-25 or 3/16" flathead screwdriver when removing adjustment screws or during pressure adjustment.

1. Remove the HIGH fire cap screw. See [Figure 19](#).
2. Remove and discard the HIGH fire adjustment screw from the gas valve.
3. Remove the spring from the gas valve and discard.
4. Install a larger spring from the conversion kit.
5. Install a new adjusting screw from the kit.
6. Repeat steps 1 - 5 for replacement of the LOW fire spring and adjustment screw.
7. Check and adjust the regulator setting. See Gas Pressure Adjustment Section.
8. Reinstall the cap screws on the HIGH and LOW regulators. Plastic replacement cap screws are provided in the conversion kit.
9. Affix the label from the conversion kit to the gas valve.



**Figure 19. Pressure Regulator Spring & Adjustment Screw Removal**

## FOR YOUR SAFETY READ BEFORE OPERATING

**WARNING:** If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury, or loss of life.

- A. This appliance does not have a pilot. It is equipped with an ignition device which automatically lights the burner. Do **not** try to light the burner by hand.
- B. **BEFORE OPERATING** smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.
- WHAT TO DO IF YOU SMELL GAS**
- Do not try to light any appliance.
  - Do not touch any electrical switch; do not use any phone in your building.
  - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
  - If you cannot reach your gas supplier, call the fire department.
- C. Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or move by hand, do not try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any part has been under water. Immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

## POUR VOTRE SÉCURITÉ. À LIRE AVANT L'EMPLOI

**ATTENTION!** L'observation de ces instructions peut entraîner un incendie ou une explosion pouvant causer des dommages à votre propriété à votre personne, ou la mort.

- A. Cet appareil ménager n'a pas de veilleuse. Il est doté d'un système d'allumage automatique. Ne pas essayer d'allumer le brûleur manuellement.
- B. **AVANT L'USAGE.** Attention à une possible odeur de gaz surtout au niveau du plancher où les gaz les plus lourds ont la tendance de se concentrer.
- EN CAS D'ODEUR DE GAZ.**
- Ne mettre en marche aucun appareil électrique.
  - Ne toucher à aucun commutateur électrique, ne pas employer le téléphone.
  - Quitter le bâtiment immédiatement et avvertir la compagnie du gaz en utilisant le téléphone d'un voisin.
  - A défaut de la compagnie du gaz, avvertir le service des pompiers.
- C. Enfoncer ou faire tourner le robinet à gaz à la main seulement. Ne jamais utiliser d'outils. S'il n'est pas possible de faire tourner ou d'enfoncer le robinet à la main, ne pas essayer de le réparer. Faire appel à un spécialiste. Forcer ou tenter de réparer le robinet pourrait être à l'origine d'une explosion ou d'un incendie.
- D. Il est déconseillé d'utiliser cet appareil en contact prolongé avec l'eau. Faire inspecter ou remplacer toute commande par un technicien qualifié si un des systèmes de contrôle du gaz s'est trouvé sous l'eau.

## OPERATING INSTRUCTIONS

1. **STOP!** Read the safety information above on this label.
2. Set the thermostat to the lowest setting.
3. Turn off all electrical power to the appliance.
4. The appliance's ignition device automatically lights the burner. Do not try to light burner by hand.
5. Remove the control access door/panel (upper door if two-door model).
6. Move the gas control switch to the "OFF" position. (See Figure 1)
7. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, **STOP!** Follow "B" in above information. If you don't smell gas, go to the next step.
8. Move the gas control switch to the "ON" position. (See Figure 1)
9. Replace the control access door/panel (upper door if two-door model).
10. Turn on all electrical power to the appliance.
11. Turn the thermostat to a desired setting.
12. If the appliance will not operate, follow the instructions "To Turn Off Gas To Appliance" and call your service technician or gas supplier.

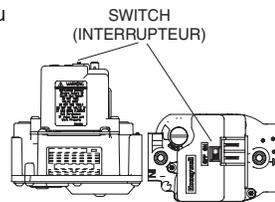


Figure 1

## MODE D'EMPLOI

1. **ATTENTION!** Lire d'abord la liste des mesures de sécurité ci-dessus.
2. Mettre le thermostat à la position minimale.
3. Couper le courant électrique qui mène à l'appareil.
4. Cet appareil ménager étant doté d'un système d'allumage automatique, ne pas essayer d'allumer le brûleur manuellement.
5. Retirer le panneau/volet d'accès de commande (panneau supérieur s'il s'agit d'un modèle à deux panneaux).
6. Réglez l'interrupteur de commande du gaz à la position "OFF". (voir Figure 1).
7. Attendre cinq (5) minutes pour s'assurer de la dissipation du gaz. En cas d'odeur, **ARRÊTER LE PROCÉDÉ.** Suivre les instructions ci-dessus (Section B). En l'absence de toute odeur de gaz, avancer à l'étape suivante.
8. Réglez l'interrupteur de commande du gaz à la position "ON". (voir Figure 1).
9. Remettre le panneau/volet d'accès de commande en place (panneau supérieur s'il s'agit d'un modèle à deux panneaux).
10. Rebrancher l'appareil sur le réseau électrique.
11. Ajuster le thermostat à la position désirée.
12. Si l'appareil ne fonctionne pas, suivre les "Directives d'arrêt" cidessous et appeler le technicien de service.

## TO TURN OFF GAS TO APPLIANCE

1. Set the thermostat to the lowest setting.
2. Turn off all electrical power to the appliance if service is to be performed.
3. Remove the control access door/panel (upper door if two-door model).
4. Move the gas control switch to the "OFF" position. Do not use force. (See Figure 1)
5. Replace the control access door/panel (upper door if two-door model).

## DIRECTIVES D'ARRÊT

1. Mettre le thermostat à la position minimale.
2. Débrancher l'appareil en prévision de la réparation.
3. Retirer le panneau/volet d'accès de commande (panneau supérieur s'il s'agit d'un modèle à deux panneaux).
4. Réglez l'interrupteur de commande du gaz à la position "OFF". Ne forcez pas. (voir Figure 1).
5. Remettre le panneau/volet d'accès de commande en place (panneau supérieur s'il s'agit d'un modèle à deux panneaux).

710674-0 (Replaces 7104030) (03/07)

Figure 20. Gas Valve Label - Operating Instructions

## Charging Charts & Application Notes

This equipments cooling systems contain refrigerant under high pressure, always use safe practices when servicing the unit. Always review the factory literature and safety warnings prior to servicing.

All R6GP-072/090/120 units are shipped from the factory with the proper amount and type of refrigerant. Always inspect the unit rating label to determine the units information prior to working on the system. Do not mix different refrigerants or charge the unit with a refrigerant not listed on the unit rating label.

The charging charts are valid for a variety of indoor, return air conditions and are most highly influenced by the outdoor ambient temperature, outdoor fan operation and the unit operating voltage. Before referencing the charts, always ensure that all compressor circuits are energized and have stable operation. As can be seen in the charging charts, the ideal system sub-cooling can vary over the range of operation. Always reference the charts to determine the ideal amount of sub-cooling for a given liquid pressure. Units charged to other values will not perform at the rated unit efficiency (EER). See [Figure 21](#), [Figure 22 \(page 45\)](#), & [Figure 23](#).

To inspect a systems operation, using quality instruments, match the measured liquid temperature to the units chart. The measured liquid pressure reading should be within 3% of the value shown for most installations. For two stage systems, the charts are valid for both compressor stages.

**Do not** utilize the charts for two stage systems operating only under a single stage call for cooling.

**Do not** utilize the charts in systems that do not have all the outdoor fans energized, or have the fans cycling under a low-ambient control. Refer to the low-ambient kit instructions for more information, if applicable.

For systems that are operating with more then a 5% deviation, inspect the unit for leaks. Always use safe and environmentally sound methods for refrigerant handling. When repairing system leakages, always utilize a nitrogen (inert) gas to protect the refrigerant system and pressure check the repair before re-charging. Always replace the filter-dryers when performing any repair to the refrigeration system. After completing the repairs, evacuate the system to 350-500 microns and weight in the refrigerant to the amount specified on the unit rating label.

R6GP-072\*-100/166\* Charging Chart - Cooling Operation

Single Stage refrigeration system - See Application Notes for use

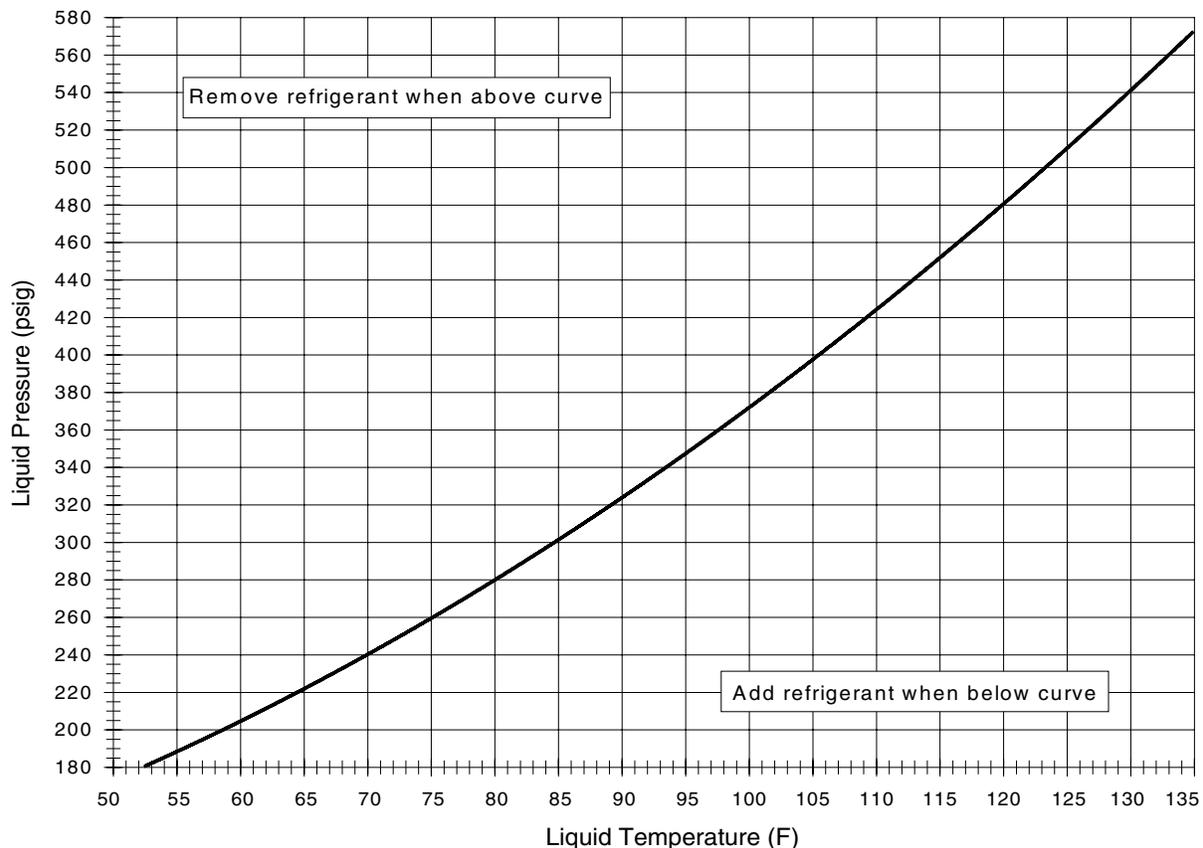


Figure 21. R6GP-072-100/166\*

### R6GP-090\*-200\* - Charging Chart - Cooling Operation

Two stage refrigeration system - See Application Notes for use

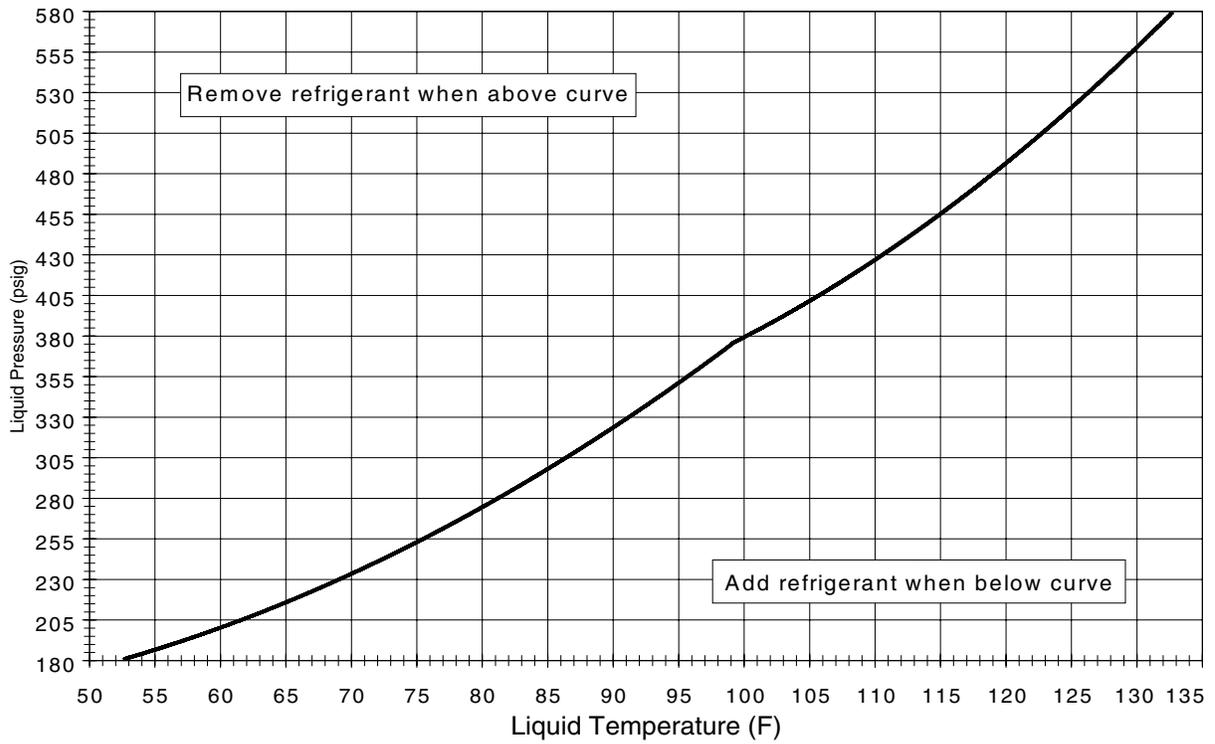


Figure 22. R6GP-090-200\*

### R6GP-120\*-235\* Charging Chart - Cooling Operation

Two stage refrigeration system - See Application Notes for use

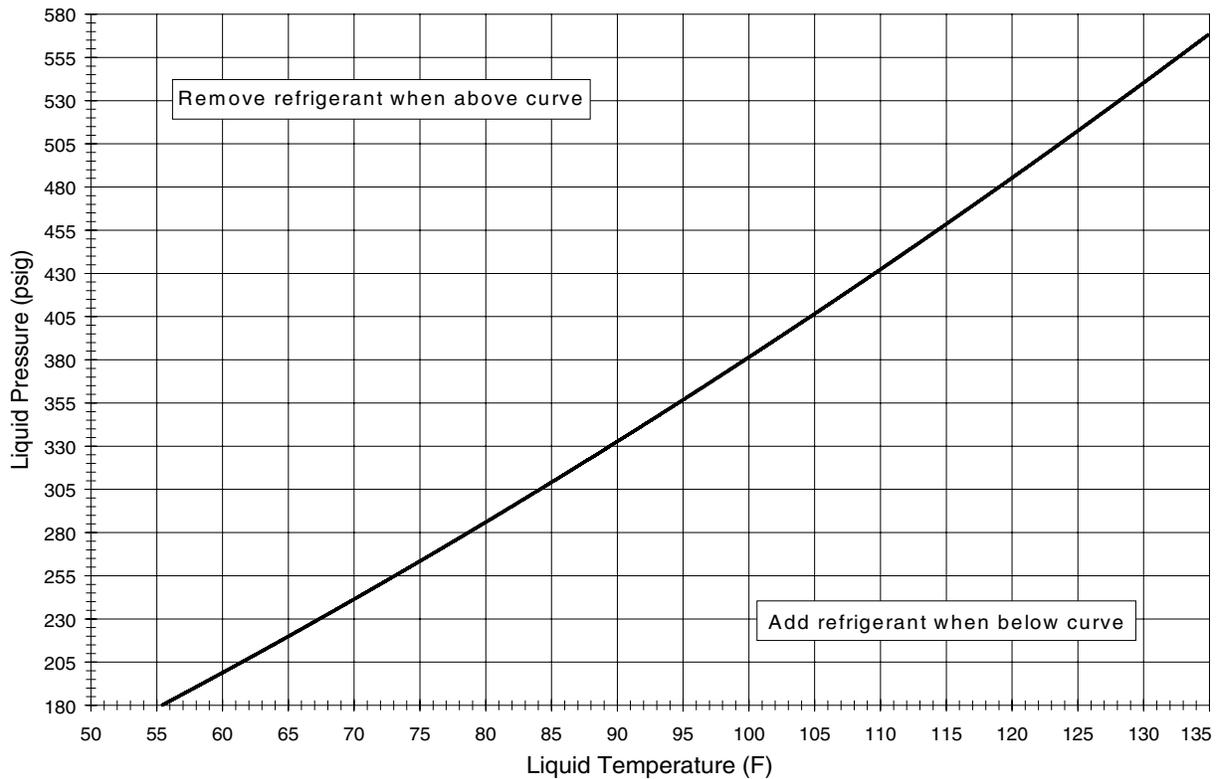


Figure 23. R6GP-120-235\*





## INSTALLATION / PERFORMANCE CHECK LIST

|  |        |    |
|--|--------|----|
| <b>INSTALLATION ADDRESS:</b>                                 |        |    |
| CITY:  | STATE: |    |
| UNIT MODEL #   |        |    |
| UNIT SERIAL #  |        |    |
| Unit Installed Minimum clearances per Figure 5 (page 9)?     | YES    | NO |
| <b>INSTALLER NAME:</b>                                       |        |    |
| CITY:  | STATE: |    |
| Has the owner's information been reviewed with the customer? | YES    | NO |
| Has the Literature Package been left with the unit?          | YES    | NO |

| ELECTRICAL SYSTEM                        |     |    |
|--|-----|----|
| Electrical connections tight?            | YES | NO |
| Line voltage polarity correct?           | YES | NO |
| Has the thermostat been calibrated?      | YES | NO |
| Is the thermostat level?                 | YES | NO |
| Is the heat anticipator setting correct? | YES | NO |

| SINGLE PHASE UNITS                               |       |
|--|-------|
| Rated Voltage: .....                             | VOLTS |
| L1-L2 Volts: .....                               | VOLTS |
| 3-PHASE UNITS                                    |       |
| Rated Voltage: .....                             | VOLTS |
| L1-L2 Volts: .....                               | VOLTS |
| L1-L3 Volts: .....                               | VOLTS |
| L2-L3 Volts: .....                               | VOLTS |
| Avg. Volts: .....                                | VOLTS |
| Max. deviation of voltage from avg. volts: ..... | VOLTS |
| % Volt Imbalance: .....                          | VOLTS |

| VENTING SYSTEM  |     |    |
|---|-----|----|
| Is the heat exchanger condensate drain and vent pipe installed? | YES | NO |
| Is pipe free of restrictions?                                   | YES | NO |
| Filter(s) secured in place?                                     | YES | NO |
| Filter(s) clean?  | YES | NO |

| GAS SYSTEM   |             |         |
|--|-------------|---------|
| Gas Type: (circle one)   | Natural Gas | Propane |
| Gas pipe connections leak-tested?                                  | YES         | NO      |
| Gas Line Pressure:..... (in - W.C.)                                |             |         |
| Is there adequate fresh air supply for combustion and ventilation? | YES         | NO      |
| Installation Altitude:.....(FT.)                                   |             |         |
| Deration Percentage:.....(%)                                       |             |         |
| Heating Input: .....(Btuh)   |             |         |
| Supply Air Temperature: .....(° F)                                 |             |         |
| Return Air Temperature: .....(° F)                                 |             |         |
| Temperature Rise: .....(° F)                                       |             |         |
| During Unit Operation:   |             |         |
| High Fire Manifold pressure:..... (in - W.C.)                      |             |         |
| Low Fire Manifold pressure:..... (in - W.C.)                       |             |         |

| REFRIGERATION SYSTEM   |     |    |
|--|-----|----|
| Was unit given 24 hr warm up period for crankcase heaters (if equipped)? | YES | NO |
| Stage-1 Liquid Pressure (high side)                                      |     |    |
| Stage-1 Suction Pressure (low side)                                      |     |    |

### ATTENTION INSTALLERS:

It is your responsibility to know this product better than your customer. This includes being able to install the product according to strict safety guidelines and instructing the customer on how to operate and maintain the equipment for the life of the product. Safety should always be the deciding factor when installing this product and using common sense plays an important role as well. Pay attention to all safety warnings and any other special notes highlighted in the manual. Improper installation of the unit or failure to follow safety warnings could result in serious injury, death, or property damage. These instructions are primarily intended to assist qualified individuals experienced in the proper installation of this appliance. Some local codes require licensed installation/service personnel for this type of equipment.



\* AHRI commercial furnace certification listing applies only to 3 phase units having an input rate 225,000 Btu/hr or greater

