

# REPLACEMENT PARTS LIST

## K & F Series

Two-Stage Condensing and Non-Condensing Furnaces  
with Fixed Speed and Variable Speed Blowers

NON-CONDENSING GAS  
FURNACES (80%+ AFUE)



**\*G7TA & \*G7TA-1  
Upflow / Horizontal Furnace**



**\*G7TK & \*G7TK-1  
Downflow Furnace**

CONDENSING GAS FURNACES  
(95.1% & 96% AFUE)



**\*G7TC & \*G7TC-1 Upflow / Horizontal Furnace  
and \*G7TE-1 Upflow Only Furnace**



**\*G7TL, \*G7TL-1, & \*G7TN-1  
Downflow Furnace**

<b>80+ AFUE</b>	*G7TA Upflow / Horizontal, Fixed Speed - Replacement Parts List.....	2
	*G7TA Upflow / Horizontal, Variable Speed - Replacement Parts List.....	3
	*G7TK Downflow, Fixed Speed - Replacement Parts List.....	4
	*G7TK Downflow, Variable Speed - Replacement Parts List.....	5
	*G7TA-1 Upflow / Horizontal, Fixed Speed - Replacement Parts List.....	6
	*G7TA-1 Upflow / Horizontal, Variable Speed - Replacement Parts List.....	7
	*G7TK-1 Downflow, Fixed Speed - Replacement Parts List.....	8
	*G7TK-1 Downflow, Variable Speed - Replacement Parts List.....	9
	*G7TA / *G7TA-1 Upflow / Horizontal - Component Location.....	10
	*G7TK / *G7TK-1 Downflow - Component Location.....	11

<b>95.1% AFUE</b>	G7TC Upflow / Horizontal, Fixed Speed - Replacement Parts List.....	12
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	*G7TL Downflow, Fixed Speed - Replacement Parts List.....	14
	*G7TL Downflow, Variable Speed - Replacement Parts List.....	15
	*G7TC-1 Upflow / Horizontal, Fixed Speed - Replacement Parts List.....	16
	*G7TC-1 Upflow / Horizontal, Variable Speed - Replacement Parts List.....	17
	*G7TL-1 Downflow, Fixed Speed - Replacement Parts List.....	18
	*G7TL-1 Downflow, Variable Speed - Replacement Parts List.....	19
	*G7TC / *G7TC-1 Upflow / Horizontal - Component Location.....	20
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<b>96% AFUE</b>	*G7TE-1 Upflow, Fixed Speed - Replacement Parts List.....	22
	*G7TE-1 Upflow, Variable Speed - Replacement Parts List.....	23
	*G7TN-1 Downflow, Fixed Speed - Replacement Parts List.....	24
	*G7TN-1 Downflow, Variable Speed - Replacement Parts List.....	25
	*G7TE-1 Upflow Only - Component Location.....	26
*G7TN-1 Downflow - Component Location.....	27	

\*Model description may be prefixed with an alphanumeric character

ITEM	DESCRIPTION	060-23A	080-24B	100-24B	100-35C	120-35C	140-45D
1	Door Set (Not Shown)	904767	904768	904768	904769	904769	904770
2	Top Panel	295911R	295912R	295912R	295913R	295913R	295914R
3	Collector Pan with Gasket	904812	904813	904814	904815	904981	904982
4	Inducer Motor	904797	904797	904797	904797	904797	904797
5	Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R	689988R
6	Transformer	622341R	622341R	622341R	622341R	622341R	622341R
7	Control Board	920916	920916	920916	920916	920916	920916
8	Fuse	632261R	632261R	632261R	632261R	632261R	632261R
9	Pressure Switches	632514R	632514R	632514R	632515R	632515R	632515R
10	Heat Exchanger (Not Shown)	904779	904780	904781	904783	904868	904785
11	Main Air Limit	626567R	626566R	626566R	626562R	626566R	626566R
12	Burner Assembly	904834	904835	904836	904836	904837	904833
13	Ignitor Assembly - Nitride	921074	921074	921074	921074	921074	921074
14	Igniter Bracket (Not Shown)	299261R	299261R	299261R	299261R	299261R	299261R
15	Inshot Burner	661134R	661134R	661134R	661134R	661134R	661134R
16	Manifold, Burner Tube	664228R	664229R	664230R	664230R	664231R	664232R
17	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R	661045R	661045R
18	Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R
19	Gas Valve	624652R	624652R	624652R	624652R	624652R	624652R
20	Roll-Out Limit	626559R	626560R	626560R	626560R	626560R	626559R
21	Door Switch	632125R	632125R	632125R	632125R	632125R	632125R
22	Blower Assembly	904872	904873	904955	904874	904874	904875
23	Blower Housing Assembly	297200R	297207R	297207R	297209R	297209R	297209R
24	Blower Control Board	920920	920920	920920	920920	920920	920920
25	Choke, Blower Motor	Not Used	Not Used	Not Used	622340R	622340R	622340R
26	Motor, Blower	921650	921650	921651	921651	921651	921652
27	Wheel, Blower	667375R	667374R	667374R	667280R	667280R	667280R
28	Blower Limit	626581R	626581R	626581R	626581R	626581R	626581R
29	Repl. Motor Mount Kit	904867	904907	904907	904907	904907	904951
30	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R	263967R	263967R
31	Set of Wires (Not Shown)	M0036011R	M0036011R	M0036011R	M0036013R	M0036013R	M0036013R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 10.**

ITEM	DESCRIPTION	060-VA	080-VB	100-VC	120-VC	140-VD
1	Door Set (Not Shown)	904767	904768	904769	904769	904770
2	Top Panel	295911R	295912R	295913R	295913R	295914R
3	Collector Pan with Gasket	904812	904813	904815	904981	904982
4	Inducer Motor	904797	904797	904797	904797	904797
5	Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R
6	Transformer	622341R	622341R	622341R	622341R	622341R
7	Control Board	920916	920916	920916	920916	920916
8	Fuse	632261R	632261R	632261R	632261R	632261R
9	Pressure Switches	632514R	632514R	632515R	632515R	632515R
10	Heat Exchanger (Not Shown)	904779	904780	904783	904868	904785
11	Main Air Limit	626567R	626566R	626562R	626566R	626566R
12	Burner Assembly	904834	904835	904836	904837	904833
13	Ignitor Assembly - Nitride	921074	921074	921074	921074	921074
14	Igniter Bracket (Not Shown)	299261R	299261R	299261R	299261R	299261R
15	Inshot Burner	661134R	661134R	661134R	661134R	661134R
16	Manifold, Burner Tube	664228R	664229R	664230R	664231R	664232R
17	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R	661045R
18	Flame Sensor	632484R	632484R	632484R	632484R	632484R
19	Gas Valve	624652R	624652R	624652R	624652R	624652R
20	Roll-Out Limit	626559R	626560R	626560R	626560R	626559R
21	Door Switch	632125R	632125R	632125R	632125R	632125R
22	Blower Assembly	904876	904877	904878	904878	904879
23	Blower Housing Assembly	297200R	297207R	297209R	297209R	297209R
24	Blower Control Board (For units produced prior to 8/31/2012)	920918	920918	920918	920918	920918
	Blower Control Board (For units produced on or after 9/1/2012)	922016	922016	922016	922016	922016
25	Choke, Blower Motor	Not Used	Not Used	622340R	622340R	622340R
26	Motor, Blower	921650	921650	921651	921651	921652
27	Wheel, Blower	667375R	667374R	667280R	667280R	667280R
28	Blower Limit	626581R	626581R	626581R	626581R	626581R
29	Repl. Motor Mount Kit	904867	904907	904907	904907	904951
30	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R	263967R
31	Set of Wires (Not Shown)	M0036011R	M0036011R	M0036013R	M0036013R	M0036013R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 10.**

ITEM	DESCRIPTION	060-23A	080-24B	100-24B	100-35C	120-35C	140-45D
1	Door Set (Not Shown)	904767	904768	904768	904769	904769	904770
2	Top Panel	295911R	295912R	295912R	295913R	295913R	295914R
3	Collector Pan with Gasket	904903	904813	904905	904983	904981	904984
4	Inducer Motor	904797	904797	904797	904797	904797	904797
5	Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R	689988R
6	Combustion Tube	299291R	299291R	299291R	299291R	299291R	299291R
7	Transformer	622341R	622341R	622341R	622341R	622341R	622341R
8	Control Board	920916	920916	920916	920916	920916	920916
9	Fuse	632261R	632261R	632261R	632261R	632261R	632261R
10	Pressure Switches	632514R	632515R	632515R	632515R	632515R	632523
11	Heat Exchanger (Not Shown)	904779	904780	904781	904783	904868	904785
12	Main Air Limit	626565R	626567R	626567R	626565R	626564R	626567R
13	Burner Assembly	904834	904835	904836	904836	904837	904833
14	Ignitor Assembly - Nitride	921074	921074	921074	921074	921074	921074
15	Igniter Bracket (Not Shown)	299261R	299261R	299261R	299261R	299261R	299261R
16	Inshot Burner	661134R	661134R	661134R	661134R	661134R	661134R
17	Manifold, Burner Tube	664228R	664229R	664230R	664230R	664231R	664232R
18	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R	661045R	661045R
19	Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R
20	Gas Valve	624652R	624652R	624652R	624652R	624652R	624652R
21	Roll-Out Limit	626559R	626560R	626559R	626559R	626560R	626560R
22	Door Switch (Not Shown)	632125R	632125R	632125R	632125R	632125R	632125R
23	Blower Assembly	904872	904873	904873	904874	904874	904875
24	Blower Housing Assembly	297200R	297207R	297207R	297204R	297204R	297209R
25	Blower Control Board	920920	920920	920920	920920	920920	920920
26	Choke, Blower Motor	Not Used	Not Used	Not Used	622340R	622340R	622340R
27	Motor, Blower	921650	921650	921651	921651	921651	921652
28	Wheel, Blower	667375R	667374R	667374R	667280R	667280R	667280R
29	Blower Limit	626581R	626581R	626581R	626581R	626581R	626581R
30	Repl. Motor Mount Kit	904867	904907	904907	904907	904907	904951
31	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R	263967R	263967R
32	Set of Wires (Not Shown)	M0036036R	M0036012R	M0036012R	M0036014R	M0036014R	M0036014R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 11.**

ITEM	DESCRIPTION	060-VA	080-VB	100-VC	120-VC
1	Door Set (Not Shown)	904767	904768	904769	904769
2	Top Panel	295911R	295912R	295913R	295913R
3	Collector Pan with Gasket	904903	904813	904983	904981
4	Inducer Motor	904797	904797	904797	904797
5	Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R
6	Combustion Tube	299291R	299291R	299291R	299291R
7	Transformer	622341R	622341R	622341R	622341R
8	Control Board	920916	920916	920916	920916
9	Fuse	632261R	632261R	632261R	632261R
10	Pressure Switches	632514R	632515R	632515R	632515R
11	Heat Exchanger (Not Shown)	904779	904780	904783	904868
12	Main Air Limit	626565R	626567R	626565R	626564R
13	Burner Assembly	904834	904835	904836	904837
14	Ignitor Assembly - Nitride	921074	921074	921074	921074
15	Igniter Bracket (Not Shown)	299261R	299261R	299261R	299261R
16	Inshot Burner	661134R	661134R	661134R	661134R
17	Manifold, Burner Tube	664228R	664229R	664230R	664231R
18	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R
19	Flame Sensor	632484R	632484R	632484R	632484R
20	Gas Valve	624652R	624652R	624652R	624652R
21	Roll-Out Limit	626559R	626560R	626559R	626560R
22	Door Switch (Not Shown)	632125R	632125R	632125R	632125R
23	Blower Assembly	904876	904877	904878	904878
24	Blower Housing Assembly	297200R	297207R	297204R	297204R
25	Blower Control Board (For units produced prior to 8/31/2012)	920918	920918	920918	920918
	Blower Control Board (For units produced on or after 9/1/2012)	922016	922016	922016	922016
26	Choke, Blower Motor	Not Used	Not Used	622340R	622340R
27	Motor, Blower	921650	921650	921651	921651
28	Wheel, Blower	667375R	667374R	667280R	667280R
29	Blower Limit	626581R	626581R	626581R	626581R
30	Repl. Motor Mount Kit	904867	904907	904907	904907
31	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
32	Set of Wires (Not Shown)	M0036037R	M0036019R	M0036020R	M0036020R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 11.**

ITEM	DESCRIPTION	060-23A1	080-24B1	100-24B1	100-35C1	120-35C1	140-45D1
1	Door Set	904767	904768	904768	904769	904769	904770
2	Top Panel	295911R	295912R	295912R	295913R	295913R	295914R
3	Collector Pan with Gasket	904903	904905	904905	904815	904816	904817
4	Inducer Motor	904978	904978	904978	904978	904978	904979
5	Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R	689988R
6	Transformer	622341R	622341R	622341R	622341R	622341R	622341R
7	Control Board	920916	920916	920916	920916	920916	920916
8	Fuse	632261R	632261R	632261R	632261R	632261R	632261R
9	Pressure Switches	632515R	632595R	632614R	632566R	632566R	632516R
10	Heat Exchanger	904779	904780	904781	904783	904868	904785
11	Main Air Limit	626567R	626566R	626566R	626562R	626566R	626566R
12	Burner Assembly	904834	904835	904836	904836	904837	904833
13	Ignitor Assembly - Nitride	921074	921074	921074	921074	921074	921074
14	Igniter Bracket	299261R	299261R	299261R	299261R	299261R	299261R
15	Inshot Burner	661134R	661134R	661134R	661134R	661134R	661134R
16	Manifold, Burner Tube	664228R	664229R	664230R	664230R	664231R	664232R
17	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R	661045R	661045R
18	Flame Sensor	632484R	632484R	632484R	632484R	632484R	632484R
19	Gas Valve	624652R	624652R	624652R	624652R	624652R	624652R
20	Roll-Out Limit	626559R	626560R	626560R	626560R	626560R	626559R
21	Door Switch	632125R	632125R	632125R	632125R	632125R	632125R
22	Blower Assembly	904872	904873	904955	904874	904874	904875
23	Blower Housing Assembly	297200R	297207R	297207R	297209R	297209R	297209R
24	Blower Control Board	920920	920920	920920	920920	920920	920920
25	Choke, Blower Motor	Not Used	Not Used	Not Used	622340R	622340R	622340R
26	Motor, Blower	921650	921650	921651	921651	921651	921652
27	Wheel, Blower	667375R	667374R	667374R	667280R	667280R	667280R
28	Blower Limit	626581R	626581R	626581R	626581R	626581R	626581R
29	Repl. Motor Mount Kit	904867	904907	904907	904907	904907	904951
30	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R	263967R	263967R
31	Set of Wires (Not Shown)	M0036011R	M0036011R	M0036011R	M0036013R	M0036013R	M0036013R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 10.**

ITEM	DESCRIPTION	060-VA1	080-VB1	100-VC1	120-VC1	140-VD1
1	Door Set	904767	904768	904769	904769	904770
2	Top Panel	295911R	295912R	295913R	295913R	295914R
3	Collector Pan with Gasket	904903	904905	904815	904816	904817
4	Inducer Motor	904978	904978	904978	904978	904979
5	Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R
6	Transformer	622341R	622341R	622341R	622341R	622341R
7	Control Board	920916	920916	920916	920916	920916
8	Fuse	632261R	632261R	632261R	632261R	632261R
9	Pressure Switches	632515R	632595R	632566R	632566R	632516R
10	Heat Exchanger	904779	904780	904783	904868	904785
11	Main Air Limit	626567R	626566R	626562R	626566R	626566R
12	Burner Assembly	904834	904835	904836	904837	904833
13	Ignitor Assembly - Nitride	921074	921074	921074	921074	921074
14	Igniter Bracket	299261R	299261R	299261R	299261R	299261R
15	Inshot Burner	661134R	661134R	661134R	661134R	661134R
16	Manifold, Burner Tube	664228R	664229R	664230R	664231R	664232R
17	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R	661045R
18	Flame Sensor	632484R	632484R	632484R	632484R	632484R
19	Gas Valve	624652R	624652R	624652R	624652R	624652R
20	Roll-Out Limit	626559R	626560R	626560R	626560R	626559R
21	Door Switch	632125R	632125R	632125R	632125R	632125R
22	Blower Assembly	904876	904877	904878	904878	904879
23	Blower Housing Assembly	297200R	297207R	297209R	297209R	297209R
24	Blower Control Board (For units produced prior to 8/31/2012)	920918	920918	920918	920918	920918
	Blower Control Board (For units produced on or after 9/1/2012)	922016	922016	922016	922016	922016
25	Choke, Blower Motor	Not Used	Not Used	622340R	622340R	622340R
26	Motor, Blower	921650	921650	921651	921651	921652
27	Wheel, Blower	667375R	667374R	667280R	667280R	667280R
28	Blower Limit	626581R	626581R	626581R	626581R	626581R
29	Repl. Motor Mount Kit	904867	904907	904907	904907	904951
30	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R	263967R
31	Set of Wires (Not Shown)	M0036011R	M0036011R	M0036013R	M0036013R	M0036013R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 10.**

ITEM	DESCRIPTION	060-23A1	080-24B1	100-35C1	120-35C1	140-45D1
1	Door Set	904767	904768	904769	904769	904770
2	Top Panel	295911R	295912R	295913R	295913R	295914R
3	Collector Pan with Gasket	904903	904977	904904	904816	904906
4	Inducer Motor	904978	904978	904978	904978	904979
5	Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R	689988R
6	Combustion Tube	299291R	299291R	299291R	299291R	299291R
7	Transformer	622341R	622341R	622341R	622341R	622341R
8	Control Board	920916	920916	920916	920916	920916
9	Fuse	632261R	632261R	632261R	632261R	632261R
10	Pressure Switches	632566R	632614R	632566R	632595R	632516R
11	Heat Exchanger	904779	904780	904783	904868	904785
12	Main Air Limit	626565R	626562R	626565R	626564R	626565R
13	Burner Assembly	904834	904835	904836	904837	904833
14	Ignitor Assembly - Nitride	921074	921074	921074	921074	921074
15	Igniter Bracket	299261R	299261R	299261R	299261R	299261R
16	Inshot Burner	661134R	661134R	661134R	661134R	661134R
17	Manifold, Burner Tube	664228R	664229R	664230R	664231R	664232R
18	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R	661045R
19	Flame Sensor	632484R	632484R	632484R	632484R	632484R
20	Gas Valve	624652R	624652R	624652R	624652R	624652R
21	Roll-Out Limit	626559R	626560R	626559R	626560R	626560R
22	Door Switch	632125R	632125R	632125R	632125R	632125R
23	Blower Assembly	904872	904873	904874	904874	904875
24	Blower Housing Assembly	297200R	297207R	297204R	297204R	297209R
25	Blower Control Board	920920	920920	920920	920920	920920
26	Choke, Blower Motor	Not Used	Not Used	622340R	622340R	622340R
27	Motor, Blower	921650	921650	921651	921651	921652
28	Wheel, Blower	667375R	667374R	667280R	667280R	667280R
29	Blower Limit	626581R	626581R	626581R	626581R	626581R
30	Repl. Motor Mount Kit	904867	904907	904907	904907	904951
31	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R	263967R
32	Set of Wires (Not Shown)	M0036036R	M0036012R	M0036014R	M0036014R	M0036014R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

[FOR COMPONENT LOCATIONS, SEE PAGE 11.](#)

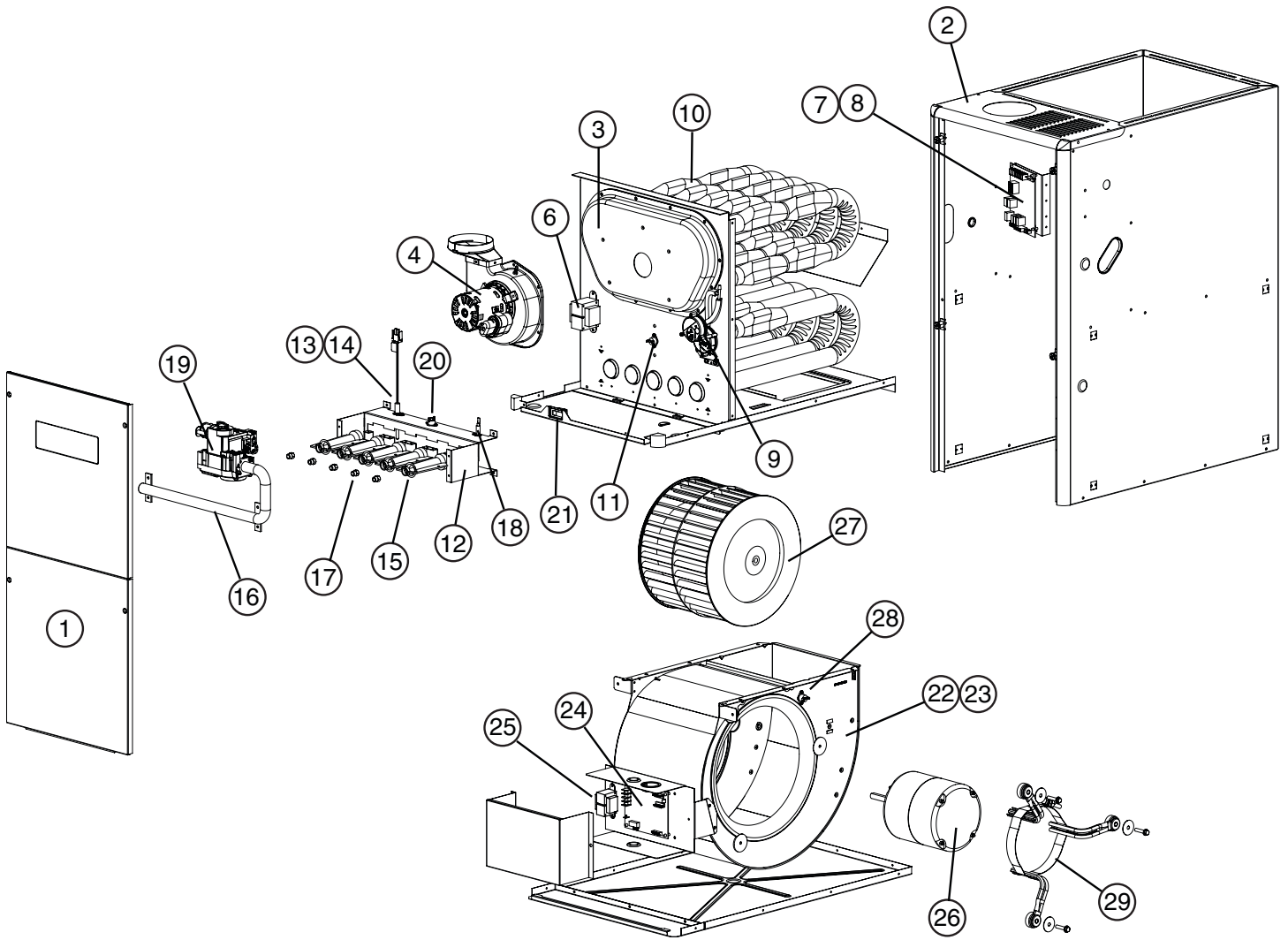


ITEM	DESCRIPTION	060-VA1	080-VB1	100-VC1	120-VC1
1	Door Set	904767	904768	904769	904769
2	Top Panel	295911R	295912R	295913R	295913R
3	Collector Pan with Gasket	904903	904977	904904	904816
4	Inducer Motor	904978	904978	904978	904978
5	Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R
6	Combustion Tube	299291R	299291R	299291R	299291R
7	Transformer	622341R	622341R	622341R	622341R
8	Control Board	920916	920916	920916	920916
9	Fuse	632261R	632261R	632261R	632261R
10	Pressure Switches	632566R	632614R	632566R	632595R
11	Heat Exchanger	904779	904780	904783	904868
12	Main Air Limit	626565R	626562R	626565R	626564R
13	Burner Assembly	904834	904835	904836	904837
14	Ignitor Assembly - Nitride	921074	921074	921074	921074
15	Igniter Bracket	299261R	299261R	299261R	299261R
16	Inshot Burner	661134R	661134R	661134R	661134R
17	Manifold, Burner Tube	664228R	664229R	664230R	664231R
18	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R
19	Flame Sensor	632484R	632484R	632484R	632484R
20	Gas Valve	624652R	624652R	624652R	624652R
21	Roll-Out Limit	626559R	626560R	626559R	626560R
22	Door Switch	632125R	632125R	632125R	632125R
23	Blower Assembly	904876	904877	904878	904878
24	Blower Housing Assembly	297200R	297207R	297204R	297204R
25	Blower Control Board (For units produced prior to 8/31/2012)	920918	920918	920918	920918
	Blower Control Board (For units produced on or after 9/1/2012)	922016	922016	922016	922016
26	Choke, Blower Motor	Not Used	Not Used	622340R	622340R
27	Motor, Blower	921650	921650	921651	921651
28	Wheel, Blower	667375R	667374R	667280R	667280R
29	Blower Limit	626581R	626581R	626581R	626581R
30	Repl. Motor Mount Kit	904867	904907	904907	904907
31	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
32	Set of Wires (Not Shown)	M0036037R	M0036019R	M0036020R	M0036020R

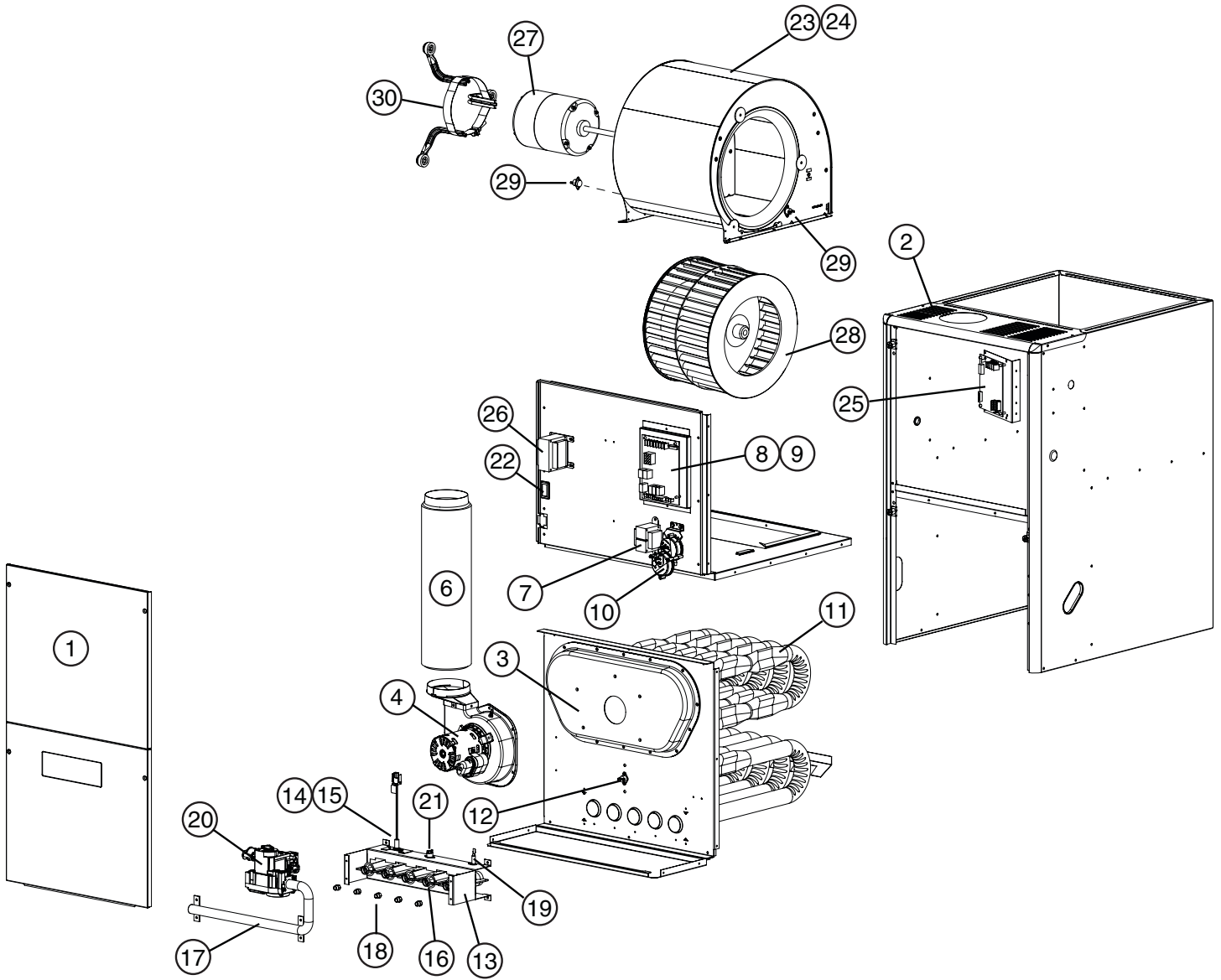
Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 11.**

**\*G7TA / \*G7TA-1 UPFLOW / HORIZONTAL - COMPONENT LOCATION**



**\*G7TK / \*G7TK-1 DOWNFLOW - COMPONENT LOCATION**



ITEM	DESCRIPTION	060-24B & 060-24B-1	080-35C & 080-35C-1	100-35C & 100-35C-1	120-45D & 120-45D-1
1	Door Set	904768	904769	904769	904770
2	Top Panel	2A9512R	2A9513R	2A9513R	2A9514R
3	Burner Assembly	904829	904830	904831	904832
4	Ignitor Assembly - Nitride	921074	921074	921074	921074
5	Igniter Bracket (Not Shown)	299261R	299261R	299261R	299261R
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664473R	664243R	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624652R	624652R	624652R	624652R
11	Roll-Out Limit	626560R	626560R	626560R	626559R
12	Control Board	920916	920916	920916	920916
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795
15	Main Air Limit	626566R	626567R	626561R	626561R
16	Inducer Motor	904799	904799	904799	904799
17	Inducer Orifice	669719R	669713R	669716R	Not Used
18	Inducer Limit	626599R	626599R	626599R	626599R
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switches (Inducer)	632514R	632546R	632555R	632614R
21	Pressure Switches (Condensate)	632550R	632547R	632547R	632554R
22	Transformer	622341R	622341R	622341R	622341R
23	Door Switch	632125R	632125R	632125R	632125R
24	Blower Assembly	904873	904874	904874	904875
25	Blower Housing Assembly	297207R	297209R	297209R	297209R
26	Blower Control Board	920920	920920	920920	920920
27	Choke, Blower Motor	Not Used	622340R	622340R	622340R
28	Motor, Blower	921650	921651	921651	921652
29	Wheel, Blower	667374R	667280R	667280R	667280R
30	Blower Limit	626581R	626581R	626581R	626581R
31	Repl. Motor Mount Kit	904907	904907	904907	904951
32	In-Line Drain Assembly	664435R	664435R	664435R	664435R
33	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
34	Drain Tube, Hard "J" (Not Shown)	663706R	663706R	663706R	663706R
35	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
36	Tube, Soft, 6.5" (Not Shown)	663727R	663727R	663727R	663727R
37	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
38	Set of Wires (Not Shown)	M0036015R	M0036017	M0036017	M0036017
39	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*TC models are equipped with FASCO brand inducer motors. \*TC-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 20.**

ITEM	DESCRIPTION	060-VB & 060-VB-1	080-VC & 080-VC-1	100-VC & 100-VC-1	120-VD & 120-VD-1
1	Door Set	904768	904769	904769	904770
2	Top Panel	2A9512R	2A9513R	2A9513R	2A9514R
3	Burner Assembly	904829	904830	904831	904832
4	Ignitor Assembly - Nitride	921074	921074	921074	921074
5	Igniter Bracket	299261R	299261R	299261R	299261R
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664473R	664243R	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624652R	624652R	624652R	624652R
11	Roll-Out Limit	626560R	626560R	626560R	626559R
12	Control Board	920916	920916	920916	920916
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795
15	Main Air Limit	626566R	626567R	626561R	626561R
16	Inducer Motor	904799	904799	904799	904799
17	Inducer Orifice	669719R	669713R	669716R	Not Used
18	Inducer Limit	626599R	626599R	626599R	626599R
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switches (Inducer)	632514R	632546R	632555R	632614R
21	Pressure Switches (Condensate)	632550R	632547R	632547R	632554R
22	Transformer	622341R	622341R	622341R	622341R
23	Door Switch	632125R	632125R	632125R	632125R
24	Blower Assembly	904877	904878	904878	904879
25	Blower Housing Assembly	297207R	297209R	297209R	297209R
26	Blower Control Board (For units produced prior to 8/31/2012)	920918	920918	920918	920918
	Blower Control Board (For units produced on or after 9/1/2012)	922016	922016	922016	922016
27	Choke, Blower Motor	Not Used	622340R	622340R	622340R
28	Motor, Blower	921650	921651	921651	921652
29	Wheel, Blower	667374R	667280R	667280R	667280R
30	Blower Limit	626581R	626581R	626581R	626581R
31	Repl. Motor Mount Kit	904907	904907	904907	904951
32	In-Line Drain Assembly	664435R	664435R	664435R	664435R
33	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
34	Drain Tube, Hard "J" (Not Shown)	663706R	663706R	663706R	663706R
35	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
36	Tube, Soft, 6.5" (Not Shown)	663727R	663727R	663727R	663727R
37	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
38	Set of Wires (Not Shown)	M0036015R	M0036017	M0036017	M0036017
39	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*TC models are equipped with FASCO brand inducer motors. \*TC-1 models are equipped with Broad Ocean brand inducer motors.

[FOR COMPONENT LOCATIONS, SEE PAGE 20.](#)

ITEM	DESCRIPTION	060-24B & 060-24B-1	080-35C & 080-35C-1	100-35C & 100-35C-1	120-45D & 120-45D-1
1	Door Set	904768	904769	904769	904770
2	Top Panel	2B3562R	2B3563R	2B3563R	2B3564R
3	Burner Assembly	904829	904830	904831	904832
4	Ignitor Assembly - Nitride	921074	921074	921074	921074
5	Igniter Bracket	299261R	299261R	299261R	299261R
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664611	664243R	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624652R	624652R	624652R	624652R
11	Roll-Out Limit	626560R	626560R	626560R	626560R
12	Control Board	920916	920916	920916	920916
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795
15	Main Air Limit	626565R	626561R	626562R	626561R
16	Inducer Motor	904799	904799	904799	904799
17	Inducer Orifice	669718	669720	669735	669747
18	Inducer Limit	626599R	626599R	626599R	626599R
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switches (Inducer)	632523R	632546R	632555R	632523R
21	Transformer	622341R	622341R	622341R	622341R
22	Door Switch	632125R	632125R	632125R	632125R
23	Blower Assembly	904873	904874	904874	904875
24	Blower Housing Assembly	297207R	297209R	297209R	297209R
25	Blower Control Board	920920	920920	920920	920920
26	Choke, Blower Motor	Not Used	622340R	622340R	622340R
27	Motor, Blower	921650	921651	921651	921652
28	Wheel, Blower	667374R	667280R	667280R	667280R
29	Blower Limit/Blower Deck Limit	626581R	626581R	626581R	626581R
30	Repl. Motor Mount Kit	904907	904907	904907	904951
31	In-Line Drain Assembly	664435R	664435R	664435R	664435R
32	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
33	Drain Tube, Hard "J" (Not Shown)	663706R	663706R	663706R	663706R
34	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
35	Tube, Soft, 5.5" (Not Shown)	664520	664520	664520	664520
36	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
37	Set of Wires (Not Shown)	M0036016	M0036018	M0036018	M0036018
38	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*TL models are equipped with FASCO brand inducer motors. \*TL-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 21.**

ITEM	DESCRIPTION	060-VB & 060-VB-1	080-VC & 080-VC-1	100-VC & 100-VC-1	120-VD & 120-VD-1
1	Door Set	904768	904769	904769	904770
2	Top Panel	2B3562R	2B3563R	2B3563R	2B3564R
3	Burner Assembly	904829	904830	904831	904832
4	Ignitor Assembly - Nitride	904839	904839	904839	904839
5	Igniter Bracket	299261R	299261R	299261R	299261R
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664611	664243R	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624652R	624652R	624652R	624652R
11	Roll-Out Limit	626560R	626560R	626560R	626560R
12	Control Board	920916	920916	920916	920916
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795
15	Main Air Limit	626565R	626561R	626562R	626561R
16	Inducer Motor	904799	904799	904799	904799
17	Inducer Orifice	669718	669720	669735	669747
18	Inducer Limit	626599R	626599R	626599R	626599R
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switches (Inducer)	632523R	632546R	632555R	632523R
21	Transformer	622341R	622341R	622341R	622341R
22	Door Switch	632125R	632125R	632125R	632125R
23	Blower Assembly	904877	904878	904878	904879
24	Blower Housing Assembly	297207R	297209R	297209R	297209R
25	Blower Control Board (For units produced prior to 8/31/2012)	920918	920918	920918	920918
	Blower Control Board (For units produced on or after 9/1/2012)	922016	922016	922016	922016
26	Choke, Blower Motor	Not Used	622340R	622340R	622340R
27	Motor, Blower	921650	921651	921651	921652
28	Wheel, Blower	667374R	667280R	667280R	667280R
29	Blower Limit/Blower Deck Limit	626581R	626581R	626581R	626581R
30	Repl. Motor Mount Kit	904907	904907	904907	904951
31	In-Line Drain Assembly	664435R	664435R	664435R	664435R
32	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
33	Drain Tube, Hard "J" (Not Shown)	663706R	663706R	663706R	663706R
34	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
35	Tube, Soft, 5.5" (Not Shown)	664520	664520	664520	664520
36	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
37	Set of Wires (Not Shown)	M0036021	M0036022	M0036022	M0036022
38	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*TL models are equipped with FASCO brand inducer motors. \*TL-1 models are equipped with Broad Ocean brand inducer motors.

[FOR COMPONENT LOCATIONS, SEE PAGE 21.](#)

ITEM	DESCRIPTION	060-24B & 060-24B-1	080-35C & 080-35C-1	100-35C & 100-35C-1	120-45D & 120-45D-1
1	Door Set	904768	904769	904769	904770
2	Top Panel	2A9512R	2A9513R	2A9513R	2A9514R
3	Burner Assembly	904829	904830	904831	904832
4	Ignitor Assembly - Nitride	921074	921074	921074	921074
5	Igniter Bracket (Not Shown)	299261R	299261R	299261R	299261R
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664473R	664243R	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624652R	624652R	624652R	624652R
11	Roll-Out Limit	626560R	626560R	626560R	626559R
12	Control Board	920916	920916	920916	920916
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795
15	Main Air Limit	626566R	626567R	626561R	626561R
16	Inducer Motor	1003442	1003442	1003442	1003442
17	Inducer Orifice	669719R	669713R	669716R	Not Used
18	Inducer Limit	626599R	626599R	626599R	626599R
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switches (Inducer)	632514R	632546R	632555R	632614R
21	Pressure Switches (Condensate)	632550R	632547R	632547R	632554R
22	Transformer	622341R	622341R	622341R	622341R
23	Door Switch	632125R	632125R	632125R	632125R
24	Blower Assembly	904873	904874	904874	904875
25	Blower Housing Assembly	297207R	297209R	297209R	297209R
26	Blower Control Board	920920	920920	920920	920920
27	Choke, Blower Motor	Not Used	622340R	622340R	622340R
28	Motor, Blower	921650	921651	921651	921652
29	Wheel, Blower	667374R	667280R	667280R	667280R
30	Blower Limit	626581R	626581R	626581R	626581R
31	Repl. Motor Mount Kit	904907	904907	904907	904951
32	In-Line Drain Assembly	664435R	664435R	664435R	664435R
33	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
34	Drain Tube, Hard "J" (Not Shown)	663706R	663706R	663706R	663706R
35	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
36	Tube, Soft, 6.5" (Not Shown)	663727R	663727R	663727R	663727R
37	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
38	Set of Wires (Not Shown)	M0036015R	M0036017	M0036017	M0036017
39	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*TC models are equipped with FASCO brand inducer motors. \*TC-1 models are equipped with Broad Ocean brand inducer motors.

[FOR COMPONENT LOCATIONS, SEE PAGE 20.](#)



ITEM	DESCRIPTION	060-VB & 060-VB-1	080-VC & 080-VC-1	100-VC & 100-VC-1	120-VD & 120-VD-1
1	Door Set	904768	904769	904769	904770
2	Top Panel	2A9512R	2A9513R	2A9513R	2A9514R
3	Burner Assembly	904829	904830	904831	904832
4	Ignitor Assembly - Nitride	921074	921074	921074	921074
5	Igniter Bracket	299261R	299261R	299261R	299261R
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664473R	664243R	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624652R	624652R	624652R	624652R
11	Roll-Out Limit	626560R	626560R	626560R	626559R
12	Control Board	920916	920916	920916	920916
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795
15	Main Air Limit	626566R	626567R	626561R	626561R
16	Inducer Motor	1003442	1003442	1003442	1003442
17	Inducer Orifice	669719R	669713R	669716R	Not Used
18	Inducer Limit	626599R	626599R	626599R	626599R
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switches (Inducer)	632514R	632546R	632555R	632614R
21	Pressure Switches (Condensate)	632550R	632547R	632547R	632554R
22	Transformer	622341R	622341R	622341R	622341R
23	Door Switch	632125R	632125R	632125R	632125R
24	Blower Assembly	904877	904878	904878	904879
25	Blower Housing Assembly	297207R	297209R	297209R	297209R
26	Blower Control Board (For units produced prior to 8/31/2012)	920918	920918	920918	920918
	Blower Control Board (For units produced on or after 9/1/2012)	922016	922016	922016	922016
27	Choke, Blower Motor	Not Used	622340R	622340R	622340R
28	Motor, Blower	921650	921651	921651	921652
29	Wheel, Blower	667374R	667280R	667280R	667280R
30	Blower Limit	626581R	626581R	626581R	626581R
31	Repl. Motor Mount Kit	904907	904907	904907	904951
32	In-Line Drain Assembly	664435R	664435R	664435R	664435R
33	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
34	Drain Tube, Hard "J" (Not Shown)	663706R	663706R	663706R	663706R
35	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
36	Tube, Soft, 6.5" (Not Shown)	663727R	663727R	663727R	663727R
37	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
38	Set of Wires (Not Shown)	M0036015R	M0036017	M0036017	M0036017
39	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*TC models are equipped with FASCO brand inducer motors. \*TC-1 models are equipped with Broad Ocean brand inducer motors.

[FOR COMPONENT LOCATIONS, SEE PAGE 20.](#)

**95.1% AFUE****\*G7TL-1 DOWNFLOW, FIXED SPEED - REPLACEMENT PARTS LIST**

ITEM	DESCRIPTION	060-24B & 060-24B-1	080-35C & 080-35C-1	100-35C & 100-35C-1	120-45D & 120-45D-1
1	Door Set	904768	904769	904769	904770
2	Top Panel	2B3562R	2B3563R	2B3563R	2B3564R
3	Burner Assembly	904829	904830	904831	904832
4	Ignitor Assembly - Nitride	921074	921074	921074	921074
5	Igniter Bracket	299261R	299261R	299261R	299261R
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664611	664243R	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624652R	624652R	624652R	624652R
11	Roll-Out Limit	626560R	626560R	626560R	626560R
12	Control Board	920916	920916	920916	920916
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795
15	Main Air Limit	626565R	626561R	626562R	626561R
16	Inducer Motor (*G7TL-1 models only)	1003442	1003442	1003442	1003442
17	Inducer Orifice	669718	669720	669735	669747
18	Inducer Limit	626599R	626599R	626599R	626599R
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switches (Inducer)	632523R	632546R	632555R	632523R
21	Transformer	622341R	622341R	622341R	622341R
22	Door Switch	632125R	632125R	632125R	632125R
23	Blower Assembly	904873	904874	904874	904875
24	Blower Housing Assembly	297207R	297209R	297209R	297209R
25	Blower Control Board	920920	920920	920920	920920
26	Choke, Blower Motor	Not Used	622340R	622340R	622340R
27	Motor, Blower	921650	921651	921651	921652
28	Wheel, Blower	667374R	667280R	667280R	667280R
29	Blower Limit/Blower Deck Limit	626581R	626581R	626581R	626581R
30	Repl. Motor Mount Kit	904907	904907	904907	904951
31	In-Line Drain Assembly	664435R	664435R	664435R	664435R
32	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
33	Drain Tube, Hard "J" (Not Shown)	663706R	663706R	663706R	663706R
34	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
35	Tube, Soft, 5.5" (Not Shown)	664520	664520	664520	664520
36	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
37	Set of Wires (Not Shown)	M0036016	M0036018	M0036018	M0036018
38	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*TL models are equipped with FASCO brand inducer motors. \*TL-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 21.**

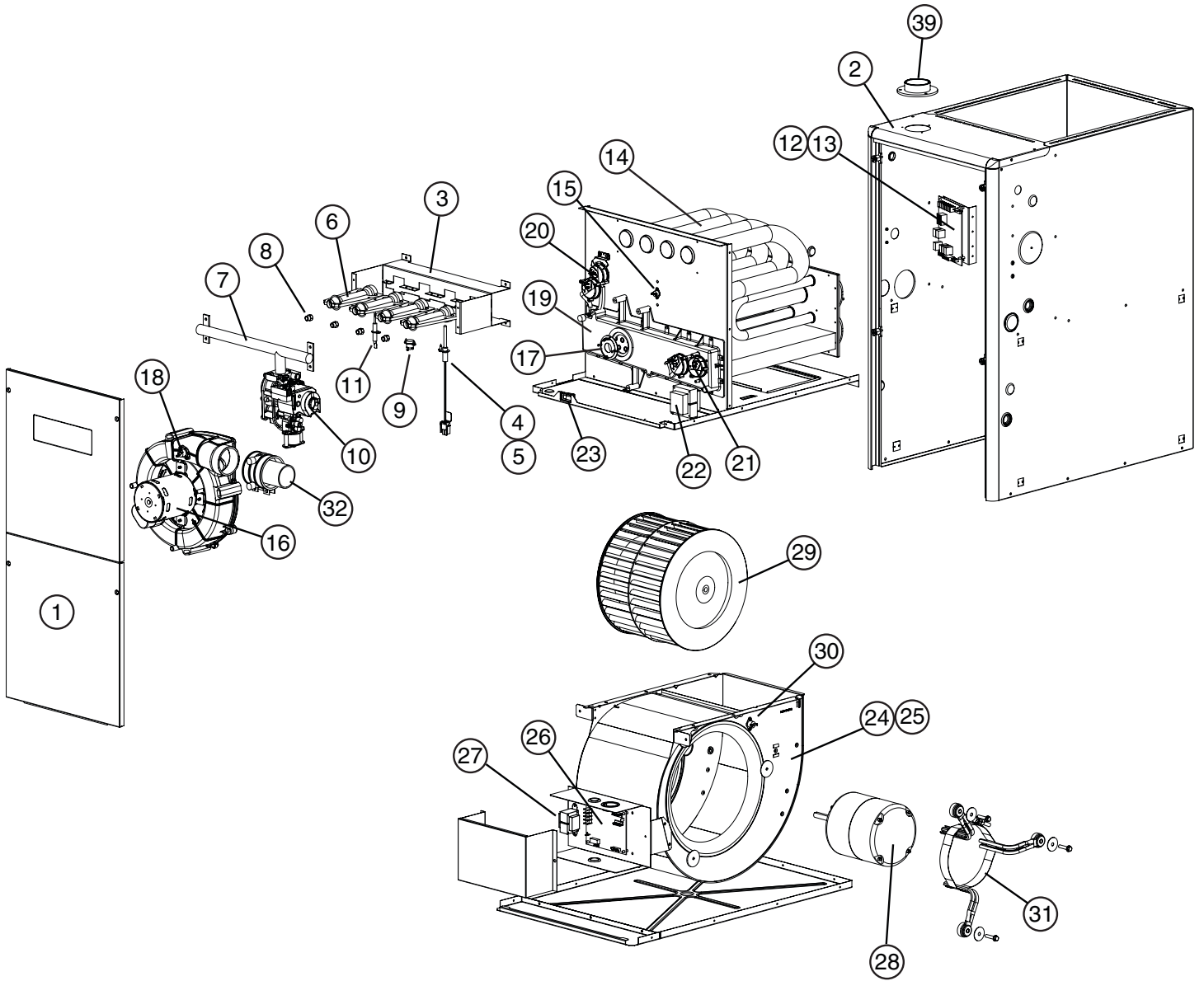
ITEM	DESCRIPTION	060-VB & 060-VB-1	080-VC & 080-VC-1	100-VC & 100-VC-1	120-VD & 120-VD-1
1	Door Set	904768	904769	904769	904770
2	Top Panel	2B3562R	2B3563R	2B3563R	2B3564R
3	Burner Assembly	904829	904830	904831	904832
4	Ignitor Assembly - Nitride	904839	904839	904839	904839
5	Igniter Bracket	299261R	299261R	299261R	299261R
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664611	664243R	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661045R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624652R	624652R	624652R	624652R
11	Roll-Out Limit	626560R	626560R	626560R	626560R
12	Control Board	920916	920916	920916	920916
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795
15	Main Air Limit	626565R	626561R	626562R	626561R
16	Inducer Motor	1003442	1003442	1003442	1003442
17	Inducer Orifice	669718	669720	669735	669747
18	Inducer Limit	626599R	626599R	626599R	626599R
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switches (Inducer)	632523R	632546R	632555R	632523R
21	Transformer	622341R	622341R	622341R	622341R
22	Door Switch	632125R	632125R	632125R	632125R
23	Blower Assembly	904877	904878	904878	904879
24	Blower Housing Assembly	297207R	297209R	297209R	297209R
25	Blower Control Board (For units produced prior to 8/31/2012)	920918	920918	920918	920918
	Blower Control Board (For units produced on or after 9/1/2012)	922016	922016	922016	922016
26	Choke, Blower Motor	Not Used	622340R	622340R	622340R
27	Motor, Blower	921650	921651	921651	921652
28	Wheel, Blower	667374R	667280R	667280R	667280R
29	Blower Limit/Blower Deck Limit	626581R	626581R	626581R	626581R
30	Repl. Motor Mount Kit	904907	904907	904907	904951
31	In-Line Drain Assembly	664435R	664435R	664435R	664435R
32	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
33	Drain Tube, Hard "J" (Not Shown)	663706R	663706R	663706R	663706R
34	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
35	Tube, Soft, 5.5" (Not Shown)	664520	664520	664520	664520
36	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
37	Set of Wires (Not Shown)	M0036021	M0036022	M0036022	M0036022
38	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

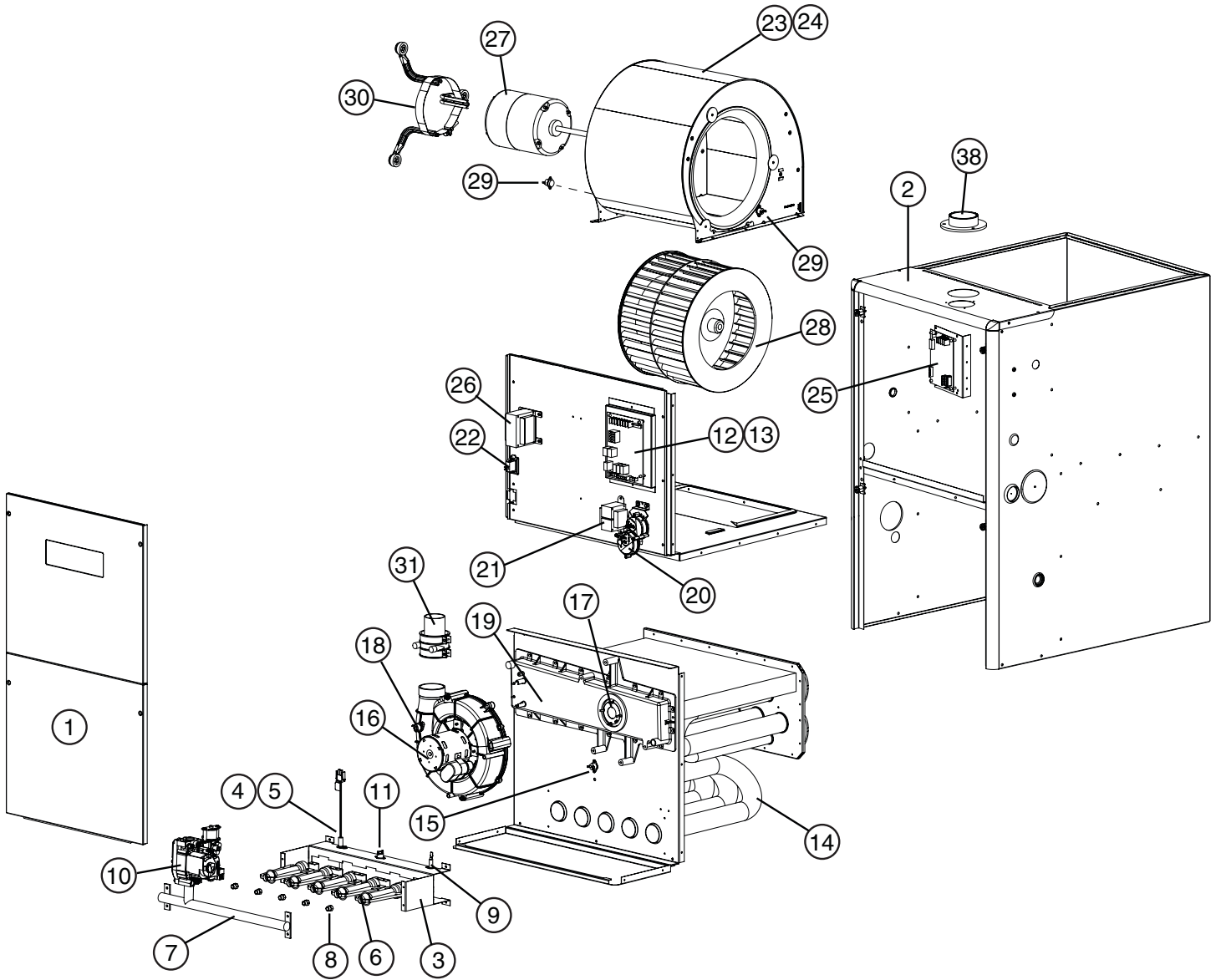
\*TL models are equipped with FASCO brand inducer motors. \*TL-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 21.**

**\*G7TC / \*G7TC-1 UPFLOW / HORIZONTAL - COMPONENT LOCATION**



**\*G7TL / \*G7TL-1 DOWNFLOW - COMPONENT LOCATION**



ITEM	DESCRIPTION	060-24B-1	080-35C-1	100-35C-1	115-45D-1
1	Door Set	904768	904769	904769	904770
2	Top Panel	2A9512R	2A9513R	2A9513R	2A9514R
3	Burner Assembly	904829	904830	904831	904832
4	Ignitor Assembly - Nitride	921074	921074	921074	921074
5	Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664473R	664243R	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661046R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624787R	624787R	624787R	624787R
11	Roll-out Limit	626610R	626610R	626610R	626609R
12	Control Board	920916	920916	920916	920916
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795
15	Main Air Limit	626598R	626615R	626612R	626612R
16	Inducer Motor	10034442	10034442	10034442	10034442
17	Inducer Orifice	669719R	669713R	669716R	1014812R
18	Inducer Limit	626599R	626599R	626599R	626599R
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switches (Inducer)	1016291R	1016292R	1016293R	1016294R
21	Pressure Switches (Condensate)	632550R	1017676R	1017676R	632554R
22	Transformer	622341R	622341R	622341R	622341R
23	Door Switc	632125R	632125R	632125R	632125R
24	Blower Assembly	904873	904874	904874	904875
25	Blower Housing Assembly	297207R	297209R	297209R	297209R
26	Blower Control Board	920920	920920	920920	920920
27	Choke, Blower Motor	NOT USED	622340R	622340R	622340R
28	Motor, Blower	921650	921651	921651	921652
29	Wheel, Blower	667374R	667280R	667280R	667280R
30	Blower Limit	626611R	626611R	626611R	626611R
31	Repl. Motor Mount Kit	904907	904907	904907	904951
32	In-Line Drain Assembly	664435R	664435R	664435R	664435R
33	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
34	Drain Tube, Hard, "J" 30" (Not Shown)	663706R	663706R	663706R	663706R
35	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
36	Tube, Soft, 6.5" (Not Shown)	663727R	663727R	663727R	663727R
37	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
38	Set Of Wires (Not Shown)	M0036041	M0036042	M0036042	M0036053
39	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R
40	Harness Inducer-Resistor	1014826R	1014827R	1014827R	1016418R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*TL models are equipped with FASCO brand inducer motors. \*TL-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 26.**

ITEM	DESCRIPTION	060-VB-1	080-VC-1	100-VC-1	120-VD-1
1	Door Set	904768	904769	904769	904770
2	Top Panel	2A9512R	2A9513R	2A9513R	2A9514R
3	Burner Assembly	904829	904830	904831	904832
4	Ignitor Assembly - Nitride	921074	921074	921074	921074
5	Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664473R	664243R	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661046R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624787R	624787R	624787R	624787R
11	Roll-out Limit	626610R	626610R	626610R	626609R
12	Control Board	920916	920916	920916	920916
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795
15	Main Air Limit	626598R	626615R	626612R	626612R
16	Inducer Motor	10034442	10034442	10034442	10034442
17	Inducer Orifice	669719R	669713R	669716R	1014812R
18	Inducer Limit	626599R	626599R	626599R	626599R
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switches (Inducer)	1016291R	1016292R	1016293R	1016294R
21	Pressure Switches (Condensate)	632550R	1017676R	1017676R	632554R
22	Transformer	622341R	622341R	622341R	622341R
23	Door Switc	632125R	632125R	632125R	632125R
24	Blower Assembly	904877	904878	904878	904879
25	Blower Housing Assembly	297207R	297209R	297209R	297209R
26	Blower Control Board	922016	922016	922016	922016
27	Choke, Blower Motor	NOT USED	622340R	622340R	622340R
28	Motor, Blower	921650	921651	921651	921652
29	Wheel, Blower	667374R	667280R	667280R	667280R
30	Blower Limit	626611R	626611R	626611R	626611R
31	Repl. Motor Mount Kit	904907	904907	904907	904951
32	In-Line Drain Assembly	664435R	664435R	664435R	664435R
33	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
34	Drain Tube, Hard, "J" 30" (Not Shown)	663706R	663706R	663706R	663706R
35	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
36	Tube, Soft, 6.5" (Not Shown)	663727R	663727R	663727R	663727R
37	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
38	Set Of Wires (Not Shown)	M0036046	M0036047	M0036047	M0036057
39	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R
40	Harness Inducer-Resistor	1014826R	1014827R	1014827R	1016418R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*TL models are equipped with FASCO brand inducer motors. \*TL-1 models are equipped with Broad Ocean brand inducer motors.

**FOR COMPONENT LOCATIONS, SEE PAGE 26.**

ITEM	DESCRIPTION	060-24B-1	080-35C-1	100-35C-1	115-45D-1
1	Door Set	904768	904769	904769	904770
2	Top Panel	2B3562R	2B3563R	2B3563R	2B3564R
3	Burner Assembly	904829	904830	904831	904832
4	Ignitor Assembly - Nitride	921074	921074	921074	921074
5	Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664611R	664243R	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661046R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624787R	624787R	624787R	624787R
11	Roll-out Limit	626610R	626610R	626610R	626609R
12	Control Board	920916	920916	920916	920916
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795
15	Main Air Limit	626601R	626601R	626613R	626612R
16	Inducer Motor	10034442	10034442	10034442	10034442
17	Inducer Orifice	669926R	669720R	669716R	669717R
18	Inducer Limit	626599R	626599R	626599R	626599R
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switches (Inducer)	1016295R	1016296R	1016297R	1016298R
21	Transformer	622341R	622341R	622341R	622341R
22	Door Switc	632125R	632125R	632125R	632125R
23	Blower Assembly	904873	904874	904874	904875
24	Blower Housing Assembly	297207R	297209R	297209R	297209R
25	Blower Control Board	920920	920920	920920	920920
26	Choke, Blower Motor	NOT USED	622340R	622340R	622340R
27	Motor, Blower	921650	921651	921651	921652
28	Wheel, Blower	667374R	667280R	667280R	667280R
29	Blower Limit	626611R	626611R	626611R	626611R
30	Repl. Motor Mount Kit	904907	904907	904907	904951
31	In-Line Drain Assembly	664435R	664435R	664435R	664435R
32	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
33	Drain Tube, Hard, "J" 30" (Not Shown)	663706R	663706R	663706R	663706R
34	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
35	Tube, Soft, 6.5" (Not Shown)	663727R	663727R	663727R	663727R
36	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
37	Set Of Wires (Not Shown)	M0036043	M0036044	M0036045	M0036050
38	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R
39	Harness Inducer-Resistor	1014828R	1014829R	1014830R	1014831R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*TL models are equipped with FASCO brand inducer motors. \*TL-1 models are equipped with Broad Ocean brand inducer motors.

[FOR COMPONENT LOCATIONS, SEE PAGE 27.](#)



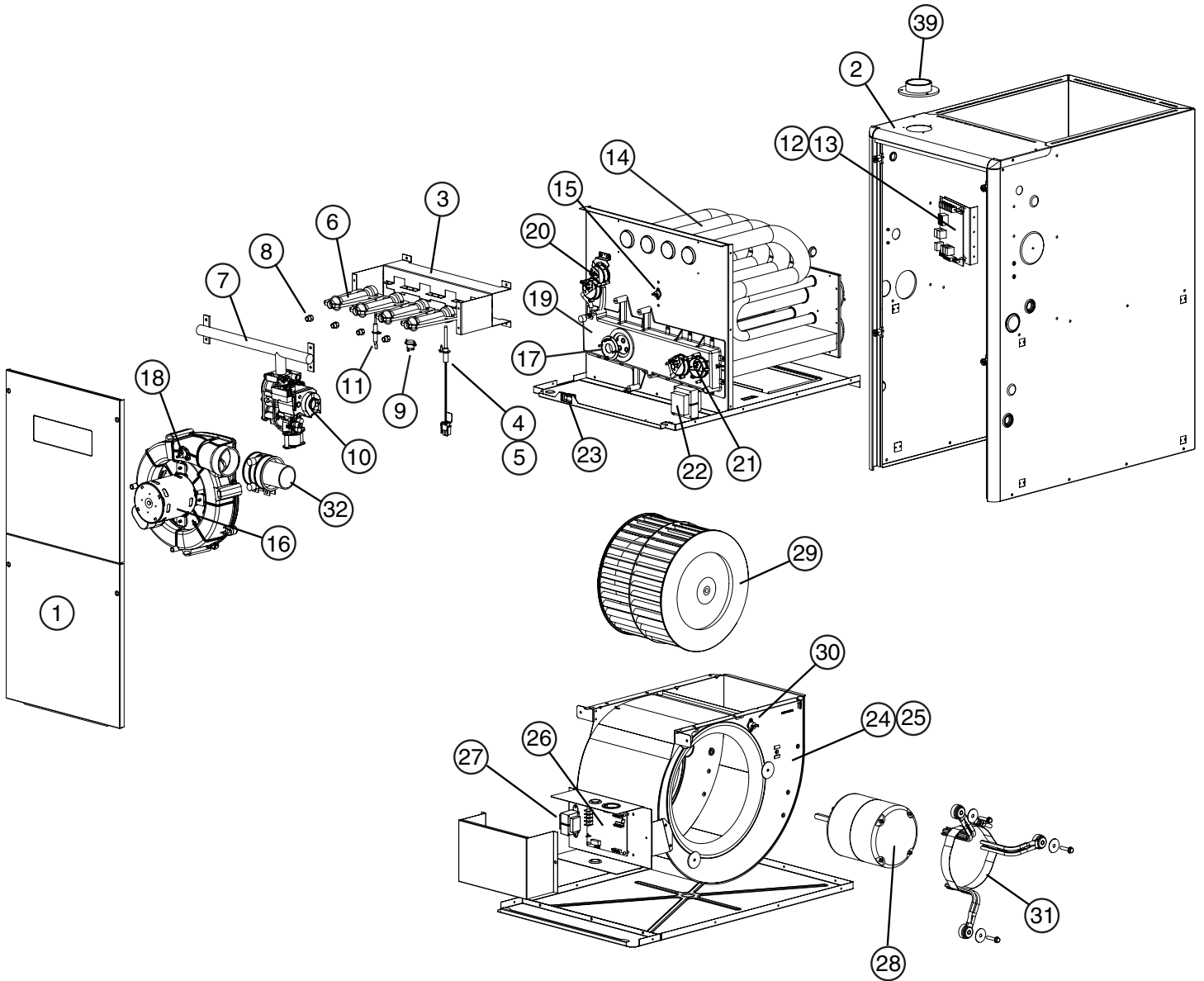
ITEM	DESCRIPTION	060-VB-1	080-VC-1	100-VC-1	115-VD-1
1	Door Set	904768	904769	904769	904770
2	Top Panel	2B3562R	2B3563R	2B3563R	2B3564R
3	Burner Assembly	904829	904830	904831	904832
4	Ignitor Assembly - Nitride	921074	921074	921074	921074
5	Ignitor Bracket (Not Shown)	299261R	299261R	299261R	299261R
6	Inshot Burner	661128R	661128R	661128R	661128R
7	Manifold, Burner Tube	664611R	664243R	664244R	664245R
8	Orifice, Main Burner, Natural Gas	661045R	661045R	661045R	661046R
9	Flame Sensor	632484R	632484R	632484R	632484R
10	Gas Valve	624787R	624787R	624787R	624787R
11	Roll-out Limit	626610R	626610R	626610R	626609R
12	Control Board	920916	920916	920916	920916
13	Fuse	632261R	632261R	632261R	632261R
14	Heat Exchanger	904792	904793	904794	904795
15	Main Air Limit	626601R	626601R	626613R	626612R
16	Inducer Motor	10034442	10034442	10034442	10034442
17	Inducer Orifice	669926R	669720R	669716R	669717R
18	Inducer Limit	626599R	626599R	626599R	626599R
19	Outlet Header Box	904802	904803	904803	904804
20	Pressure Switches (Inducer)	1016295R	1016296R	1016297R	1016298R
21	Transformer	622341R	622341R	622341R	622341R
22	Door Switc	632125R	632125R	632125R	632125R
23	Blower Assembly	904877	904878	904878	904879
24	Blower Housing Assembly	297207R	297209R	297209R	297209R
25	Blower Control Board	922016	922016	922016	922016
26	Choke, Blower Motor	NOT USED	622340R	622340R	622340R
27	Motor, Blower	921650	921651	921651	921652
28	Wheel, Blower	667374R	667280R	667280R	667280R
29	Blower Limit	626611R	626611R	626611R	626611R
30	Repl. Motor Mount Kit	904907	904907	904907	904951
31	In-Line Drain Assembly	664435R	664435R	664435R	664435R
32	Drain Tube, Soft, 23" (Not Shown)	664434R	664434R	664434R	664434R
33	Drain Tube, Hard, "J" 30" (Not Shown)	663706R	663706R	663706R	663706R
34	Drain Tube, Soft, "J" 30" (Not Shown)	663707R	663707R	663707R	663707R
35	Tube, Soft, 6.5" (Not Shown)	663727R	663727R	663727R	663727R
36	Hose, High Temp (Not Shown)	263967R	263967R	263967R	263967R
37	Set Of Wires (Not Shown)	M0036048R	M0036049R	M0036052R	M0036051R
38	Finish Flange, Inlet Air	664633R	664633R	664633R	664633R
39	Harness Inducer-Resistor	1014832R	1014829R	1014830R	1014831R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

\*TL models are equipped with FASCO brand inducer motors. \*TL-1 models are equipped with Broad Ocean brand inducer motors.

[FOR COMPONENT LOCATIONS, SEE PAGE 27.](#)

**\*G7TE-1 UPFLOW ONLY - COMPONENT LOCATION**



**\*G7TN-1 DOWNFLOW - COMPONENT LOCATION**

