# M120 & M1200 ISEER® GAS FURNACES

# WHAT'S INSIDE MATTERS®

# TECHNICAL OVERVIEW

FOR CONTRACTORS

**Í**SEER®













# MAYTAG® iSEER® GAS FURNACES

# MAYTAG<sup>®</sup> M120 & M1200 TWO-STAGE, FIXED- & VARIABLE-SPEED BUILT FOR LONG-LASTING EFFICIENCY

Maytag<sup>®</sup> two-stage iSEER furnaces have an extra benefit – they also boost cooling efficiency by up to 1 SEER point. This extra energy savings is thanks to a highly efficient brushless DC motor. Of course, iSEER isn't the only cool thing about the furnace lineup from Maytag. To see all the installation and comfort features, visit www.maytaghvac.com or contact your distributor.

iSEER is available in these reliable Maytag® models. Models come in upflow/horizontal and

downflow configurations.

80% AFUE two-stage, fixed-speed 80% AFUE two-stage, variable-speed

95.1% AFUE two-stage, fixed-speed 95.1% AFUE two-stage, variable-speed

97+% AFUE iQ Drive® fully modulating upflow/horizontal furnace

M1200 97+% AFUE Upflow/Horizontal Model



M1200 & M120 80% AFUE Upflow/Horizontal Model



Two-stage, variable-speed 95.1% AFUE and 97+% AFUE iQ Drive modulating qualify for the ecoLogic® green seal.

Upflow/Horizontal Model

MAYEAG

M1200 & M120

95.1% AFUE

M1200 & M120 95.1% AFUE Downflow Model

## **ISEER® MAKES SERVICING A SNAP**

iSEER offers you benefits beyond efficiency. The moisture-resistant controller is easy to access. Unlike other ECM motors, iSEER has its electronic controller separate from the motor to increase serviceability.

### Here are some other important features of Maytag® iSEER furnaces:

- Unmatched flexibility fixed-speed, two-stage furnaces featuring iSEER can be easily upgraded to variable-speed iSEER by changing a control board. There is no need to remove the blower housing.
- Sound reduction the iSEER three-phase motor design produces a very low torgue wave. Because the motor ramps up to speed, it minimizes the abrupt change in sound found when an induction (PSC) motor cycles on and off.
- Self-adapting airflow on variable-speed models, constant flow technology (patent pending) can be modified to deliver constant airflow into a broad range of external pressures in an air distribution system. And with iSEER, there is no need for external sensors.



- Improved air distribution with the constant airflow provided by variable-speed iSEER, air distribution is improved throughout the static pressure range, which helps compensate for restrictive ducts.
- Improved indoor air quality when run on low-speed constant fan and in combination with high efficiency air filters, variable-speed iSEER models reduce hot and cold spots in the home.

# THE TECHNOLOGY BEHIND THE SEER

iSEER is possible because of the ultra-high efficiency, microprocessor-controlled brushless DC motor utilizing proven ECM (Electronically Commutated Motor) technology in conjunction with advanced controls developed specifically for this application. When paired with a matched 13- or 14-SEER outdoor unit, Maytag® iSEER two-stage furnaces can increase SEER up to one point. No additional kits are needed.

| Motor<br>Comparison<br>Chart |                             | PSC                          | GE X13<br>(Regal-Beloit)             | GE ECM<br>(Regal-Beloit)                | Fixed-Speed                          | Variable-Speed                          |
|------------------------------|-----------------------------|------------------------------|--------------------------------------|---|--------------------------------------|---|
|                              | Technology                  | Induction<br>Motor           | Brushless DC                         | Brushless DC                            | Brushless DC                         | Brushless DC                            |
|                              | Speeds                      | 1 to 4                       | 5                                    | 8 heating<br>12 cooling                 | 16 heating<br>16 cooling             | 8 heating<br>16 cooling                 |
|                              | Speed Range (RPM)           | 800-1100                     | 600-1100                             | 300-1200                                | 350-1350                             | 350-1350                                |
|                              | Climate Profiles            | No                           | No                                   | Yes                                     | Yes                                  | Yes                                     |
|                              | Intelligent Controls        | No                           | Constant torque                      | Constant airflow                        | Constant torque                      | Constant airflow                        |
|                              | Peak Motor Efficiency       | 59%                          | 80%                                  | 80%                                     | 80%                                  | 80%                                     |
|                              | iQ Drive <sup>,</sup> Ready | No                           | No                                   | No                                      | No                                   | Yes                                     |
|                              | Summary                     | No features,<br>base product | Limited features,<br>high efficiency | Full features,<br>maximum<br>efficiency | Limited features,<br>high efficiency | Full features,<br>maximum<br>efficiency |



### Maytag<sup>®</sup> M1200 Outdoor Unit

Maytag® offers high quality split system air conditioners and heat pumps in both M120 & M1200 models.



dulating gas furnaces exclusively feature iSEER products

The Maytag® product line features the above motors on various products.

### WHAT'S INSIDE MATTERS®

iSEER<sup>®</sup> is just one cool part of the Maytag<sup>®</sup> gas furnace lineup

At just under 35 inches tall, the line of Maytag<sup>®</sup> gas furnaces gets right down to business. They've been completely rethought, from the inside out, with features that make them incredibly easy to service even with the smaller size. Plus, an attractive appearance, sound reduction and a brand name homeowners trust make them just as easy to sell.

Maytag<sup>®</sup> gas furnaces are available in upflow/horizontal and downflow configurations.

- 80% AFUE single-stage, fixed-speed 80% AFUE two-stage, fixed-speed (iSEER)
- 80% AFUE two-stage, variable-speed (iSEER, iQ Drive® Ready)
- 92.1% AFUE single-stage, fixedspeed

95% AFUE single-stage, fixed- speed

- 95.1% AFUE two-stage, fixed-speed (iSEER)
- 95.1% AFUE two-stage, variablespeed (iSEER, iQ Drive Ready, ecoLogic®)
- 97+% AFUE iQ Drive fully modulating (iSEER, iQ Drive Ready, ecoLogic)

Ø 7/8 HOLE FOR ELECTRIC 25 3/4 22 Ø 1 5/8 HOLE FOR GAS Ø 3" 2 FOR VENT 34 1/ PIPF 177/8 17 1/4LEFT SIDE CONDENSATE Ø 7/8 HOLE FOR THERMOSTAT 22 1/<del>2</del> Ø 3" HOLE FOR VENT Ø 7/8 HOLE FOR ELECTRIC Ø1 5/8 HOLE FOR GAS 4 KNOCKOUTS 24 7/8 (BOTH SIDES) **RIGHT SIDE** -11/4

FRONT BRACE

PANEL

BOTTOM VIEW

22 1/4-

231

Find out what the Maytag<sup>®</sup> gas furnaces can do for you. Visit www.maytaghvac.com or contact your distributor to learn more.



iQ Drive Ready furnaces are fully compatible with iQ Drive air conditioner and heat pump systems. No additional kits are needed.



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TOP VIEW

FLAN

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3 1/4

INLET AIR ·

Ø **7/8** HOLE FOR THERMOSTAT 10

### WHAT'S INSIDE MATTERS®