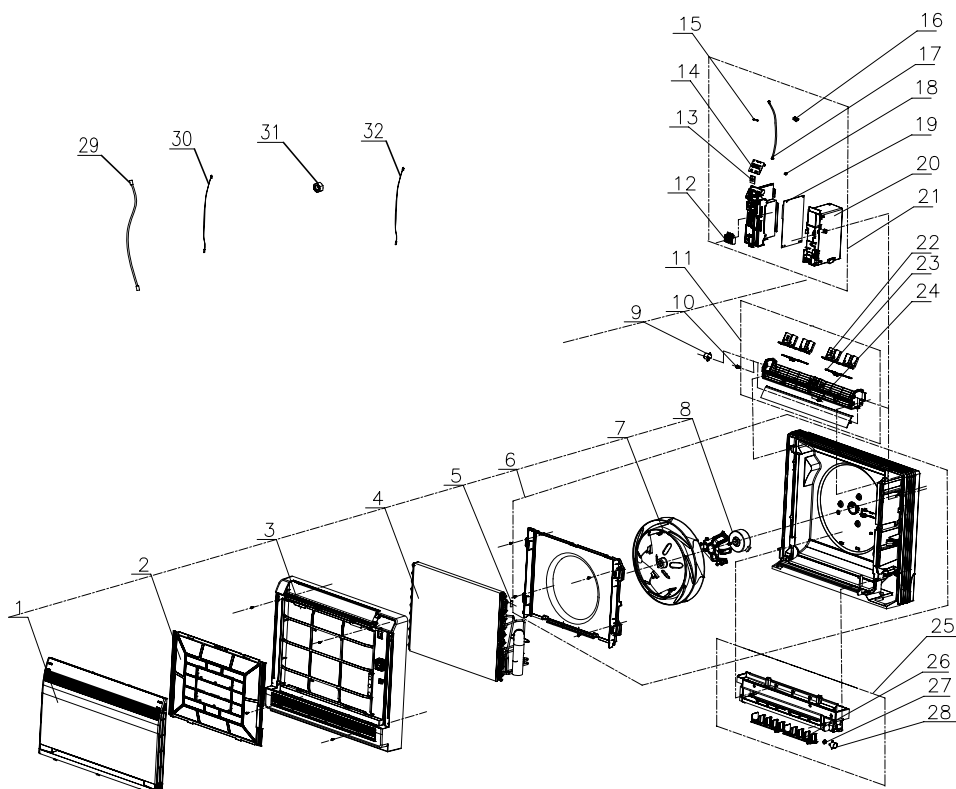


REPLACEMENT PARTS LIST

FLEX MATCH SYSTEM
CONSOLE TYPE INDOOR UNIT
GCH18(5.3)FMK4DH

ITEM #	COMPONENT
1	FRONT PANEL ASSY
2	FILTER SUB-ASSY
3	FRONT CASE ASSY
4	EVAPORATOR ASSY
5	TEMP SENSOR SLEEVING
6	REAR CASE ASSY
7	CENTRIFUGAL FAN
8	FAN MOTOR
9	STEPPING MOTOR
10	CRANK
11	SWING ASSY
12	TERMINAL BLOCK
13	SWITCH BOARD
14	DISPLAY BOARD
15	FUSE
16	RADIATOR
17	SIGNAL WIRE
18	JUMPER CAP
19	MAIN BOARD
20	ELECTRIC BOX
21	ELECTRIC BOX ASSY
22	AIR LOUVER (UPPER)
23	SWING LEVER
24	SHAFT OF GUIDE LOUVER
25	WATER TRAY ASSY
26	AIR LOUVER (LOWER)
27	AXIS (LOWER STEP MOTOR)
28	STEPPING MOTOR
29	CONNECTING CABLE
30	TEMPERATURE SENSOR
31	PACKING ASSY OF PIPE CONNECTION NUT I
32	TEMPERATURE SENSOR



GCH18(5.3)FMK4DH

	PART DESCRIPTION	PART CODE	NORTEK PART NUMBER
1	Front Panel Assy	20012756	1032718
2	Filter Sub-Assy	11122139	1044877
3	Front Case Assy	20012601	1044876
4	Evaporator Assy	01100100164	1046581
5	Temp Sensor Sleeving	05212423	1032335
6	Rear Case Assy	000001000051	1046590
7	Centrifugal Fan (Blower Wheel)	10312005	1044873
8	Fan Motor*	1570410001201	1046589
9	Stepping Motor (Upper)	1521210101	1008304
10	Crank	73012005	1028802
11	Swing Assy	10102042	1046588
12	Terminal Block (4 Position)	422000000022	1045729
13	Switch Board	30112007	1041718
14	Display Board	30568131	1041717
15	Fuse	46010055	1044871
16	Radiator	49010252	1025114
17	Signal Wire	4003004202	1044870
18	Jumper Cap*	4202300113	1046580
19	Main Board*	300002060040	1046586
20	Electric Box	2011211602	1046585
21	Electric Box Assy	100002060287	1046579
22	Air Louver (Upper)	10512143	1044866
23	Swing Lever	10582096	1044865
24	Shaft of Guide Louver	10542020	1044864
25	Water Tray Assy (Drain Pan)	20182141	1044863
26	Air Louver (Lower)	10512144	1044862
27	Axis (For Lower Step Motor)	10542034	1044861
28	Stepping Motor (Lower)	1521210805	1008305
29	Connecting Cable	NONE	—
30	Temperature Sensor (Coil)	390000591	1008308
31	Packing Assy of Pipe Connection Nut I	06320020	1044937
32	Temperature Sensor (Ambient)	3900004508	1003122
	Remote Controller (WLRC6)	—	1008357

* For units produced before 2017, main board, fan motor, Jumper should be replaced together

