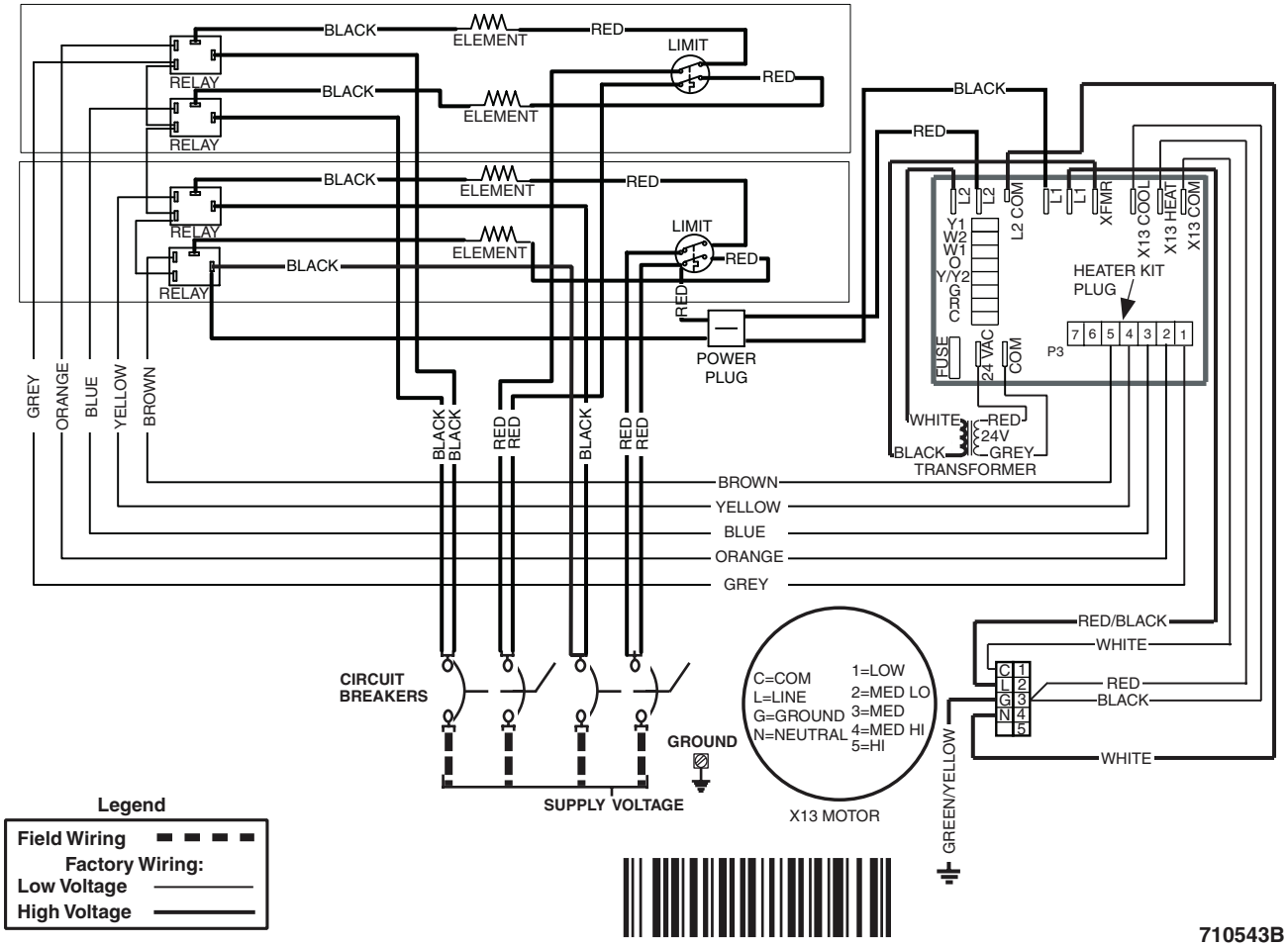
WIRING DIAGRAM

Air Handler with Factory Installed Heat (20 kW) X13 MOTOR



Legend

Field Wiring	- - - -
Factory Wiring:	
Low Voltage	———
High Voltage	———

NOTES:

1) **The blower motor speed tap connection may not be as shown. See the Installation Instructions.**
2) **Disconnect all power before servicing.**
3) **Transformer may have a dual voltage primary tap. Match the tap position with the supply voltage used.**
4) **If the Internal wiring is replaced, use only 105°C copper wire of the same gauge.**

	5
N	4
G	3
L	2
C	1

BLOWER MOTOR PLUG

N = NEUTRAL
G = GROUND
L = LINE
C = COMMON

SPEED TAPS

5 = HI
4 = MED HI
3 = MED
2 = MED LOW
1 = LOW

710543B (Replaces 710543A)