

# REPLACEMENT PARTS LIST

## GUH & GDD SERIES

### SINGLE STAGE CONDENSING & NON-CONDENSING FURNACES

#### NON-CONDENSING GAS FURNACES 80+ AFUE



**\*GUH80A Upflow / Horizontal  
Furnaces**



**GDD Downflow  
Furnaces**

#### CONDENSING GAS FURNACES 92.1% THROUGH 95.0% AFUE



**GUH92A Upflow / Horizontal  
Furnaces**



**GDD92A Downflow  
Furnaces**



**GUH95A & GUH95C Upflow /  
Horizontal Furnaces**



**GDD95A Downflow  
Furnaces**

#### 80% + AFUE

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#### 92.1% THROUGH 95.0% AFUE

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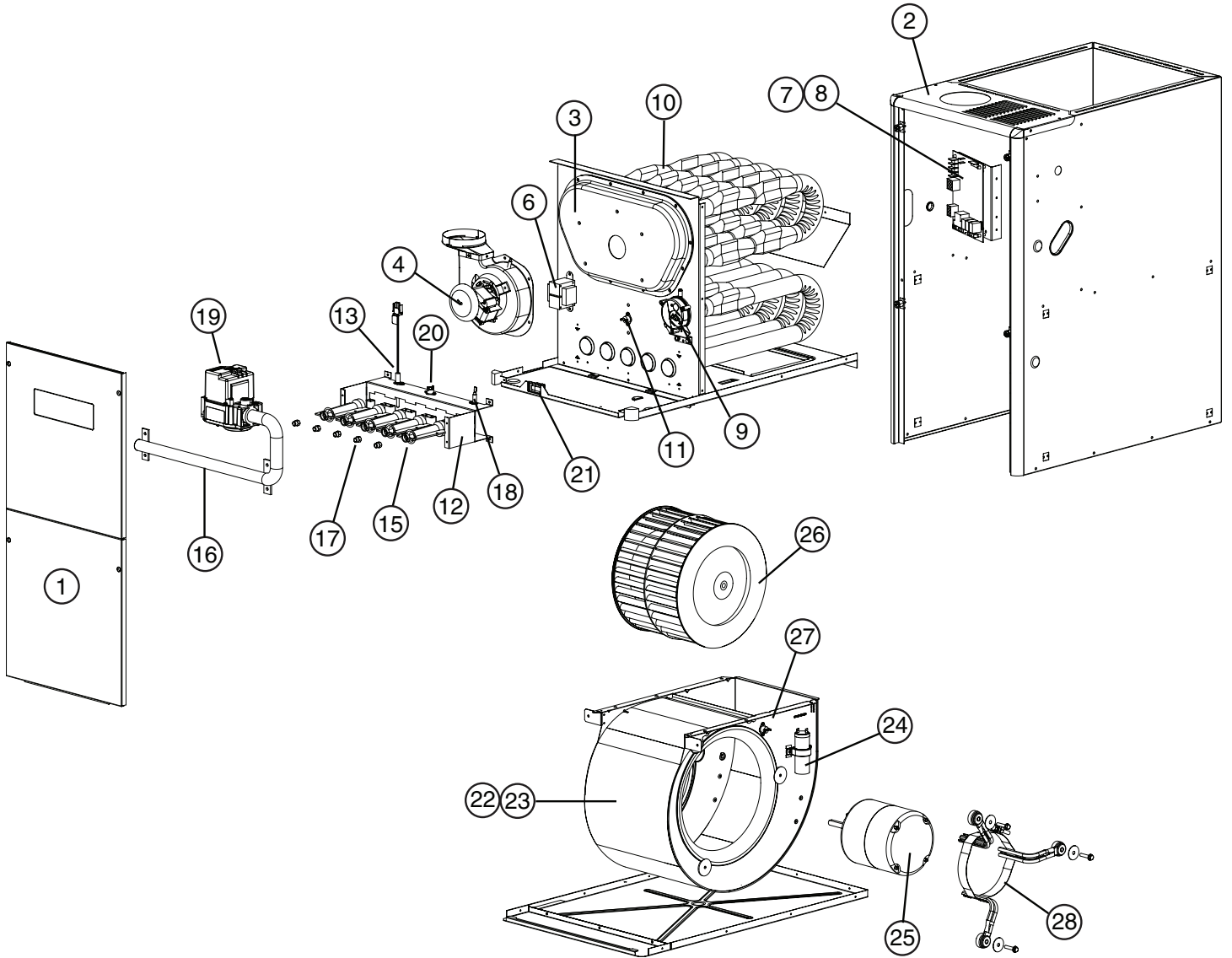
**GUH80A UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST**  
**80% + AFUE**

ITEM	DESCRIPTION	045A3XE	054A3XE	072B4XE	090B4XE	072C5XE	090C5XE	108C5XE	126D5XE
1	Door Set	904767Y	904767Y	904768Y	904768Y	904769Y	904769Y	904769Y	904770Y
2	Top Panel	295911R	295911R	295912R	295912R	295913R	295913R	295913R	—
3	Collector Pan with Gasket	904805	904901	904998	904807	905016	904809	904810	—
4	Inducer Motor	904999	904999	904999	904999	904999	904999	904999	904999
5	Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R	689988R	689988R	689988R
6	Transformer	622341R	622341R	622341R	622341R	622341R	622341R	622341R	622341R
7	Control Board	920915	920915	920915	920915	920915	920915	920915	920915
8	Fuse	632261R	632261R	632261R	632261R	632261R	632261R	632261R	632261R
9	Pressure Switch	632489R	632489R	632489R	632489R	632489R	632488R	632636R	632520R
10	Heat Exchanger	904779	904779	904780	904781	904782	904783	904868	904785
11	Main Air Limit	626614R	626601R	626561R	626613R	626616	626614R	626614R	626598R
12	Burner Assembly	904819	904820	904822	904824	904822	904824	904826	904828
13	Ignitor Assembly - Nitride	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S
15	Inshot Burner	661134R	661134R	661134R	661134R	661134R	661134R	661134R	661134R
16	Manifold, Burner Tube	664228R	664228R	664229R	664230R	664229R	664230R	664231R	664232R
17	Orifice, Main Burner, Nat. Gas	661049R	661047R	661047R	661047R	661047R	661047R	661047R	661047R
18	Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R	632484R	632484R
19	Gas Valve	624775R	624775R	624775R	624775R	624775R	624775R	624775R	624775R
20	Roll-Out Switch	626610R	626610R	626610R	626610R	626610R	626609	626610R	626610R
21	Door Switch	632125R	632125R	632125R	632125R	632125R	632125R	632125R	632125R
22	Blower Assembly	904681	904681	904682	904682	904683	904683	1003481	1003481
23	Blower Housing Assembly	297200R	297207R	297207R	297207R	297204R	297204R	297209R	297209R
24	Capacitor	01-0024	01-0024	01-0024	01-0024	01-0026	01-0026	01-0026	01-0026
25	Motor, Blower	904857	904857	904858	904858	904859	904859	1003005	1003005
26	Wheel, Blower	667251R	667251R	667258R	667258R	667207R	667207R	667280R	667280R
27	Blower Limit	626611R	626611R	626611R	626611R	626611R	626611R	626611R	626611R
28	Repl. Motor Mount Kit	—	—	904951	904951	904980	904980	904951	904951
29	Hose, High Temp (Not Shown)	624775R	624775R	624775R	624775R	624775R	624775R	624775R	624775R
30	Set of Wires (Not Shown)	M0036001R	M0036001R	M0036001R	M0036001R	M0036005R	M0036005R	M0036005R	M0036005R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 3.**

# GUH80A UPFLOW / HORIZONTAL - COMPONENT LOCATION



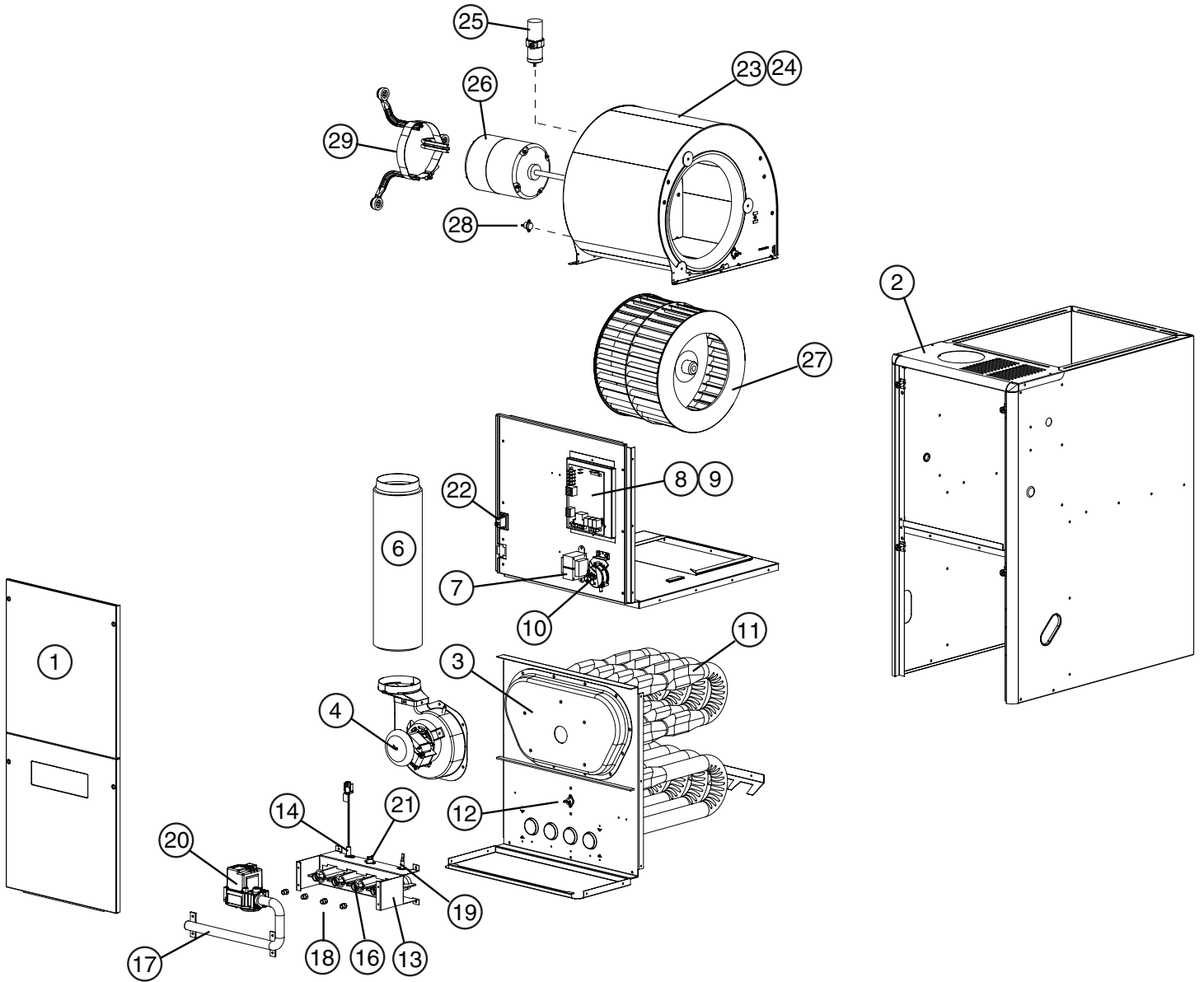
**GDD80A DOWNFLOW - REPLACEMENT PARTS LIST**  
**80% + AFUE**

ITEM	DESCRIPTION	054A3XE	072B4XE	090B4XE	108C5XE	126D5XE
1	Door Set	904767Y	904768Y	904768Y	904769Y	904770Y
2	Top Panel	295911R	295912R	295912R	295913R	—
3	Collector Pan With Gasket	904901	904806	904806	905017	—
4	Inducer Motor	904999	904999	904999	904999	904999
5	Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R
6	Combustion Tube	299291R	299291R	299291R	299291R	299291R
7	Transformer	622341R	622341R	622341R	622341R	622341R
8	Control Board	920915	920915	920915	920915	920915
9	Fuse	632261R	632261R	632261R	632261R	632261R
10	Pressure Switch	632488R	632489R	632489R	632488R	632488R
11	Heat Exchanger	904779	904780	904781	904868	904785
12	Main Air Limit	626601R	626601R	626617R	626617R	626601R
13	Burner Assembly	904820	904822	904824	904826	904828
14	Ignitor Assembly - Nitride	1017743S	1017743S	1017743S	1017743S	1017743S
16	Inshot Burner	661134R	661134R	661134R	661134R	661134R
17	Manifold, Burner Tube	664228R	664229R	664230R	664231R	664232R
18	Orifice, Main Burner, Natural Gas	661047R	661047R	661047R	661047R	661047R
19	Flame Sensor	632484R	632484R	632484R	632484R	632484R
20	Gas Valve	624775R	624775R	624775R	624775R	624775R
21	Roll-out Switch	626610R	626610R	626610R	626609	626609
22	Door Switch	632125R	632125R	632125R	632125R	632125R
23	Blower Assembly	904681	904682	904682	1003481	1003481
24	Blower Housing Assembly	297200R	297207R	297207R	297209R	297209R
25	Capacitor	01-0024	01-0024	01-0024	01-0026	01-0026
26	Motor, Blower	904857	904858	904858	1003005	904860
27	Wheel, Blower	667251R	667258R	667258R	667280R	667280R
28	Blower Limit	626611R	626611R	626611R	626611R	626611R
29	Repl. Motor Mount Kit	—	904951	904951	904951	904951
30	Hose, High Temperature (Not Shown)	624775R	624775R	624775R	624775R	624775R
31	Set of Wires (Not Shown)	M0036035R	M0036038R	M0036038R	M0036030R	M0036030R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 5.**

# GDD80A DOWNFLOW - COMPONENT LOCATION



**GUH92A UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST**  
**92.1% AFUE**

ITEM	DESCRIPTION	038A3XF	054B4XF	072B4XF	072C5XF	090C5XF	108D5XF	120D5XF
1	Door Set	904767Y	904768Y	904768Y	904769Y	904769Y	904770Y	904770Y
2	Top Panel	2B3551R	2B3552R	2B3552R	2B3553R	2B3553R	2B3554R	2B3554R
3	Burner Assembly	904818	904821	904823	904823	904825	904827	—
4	Ignitor Assembly - Nitride	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S
6	Inshot Burner	661134R	661134R	661134R	661134R	661134R	661134R	661134R
7	Manifold, Burner Tube	664237R	664238R	664239R	664239R	664240R	664241R	664241R
8	Orifice, Main Burner, Nat. Gas	661045R	661047R	661047R	661047R	661047R	661047R	661045R
9	Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R	632484R
10	Gas Valve	624775R	624775R	624775R	624775R	624775R	624775R	624775R
11	Roll-Out Switch	626608R	626608R	626609	626609	626609	626609	626608R
12	Control Board	920915	920915	920915	920915	920915	920915	920915
13	Fuse	632261R	632261R	632261R	632261R	632261R	632261R	632261R
14	Heat Exchanger	904786	904869	904788	904870	904871	904791	904791
15	Main Air Limit	626598R	626614R	626613R	626614R	626613R	626614R	626614R
16	Inducer Motor	1003441	1003441	1003441	1003441	1003441	1003441	1003441
17	Inducer Orifice	669719R	669712R	669713R	669715R	669717R	Not Used	Not Used
18	Inducer Limit	626599	626599	626599	626599	626599	626599	626599
19	Outlet Header Box	904801	904802	904802	904803	904803	904804	904804
20	Pressure Switch (condensate)	632585R	632491R	632622R	632491R	632491R	632491R	632491R
21	Pressure Switch (inducer)		632487R	632495R	632493R	632493R	632493R	632493R
22	Transformer	622341R	622341R	622341R	622341R	622341R	622341R	622341R
23	Door Switch	632125R	632125R	632125R	632125R	632125R	632125R	632125R
24	Blower Assembly	904681	904682	904682	904683	1003481	1003481	1003481
25	Blower Housing Assembly	297200R	297207R	297207R	297204R	297209R	297209R	297209R
26	Capacitor	01-0004	01-0024	01-0024	01-0026	01-0026	01-0026	01-0026
27	Motor, Blower (PSC)	904857	904858	904858	904859	1003005	1003005	1003005
28	Wheel, Blower	667251R	667258R	667258R	667207R	667280R	667280R	667280R
29	Blower Limit	626611R	626611R	626611R	626611R	626611R	626611R	626611R
30	Repl. Motor Mount Kit	—	904951	904951	904980	904951	904951	904951
31	In-Line Drain Assembly	664435R	664435R	664435R	664435R	664435R	664435R	664435R
32	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R	664434R	664434R	664434R
33	Drain Tube, Hard "J"(Not Shown)	663706R	663706R	663706R	663706R	663706R	663706R	663706R
34	Drain Tube, Soft, "J" 30"(Not Shown)	663707R	663707R	663707R	663707R	663707R	663707R	663707R
35	Tube, Soft, 6.5" (Not Shown)	663727R	663727R	663727R	663727R	663727R	663727R	663727R
36	Hose, High Temperature (Not Shown)	624775R	624775R	624775R	624775R	624775R	624775R	624775R
37	Set of Wires (Not Shown)	M0036009R	M0036003R	M0036003R	M0036007R	M0036007R	M0036007R	M0036007R
38	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R	664633R	664633R	664633R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 9.**

**GUH95A UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST**  
**95.0% AFUE**

ITEM	DESCRIPTION	038B4XF	054B4XF	072C5XF	090C5XF	108D5XF	120D5XF
1	Door Set	904768Y	904768Y	904769Y	904769Y	904770Y	904770Y
2	Top Panel	2A9512R	2A9512R	2A9513R	2A9513R	2A9514R	2A9514R
3	Burner Assembly	905020	905021	905022	905023	905024	905025
4	Ignitor Assembly - Nitride	1017743S	1017743S	1017743S	1017743S	1017743S	1017743S
6	Inshot Burner	661128R	661128R	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664473R	664473R	664243R	664244R	664245R	664245R
8	Orifice, Main Burner, Nat. Gas	661051R	661047R	661047R	661047R	661046R	661045R
9	Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R
10	Gas Valve	624775R	624775R	624775R	624775R	624775R	624775R
11	Roll-Out Switch	626609	626610R	626610R	626610R	626610R	626610R
12	Control Board	920915	920915	920915	920915	920915	920915
13	Fuse	632261R	632261R	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904792	904793	904794	904795	904795
15	Main Air Limit	626619R	626598R	626598R	626561R	626561R	626561R
16	Inducer Motor	1003441	1003441	1003441	1003441	1003441	1003441
17	Inducer Orifice	669927R	669718R	669719R	669734R	669715R	669717R
18	Inducer Limit	626599	626599	626599	626599	626599	626599
19	Outlet Header Box	904802	904802	904803	904803	904804	904804
20	Pressure Switch (Condensate)	632674R	632493R	632493R	632624R	632445R	632622R
21	Pressure Switch (Inducer)	632673R	632487R	632487R	632487R	632675R	632571R
22	Transformer	622341R	622341R	622341R	622341R	622341R	622341R
23	Door Switch	632125R	632125R	632125R	632125R	632125R	632125R
24	Blower Assembly	904682	904682	904683	1003481	1003481	1003481
25	Blower Housing Assembly	297207R	297207R	297204R	297209R	297209R	297209R
26	Capacitor	01-0024	01-0024	01-0026	01-0026	01-0026	01-0026
27	Motor, Blower (PSC)	904858	904858	904859	1003005	1003005	1003005
28	Wheel, Blower	667258R	667258R	667207R	667280R	667280R	667280R
29	Blower Limit	626611R	626611R	626611R	626611R	626611R	626611R
30	Repl. Motor Mount Kit	904951	904951	904980	904951	904951	904951
31	In-Line Drain Assembly	664435R	664435R	664435R	664435R	664435R	664435R
32	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R	664434R	664434R
33	Drain Tube, Hard "J"(Not Shown)	663706R	663706R	663706R	663706R	663706R	663706R
34	Drain Tube, Soft, "J" 30"(Not Shown)	663707R	663707R	663707R	663707R	663707R	663707R
35	Tube, Soft, 6.5" (Not Shown)	663727R	663727R	663727R	663727R	663727R	663727R
36	Hose, High Temperature (Not Shown)	624775R	624775R	624775R	624775R	624775R	624775R
37	Set of Wires (Not Shown)	M0036003R	M0036003R	M0036007R	M0036007R	M0036007R	M0036007R
38	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R	664633R	664633R
39	PVC Trap (Not Shown)	664659R	664659R	664659R	664659R	664659R	664659R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 9.**

**GUH95C UPFLOW / HORIZONTAL W/ ECM MOTOR - REPLACEMENT PARTS LIST  
UP TO 95.0% AFUE**

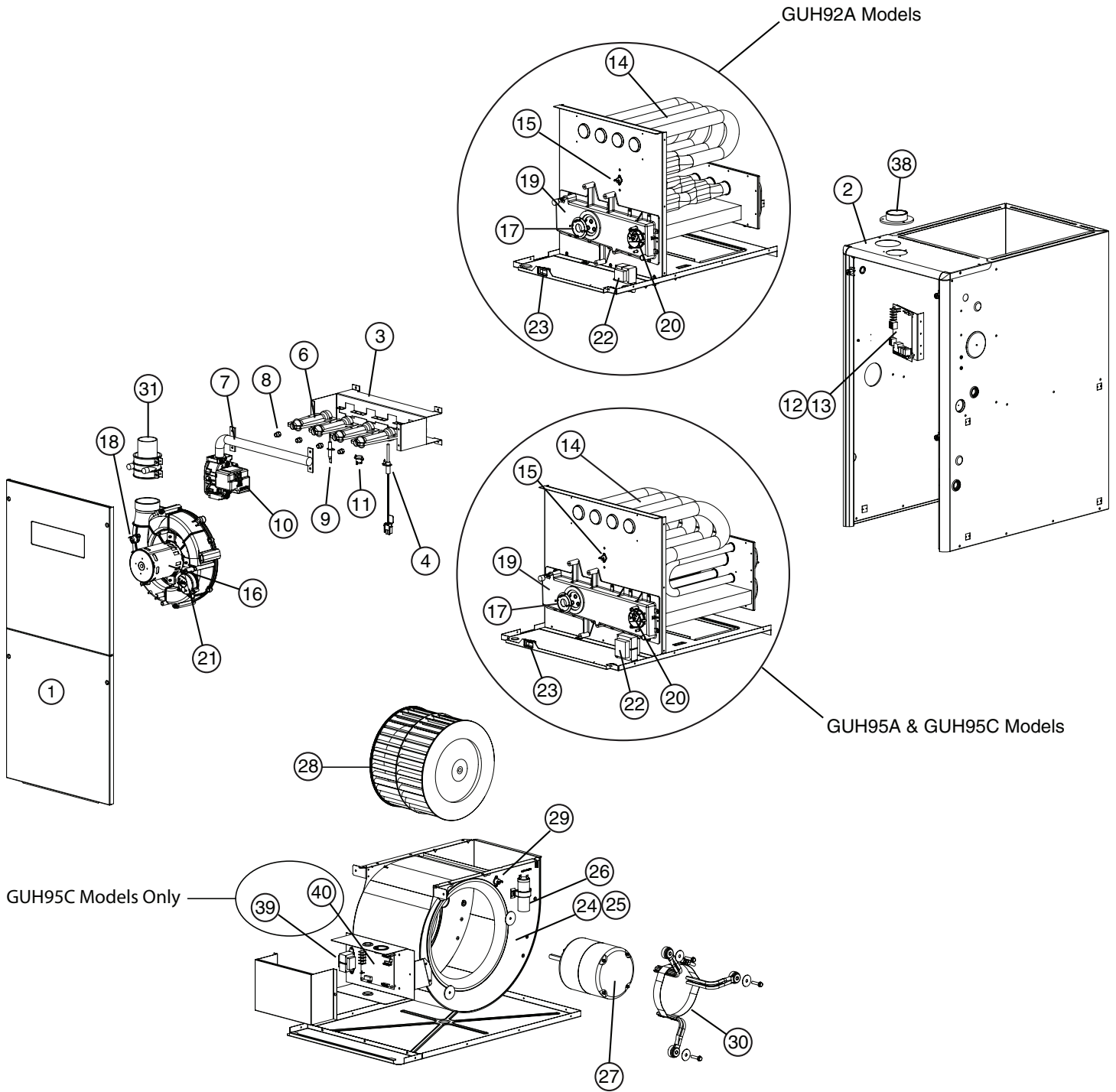
ITEM	DESCRIPTION	054B4XE	072C4XE	090C4XE	108D4XE	120D4XE
1	Door Set	904768Y	904769Y	904769Y	904770Y	904770Y
2	Top Panel	2A9512R	2A9513R	2A9513R	2A9514R	2A9514R
3	Burner Assembly	905021	905022	905023	905024	905025
4	Ignitor Assembly - Nitride	1017743S	1017743S	1017743S	1017743S	1017743S
6	Inshot Burner	661128R	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664473R	664243R	664244RR	664245R	664245R
8	Orifice, Main Burner, Nat. Gas	661047R	661047R	661047R	661046R	661045R
9	Flame Sensor	632484R	632484R	632484R	632484R	632484R
10	Gas Valve	624775R	624775R	624775R	624775R	624775R
11	Roll-Out Switch	626610R	626610R	626610R	626610R	626610R
12	Control Board	920915	920915	920915	920915	920915
13	Fuse	632261R	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795	904795
15	Main Air Limit	626598	626598	626561R	626561R	626561R
16	Inducer Motor	1003441	1003441	1003441	1003441	1003441
17	Inducer Orifice	669718R	669719R	669734R	669715R	669717R
18	Inducer Limit	626599	626599	626599	626599	626599
19	Outlet Header Box	904802	904803	904803	904804	904804
20	Pressure Switch (Condensate)	632493R	632493R	632624R	632445R	632622R
21	Pressure Switch (Inducer)	632487R	632487R	632487R	632675R	632571R
22	Transformer	622341R	622341R	622341R	622341R	622341R
23	Door Switch	632125R	632125R	632125R	632125R	632125R
24	Blower Assembly	904873	904874	904874	904875	904875
25	Blower Housing Assembly	297207R	297204R	297209R	297209R	297209R
26	PVC Trap (Not Shown)	664659R	664659R	664659R	664659R	664659R
27	Motor, Blower (ECM)	921650	622684	622684	921652	921652
28	Wheel, Blower	667374R	667280R	667280R	667280R	667280R
29	Blower Limit	626611R	626611R	626611R	626611R	626611R
30	Repl. Motor Mount Kit	904907	904907	904907	904951	904951
31	In-Line Drain Assembly	664435R	664435R	664435R	664435R	664435R
32	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R	664434R
33	Drain Tube, Hard "J"(Not Shown)	663706R	663706R	663706R	663706R	663706R
34	Drain Tube, Soft, "J" 30"(Not Shown)	663707R	663707R	663707R	663707R	663707R
35	Tube, Soft, 6.5" (Not Shown)	663727R	663727R	663727R	663727R	663727R
36	Hose, High Temperature (Not Shown)	624775R	624775R	624775R	624775R	624775R
37	Set of Wires (Not Shown)	M0036039R	M0036040R	M0036040R	M0036040R	M0036040R
38	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R	664633R
39	Blower choke	920920	920920	920920	920920	920920
40	Blower Control Board	—	622340	622340	622340	622340

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 9.**



# GUH92A, GUH95A, & GUH95C UPFLOW / HORIZONTAL - COMPONENT LOCATION



**GDD95A DOWNFLOW - REPLACEMENT PARTS LIST  
UP TO 95.0% AFUE**

ITEM	DESCRIPTION	054B4XF	072C5XF	090C5XF	118D5XF
1	Door Set	904768Y	904769Y	904769Y	904770Y
2	Top Panel	2B3562R	2B3563R	2B3563R	—
3	Burner Assembly	905026	905022	905023	905027
4	Ignitor Assembly - Nitride	1017743S	1017743S	1017743S	1017743S
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664611R	664243	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661047R	661047R	661047R	661046R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624775R	624775R	624775R	624775R
11	Roll-Out Switch	626610R	626610R	626610R	626610R
12	Control Board	920915	920915	920915	920915
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904869	904788	904871	904791
15	Main Air Limit	626601R	626617R	626613R	626613R
16	Inducer Motor	1003441	1003441	1003441	1003441
17	Inducer Orifice	669718R	669719R	669734R	669717R
18	Inducer Limit	626599	626599	626599	626599
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switch (Inducer)	632487R	632487R	632487R	632571R
21	Transformer	622341R	622341R	622341R	622341R
22	Door Switch	632125R	632125R	632125R	632125R
23	Blower Assembly	904682	1003481	1003481	1003481
24	Blower Housing Assembly	297207R	297209R	297209R	297209R
25	Capacitor	01-0024	01-0026	01-0026	01-0026
26	Motor, Blower (PSC)	904858	1003005	1003005	1003005
27	Wheel, Blower	667258R	667280R	667280R	667280R
28	Blower Limit/Blower Deck Limit	626611R	626611R	626611R	626611R
29	Repl. Motor Mount Kit	904951	904951	904951	904951
30	In-Line Drain Assembly	664435R	664435R	664435R	664435R
31	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
32	Drain Tube, Hard "J" (Not Shown)	663706R	663706R	663706R	663706R
33	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
35	Hose, High Temperature (Not Shown)	624775R	624775R	624775R	624775R
36	Set of Wires (Not Shown)	M0036004R	M0036029R	M0036029R	M0036029R
38	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.  
**FOR COMPONENT LOCATIONS, SEE PAGE 12.**

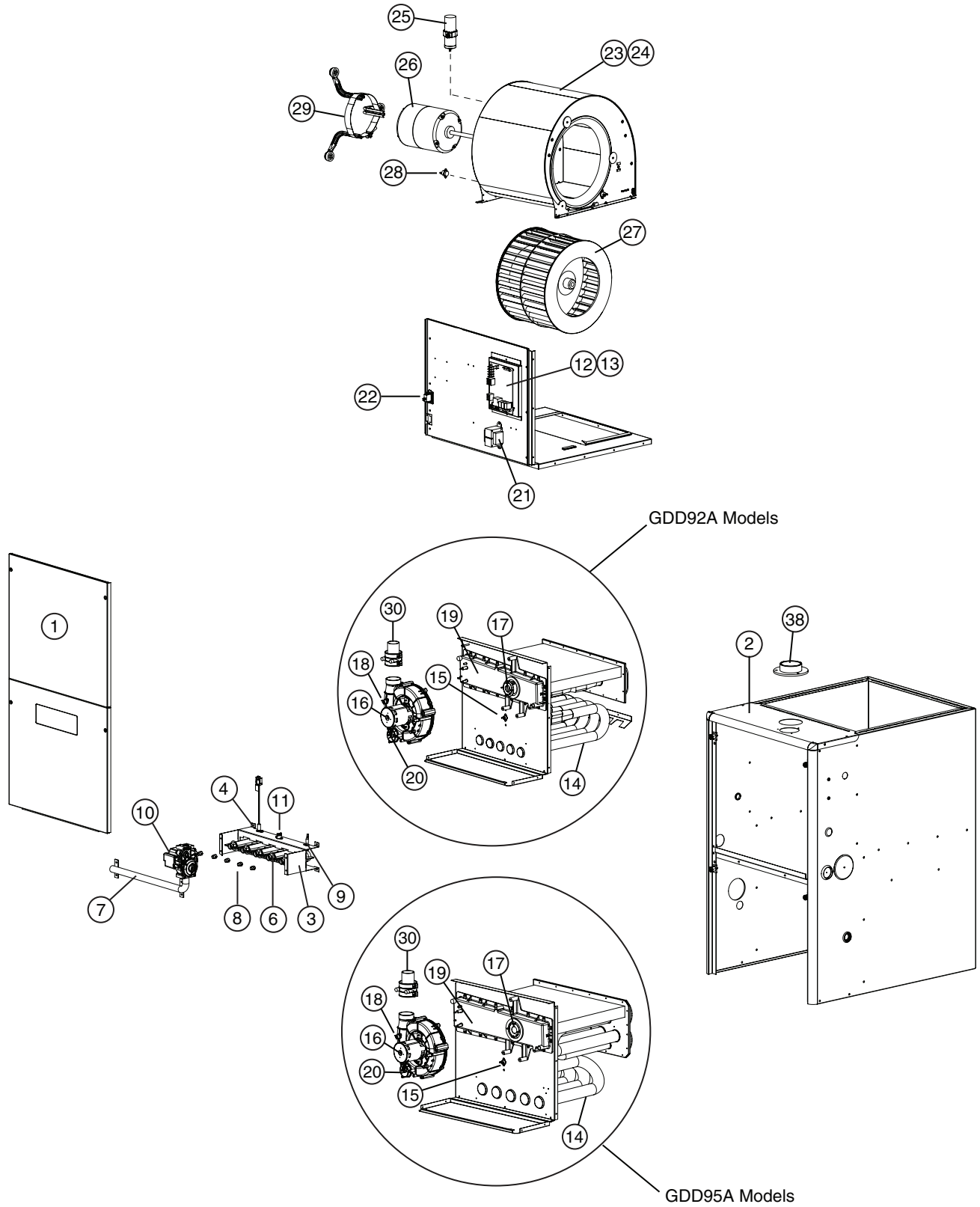
**GDD92A DOWNFLOW - REPLACEMENT PARTS LIST**  
**92.1% AFUE**

ITEM	DESCRIPTION	054B4XF	072B4XF	090C5XF	120D5XF
1	Door Set	904768Y	904768Y	904769Y	904770Y
2	Top Panel	2B3562R	2B3562R	2B3563R	—
3	Burner Assembly	904821	904823	904825	904997
4	Ignitor Assembly - Nitride	1017743S	1017743S	1017743S	1017743S
6	Inshot Burner	661134R	661134R	661134R	661134R
7	Manifold, Burner Tube	664238R	664239R	664240R	664241R
8	Orifice, Main Burner, Natural Gas	661047R	661047R	661047R	661045R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624775R	624775R	624775R	624775R
11	Roll-Out Switch	626609	626610R	626610R	626610R
12	Control Board	920915	920915	920915	920915
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904869	904788	904871	904791
15	Main Air Limit	626598R	626598R	626613R	626598R
16	Inducer Motor	1003441	1003441	1003441	1003441
17	Inducer Orifice	669712R	669713R	669714R	Not Used
18	Inducer Limit	626599	626599	626599	626599
19	Outlet Header Box	904802	904802	904803	904804
20	Pressure Switch (inducer)	632487R	632487R	632487R	632487R
21	Transformer	622341R	622341R	622341R	622341R
22	Door Switch	632125R	632125R	632125R	632125R
23	Blower Assembly	904682	904682	1003481	1003481
24	Blower Housing Assembly	297207R	297207R	297209R	297209R
25	Capacitor	01-0024	01-0024	01-0026	01-0026
26	Motor, Blower (PSC)	904858	904858	1003005	1003005
27	Wheel, Blower	667258R	667258R	667280R	667280R
28	Blower Limit/Blower Deck Limit	626611R	626611R	626611R	626611R
29	Repl. Motor Mount Kit	904951	904951	904951	904951
30	In-Line Drain Assembly	664435R	664435R	664435R	664435R
31	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
32	Drain Tube, Hard "J" (Not Shown)	663706R	663706R	663706R	663706R
33	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
35	Hose, High Temperature (Not Shown)	624775R	624775R	624775R	624775R
36	Set of Wires (Not Shown)	M0036004R	M0036004R	M0036029R	M0036029R
38	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 12.**

# GDD92A & GDD95A DOWNFLOW - COMPONENT LOCATION



HEAT CONTROLLER

1900 Wellworth Ave., Jackson MI 49203 • Ph. 517-787-2100 • www.heatcontroller.com

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Specifications & illustrations subject to change without notice or incurring obligations (11/22).



**D306141E**  
(Replaces D306141D)