

REPLACEMENT PARTS LIST

FLEX MATCH SYSTEM OUTDOOR UNIT GXH18(5.3)FMK4DH-1

ITEM #	COMPONENT	
1	FRONT GRILL	
2	CABINET	
3	AXIAL FLOW FAN	
4	MOTOR SUPPORT	
5	CHASSIS SUB-ASSY	
6	DRAINAGE HOLE CAP	
7	DRAINAGE HOLE CAP	
8	ELECTRICAL HEATER	
10	DRAINAGE JOINT	
11	CLAP BOARD-ASSY	
12	4-WAY VALVE ASSY	
13	COMPRESSOR AND FITTINGS	
14	ELECTRIC EXPAND VALVE FITTING	
15	VALVE SUPPORT SUB-ASSY	
16	RIGHT SIDE PLATE	
17	VALVE COVER	
18	HANDLE ASSY	
19	ELECTRIC EXPAND VALVE FITTING	
20	REAR GRILL	
21	CONDENSER ASSY	
22	TOP COVER ASSY	
24	TERMINAL BOARD	
25	TERMINAL BOARD	
26	TERMINAL BOARD SUPPORT SUB-ASSY	
27	ELECTRIC BOX COVER	
28	MAIN BOARD	
29	ELECTRIC BOX	
30	RADIATOR	
31	ELECTRIC BOX ASSY	
32	LEFT SIDE PLATE	
33	BRUSHLESS DC MOTOR	
34	MAGNET COIL	
35	TEMPERATURE SENSOR	
36	SENSOR SUB-ASSY	

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	PART DESCRIPTION	PART CODE	NORTEK PART NUMBER
1	Front Grill	016004060011	1045586
2	Cabinet	01202206001002P01	1045585
3	Axial Flow Fan (Fan Blade)	103002060015	1045584
4	Motor Support	012048060140	1045583
5	Chassis Sub-Assy	017000060690P	1045582
6	Drainage Hole Cap	None	—
7	Drainage Hole Cap	None	—
8	Electrical Heater (Chassis)	7651000423	1045581
10	Drainage Joint	26113009	1032573
11	Clap Board-Assy	012051061336	1045580
12	4-Way Valve Assy (Reversing Valve)	030152061014	1045475
13	Compressor And Fittings	009001060656	1045479
14	Electric Expand Valve Fitting (EEV Solenoid Coil)	07200206002315	1045472
15	Valve Support Sub-Assy	030163060025	1045579
16	Right Side Plate	01205606039601P01	1045578
17	Valve Cover	200087060006	1045577
18	Handle Assy	000223000028	1045576
19	Electric Expand Valve Fitting (EEV Solenoid Coil)	07200206002309	1045473
20	Rear Grill	016001060082	1045575
21	Condenser Assy	011002062113	1045478
22	Top Cover Assy	000097060355	1045574
24	Terminal Board	422000060015	1045573
25	Terminal Board	42200006007501	1045572
26	Terminal Board Support Sub-Assy	017041060072	1045571
27	Electric Box Cover	200082060040	1045570
28	Main Board	300027062383	1045471
29	Electric Box	200013060047	1045569
30	Radiator	49013066	1045106
31	Electric Box Assy	100002074776	1045568
32	Left Side Plate	012055060395P01	1045567
33	Brushless DC Motor (Fan Motor)	150104060095	1045474

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	PART DESCRIPTION	PART CODE	NORTEK PART NUMBER
34	Magnet Coil (Reversing Valve Coil)	4300040078	1003145
35	Temperature Sensor (Discharge, Coil, and Ambient Sensor)	3900030905	1045470
36	Sensor Sub-Assy (Liquid & Gas Sensors)	390002060125	1045469
37	Electronic Expansion Valve Assy (Not Shown)	030174060148	1045477
38	Compressor Overload Protector HPC115/95U1 (Not Shown)	00183031	1045122
39	Compressor Overload Protector KSD115°C (Not Shown)	00183032	1032780
40	Cut-Off Valve 1/4(N) (Not Shown)	07130239	1028721
41	Cut-Off Valve 3/8(N) (Not Shown)	071302391	1025095
42	Adapter Pipes 3/8-in to 1/2-in (Not Shown)	6654100013	1017001

