

## REPLACEMENT PARTS LIST

**RG7D SERIES CONDENSING GAS FURNACE FOR MANUFACTURED HOUSING**  
**SINGLE STAGE DOWNFLOW MODELS (95.1% AFUE) &**  
**TWO-STAGE DOWNFLOW MODELS (95.0% AFUE)**



**N4 Series  
Front Return  
without Coil Box**



**C4 Series  
Front Return  
with Coil Box**



**C4T Series  
Top Return  
with Coil Box**



**N4T Series  
Top Return  
without Coil Box**

## RG7D SERIES SINGLE STAGE GAS FURNACE

| ITEM | DESCRIPTION                                     | RG7D45C41(T) | RG7D60C41(T) | RG7D72C41(T) |
|------|-------------------------------------------------|--------------|--------------|--------------|
| 1    | Door Assembly, Louvered (Front Return Models)   | 903977       | 903977       | 903977       |
| 2    | Door Assembly, Non-Louvered (Top Return Models) | 904049       | 904049       | 904049       |
| 3    | Filter (Front Return Models)                    | 669363       | 669363       | 669363       |
| 4    | Door Latch                                      | 618107       | 618107       | 618107       |
| 5    | Door Latch Fastener                             | 606317       | 606317       | 606317       |
| 6    | Blower Assembly                                 | 921490       | 921490       | 921491       |
| 7    | Blower Wheel                                    | 667258       | 667258       | 667258       |
| 8    | Blower Motor                                    | 904858       | 904858       | 904859       |
| 9    | Blower Motor Mount Kit                          | 904951       | 904951       | 904951       |
| 10   | Capacitor                                       | 01-0024      | 01-0024      | 01-0026      |
| 11   | Combustion Air Inlet Pipe                       | 664645       | 664645       | 664645       |
| 12   | Vent Pipe                                       | 664644       | 664644       | 664644       |
| 13   | Blower Deck Limit                               | 626602       | 626602       | 626602       |
| 14   | Door Switch                                     | 632337       | 632337       | 632337       |
| 15   | Control Board                                   | 920915       | 920915       | 920915       |
| 16   | Fuse                                            | 632261       | 632261       | 632261       |
| 17   | Heat Exchanger (Not Shown)                      | 921597       | 921597       | 921598       |
| 18   | Outlet Header Box                               | 904802       | 904802       | 904802       |
| 19   | Inducer Motor with Gasket                       | 921494       | 921494       | 921494       |
| 20   | Inducer Orifice (Not Shown)                     | 669927       | 669749       | 669712       |
| 21   | Inline Drain Assembly                           | 664435       | 664435       | 664435       |
| 22   | Pressure Switch                                 | 632492       | 632624       | 632492       |
| 23   | Vent Limit                                      | 626606       | 626606       | 626606       |
| 24   | Main Air Limit                                  | 626615       | 626617       | 626598       |
| 25   | Rollout Limit (Not Shown)                       | 626608       | 626608       | 626608       |
|      |                                                 | 626558R      | 626558R      | 626558R      |
| 26   | Transformer                                     | 622341       | 622341       | 622341       |
| 27   | Burner Box Assembly                             | 921495       | 921599       | 921496       |
| 28   | Igniter                                         | 1016290S     | 1016290S     | 1016290S     |
| 29   | Flame Sensor                                    | 632316       | 632316       | 632316       |
| 30   | Gas Valve                                       | 624610       | 624610       | 624610       |
| 31   | Manifold                                        | 664639       | 664639       | 664640       |
| 32   | Orifice, Natural                                | 661049       | 661045       | 661047       |
| 33   | Orifice, LP                                     | 661057       | 661055       | 661056       |
| 34   | Burner Inshot                                   | 661135       | 661135       | 661135       |
| 35   | Burner View Port (Not Shown)                    | 632216       | 632216       | 632216       |
| 36   | Drain Tube, Soft, 42" (Not Shown)               | 664278       | 664278       | 664278       |
| 37   | Drain Tube, Hard "J"                            | 663706       | 663706       | 663706       |
| 38   | Vent Tee                                        | 618060       | 618060       | 618060       |
| 39   | Coil Door Assembly (Not Shown)                  | 903094       | 903094       | 903094       |

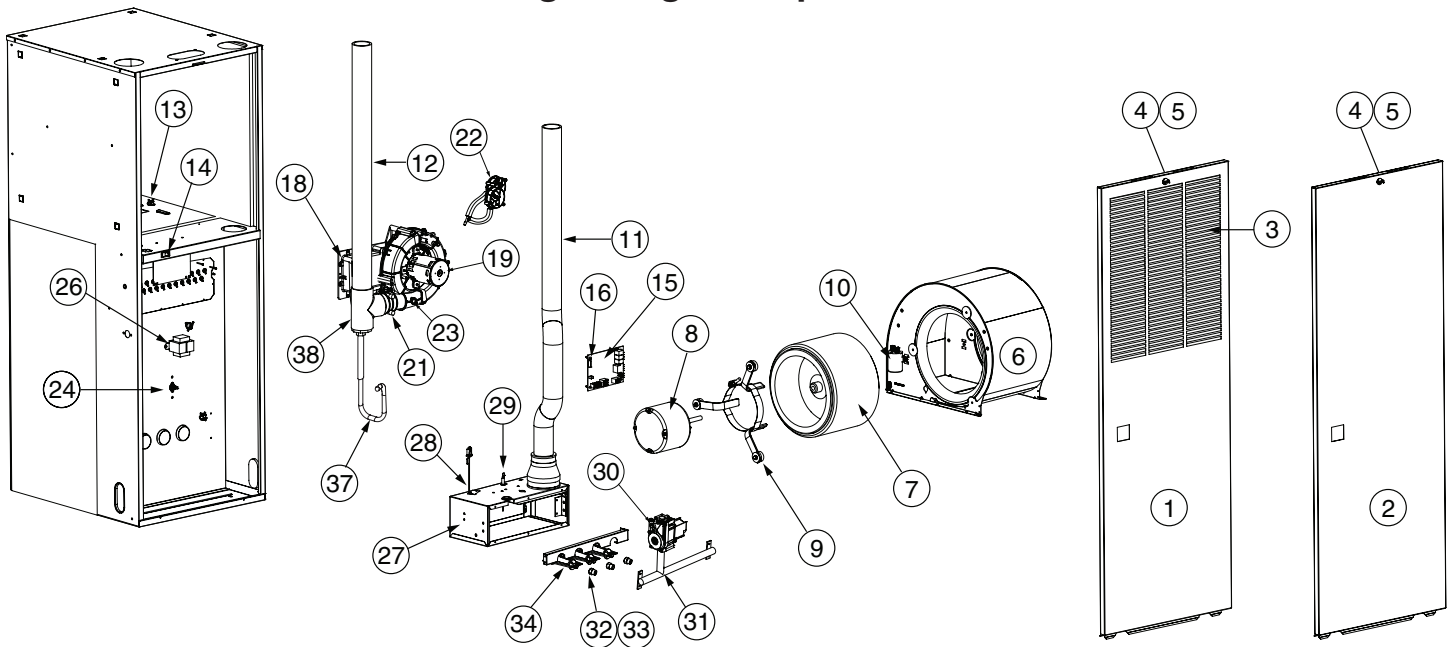
Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

## RG7D SERIES TWO-STAGE GAS FURNACE

| ITEM | DESCRIPTION                                        | RG7D45*4(T) | RG7D60*4(T) | RG7D72*4(T) |
|------|----------------------------------------------------|-------------|-------------|-------------|
| 1    | Door Assembly, Louvered<br>(Front Return Models)   | 922094      | 922094      | 922094      |
| 2    | Door Assembly, Non-Louvered<br>(Top Return Models) | 922095      | 922095      | 922095      |
| 3    | Filter (Top Return Models)                         | 669779      | 669779      | 669779      |
| 4    | Door Latch                                         | 618107      | 618107      | 618107      |
| 5    | Door Latch Fastener                                | 606317      | 606317      | 606317      |
| 6    | Blower Assembly                                    | 922015      | 922015      | 922015      |
| 7    | Blower Wheel                                       | 667258      | 667258      | 667258      |
| 8    | Blower Motor                                       | 622683      | 622683      | 622683      |
| 9    | Blower Motor Mount Kit                             | 904951      | 904951      | 904951      |
| 10   | Blower Control Board                               | 922016      | 922016      | 922016      |
| 11   | Combustion Air Inlet Pipe                          | 664645      | 664645      | 664645      |
| 12   | Vent Pipe                                          | 664644      | 664644      | 664644      |
| 13   | Blower Deck Limit                                  | 626602      | 626602      | 626602      |
| 14   | Door Switch                                        | 632337      | 632337      | 632337      |
| 15   | Furnace Control Board                              | 920916      | 920916      | 920916      |
| 16   | Fuse                                               | 632261      | 632261      | 632261      |
| 17   | Heat Exchanger (Not Shown)                         | 921597      | 921597      | 921598      |
| 18   | Outlet Header Box                                  | 904802      | 904802      | 904802      |
| 19   | Inducer Motor with Gasket                          | 1003442     | 1003442     | 1003442     |
| 20   | Inducer Orifice (Not Shown)                        | 669927      | 669749      | 669712      |
| 21   | Inline Drain Assembly                              | 664435      | 664435      | 664435      |
| 22   | Pressure Switch                                    | 632656      | 632657      | 632656      |
| 23   | Inducer Limit                                      | 626599      | 626599      | 626599      |
| 24   | Main Air Limit                                     | 626601      | 626601      | 626612      |
| 25   | Rollout Limit                                      | 626608      | 626608      | 626608      |
| 26   | Transformer                                        | 622341      | 622341      | 622341      |
| 27   | Burner Box Assembly                                | 922017      | 922018      | 922019      |
| 28   | Igniter                                            | 1016290S    | 1016290S    | 1016290S    |
| 29   | Flame Sensor (Not Shown)                           | 632316      | 632316      | 632316      |
| 30   | Gas Valve                                          | 624787      | 624787      | 624787      |
| 31   | Manifold                                           | 664639      | 664639      | 664640      |
| 32   | Orifice, Natural                                   | 661049      | 661045      | 661046      |
| 33   | Orifice, LP                                        | 661078      | 661055      | 661079      |
| 34   | Burner Inshot                                      | 661135      | 661135      | 661135      |
| 35   | Burner View Port (Not Shown)                       | 632216      | 632216      | 632216      |
| 36   | Drain Tube, Soft, 23" (Not Shown)                  | 664434      | 664434      | 664434      |
| 37   | Drain Tube, Soft, 42" (Not Shown)                  | 664278      | 664278      | 664278      |
| 38   | Drain Tube, Hard "J"                               | 663706      | 663706      | 663706      |
| 39   | Drain Tee                                          | 618060      | 618060      | 618060      |
| 40   | Hose, High Temp (Not Shown)                        | 263967R     | 263967R     | 263967R     |
| 41   | Set of Wires (Not Shown)                           | M0089701R   | M0089701R   | M0089701R   |
| 42   | Coil Door Assembly (Not Shown)                     | 903094      | 903094      | 903094      |

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## RG7D Single Stage Component Location



## RG7D Two-Stage Component Location

